## BEVEL ANGLES

## BEVEL ANGLES

$\qquad$
TAPERED BIN, HOPPER \& TOWER CORNER ANGLES

DIAGRAMS FOR QUICK SOLUTIONS
FORMULAS FOR SPECIAL CONDITIONS

## HIP \& VALLEY ROOF FRAMING CONNECTIONS

SKETCHES TO LOCATE BEVEL ANGLES REQUIRED

FORMULAS FOR BEVEL ANGLES

## ANALYTIC PROOF OF FORMULAS

## TABLES OF HIP \& VALLEY BEVEL CONNECTION ANGLES

BY

FRANK L. MARTINDALE

REGISTERED PROFESSIONAL ENGINEER

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## CONTENTS

Preface
General Notes
page 4
page 5

## PART I

CORNER ANGLES-TAPERED BINS, HOPPERS \& TOWERS
Use of Diagrams
Typical Bin Sketch
Diagrams and Examples
Formulas
page 6
page 7
page 8 to 13
page 15

## PART II <br> HIP \& VALLEY FRAMING ANGLES

Comment
Use of Sketches, Formulas and Tables
Formulas, H. \& V. Framing Angles
Roof Sketch and Location Formulas
Typical Connection Sketches
Proof of Formulas
Notes on Tables of H. \& V. Framing Angles
Tables of H. \& V. Framing Angles
page 16
page 17
page 18
page 19
page 20 to 31
page 32 to 37
page 38
page 40 to 62

## PREFACE

There is a scarcity of information relating to the solution of three dimensional angles as required for bevel corner angles for tapered bins, hoppers, chutes, towers, spires, masts and other tapered structures, and for hip and valley roof framing angles, and practically no prepared tables for ready reference

This book is designed to supply such information and to present the subject briefly and concisely and to publish for the first time diagrams and tables of beveled angles that will supply a considerable portion of such angles without computation. Formulas are given for angles not previously included, and new formulas for hip and valley framing angles easier to use.

## GENERAL NOTES

Bevel corner angles for tapered bins, hoppers, chutes, towers and other tapered structures are dealt with in Part I and hip and valley roof framing angles in Part II.

PART I provides diagrams and formulas for finding the pitch of the bevel corner angles for tapered bins, hoppers, chutes, towers, spires, masts and other similar structures. The diagrams furnish the bevel corner angle directly from the side slopes for rectangular bins, hoppers, etc. The formulas provide the means of finding the bevel corner angle for any shaped structure.

PART II provides sketches of various roof arrangements, sketches of typical hip and valley roof framing connections, formulas for finding the horizontal position of the hip or valley, formulas for the hip and valley roof framing angles, tables of hip and valley roof framing angles for various roof slopes and hip or valley positions and analytic proof of the formulas given.

The sketch of various hip and valley roof arrangements indicate the valus of the horizontal locating angle for hip and valleys for different combinations of roof slopes and intersecting angles.

The sketches of typical hip and valley roof framing connections illustrate typical purlin and rafter connections and locate the several bevel framing angles used for making such connections, including angles for cuts, clearance, locating from top or bottom of purlin and other required triangulation.

The tables of hip and valley framing angles are given for 23 roof slopes, the even inch pitch roof slopes of vertical and horizontal pitch. For each roof slope the pitches of the twelve framing angles are given at even degree positions of the hip or valley, as indicated by 51 positions of the locating angle D from $20^{\circ}$ to $70^{\circ}$. The pitches are given to the nearest $1 / 32^{\prime \prime}$ of pitch. This arrangement given the pitches close enough together so that the pitch for any intermediate position of the hip or valley can be found by interpolation, for the slopes given.

The formulas are given for the bevel framing angles for the solution of the angles for roof slopes not included in the tables.

Analytic proof of the formulas are given for students and others interested, as the formulas are new. These formulas are based upon the roof slope and the horizontal angles between the ridge and valley, for valley framing angles, and between the hip and eave for hip framing angles.
[contents] [previous page]
[next page]

## PART I

## Beveled Corner Angles

## Tapered Bins, Hoppers, Chutes, Towers, Spires, Masts, Etc.

USE OF DIAGRAMS
There are three diagrams covering the full range of slope combinations for rectangular tapered bins, hoppers, chutes, towers, etc., that is, for corners square in plan or horizontal section. The Typical Bin Sketch shown on the following page indicates the slope combinations covered by each diagram.

For a particular problem select the diagram that includes sides with slopes corresponding to your problem. It is only necessary to find the correct pitch for one side along the side edge of the diagram, and follow the line to the intersection of the pitch line at the top of the diagram for the other side, and at that point of intersection, the curves show the pitch of the resulting corner angle. The examples given on the page opposite each diagram outlines the procedure more in detail.

All pitch lines are shown at $1 / 8^{\prime \prime}$ intervals. The pitch to the nearest $1 / 16^{\prime \prime}$ of pitch can be read by interpolation.

Note that the diagrams are for corners SQUARE IN PLAN only. To find the bevel of corners where the sloping sides meet in an acute or obtuse angle in plan, see formulas page 15 .

Note that the bevel of the corner for any two slopes is the same whether they meet right or left hand to the examples given.

Hip corners for tapered towers can be found in the same manner as for bins, as the corners would be the same as an inverted bin with the same slopes. Similarly the beveled corners of any tapered structure such as chutes, masts, spires and the like can be found by reference to the proper diagram.
[contents] [previous page] [next page]

## MARTINDALE'S <br> VALLEY CORNER ANGLES FOR BINS \& HOPPERS <br> TYPICAL BIN SKETCH <br> (WITH CORNERS SQUARE IN PLAN)



VALLEYS SHOWN FOR THREE CONDITIONS
CASE-1 Slopes of both sides over $45^{\circ}$ ( Pitches horizontal) see Diagram-1
CASE-2 $\left\{\begin{array}{ll}\text { Slope of one side over } 45^{\circ} \text { ( Pitch horizontal) ) } \\ \text { Slope of other slde under } 45^{\circ} \text { (Pitch vertical) }\end{array}\right\}$ see Diagram-2
CASE-3 Slopes of both sides under $45^{\circ}$ ( Pitch vertical) see Diagram-3
Slopes of sides $0^{\circ}$ to $45^{\circ}$ from horizontal given in vertical pitch.
Slopes of sides $45^{\circ}$ to $90^{\circ}$ from horizontal given in horizontal pitch.


VALLEY CORNER ANGLE

## EXAMPLES <br> for <br> DIAGRAM NO-1

BIN PROBLEM
Given a bin corner, square in plan, one side with 6" horizontal pitch slope, the other side with 4 " horizontal pitch slope, to find the resulting bevel angle at the valley.

In diagram No. 1 , select $6 "$ pitch line on Side A, follow to the intersection with $4 "$ pitch line from Side B. This intersection point lies between the $15 / 8^{\prime \prime}$ and $13 / 4$ " pitch line for angle C7. By interpolation the pitch to the nearest sixteenth is $111 / 16^{\prime \prime}$.

## TOWER PROBLEM

Given a tapered tower, square in plan, both sides having a 2 " horizontal pitch slope, to find the pitch of the resulting hip corner beveled angle.

In diagram No. 1, on Side A select the $2^{\prime \prime}$ pitch line, follow to the intersection with the 2 " pitch line from Side B. The point of intersection lies between the $1 / 4$ " and $3 / 8$ " pitch line for angle C 7 . By interpolation, the pitch to the nearest sixteenth is $5 / 166^{\prime \prime}$.
[contents] [previous page] [next page]

# MARTINDALE'S <br> VALLEY CORNER ANGLES FOR BINS \& HOPPERS CORNERS SQUARE IN PLAN 

```
VALLEY CONDITIONS CASE - I
Side A Slope between \(45^{\circ}\) a \(90^{\circ}\) Pitch horizontal to \(12^{\prime \prime}\) vert.
Side B Slope between \(45^{\circ}\) \& \(90^{\circ}\)
Pitch horizontal to \(12^{\prime \prime}\) vert.
Corner angle \(90^{\circ}\) in plan.
```




VALLEY CORNER ANGLE
(Section normal to Valley)


CURVED LINES REPRESENT PITCH OF ANGLE C7 FOR CASE-I
[contents] [previous page]
[next page]

## EXAMPLES <br> for DIAGRAM NO-2

## BIN PROBLEM

Given a bin corner, square in plan, one side with $6^{\prime \prime}$ horizontal pitch slope and the other side with 10 " vertical pitch slope, to find the resulting bevel angle at the valley.

In diagram No. 2, note that Side B is for horizontal pitches and Side C is for vertical pitches. Select $6^{\prime \prime}$ line side B and follow to intersection with $10^{\prime \prime}$ line from side C. This intersection point lies near the $43 / 8^{\prime \prime}$ pitch line for the desired angle C7.
[contents] [previous page] [next page]

# MARTINDALE'S <br> VALLEY CORNER ANGLES FOR BINS \& HOPPERS <br> CORNERS SQUARE IN PLAN 

VALLEY CONDITIONS
CASE - 2
Side B Slope between $45^{\circ}$ a $90^{\circ}$ Pitch horizontal to $12^{\prime \prime}$ vert.
Side C Slope between $0^{\circ}$ a $45^{\circ}$ Pitch vertical to $12^{\prime \prime}$ horiz.
Corner angle $90^{\circ}$ in plan.



CURVED LINES REPRESENT PITCH OF ANGLE C7
[contents] [previous page]
[next page]

## EXAMPLES <br> for <br> DIAGRAM NO-2

## BIN PROBLEM

Given a bin corner, square in plan, one side with 10 " vertical pitch slope and the other side with $8^{\prime \prime}$ vertical pitch slope, to find the resulting bevel angle at the valley.

In diagram No. 3, select the $10^{\prime \prime}$ line side C and follow to intersection with 8 " line from side D . This intersection point lies near the 10 " pitch line for the desired angle C 7 .

> [contents] [previous page] [next page]

## MARTINDALE'S <br> VALLEY CORNER ANGLES FOR BINS \& HOPPERS corners square in plan

VALLEY CONDITIONS CASE-3
Side C Slope between $0^{\circ}$ \& $45^{\circ}$
Pitch vertical to $12^{\prime \prime}$ horizontal.
Side D Slope between $0^{\circ}$ a $45^{\circ}$
Pitch vertical to $12^{\prime \prime}$ horizontal. Corner angle $90^{\circ}$ in plan.


Pich side O OLCVATION
VALLEY CORNER ANGLE (Section normal to Valley)


CURVED LINES REPRESENT PITCH OF ANGLE C7 a C7A
[contents] [previous page]
[next page]

MARTINDALE'S
VALLEY CORNER ANGLES FOR BINS \& HOPPERS
FORMULA


CORNERS NOT SQUARE IN PLAIV



Section $Y-Y$ normal to Valley

Given Angle $A=$ Any angle in horizontal plane
Find CB from $\mathrm{CB}=\mathrm{C6}+\mathrm{Cb}^{\prime}$
$\operatorname{Tan} \mathrm{C} 6=\operatorname{Tan} \mathrm{D} \cdot \csc \mathrm{RI}$
Tan RI $=\operatorname{Tan} S \cdot \sin D$
Tan C6' $=\operatorname{Tan} D^{\prime} \cdot \csc R I$ $\operatorname{Tan} R 1=\operatorname{Tan} S S \cdot \sin D^{\prime}$
Note - Tables pages 40 to 62 gives values of C6 for some slopes.
[contents] [previous page]
[next page]

## PART II

## Hip \& Valley Roof Framing Angles

## COMMENT

The following Formulas, Hip and Valley Roof Arrangement Sketch, Typical Connection Sketches and Tables of Hip and Valley Framing Angles, have been prepared to assist in solving the bevel angles required for Hip and Valley roof framing as usually framed.

The Hip and Valley Roof Arrangement Sketch page 19 is to aid in finding the horizontal reference angle D used in the formulas and tables.

The Typical Connection Sketches pages 20 to 31 incl. are to aid in locating the bevel angle marks and the position of the bevel angles.

The Formulas page 18 are for solving the bevel angles not covered by the tables.

The Tables of Hip and Valley Framing Angles, pages 40 to 62 incl. are for finding the pitch of the bevel angles directly from the roof slope and horizontal reference angle D of the hip or valley, for the roof slopes included.

The Analytic Proof of the formulas, pages 32 to 37 incl . are for reference of students and others interested.
[contents] [previous page] [next page]

## HIP \& VALLEY ROOF FRAMING ANGLES

## USE OF SKETCHES, FORMULAS \& TABLES OF ANGLES

To use the following sketches, formulas and tables of hip \& valley framing angles, the user should be familiar with the arrangement of purlins and hip and valley rafters assumed as the basis of the formulas. This arrangement is described basically under "Notes on Formulas" below.

Because the formulas are based upon the roof slope and the horizontal angle between the ridge and the valley framing angles, and between the eave and the hip framing angles, the first procedure is to find this hoizontal angle to degrees and minutes. This horizontal angle is marked D and is used in the formulas, sketches and tables

Sketch \#1 shows several hip and valley roof arrangements and locates angle D for each arrangement. Formulas for calculating angle D from the two meeting roof slopes and the horizontal angle between the ridges for valleys, and between the eaves for hips, are given for each case.

The twelve connection sketches \#2 to \#13 show six pairs of hip and valley rafter connections for the same purlin. Note that channel, beam and tee purlins are shown, and that connections with clips above and below the purlin are shown so that types required for ridge and eave purlin can be selected. Connections with flange clips and bent plates are also shown. Connections using both single and multiple punching are also shown. The connections are detailed for punched and riveted work. The working points have been projected from one viwe to another and to a diagram of the roof, to assist in following the working points from one face to another. The small triangulation incidental to calculating the drop of hip rafters for clearance, for making cuts and for locating from top or bottom of purlin, are shown and elaborated.

The purpose of the connection sketches is to locate and orient the several bevel angles and to indicate their use for cuts, clearance, etc., as well as the bend and the bevel of the connection. Angle marks for other types of connections can be located by comparing with somewhat similar types or from the location given with the formulas.

Having located the desired angle marks the pitches can be found in the Tables of Hip \& Valley Framing Angles, provided the roof slope you want is given, and by use of the formulas for other roof slopes.

## NOTES ON FORMULAS, PAGE 18

The formulas for the Hip \& Valley Roof Framing Angles are based upon the roof slope and angle D. The twelve bevel angles formulated and given in the tables, cover all the bevel angles formed by two members with web and flange faces meeting in a three dimensional position from each other, when framed as follows-

1. All framing members have web and flange faces square with each other.
2. Rafter webs are in a vertical plane.
3. Rafters are parallel to hip or valley.
4. Webs of purlins are at right angles to the roof line.
5. Purlins are parallel with the ridges.
6. The ridge and eave are level.
7. Angles A and D are in a level plane.
[contents] [previous page] [next page]
$\begin{array}{llllllllllllll}M & A & R & K & S & \& & F & O & R & M & U & L & A & S\end{array}$
HIP \& VALLEY ROOF FRAMING CONNECTION ANGLES

$$
\begin{aligned}
S \& S S= & \text { Roof Slopes } \\
\text { A \& A' }= & \text { Horizontal angles between ridges and between eaves. } \\
\mathrm{D}= & \text { Horizontal angles between ridge and valley or eave } \\
& \text { and hip. Marked D, D', DD \& DD' for different roof } \\
& \text { arrangements shown Sketch \#1. }
\end{aligned}
$$

|  | B E V E L C O N N E C | N A N G L E S |
| :---: | :---: | :---: |
| MARK | LOCATION | FORMULA |
| R1 | Pitch of Hip or Valley Rafter. | $\tan \mathrm{R} 1=\tan \mathrm{S} \sin \mathrm{D}$ |
| R2 | Angle on Hip or Valley Rafter web locating intersection of Purlin web. | $\tan R 2=\sin S \cos S \cos D \operatorname{cotan} D$ |
| R3 | Angle on Hip or Valley Rafter flg. locating intersection of Purlin web. | $\tan \mathrm{R} 3=\sin \mathrm{S} \cos \mathrm{S} \cos \mathrm{D} \csc \mathrm{R} 1$ |
| P1 | Angle on Purlin web, locating intersection of Hip or Valley Rafter web. | $\tan \mathrm{P} 1=\sin \mathrm{S} \operatorname{cotan} \mathrm{D}$ |
| P2 | Angle on Purlin flg. locating intersection of Hip or Valley Rafter web. | $\tan \mathrm{P} 2=\cos \mathrm{S} \operatorname{cotan} \mathrm{D}$ |
| P3 | Angle on Purlin web, locating intersection of Hip or Valley Rafter flg. | $\tan \mathrm{P} 3=\cos \mathrm{D} \sin \mathrm{R} 1 \cos \mathrm{R} 1 \sec \mathrm{~S}$ |
| C1 | Complement of the acute angle between Purlin web and Hip or Valley web. | $\tan \mathrm{C} 1=\sin \mathrm{P} 1 \operatorname{cotan} \mathrm{~S}$ |
| C2 | Complement of the acute angle between Purlin web and Hip or Valley flange. | $\tan \mathrm{C} 2=\tan \mathrm{R} 2 \cos \mathrm{R} 3$ |
| C3 | Angle between Purlin web and a plane perpendicular to both web and flange of Hip or Valley Rafter. | $\tan \mathrm{C} 3=\operatorname{cotan} \mathrm{D} \cos \mathrm{S}$ |
| C4 | Angle on a plane perpendicular to web and flange of Hip or Valley Rafter, locating intersection of Purlin web. | $\tan \mathrm{C} 4=\sin \mathrm{R} 1 \operatorname{cotan} \mathrm{D}$ |
| C5 | Angle between Roof plane and Hip or Valley Rafter flange. | $\tan \mathrm{C} 5=\sin \mathrm{R} 1 \operatorname{cotan} \mathrm{D}$ |
| C6 | Angle between Roof plane and Hip or Valley Rafter web. | $\tan \mathrm{C} 6=\tan \mathrm{D} \csc \mathrm{R} 1$ |

Analytic proof of formulas given on pages 32 to 37 .
[contents] [previous page] [next page]



## MARTINDALE'S HIP CONNECTION SKETCH \#3 <br> CHANNEL PURLIN - BEAM RAFTER <br> CLIP ANGLE ABOVE PURLIN <br> RAFTER DROPPED TO CLEAR PURLIN



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## MARTINDALE'S <br> HIP CONNECTION SKETCH



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## VALLEY CONNECTION SKETCH *6

PURLIN WEB TO VALLEY RAFTER WEB HOLES SQUARE WITH CONNECTION - SKEW IN BEAMS


PURLIN WEB TO HIP RAFTER WEB
HOLES SQUARE WITH CONNECTION - SKEW IN BEAMS


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## MARTINDALE'S <br> VALLEY CONNECTION SKETCH \#8

PURLIN WEB TO VALLEY RAFTER WEB HOLES SQUARE WITH BEAM - SKEW IN CONNECTION


# MARTINDALE'S HIP CONNECTION SKETCH \#9 

PURLIN WEB TO HIP RAFTER WEB HOLES SQUARE WITH BEAMS - SKEW IN CONNECTION


- 27 -

BENT PLATE CONNECTION

```
TEE PURLIN FLANGE TO VALLEY RAFTER FLANGE
```

RAFTER RAISED FOR BENT PLATE


HIP CONNECTION SKETCH \#।I

BENT PLATE CONNECTION<br>TEE PURLIN FLANGE TO HIP RAFTER FLANGE RAFTER DROPPED FOR BENT PLATE



## VALLEY CONNECTION SKETCH \#I2

PURLIN WEB TO CLIP ON VALLEY RAFTER FLANGE


```
PURLIN WEB TO CLIP ON HIP RAFTER FLANGE
RAFTER DROPPED FOR CLEARANGE
```




ANALYTIC PROOF OF BEVEL ANGLE FORMULAS
Line values used in formulas on following pages
Numbered lines refer to Diagram page 32

```
LINB
VALUB
1-2 = Unity or one for trigonametric functions of slope \(S\).
\(1-4=\sin S\)
\(1-0=\tan S\)
\(2-4=\cos S\)
\(2-0=\sec S=\frac{1}{\cos S}\)
\(1-3=1-2 \frac{1}{\sin D}=\frac{1}{\sin D}=\csc D\)
\(5-6=6-4 \csc D=\sin ^{2} S \csc D\)
\(6-4=\sin S \sin S=\sin ^{2} S\)
1-6 \(=\sin \mathrm{S} \cos \mathrm{S}\)
\(5-7=1-7 \tan \mathrm{R} 2=\frac{\sin \mathrm{R} 1 \tan \mathrm{R} 2}{\sin \mathrm{D}}\)
\(1-7=1-3 \sin R I=\frac{\sin R I}{\sin D}\)
\(13-7=1-7 \tan C 5=\frac{\sin \mathrm{Rl} \tan \mathrm{C} 5}{\sin \mathrm{D}}\)
\(3-5=1-6 \frac{1}{\sin R I}=\frac{\sin S \cos S}{\sin R I}\)
\(3-30=1-3 \sin \operatorname{cotan} D=\frac{\sin R}{\sin D}=\frac{\cos D}{\sin D} \sin D=\cos D\)
\(2-3=1-2 \operatorname{cotan} D=\operatorname{cotan} D\)
\(5-31=1-4=\sin S\)
\(30-31=3-11 \frac{1}{\cos D}=\frac{\sin S \cos S}{\sin R 1 \cos R I \cos D}\)
\(3-11=5-11 \frac{1}{\sin \mathrm{Rl}}=\frac{\sin \mathrm{S} \cos \mathrm{S}}{\sin \mathrm{Rl} \cos \mathrm{RI}}\)
\(5-11=1-6 \frac{1}{\cos R I}=\frac{\sin \mathrm{S} \cos \mathrm{S}}{\cos \mathrm{Rl}}\)
\(6-8=1-6 \sin (R 1+R 2)=\sin S \cos S \sin (R 1+R 2)\)
\(9-6=8-10=5-9 \sin D=\frac{\sin S \cos S \sin (R 1+R 2) \tan (R I+R 2) \sin D}{\sin P l}\)
\(5-9=5-8 \frac{1}{\sin P 1}=\frac{\sin S \cos S \sin (R 1+R 2) \tan (R I+R 2)}{\sin P 1}\)
\(5-8=6-8 \tan (R I+R 2)=\sin S \cos S \sin (R 1+R 2) \tan (R 1+R 2)\)
```

1. $\operatorname{Tan} R I=\frac{1-0}{1-3}=\frac{\frac{\tan S}{1}}{\sin D}=\tan S \sin D / /$
2. $\operatorname{Tan}(R 1+R 2)=\frac{5-6}{1-6}=\frac{\sin ^{2} S \csc D}{\sin S \cos S}=\frac{\sin S \csc D}{\cos S}=\tan S \csc D=\frac{\tan S}{\sin D}$ from equation $\tan (\mathrm{Rl}+\mathrm{R} 2)=\frac{\tan \mathrm{Rl}+\tan \mathrm{R} 2}{1-\tan \mathrm{R} I \tan \mathrm{R} 2}$

$$
\frac{\tan S}{\sin D}=\frac{\tan S \sin D+\tan R 2}{1-\tan S \sin D \tan R 2}
$$

$\tan S-\tan ^{2} S \sin D \tan R 2=\tan S \sin ^{2} D+\tan R 2 \sin D$

$$
\begin{aligned}
\tan S-\tan S \sin ^{2} D & =\tan R 2 \sin D+\tan ^{2} S \sin D \tan R 2 \\
\tan S\left(1-\sin ^{2} D\right) & =\tan R 2 \sin D\left(1+\tan ^{2} S\right) \\
\tan R 2 & =\frac{\tan S\left(1-\sin ^{2} D\right)}{\sin D\left(1+\tan ^{2} S\right)}=\frac{\tan S \cos ^{2} D}{\sin D \sec ^{2} S} \\
& =\frac{\frac{\sin S \cos ^{2} D}{\cos S}}{\frac{\sin D}{\cos ^{2} S}}=\frac{\sin S \cos ^{2} D \cos ^{2} S}{\cos S \sin D} \\
& =\frac{\sin S \cos ^{2} D \cos S}{\sin D} \\
\tan R 2 & =\sin S \cos S \operatorname{cotan} D \cos D / /
\end{aligned}
$$

3. $\operatorname{Tan} \mathrm{R} 2=\frac{5-7}{13-7}=\frac{\frac{\sin \mathrm{RI} \tan \mathrm{R} 2}{\sin \mathrm{D}}}{\sin \frac{\mathrm{Rl} \tan \mathrm{C5}}{\sin \mathrm{D}}}=\frac{\sin \mathrm{Rl} \tan \mathrm{R} 2 \sin \mathrm{D}}{\sin \mathrm{D} \sin \mathrm{RI} \tan \mathrm{C}}=\frac{\tan \mathrm{R} 2}{\tan \mathrm{C}}=$
$=\tan \mathrm{R} 2 \operatorname{cotan} \mathrm{C} 5 / /$
$\operatorname{Tan} R 3=\frac{3-5}{3-30}=\frac{\frac{\sin S \cos S}{\sin R I}}{\cos D}=\frac{\sin S \cos S \cos D}{\sin \mathrm{R}]}=$
Tan R3 $=\sin S \cos S \cos D \csc R I / /$
4. $\quad$ Tan $P L=\frac{5-4}{1-4}=\frac{6-4 \operatorname{cotan} D}{\sin S}=\frac{\sin ^{2} S \operatorname{cotan} D}{\sin S}=\sin S \operatorname{cotan} D / /$
5. Tan $\mathrm{P} 2=\frac{2-3}{0-2}=\frac{\frac{\operatorname{cotan} D}{1}}{\cos \mathrm{~S}}=\operatorname{cotan} \mathrm{D} \cos \mathrm{S} / /$

Refer to pages $32 \approx 33$
6. $\operatorname{Tan} P 3=\frac{5-31}{30-31}=\frac{\sin S}{\sin S \cos S}=\frac{\sin S \sin R 1 \cos R I \cos D}{\sin S \cos S}=$ $=\frac{\sin R I \cos R I \cos D}{\cos S}=\sin R I \cos R I \cos D \sec S / /$
7. $\operatorname{Tan} C l=\frac{6-8}{9-6}=\frac{\left.\sin S \frac{\sin S \cos S \sin (R I+R 2)}{\cos S \sin (R l+R 2) \tan (R I}+R 2\right) \sin D}{\sin P l}=$

$$
=\frac{\sin P 1}{\tan (R 1+R 2) \sin D}=\frac{\frac{\sin P I}{\tan S \sin D}}{\sin D}=\frac{\sin P I}{\tan S}=
$$

$\operatorname{Tan} \mathrm{Cl}=\sin \mathrm{Pl} \operatorname{cotan} \mathrm{S} / /$
8. $\operatorname{Tan} \mathrm{C} 2=\frac{5 a-34}{5-5 a}=\frac{5 a-33 \cos \mathrm{R} 3}{5-33 \cos \mathrm{R} 2}=\frac{5-33 \sin \mathrm{R} 2 \cos \mathrm{R} 3}{5-33 \cos \mathrm{R} 2}=$

$$
\operatorname{Tan} \mathrm{C} 2=\cos \mathrm{R} 3 \tan \mathrm{R} 2 / /
$$

9. Tan C3 In roof plane angle C3 is indicated by lines 7-4-5

$$
7-4 \text { is } 90^{\circ} \text { from } 0-3
$$

$4-5$ is $90^{\circ}$ from 0-2
Lines 0-3 \& 0-2 are sides of angle P2
$\therefore \quad$ Angle $\mathrm{C} 3=$ angle P 2
$\therefore \quad \operatorname{Tan~C3}=\cos \mathrm{S} \operatorname{cotan} \mathrm{D} / /$
10. $\operatorname{Tan} \mathrm{C} 4=\frac{7-13}{1-7}$

$$
\begin{aligned}
& 7-13=7-40 \operatorname{cotan} \mathrm{D}=\frac{\operatorname{cotan} \mathrm{D} \sin ^{2} \mathrm{Rl}}{\sin \mathrm{D}} \\
& 7-40=1-7 \sin \mathrm{RI} \\
& 1-7=1-3 \sin \mathrm{Rl} \\
& 1-3=\frac{1}{\sin \mathrm{D}} \\
& \operatorname{Tan} \mathrm{C}=\frac{\frac{\operatorname{cotan} \mathrm{D} \sin ^{2} \mathrm{RI}}{\sin \mathrm{D}}}{\sin \mathrm{Rl}} \\
& \sin \mathrm{D}
\end{aligned}=\operatorname{cotan} \mathrm{D} \sin \mathrm{RI} / / / .
$$

## Refer to pages $32 \& 33$

11. $\operatorname{Tan} \mathrm{C}=\frac{1-7}{1-40}=\frac{\frac{\sin \mathrm{Rl}}{\sin \mathrm{D}}}{\frac{\tan \mathrm{D}}{\sin \mathrm{D}}}=\frac{\sin \mathrm{Rl}}{\tan \mathrm{D}}=\sin \mathrm{Rl} \operatorname{cotan} \mathrm{D} / /$
$1-40=1-3 \tan D$
$1-3=\frac{1}{\sin D}$
$\therefore 1-40=\frac{\tan D}{\sin D}$
12. $\operatorname{Tan} \mathrm{C} 6=90^{\circ}-\mathrm{C} 5=\operatorname{cotan} \mathrm{C} 6=\operatorname{cotan} \mathrm{D} \sin \mathrm{R} 工$ $\tan \mathrm{C} 6=\tan \mathrm{D} \csc \mathrm{Rl} / /$
13. Tan D when angle $\mathrm{A}=90^{\circ}$
$\tan \mathrm{RI}=\tan \mathrm{S} \sin \mathrm{D}$
$\tan \mathrm{Rl}=\tan \mathrm{S}^{\prime} \sin \mathrm{D}^{\prime}$
$\therefore \tan \mathrm{S} \sin \mathrm{D}=\tan \mathrm{S}^{\prime} \sin \mathrm{D}^{\prime} \quad$.
when $A=90^{\circ} \sin D^{\prime}=\cos D$
$\therefore \tan S \sin D=\tan S^{\prime} \cos D$
$\tan S \frac{\sin D}{\cos D}=\tan S^{\prime}$ $\tan D=\frac{\tan S^{\prime}}{\tan S} / /$
14. Refer to page $\begin{aligned} 15 . & C 7\end{aligned}=90^{\circ}-\left(C 5+C 5^{\prime}\right) ~\left(\mathrm{Sin} \mathrm{C7}=\cos \left(\mathrm{C5}+\mathrm{C} 5^{\prime}\right)\right.$ $\cos \left(\mathrm{C}^{\circ}+\mathrm{C} 5^{\prime}\right)=\cos \mathrm{C} 5 \cos \mathrm{C} 5^{\prime}-\sin \mathrm{C} 5 \sin \mathrm{C} 5^{\prime}$

Refer to diagram page 32 .

$$
\begin{aligned}
& \cos C 5=\frac{1-40}{7-40} \\
& 1-40=1-3 \tan D \\
& 1-3-\frac{1}{\sin D} \\
& 1-40=\frac{\tan D}{\sin D} / / \\
& 7-40=7-3 \frac{1}{\tan \mathrm{P} 2} \\
& 7-3=1-3 \cos \mathrm{R} \\
& 1-3=\frac{1}{\sin D} \\
& 7-40=\frac{\cos \mathrm{Rl}}{\tan \mathrm{P} 2 \sin \mathrm{D}} / / \\
& \sin C 5=\frac{1-7}{7-40} \\
& 1-7=\frac{\sin \mathrm{Rl}}{\sin \mathrm{D}} \\
& \sin \mathrm{C} 5=\frac{\frac{\sin \mathrm{Rl}}{\sin \mathrm{D}}}{\tan \mathrm{cos} \mathrm{sin} \mathrm{D}} \\
& \sin \mathrm{C} 5=\frac{\sin \mathrm{RI} \tan \mathrm{P} 2}{\cos \mathrm{RI}} / /
\end{aligned}
$$

## ANALYTIC PROOF OF BEVEL ANGLE FORMULAS

14. continued

$$
\cos C 5-\frac{\frac{\tan D}{\sin D}}{\frac{\cos \mathrm{RI}}{\tan \mathrm{P} 2 \sin \mathrm{D}}}=\frac{\tan \mathrm{D} \tan \mathrm{P} 2}{\cos \mathrm{RI}} / /
$$

$\therefore \sin \mathrm{C} 7=\frac{\tan \mathrm{D} \tan \mathrm{P} 2}{\cos \mathrm{Rl}} \quad \frac{\tan \mathrm{D}^{\prime} \tan \mathrm{P} 2^{\prime}}{\cos \mathrm{Pl}}-\frac{\sin \mathrm{Rl} \tan \mathrm{P} 2}{\cos \mathrm{Rl}} \frac{\sin \mathrm{Rl} \tan \mathrm{P} 2}{\cos \mathrm{Rl}}$

$$
=\frac{\tan \mathrm{D} \tan \mathrm{P} 2 \operatorname{cotan} \mathrm{D} \tan \mathrm{P} 2^{\prime}-\sin ^{2} \mathrm{Rl} \tan \mathrm{P} 2 \tan \mathrm{P} 2^{\prime}}{\cos ^{2} \mathrm{Rl}}
$$

$\tan D \operatorname{cotan} D=1$
$\therefore \sin \mathrm{C} 7=\frac{\tan \mathrm{P} 2 \tan \mathrm{P}^{\prime}-\sin ^{2} \mathrm{RI} \tan \mathrm{P} 2 \tan \mathrm{P} 2}{\cos ^{2} \mathrm{RI}}$

$$
=\frac{\cos S \operatorname{cotan} D \cos S^{\prime} \operatorname{cotan} D^{\prime}-\sin ^{2} R I \cos S \operatorname{cotan} D \cos S^{\prime} \operatorname{cotan} D^{\prime}}{\cos ^{2} R I}
$$

$D^{\prime}=90^{\circ}-D \quad \therefore \operatorname{cotan} D^{\prime}=\tan D$
$=\frac{\cos S \operatorname{cotan} D \cos S^{\prime} \tan D-\sin ^{2} R I \cos S \operatorname{cotan} D \sin S^{\prime} \tan D}{\cos ^{2} R I}$
$=\frac{\cos S \cos S^{\prime}-\sin ^{2} R I \cos S \cos S^{\prime}}{\cos ^{2} R I}$
$-\frac{\cos S \cos S^{\prime}\left(1-\sin ^{2} R I\right)}{\cos ^{2} R I}$
$(1-\sin R I)=\cos ^{2} R I$
$=\frac{\cos \mathrm{S} \cos \mathrm{S}^{\prime} \cos ^{2} \mathrm{RI}}{\left.\cos ^{2} \mathrm{R}\right]}$
$\sin C 7=\cos S \cos S^{\prime} / /$

## NOTES ON

## HIP \& VALLEY FRAMING ANGLE TABLES

Where the difference in pitch for any angle for one degree of angle D exceeds $1 / 16^{\prime \prime}$, the pitch to the nearest $1 / 16^{\prime \prime}$ can be found by interpolating the minutes of angle D . The greatest difference to be found in the tables is $11 / 16^{\prime \prime}$ and in most cases much less.

For example, given an $8^{\prime \prime}$ vertical pitch roof slope and angle $\mathrm{D}=56^{\circ} 20^{\prime}$, to find pitch of angle P1. On page 47 the pitch for P1 @ $56^{\circ}$ is $4-1 / 2^{\prime \prime}$ and for $57^{\circ}$ is $4-5 / 16^{\prime \prime}$. Subtract $1 / 16^{\prime \prime}$ from the pitch for $56^{\circ}$ and we get the correct pitch for $56^{\circ}$ $20^{\prime}$ to be $4-7 / 16^{\prime \prime}$.

Note that in some positions the pitch of an angle becomes less as angle D increases, and in other positions they increase. The pitch will reduce or increase accordingly.

Angle C6 is given in degrees and minutes to facilitate adding together the values of C 6 for each of two sides of a valley corner angle for bins, hoppers, etc. The full inside valley angle C8 for such corners can be found by adding together the angular value of C 6 for each of the two sloping sides.
[contents] [previous page] [next page]

12" horizontal to vertical $1^{\prime \prime}$

| $\begin{gathered} \text { ANGLE } \\ \text { IN PLAN } \end{gathered}$ | R1 | R2 | R3 | P1 | P2-C3 | P3 | C1 | C2 | C4-C5 | C6 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $70^{\circ}$ | 15/16 | 1/8 | $4^{11 / 32}$ | $3 / 8$ | $411 / 32$ | 3/16 | $4^{11 / 3 / 2}$ | 1/8 | $11 / 32$ | $88^{\circ} 22^{\prime}$ |
| $69^{\circ}$ | 15/16 | 1/8 | 49/16 | $3 / 8$ | $4^{19 / 32}$ | $11 / 32$ | $4^{1 / 1 / 32}$ | 1/8 | $11 / 32$ | $88^{\circ} 17^{\prime}$ |
| $68^{\circ}$ | 15/16 | $5 / 32$ | $4{ }^{13 / 16}$ | 13/32 | $4^{21 / 32}$ | 11/32 | $4^{21 / 32}$ | 1/8 | $3 / 8$ | $88^{\circ} 13^{\prime}$ |
| $67^{\circ}$ | 29/32 | 5/32 | $51 / 16$ | $13 / 32$ | $51 / 16$ | 3/8 | $51 / 16$ | 5/32 | $3 / 8$ | $88^{\circ} 08^{\prime}$ |
| $66^{\circ}$ | $29 / 32$ | $3 / 16$ | 55/16 | $7 / 16$ | 55/16 | 3/8 | $55 / 16$ | 5/32 | $13 / 32$ | $88^{\circ} 04^{\prime}$ |
| $65^{\circ}$ | 29/32 | 3/16 | 59/16 | 15/32 | 59/16 | $3 / 8$ | 59/16 | $3 / 16$ | $13 / 32$ | $87^{\circ} 59^{\prime}$ |
| $64^{\circ}$ | 29/32 | 7/32 | $5{ }^{13 / 16}$ | 15/32 | 513/16 | 13/32 | $5{ }^{13 / 16}$ | 3/16 | 7/16 | $87^{\circ} 55^{\prime}$ |
| $63^{\circ}$ | $29 / 32$ | 7/32 | $6^{1 / 16}$ | $1 / 2$ | $6^{3 / 32}$ | 13/32 | $6^{3 / 32}$ | $3 / 16$ | 7/16 | $87^{\circ} 50^{\prime}$ |
| $62^{\circ}$ | 1/8 | $1 / 4$ | $6^{11 / 32}$ | 17/32 | $6^{11 / 32}$ | ${ }^{13 / 32}$ | $6^{11 / 32}$ | 7/32 | 15/32 | $87^{\circ} 46{ }^{\prime}$ |
| $61^{\circ}$ | $7 / 8$ | $1 / 4$ | $6^{5 / 8}$ | ${ }^{17 / 32}$ | 6 5/8 | 7/16 | 65/8 | 7/32 | $15 / 32$ | $87^{\circ} 41^{\prime}$ |
| $60^{\circ}$ | 7/8 | $9 / 32$ | $6^{29 / 32}$ | 9/16 | $6^{29 / 32}$ | 7/16 | $6^{29 / 32}$ | 1/4 | 1/2 | $87^{\circ} 37^{\prime}$ |
| $59^{\circ}$ | 27/32 | 5/16 | $73 / 16$ | 19/32 | $7^{3 / 16}$ | 7/16 | 75/32 | 1/4 | $1 / 2$ | $87^{\circ} 33^{\prime}$ |
| $58^{\circ}$ | $27 / 32$ | 5/16 | $7^{15 / 32}$ | $5 / 8$ | $7^{15 / 32}$ | 7/16 | $7^{15 / 32}$ | 1/4 | 17/32 | $87^{\circ} 29^{\prime}$ |
| $57^{\circ}$ | $27 / 32$ | $11 / 32$ | $73 / 4$ | 5/8 | $73 / 4$ | 15/32 | $73 / 4$ | 9/32 | $17 / 32$ | $87^{\circ} 24^{\prime}$ |
| $56^{\circ}$ | $13 / 16$ | $3 / 8$ | $81 / 16$ | ${ }^{21 / 32}$ | $81 / 16$ | ${ }^{15 / 32}$ | $81 / 16$ | 5/16 | $9 / 16$ | $87^{\circ} 20^{\prime}$ |
| $55^{\circ}$ | 13/16 | $13 / 32$ | $83 / 8$ | $11 / 16$ | $8^{3 / 8}$ | 15/32 | $83 / 8$ | 5/16 | \%/16 | $87^{\circ} 16^{\prime}$ |
| $54^{\circ}$ | 13/16 | 7/16 | $8^{11 / 16}$ | 23/32 | $8^{11 / 16}$ | 15/32 | $8^{11 / 16}$ | ${ }^{11 / 32}$ | 19/32 | $87^{\circ} 12^{\prime}$ |
| $53^{\circ}$ | $13 / 16$ | \%/16 |  | $3 / 4$ |  | 1/2 |  | 3/8 | 19/32 | $87^{\circ} 08^{\prime}$ |
| $52^{\circ}$ | $25 / 32$ | $15 / 32$ | $95 / 16$ | 25/32 | $9^{3 / 8}$ | 1/2 | $9^{11 / 32}$ | 3/8 | $5 / 8$ | $37^{\circ} 04^{\prime}$ |
| $z 51^{\circ}$ | $25 / 32$ | 1/2 | $9^{21 / 32}$ | ${ }^{13 / 16}$ | $9^{11 / 16}$ | 1/2 | $9^{21 / 32}$ | $3 / 8$ | $5 / 8$ | $87^{\circ} 00^{\prime}$ |
| ${ }^{2} 50^{\circ}$ | 25/32 | $17 / 32$ | 101/32 | $27 / 32$ | 101/32 | 1/2 |  | 13/32 | $21 / 32$ | $86^{\circ} 56^{\prime}$ |
| $\underline{z} 49^{\circ}$ | $3 / 4$ | $9 / 16$ | $10^{3 / 8}$ | 7/8 | $103 / 8$ | 1/2 | $10^{11 / 32}$ | 7/16 | ${ }^{2} 1 / 32$ | $86^{\circ} 52$ |
| > $48^{\circ}$ | $3 / 4$ | 19/32 | $10^{3} / 4$ | 29/32 | $10^{3 / 4}$ | 1/2 | $10^{23 / 32}$ | \%/16 | ${ }^{21 / 32}$ | $86^{\circ} 48^{\prime}$ |
| 47 ${ }^{\circ}$ | $3 / 4$ | 5/8 | 111/8 | 15/16 | 111/8 | 1/2 | $11^{3 / 32}$ | 7/16 | $11 / 16$ | $86^{\circ} 46^{\prime}$ |
| ¢ $46{ }^{\circ}$ | $23 / 32$ | ${ }^{21 / 32}$ | $11^{17 / 32}$ | ${ }^{31 / 32}$ | $11^{17 / 32}$ | 1/2 | $111 / 2$ | ${ }^{15 / 32}$ | ${ }^{11 / 16}$ | $86^{\circ} 42^{\prime}$ |
| ${ }_{\circ}{ }^{\circ} 45^{\circ}$ | $23 / 32$ | 11/16 | 11 ${ }^{15 / 16}$ | 1 | $11^{31 / 32}$ | 1/2 | $11^{29 / 32}$ | 1/2 | $23 / 32$ | $86^{\circ} 38^{\prime}$ |
| ${ }^{\circ} 44^{\circ}$ | $23 / 32$ | $3 / 4$ | *11 $1^{1 / 3 / 32}$ | $1^{1 / 32}$ | *11 ${ }^{5 / 8}$ | 1/2 | *11 $1^{2 / 3 / 3}$ | $1 / 2$ | 23/32 | $86^{\circ} 35^{\prime}$ |
| 彦 $43^{\circ}$ | $11 / 16$ | $25 / 32$ | *111/4 | $11 / 16$ | ${ }^{* 11} 1^{7 / 32}$ | 1/2 | *11/32 | ${ }^{17 / 32}$ | $32 / 32$ | $86^{\circ} 32^{\prime}$ |
| ${ }^{\circ} 42^{\circ}$ | $11 / 16$ | $13 / 16$ | *10 ${ }^{7 / 8}$ | $13 / 32$ | *10 ${ }^{27 / 32}$ | 1/2 | ${ }^{*} 10^{7 / 8}$ | 17/32 | $3 / 4$ | $86^{\circ} 28^{\prime}$, |
| ${ }^{\circ} 41^{\circ}$ | ${ }^{21 / 32}$ | $7 / 8$ | *101/2 | 15/32 | *1015/32 | 1/2 | *101/2 | 9/16 | $3 / 4$ | $86^{\circ} 25^{\prime}$ |
| 은 $40^{\circ}$ | $21 / 32$ | 29/32 | *101/8 | $13 / 16$ | *103/32 | 1/2 | * 10 \%/32 | 19/32 | $3 / 4$ | $86^{\circ} 22^{\prime}$ |
| ${ }^{\circ} 39^{\circ}$ | 5/8 | ${ }^{31 / 32}$ | *93/4 | 11/4 | *9 ${ }^{3 / 4}$ | 1/2 | * $9^{13 / 16}$ | 19/32 | 25/32 | $86^{\circ} 19$ |
| - $38^{\circ}$ | 5/8 | , | *9 ${ }^{1 / 3 / 32}$ | 19/32 | *9 ${ }^{13 / 3}{ }^{2}$ | 1/2 | *9 ${ }^{13 / 32}$ | 3/8 | ${ }^{25 / 32}$ | $86^{\circ} 16^{\prime}$ |
| ${ }^{3} 37^{\circ}$ | 19/32 | $11 / 16$ | *91/16 | 15/16 | *91/16 | $1 / 2$ | *91/8 | 5/8 | ${ }^{2 / 53}$ | $86^{\circ} 13{ }^{\prime}$ |
| $36^{\circ}$ | $19 / 32$ 。 | $11 / 8$ | $* 8^{3 / 4}$ | $13 / 8$ | *83/4 | 15/32 | $* 8^{13 / 16}$ | ${ }^{21 / 32}$ | $13 / 16$ | $86^{\circ} 10^{\prime}$ |
|  | $9 / 16$ | $15 / 32$ | *8 $8^{7 / 16}$ | $17 / 16$ | *87/16 |  |  |  |  |  |
| $34^{\circ}$ |  | 17/32 | * $81 / 8$ |  | *81/8 |  | *83/16 | 11/16 | 13/16 | $86^{\circ} 04{ }^{\prime}$ |
| $33^{\circ}$ | $17 / 32$ | $19 / 32$ | ${ }^{*} 7^{27 / 32}$ | $1^{1 / 7 / 32}$ | ${ }_{*}^{*} 7^{27 / 32}$ | 15/32 | $* 778$ $* 719$ | $11 / 16$ $23 / 3$ | $27 / 32$ $27 / 3$ | ${ }^{86} 6^{\circ} 01^{\prime}$ |
| $32^{\circ}{ }^{\circ}$ | $17 / 32$ $17 / 32$ | $1^{11 / 32}$ $1^{13 / 32}$ | * $7^{17 / 3}{ }^{1 / 3}$ | $1^{19 / 32}$ $1^{21 / 32}$ | $* 7{ }^{17 / 32}$ $* 7^{1 / 4}$ | $15 / 32$ $7 / 16$ | $* 719 / 32$ $* 7516$ | $23 / 32$ $23 / 32$ | $27 / 32$ $27 / 32$ | $85^{\circ} 59$ $85^{\circ} 56^{\prime}$ |
|  | $17 / 32$ | $1^{1 / 3 / 32}$ | *71/4 | $1^{2 / 32}$ | *71/4 |  |  |  |  | ${ }^{85} 5^{\circ}{ }^{\circ}$ |
| $30^{\circ}$ | 1/2 | $11 / 2$ | * $6^{31 / 32}$ | $1^{23 / 32}$ | * $6^{15 / 16}$ | 7/16 | *71/32 | $3 / 4$ | 7/8 | $85^{\circ} 53$, |
| $29^{\circ}$ | 1/2 | 19/16 | ${ }^{*} 6^{1 / 1 / 16}$ | $1^{25 / 32}$ | $* 6^{11 / 16}$ | ${ }^{7 / 16}$ | $* 6^{3 / 4}$ |  | $7 / 8$ | $85^{\circ} 50^{\prime}$ |
| $28^{\circ}$ | 15/32 | $1^{21 / 32}$ | * $6^{13 / 32}$ |  | $* 6^{13 / 32}$ | 13/32 |  |  |  | $85^{\circ} 48^{\prime}$ |
| $27^{\circ}{ }^{\circ}$ | $15 / 32$ | $13 / 4$ | $* 6 / 32$ | $1^{15 / 16}$ | *61/8 | $13 / 32$ $13 / 32$ | *667/32 | $25 / 32$ $13 / 16$ |  | $85^{\circ} 45^{\prime}$ $855^{\circ} 43^{\prime}$ |
| $26^{\circ}$ | 7/16 | $1^{13 / 16}$ | *5 $7 / 8$ | $2{ }^{1 / 3} 2$ | *5 ${ }^{7 / 8}$ | 13/32 | *5 ${ }^{31 / 32}$ | 13/16 | ${ }^{29} / 32$ | $85^{\circ} 43$ |
| $25^{\circ}$ |  | 15/16 |  |  |  | 3/8 |  |  | 29/32 | $85^{\circ}{ }^{\circ}{ }^{\prime}$ |
| $24^{\circ}$ | $13 / 32$ | $2^{1 / 3} 2$ | *53/8 | $21 / 4$ | *5 $5^{3 / 8}$ | 3/8 | *5\%/16 | 27/32 | 29/32 | $85^{\circ} 38^{\prime}$ |
| $23^{\circ}$ | $13 / 32$ | 21/8 | *5 ${ }^{1 / 8}$ | $2^{11 / 32}$ | *5 $1 / 8$ | $3 / 8$ | $* 5^{7 / 32}$ | 27/32 | 29/32 | ${ }^{85} 5^{\circ} 36$ |
| $22^{\circ}$ | $3 / 8$ | 21/4 | $* 4^{7 / 8}$ | $2^{15 / 32}$ | *47/8 | 11/32 | $* 4^{31 / 32}$ | 27/32 | 29/32 | $85^{\circ} 35^{\prime}$ |
| $21^{\circ}$ | 3/8 | $2^{13 / 32}$ | $* 4 / 8$ | $2^{19 / 32}$ | *4/8 | ${ }^{11 / 32}$ | $* 4^{23 / 32}$ | 7/8 | 15/16 | $85^{\circ} 33^{\prime}$ |
| $20^{\circ}$ | ${ }^{11 / 32}$ | 2\%/16 | $* 4^{13 / 32}$ | $23 / 4$ | * $4^{3 / 8}$ | 5/16 | * $41 / 2$ | 7/8 | 15/16 | $85^{\circ} 31^{\prime}$ |

* Angle exceeds $\mathbf{4 5}^{\circ}$. Pitch given for complement.

12" horizontal to vertical $2^{\prime \prime}$

\begin{tabular}{|c|c|c|c|c|c|c|c|c|c|c|}
\hline ANGLE D in plan \& R1 \& R2 \& R3 \& P1 \& P2-C3 \& P3 \& C1 \& C2 \& C4-C5 \& C6 \\
\hline \(70^{\circ}\) \& 17/8 \& 1/4 \& \(45 / 16\) \& 23/32 \& 45/16 \& 5\% \& 45/16 \& \(7 / 32\) \& \(11 / 16\) \& \(86^{\circ} 47^{\prime}\) \\
\hline \(69^{\circ}\) \& \(17 / 8\) \& \(9 / 32\) \& \(4^{17 / 32}\) \& \[
3 / 4
\] \& \(4^{17 / 32}\) \& \[
21 / 32
\] \& \[
4^{17 / 32}
\] \& \[
\begin{aligned}
\& 1 / 22 \\
\& 1 / 4
\end{aligned}
\] \& \(23 / 32\) \& \(86^{\circ} 37^{\prime}\) \\
\hline \(68^{\circ}\) \& \(17 / 8\) \& \%/32 \& \(43 / 4\) \& \(25 / 32\) \& \(4^{2} 5 / 32\) \& \(11 / 16\) \& \(4^{25 / 32}\) \& \(1 / 4\) \& \(3 / 4\) \& \(86^{\circ} 28^{\prime}\) \\
\hline \(67^{\circ}\) \& \(127 / 32\) \& 5/16 \& 5 \& \(13 / 16\) \& \(51 / 32\) \& \(23 / 32\) \& \(51 / 32\) \& \(9 / 32\) \& \(25 / 32\) \& \(86^{\circ} 19^{\prime}\) \\
\hline \(66^{\circ}\) \& \(1^{13 / 16}\) \& \(11 / 32\) \& \(51 / 4\) \& \(7 / 8\) \& \(59 / 32\) \& \(3 / 4\) \& \(59 / 32\) \& 5/16 \& \(13 / 15\) \& \(86^{\circ} 10^{\prime}\) \\
\hline \(65^{\circ}\) \& \(1^{13 / 16}\) \& \(3 / 8\) \& \(51 / 2\) \& \(29 / 32\) \& \(5^{17 / 32}\) \& \(3 / 4\) \& \(51 / 2\) \& \(11 / 32\) \& \(27 / 32\) \& \(86^{\circ} 01^{\prime}\) \\
\hline \(64^{\circ}\) \& \(1^{2} 5 / 32\) \& \(13 / 32\) \& 53/4 \& \(31 / 32\) \& \(5^{2} 5 / 32\) \& \(25 / 32\) \& 53/4 \& \(3 / 8\) \& \& \(85^{\circ} 52^{\prime}\) \\
\hline \(63^{\circ}\) \& \(1^{25 / 32}\) \& \(7 / 16\) \& 6 \& 1/32 \& \(61 / 32\) \& \(13 / 16\) \& 6 \& \(13 / 32\) \& \(29 / 32\) \& \(85^{\circ} 43^{\prime}\) \\
\hline \(62^{\circ}\) \& \(1^{25 / 32}\) \& \(1 / 2\) \& \(69 / 32\) \& \(11 / 32\) \& \(69 / 32\) \& \(13 / 16\) \& 69/32 \& 7/16 \& \(15 / 16\) \& \(85^{\circ} 34^{\prime}\) \\
\hline \(61^{\circ}\) \& \(13 / 4\) \& \(17 / 32\) \& \(6^{17 / 32}\) \& \(13 / 32\) \& 6\%/16 \& \(27 / 32\) \& \(6^{17 / 32}\) \& \(15 / 32\) \& \({ }^{3} 1 / 32\) \& \(85^{\circ} 25^{\prime}\) \\
\hline \(60^{\circ}\) \& \(13 / 4\) \& \(9 / 16\) \& \(6^{13 / 16}\) \& \(11 / 8\) \& \(6^{27 / 32}\) \& \(7 / 8\) \& \(6^{13 / 16}\) \& \(1 / 2\) \& \& \(85^{\circ} 17^{\prime}\) \\
\hline \(59^{\circ}\) \& \(1{ }^{23 / 32}\) \& \(19 / 32\) \& \(73 / 32\) \& \(13 / 16\) \& \(73 / 32\) \& \(7 / 8\) \& \(71 / 16\) \& \(17 / 32\) \& \(11 / 32\) \& \(85^{\circ} 09^{\prime}\) \\
\hline \(58^{\circ}\) \& \(1^{11 / 16}\) \& \(21 / 32\) \& \(73 / 8\) \& 17/32 \& \(73 / 8\) \& \(7 / 8\) \& \(7^{11 / 32}\) \& \(9 / 16\) \& \(11 / 16\) \& \(85^{\circ} 00^{\prime}\) \\
\hline \(57^{\circ}\) \& \(1{ }^{11 / 16}\) \& \(11 / 16\) \& \(7^{211 / 32}\) \& \(19 / 32\) \& \(7^{11 / 16}\) \& \(29 / 32\) \& \(75 / 8\) \& \(19 / 32\) \& \(11 / 16\) \& \(84^{\circ} 52^{\prime}\) \\
\hline \(56^{\circ}\) \& \(1^{21 / 32}\) \& \(3 / 4\) \& \(7^{15 / 16}\) \& \(1^{11 / 32}\) \& \(7^{3} 1 / 32\) \& \(29 / 32\) \& \(7^{15 / 16}\) \& 5/8 \& 13/32 \& \(84^{\circ} 43^{\prime}\) \\
\hline \(55^{\circ}\) \& \(1^{21 / 32}\) \& \(25 / 32\) \& \(81 / 4\) \& \(13 / 8\) \& \(89 / 32\) \& \(15 / 16\) \& 81/4 \& \(21 / 32\) \& \(11 / 8\) \& \(84^{\circ} 35^{\prime}\) \\
\hline \(54^{\circ}\) \& 15/8 \& \(27 / 32\) \& \(89 / 16\) \& \(17 / 16\) \& \(8^{19 / 32}\) \& 15/16 \& \(89 / 16\) \& \(11 / 16\) \& \(15 / 32\) \& \(84^{\circ} 26^{\prime}\) \\
\hline \(53^{\circ}\) \& \(1^{19 / 32}\) \& \(29 / 32\) \& \(87 / 8\) \& \(11 / 2\) \& \(8^{15 / 16}\) \& \(15 / 16\) \& \(87 / 8\) \& \(23 / 32\) \& \(13 / 16\) \& \(84^{\circ} 18^{\prime}\) \\
\hline \(52^{\circ}\)
\(=51\) \& 19/16 \& \(15 / 16\) \& \(93 / 16\) \& \(1^{17 / 32}\) \& \(91 / 4\) \& \(31 / 32\) \& 93/16 \& \(3 / 4\) \& 17/32 \& \(84^{\circ} 10^{\prime}\) \\
\hline \(\underline{5} 51^{\circ}\) \& 19/16 \& 1 \& \(91 / 2\) \& \(1^{19 / 32}\) \& \(9^{19 / 32}\) \& \(31 / 32\) \& \(91 / 2\) \& 25/32 \& \(11 / 4\) \& \(84^{\circ} 02^{\prime}\) \\
\hline a
\(>\)
\(>\) \(0^{\circ}\) \& \(1{ }^{17 / 32}\) \& \(11 / 16\) \& \(97 / 8\) \& \(1^{21 / 32}\) \& \(9^{15 / 16}\) \& \({ }^{3} 1 / 32\) \& \(9^{27 / 32}\) \& \(13 / 16\) \& 19/32 \& \(83^{\circ} 54^{\prime}\) \\
\hline \(\underline{\mathrm{z}} 49^{\circ}\) \& \(11 / 2\) \& \(11 / 8\) \& 101/4 \& \(1^{23 / 32}\) \& 10\%/32 \& \(1 / 32\) \& 103/16 \& \(27 / 32\) \& \(15 / 16\) \& \(83^{\circ} 47^{\prime}\) \\
\hline ¢ \(48^{\circ}\) \& \(11 / 2\) \& \(13 / 16\) \& 105/8 \& \(1^{2} 5 / 32\) \& 105/8 \& 1 \& \(10^{17 / 32}\) \& \(7 / 8\) \& \(15 / 16\) \& \(83^{\circ} 40^{\prime}\) \\
\hline \(\begin{array}{r} \\ \hline\end{array} 4^{\circ}{ }^{\circ}\) \& \(1^{1 / 6 / 32}\) \& \(11 / 4\) \& 11 \& \(1^{27 / 32}\) \& \(11^{1 / 32}\) \& 1 \& \(10^{29 / 32}\) \& \(29 / 32\) \& \(1^{11 / 32}\) \& \(83^{\circ} 33^{\prime}\) \\
\hline \(\stackrel{46}{ }{ }^{\circ}\) \& 17/16 \& \(15 / 16\) \& \(113 / 8\) \& \(1^{29 / 32}\) \& 117/16 \& 1 \& \(11{ }^{9 / 3} 2\) \& \(15 / 16\) \& \(13 / 8\) \& \(83^{\circ} 26^{\prime}\) \\
\hline \(\stackrel{45}{\circ}{ }^{\circ}\) \& \(1^{13 / 32}\) \& \(13 / 8\) \& \(11^{3 / 4}\) \& \(1^{31 / 32}\) \& \(11^{27 / 32}\) \& 1 \& \(11^{11 / 16}\) \& \({ }^{31 / 32}\) \& \(1^{13 / 32}\) \& \(83^{\circ} 19{ }^{\prime}\) \\
\hline  \& \(1^{3 / 8}\) \& \(1^{15 / 32}\) \& \({ }^{*} 11^{27 / 32}\) \& \(21 / 32\) \& *113/4 \& 1 \& *1129/32 \& 1 \& \(17 / 16\) \& \(83^{\circ} 12^{\prime}\) \\
\hline \(\overline{\text { c }} 43^{\circ}{ }^{\circ}\) \& \(13 / 8\) \& \(1^{17 / 32}\) \& * \(117 / 16\) \& \(21 / 8\) \& * \(11^{11} 1 / 32\) \& 1 \& *11 \({ }^{17 / 32}\) \& \(11 / 16\) \& 17/16 \& \(83^{\circ} 06^{\prime}\) \\
\hline \(\stackrel{4}{\circ} 41^{\circ}\) \& \(111 / 32\)
\(1^{5 / 16}\) \& 15/8 \& \(* 111 / 16\)
\(* 10^{21 / 3}\) \& \(23 / 16\) \& *10 \({ }^{15 / 16}\) \& 1 \& *111/8 \& \(13 / 32\) \& \(1^{15 / 32}\) \& \(82^{\circ} 59^{\prime}\) \\
\hline \(z 41^{\circ}\) \& 15/16 \& \(1^{11 / 16}\) \& \({ }^{*} 10^{21 / 32}\) \& 29/32 \& *10 \(0^{1 / 3} / 2\) \& 1 \& * \(103 / 4\) \& \(11 / 8\) \& \(11 / 2\) \& \(82^{\circ} 53^{\prime}\) \\
\hline \% \(40^{\circ}\) \& \(19 / 32\) \& \(1^{25 / 32}\) \& *109/32 \& \(2^{11 / 32}\) \& * \(10{ }^{7 / 3} 2\) \& 1 \& *10 \({ }^{13 / 32}\) \& \(15 / 32\) \& \(1^{17 / 32}\) \& \(82^{\circ} 46^{\prime}\) \\
\hline § \(39^{\circ}\) \& \(11 / 4\) \& \(1^{7 / 8}\) \& *915/16 \& \(2^{7 / 16}\) \& *97/8 \& \({ }^{3} 1 / 32\) \& *101/16 \& 13/16 \& 1\%16 \& \(82^{\circ} 40^{\prime}\) \\
\hline ¢ \(38^{\circ}{ }^{\circ}\) \& \(17 / 32\)
\(13 / 16\) \& \(1^{3} 1 / 32\) \& *95/8 \& \(2^{17 / 32}\) \& *91/2 \& \(31 / 32\)
\(31 / 32\) \& *9 \({ }^{2} 3 / 32\) \& \(17 / 32\) \& \(19 / 16\) \& \(82^{\circ} 34^{\prime}\) \\
\hline \(37^{\circ}\) \& \(13 / 16\)
\(15 / 32\) \& \(21 / 16\)
\(25 / 32\) \& \begin{tabular}{l}
\(* 91 / 4\) \\
\(* 8\) \\
\hline 8
\end{tabular} \& \(25 / 8\)
\(2^{23 / 32}\) \& \(* 95 / 32\)
\(* 8^{27} / 3\) \& \(31 / 32\)
\(31 / 32\) \& *93/8 \& \(11 / 4\) \& \(1^{19 / 32}\) \& \(82^{\circ} 28^{\prime}\) \\
\hline \(35^{\circ}\) \& \(15 / 32\) \& \& \& \& \& \& \& \& \& \\
\hline \(34^{\circ}\) \& \(18 / 32\)
\(11 / 8\) \& \(29 / 32\)
\(23 / 8\) \& \(* 81 / 32\)
\(* 81 / 4\) \& \(2^{13 / 16}\)
\(2^{15 / 16}\) \& \(* 8^{17 / 32}\)
\(* 87 / 32\) \& \(15 / 16\) \& \(* 83 / 4\)
\(* 87 / 15\) \& \(15 / 16\)
\(111 / 32\) \& \(15 / 8\)
\(121 / 3\) \& \(82^{\circ} 16^{\prime}\) \\
\hline \(33^{\circ}\) \& \(13 / 32\) \& \(21 / 2\) \& \({ }_{*}^{*} 7^{31 / 3}{ }^{1 / 3}\) \& 2
\(31 / 16\)

3 \& $* 8 / 32$
$* 729 / 32$ \& $29 / 32$ \& $* 81 / 16$
$* 85 / 32$ \& $11 / 32$
$1^{3 / 8}$ \& $1^{21 / 32}$ \& $82^{\circ} 11^{\prime}$ <br>
\hline $32^{\circ}$ \& $11 / 16$ \& 25/8 \& * $7^{11 / 16}$ \& 35/32 \& * $75 / 8$ \& $29 / 32$ \& ${ }_{*}^{*} 7 / 8$ \& $1^{13 / 32}$ \& $1^{11 / 16}$ \& $82^{\circ} 05$
$82^{\circ} 00^{\prime}$ <br>
\hline $31^{\circ}$ \& $11 / 32$ \& $2^{25 / 32}$ \& * $73 / 8$ \& 3\%/32 \& * $75 / 16$ \& $7 / 8$ \& ${ }_{*} 7^{19} / 32$ \& $17 / 16$ \& $1^{23 / 32}$ \& $81^{\circ} 54^{\prime}$ <br>
\hline $30^{\circ}$ \& 1 \& $2^{29} / 32$ \& * $73 / 32$ \& $3^{13 / 32}$ \& * $71 / 32$ \& $7 / 8$ \& * $75 / 16$ \& $11 / 2$ \& $1^{23 / 32}$ \& $81^{\circ} 49{ }^{\prime}$ <br>
\hline $29^{\circ}$ \& $31 / 32$ \& $31 / 16$ \& ${ }^{*} 6^{13 / 16}$ \& $3^{9 / 16}$ \& *63/4 \& $27 / 32$ \& * $71 / 32$ \& $11 / 2$ \& $13 / 4$ \& $81^{\circ} 44^{\prime}$ <br>
\hline $28^{\circ}$ \& $15 / 16$ \& $37 / 32$
$3^{13 / 32}$ \& *69/16 \& $3^{23 / 32}$ \& *61/2 \& $27 / 32$ \& *625/32 \& $1^{117 / 32}$ \& $13 / 4$ \& $81^{\circ} 39^{\prime}$ <br>
\hline 27 ${ }^{\circ}{ }^{\circ}$ \& $29 / 32$ \& $3^{13 / 32}$
$3^{19 / 32}$ \& ${ }_{*}^{*} 69 / 32$ \& $37 / 8$ \& *67/32 \& $13 / 16$ \& * $61 / 2$ \& $1 \% / 16$ \& $1^{25 / 32}$ \& $81^{\circ} 34{ }^{\prime}$ <br>
\hline 26 \& 1/8 \& $3^{19 / 32}$ \& *6 \& $41 / 32$ \& *5 ${ }^{15 / 16}$ \& 25/32 \& * $61 / 4$ \& $1^{19 / 32}$ \& $1^{25 / 32}$ \& $81^{\circ} 29^{\prime}$ <br>
\hline $25^{\circ}$ \& $27 / 32$ \& $3^{25 / 32}$ \& *53/4 \& $4^{7 / 32}$ \& *5 ${ }^{11 / 16}$ \& $25 / 32$ \& ${ }^{*} \epsilon$ \& 15/8 \& $1^{13 / 16}$ \& $81^{\circ} 25^{\prime}$ <br>
\hline $24^{\circ}$ \& $13 / 16$ \& 4 \& * $51 / 2$. \& $4^{13 / 32}$ \& *57/16 \& $3 / 4$ \& *5 ${ }^{2} 5 / 32$ \& $1^{21 / 32}$ \& $1^{13 / 16}$ \& $81^{\circ} 21^{\prime}$ <br>
\hline $23^{\circ}$ \& $25 / 32$ \& $47 / 32$
$47 / 16$ \& *5 ${ }^{1 / 4}$ \& $45 / 8$ \& *5 ${ }^{3 / 16}$ \& $23 / 32$ \& *5 ${ }^{17 / 32}$ \& $1^{11} 116$ \& $1^{27 / 32}$ \& $81^{\circ} 18^{\prime}$ <br>
\hline $22^{\circ}{ }^{\circ}$ \& 3/4 ${ }^{3} / 3 / 32$ \& $47 / 16$
$4^{23 / 32}$ \& *5 ${ }_{*}^{2} 23 / 32$ \& $47 / 8$
$51 / 8$ \& * $4^{116 / 16}$ \& $11 / 16$ \& *59/32 \& $1^{11 / 16}$ \& $1^{27 / 32}$ \& $81^{\circ} 14^{\prime}$ <br>
\hline ${ }^{\circ}{ }^{\circ}$ \& 23/32 \& $4^{23 / 32}$ \& * $4^{2} 3 / 32$ \& 51/8 \& * $4^{1} 1 / 16$ \& ${ }^{11 / 16}$ \& *51/16 \& $13 / 4$ \& $17 / 8$ \& $81^{\circ} 11^{\prime}$ <br>
\hline $20^{\circ}$ \& ${ }^{11 / 16}$ \& $51 / 32$ \& $* 4^{15 / 32}$ \& $5^{13 / 32}$ \& *4\%16 \& 21/32 \& * $4 / 8$ \& $13 / 4$ \& $17 / 8$ \& $81^{\circ} 07^{\prime}$ <br>
\hline
\end{tabular}

*Angle exceeds $\mathbf{4 5}^{\circ}$. Pitch given for complement.

12" HORIZONTAL TO VERTICAL $3^{\prime \prime}$

| $\begin{gathered} \text { ANGLE } \\ \text { IN PLAN } \end{gathered}$ | R1 | R2 | R3 | P1 | P2-C3 | P3 | C1 | C2 | C4-C5 | C6 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $70^{\circ}$ | $2^{13 / 16}$ | $11 / 32$ | 47/32 | $11 / 16$ | $41 / 4$ | i5/16 | $47 / 32$ | ${ }^{11 / 32}$ | $1$ | $85^{\circ} 15^{\prime}$ |
| $69^{\circ}$ | $2^{13 / 16}$ | $13 / 32$ | $47 / 16$ | $11 / 8$ | $4^{15 / 32}$ | $31 / 32$ | $4^{15 / 32}$ | $3 / 8$ | $11 / 32$ | $85^{\circ} 01^{\prime}$ |
| $68^{\circ}$ | $2^{2} 5 / 32$ | $7 / 16$ | $4^{11 / 16}$ | 15/32 | $4^{23 / 32}$ | $11 / 32$ | $411 / 16$ | $13 / 32$ | $13 / 32$ | $84^{\circ} 47^{\prime}$ |
| $67^{\circ}$ | $23 / 4$ | $15 / 32$ | $4^{15 / 16}$ | 17/32 | $4^{15 / 16}$ | $11 / 16$ | $4^{29 / 32}$ | $7 / 16$ | $15 / 32$ | $84^{\circ} 33^{\prime}$ |
| $66^{\circ}$ | $23 / 4$ | $17 / 32$ | $5 \mathrm{~s} / 32$ | $19 / 32$ | $53 / 16$ | $13 / 32$ | 55/32 | ${ }^{15 / 32}$ | $13 / 16$ | $84^{\circ} 20^{\prime}$ |
| $65^{\circ}$ | $2^{23 / 32}$ | 9/16 | $5^{13 / 32}$ | $1^{11 / 32}$ | 5\%/16 | $11 / 8$ | $5^{13 / 32}$ | $1 / 2$ | $11 / 4$ | $84^{\circ} 07^{\prime}$ |
| $64^{\circ}$ | $2^{11 / 16}$ | 5/8 | $5^{21 / 32}$ | $113 / 32$ | $5^{11 / 16}$ | $15 / 32$ | $55 / 8$ | $17 / 32$ | $19 / 32$ | $83^{\circ} 54^{\prime}$ |
| $63^{\circ}$ | $2^{11 / 16}$ | $21 / 32$ | $57 / 8$ | $1^{15 / 32}$ | $5^{15 / 16}$ | $13 / 16$ | $57 / 8$ | $19 / 32$ | $1^{11 / 32}$ | $83^{\circ} 41^{\prime}$ |
| $62^{\circ}$ | $2^{21 / 32}$ | $23 / 32$ | 65/32 | $1^{17 / 32}$ | $6^{3 / 16}$ | $17 / 32$ | $61 / 8$ |  | $13 / 8$ | $83^{\circ} 28^{\prime}$ |
| $61^{\circ}$ | 25/8 | $3 / 4$ | $6^{13 / 32}$ | $15 / 8$ | $6^{15 / 32}$ | $11 / 4$ | 63/8 | $21 / 32$ | $17 / 16$ | $83^{\circ} 15^{\prime}$ |
| $60^{\circ}$ | $2^{19 / 3}$ | $13 / 1$ | $6^{21 / 32}$ | $1^{11 / 16}$ | $6^{23 / 32}$ | $19 / 32$ | $6^{21 / 32}$ | $23 / 32$ | $1^{15 / 32}$ | $83^{\circ} 02{ }^{\prime}$ |
| $59^{\circ}$ | 2\%/16 | 7/8 | $6^{15 / 16}$ | $13 / 4$ | -32 | $19 / 32$ | $6^{29 / 32}$ | $3 / 4$ | $11 / 2$ | $82^{\circ} 49^{\prime}$ |
| $58^{\circ}$ | $29 / 16$ | $15 / 16$ | $73 / 16$ | $1^{13 / 16}$ | $79 / 32$ | $15 / 16$ | $73 / 16$ | $13 / 16$ | $19 / 16$ | $82^{\circ} 36^{\prime}$ |
| $57^{\circ}$ | $2^{17 / 32}$ | 1 | $71 / 2$ | $17 / 8$ | 79/16 | $1^{11 / 32}$ | $7^{15 / 32}$ | $27 / 32$ | $1^{19 / 32}$ | $82^{\circ} 24^{\prime}$ |
| $56^{\circ}$ | $21 / 2$ | $11 / 16$ | $7^{25 / 32}$ | $1^{31 / 32}$ | $7^{27 / 32}$ | $13 / 8$ | $73 / 4$ | $29 / 32$ | $1^{21 / 32}$ | $82^{\circ} 12^{\prime}$ |
| $55^{\circ}$ | $2^{18 / 32}$ | $11 / 8$ | $81 / 16$ | $21 / 32$ | $8{ }^{5 / 3} 2$ | $1^{13 / 32}$ | $81 / 32$ | $15 / 16$ | $1^{11 / 16}$ | $82^{\circ} 00^{\prime}$ |
| $54^{\circ}$ | $2^{7 / 16}$ | $13 / 16$ | $83 / 8$ | 23/32 | $8{ }^{15 / 32}$ | $1^{13 / 32}$ | $8^{11 / 32}$ | 1 | $1^{23 / 32}$ | $81^{\circ} 48^{\prime}$ |
| $53^{\circ}$ | $2^{13 / 32}$ | $19 / 32$ | $8^{11 / 16}$ | 23/16 | $83 / 4$ | $17 / 16$ | $85 / 8$ | $11 / 32$ | $1^{2} 5 / 32$ | $81^{\circ} 36$ |
| $52^{\circ}$ $=51{ }^{\circ}$ | $2^{3 / 8}$ | $1^{11 / 32}$ | 9 | $2^{9 / 32}$ | $93 / 32$ | $17 / 16$ | $8^{15 / 16}$ | $13 / 32$ | $1^{13 / 16}$ | $81^{\circ} 24^{\prime}$ |
| $z 51^{\circ}$ | $2^{11 / 32}$ | $17 / 16$ | 95/16 | $2^{11 / 32}$ | $97 / 16$ | $1^{15 / 32}$ | $91 / 4$ | $11 / 8$ | $1^{27 / 32}$ | $81^{\circ} 13{ }^{\prime}$ |
| $\bigcirc 50^{\circ}$ | 25/16 | $1^{17 / 32}$ | $9^{21 / 32}$ | 27/16 | $9^{25 / 32}$ | $1^{15 / 32}$ | 99/16 | $13 / 16$ | $129 / 32$ | $81^{\circ} 02^{\prime}$ |
| $\underline{2} 49^{\circ}$ | 29/32 | $15 / 8$ | 10 | $2^{17 / 32}$ | $10^{1 / 8}$ | $1^{15 / 32}$ | $9^{29 / 32}$ | $11 / 4$ | $1^{15 / 16}$ | $80^{\circ} 51^{\prime}$ |
| ¢ $48^{\circ}$ | $21 / 4$ | $1^{23 / 32}$ | $103 / 8$ | $25 / 8$ | $10^{15 / 32}$ | $1^{15 / 32}$ | $101 / 4$ | $19 / 32$ | $1^{31 / 32}$ | $80^{\circ} 40$ |
| 耑 $47^{\circ}$ | 23/16 | $1^{13 / 16}$ | $10^{23 / 32}$ | $2^{23 / 32}$ | $10^{7 / 8}$ | $11 / 2$ | $10^{19 / 32}$ | $1^{11 / 32}$ | 2 | $80^{\circ} 29^{\prime}$ |
| $\stackrel{>}{>} 46^{\circ}$ | 25/32 | $1^{29 / 32}$ | $113 / 32$ | $2^{13 / 16}$ | 111/4 | $11 / 2$ | $10^{15 / 16}$ | $13 / 8$ | 21/16 | $80^{\circ} 18^{\prime}$ |
| $\stackrel{45}{\circ}$ | 21/8 | 2 | $11^{15 / 32}$ | $2^{29 / 32}$ | $11^{21 / 32}$ | $11 / 2$ | $11^{5 / 16}$ | $17 / 16$ | $23 / 32$ | $80^{\circ} 07^{\prime}$ |
| - $44^{\circ}$ | $23 / 32$ | $23 / 32$ | 117/8 | 3 | *11 ${ }^{15 / 16}$ | $11 / 2$ | $11^{23 / 32}$ | $11 / 2$ | 21/8 | $79^{\circ} 57^{\prime}$ |
| 产 $43^{\circ}$ | 21/32 | $23 / 16$ | *113/4 | $31 / 8$ | *111/2 | $11 / 2$ | *1129/32 | $19 / 16$ | $25 / 32$ | $79^{\circ} 47^{\prime}$ |
| ${ }^{\circ} \mathrm{C} 42^{\circ}$ | 2 ${ }^{1 / 3}$ | $25 / 16$ | *11 $11 / 32$ | $31 / 4$ | *11 $1 / 8$ | $11 / 2$ | *11 ${ }^{17 / 32}$ | $1^{19 / 32}$ | $2^{7 / 3} 2$ | $79^{\circ} 37^{\prime}$ |
| z $41^{\circ}$ | $1^{31 / 32}$ | 27/16 | * $10^{15 / 16}$ | $33 / 8$ | * $103 / 4$ | $11 / 2$ | * $11{ }^{5 / 3} 2$ | $1^{21 / 32}$ | $21 / 4$ | $79^{\circ} 27^{\prime}$ |
| $\frac{0}{5} 40^{\circ}$ | $1^{15 / 1}$ | $29 / 16$ | *10\%/16 | $3^{15 / 32}$ | * $103 / 8$ | $1^{15 / 32}$ | * $10^{13 / 16}$ | $1^{11 / 16}$ | $29 / 32$ | $79^{\circ} 18^{\prime}$ |
| § $39^{\circ}$ | $17 / 8$ | $2^{23 / 32}$ | * $103 / 16$ | $3^{19 / 32}$ | *101/32 | $1^{15 / 32}$ | *10 ${ }^{15 / 32}$ | $13 / 4$ | $25 / 16$ | $79^{\circ} 08^{\prime}$ |
| -38 $38^{\circ}$ | $1^{27 / 32}$ | $2^{2} 7 / 32$ | *97/8 | $33 / 4$ | *9 ${ }^{11 / 16}$ | $1^{15 / 32}$ | *101/8 | $1^{13 / 16}$ | $2^{11 / 32}$ |  |
| $\begin{array}{r} 37^{\circ} \\ 36^{\circ} \end{array}$ | $113 / 16$ $1^{2} / 38$ | 3 $31 / 8$ | *9 ${ }^{1 / 2}$ | $3^{7 / 8}$ | *9 ${ }^{5 / 1} 6$ | $1{ }^{15 / 32}$ | *93/16 | $17 / 8$ | $2^{3 / 8}$ | $78^{\circ} 50^{\prime}$ |
| $36^{\circ}$ | $1^{25 / 32}$ | $31 / 8$ | *9 5/32 | 4 | *9 | $17 / 16$ | *9 ${ }^{15 / 32}$ | $1^{29 / 32}$ | $2^{13 / 32}$ | $78^{\circ} 41^{\prime}$ |
|  | $1^{23 / 32}$ | $35 / 16$ | * $8^{27 / 32}$ | $4^{5 / 32}$ | * $8^{21 / 32}$ | $17 / 16$ | *95/32 | $1^{31 / 32}$ |  |  |
| $34^{\circ}$ | $1^{11 / 16}$ | $3^{15 / 32}$ | * $81 / 2$ | $45 / 16$ | * $8^{11 / 32}$ | $1^{13 / 32}$ | * $87 / 8$ | 2 | $2^{15 / 32}$ | $78^{\circ} 24^{\prime}$ |
| $33^{\circ}$ | $15 / 8$ | $3^{21 / 32}$ | *83/16 | $4^{15 / 32}$ | * $81 / 32$ | $13 / 8$ | * $89 / 16$ | $21 / 16$ |  | $78^{\circ} 16^{\prime}$ |
| $32^{\circ}{ }^{\circ}$ | $1^{19 / 32}$ | $3^{27 / 32}$ | * $77 / 8$ | $4^{21 / 32}$ | $* 73 / 4$ | $1^{3 / 8}$ | * $89 / 32$ | $21 / 8$ | $2^{17 / 32}$ | $78^{\circ} 08^{\prime}$ |
| $31^{\circ}$ | 1916 | $41 / 32$ | * $7^{19 / 32}$ | $4^{27 / 32}$ | * $7 \% / 16$ | $1^{11 / 32}$ | * $81 / 32$ | 25/32 | $2 \% / 16$ | $78^{\circ} 00^{\prime}$ |
| $30^{\circ}$ 29 | $11 / 2$ $1^{15 / 32}$ | $41 / 4$ $415 / 32$ | *75/16 | $51 / 32$ | * $75 / 32$ | $15 / 16$ | * $73 / 4$ | $23 / 16$ | 29/16 | $77^{\circ} 52$ |
| $29^{\circ}$ | $1^{1 / 5 / 32}$ | $4^{11 / 32}$ | * 7 | 51/4 | * $6^{7 / 8}$ | $19 / 32$ | * $71 / 2$ | 21/4 | $2^{19 / 32}$ | $77^{\circ} 45^{\prime}$ |
| $28^{\circ}{ }^{\circ}$ | $17 / 16$ | $4^{11 / 16}$ | * $6 \frac{3}{4}$ | $51 / 2$ | * $6^{19 / 3} 2$ | $11 / 4$ | * $77 / 32$ | 25/16 | $25 / 8$ | $77^{\circ} 38^{\prime}$ |
| $27^{\circ}$ 26 | $13 / 8$ | $4^{15 / 16}$ | * $6^{15 / 32}$ | $5^{23 / 32}$ | * $65 / 16$ | $11 / 4$ | *7 | $2^{11 / 32}$ | $2^{21 / 32}$ | $77^{\circ} 31{ }^{\prime}$ |
| $26^{\circ}$ | 13/16 | 57/32 | * $63 / 16$ | $5^{31 / 32}$ | * $61 / 32$ | $17 / 32$ | * $6 \frac{3}{4}$ | $23 / 8$ | $2^{11 / 16}$ | $77^{\circ} 24$ |
| $25^{\circ}$ | $19 / 32$ | $51 / 2$ | *5 ${ }^{29 / 32}$ | $61 / 4$ | * $5^{25 / 32}$ | $15 / 32$ | * $61 / 2$ | 2\%/16 | $2^{23 / 32}$ | $77^{\circ} 18^{\prime}$ |
| $24^{\circ}$ | $17 / 32$ | $5^{25 / 32}$ | * $5^{21 / 3} 2$ | $6^{17 / 32}$ | * $51 / 2$ | $11 / 8$ | * $69 / 32$ | $2^{15 / 32}$ | $2^{23 / 32}$ | $77^{\circ} 12{ }^{\prime}$ |
| $23^{\circ}$ | $13 / 16$ | $63 / 32$ | * $5^{13 / 32}$ | $6^{27 / 32}$ | * $51 / 4$ | $13 / 32$ | * $61 / 32$ | $21 / 2$ | $23 / 4$ | $77^{\circ} 07^{\prime}$ |
| $22^{\circ}$ | $11 / 8$ | $67 / 16$ $6^{27} / 38$ | *51/8 | $73 / 16$ $79 / 16$ | ${ }_{*}^{*} 5$ | $11 / 16$ | * ${ }_{*}{ }^{13 / 16}$ | $2^{17 / 32}$ | 23/48 | $77^{\circ} 01$ $76^{\circ} 56^{\prime}$ |
| 21 | $11 / 16$ | $6^{27 / 32}$ | * $47 / 8$ | 7\%16 | * $4 \frac{3}{4}$ | 11/32 | *5 5/8 | $2^{19 / 32}$ | $2^{25 / 32}$ | $76^{\circ} 56$ |
| $20^{\circ}$ | $11 / 32$ | $79 / 32$ | * 4 5/8 | 8 | * $41 / 2$ | 1 | *5 ${ }^{13 / 32}$ | 25/8 | $2^{13 / 16}$ | $76^{\circ} 50{ }^{\prime}$ |

* Angle exceeds $45^{\circ}$. Pitch given for complement.

12＂horizontal to vertical $4^{\prime \prime}$

| $\begin{aligned} & \text { ANGLE } \\ & \text { IN PLAN } \end{aligned}$ | R1 | $\mathbf{R 2}$ | R3 | P1 | P2－C3 | P3 | C1 | C2 | C4－C5 | C6 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $70^{\circ}$ | $33 / 4$ | 7／16 | $41 / 8$ | $13 / 8$ | 4 $5 / 32$ | $\mathrm{I}^{7 / 32}$ | $4^{1 / 8}$ | 7／16 | 15／16 | $83^{\circ} 47^{\prime}$ |
| $69^{\circ}$ | $3^{23 / 32}$ | $1 / 2$ | $4^{11 / 32}$ | $1^{15 / 32}$ | $4^{3 / 8}$ | $19 / 32$ | $4^{11 / 32}$ | $15 / 32$ | $13 / 8$ | $83^{\circ} 29^{\prime}$ |
| $68^{\circ}$ | $3^{11 / 16}$ | $17 / 32$ | 49／16 | $1^{17 / 32}$ | $419 / 32$ | $15 / 16$ | 49／16 | $1 / 2$ | 1\％／16 | $83^{\circ} 11^{\prime}$ |
| $67^{\circ}$ | $3^{11 / 16}$ | $19 / 82$ | $4^{13 / 16}$ | $15 / 8$ | $4^{27 / 32}$ | $13 / 8$ | $4^{25 / 32}$ | $9 / 16$ | $11 / 2$ | $82^{\circ} 53^{\prime}$ |
| $66^{\circ}$ | $3^{21 / 32}$ | $21 / 32$ | $51 / 32$ | $1^{111 / 16}$ | 51／16 | $1^{13 / 32}$ | $51 / 32$ | $15 / 32$ | $19 / 16$ | $82^{\circ} 36^{\prime}$ |
| $65^{\circ}$ | $3^{5 / 8}$ | $23 / 32$ | 51／4 | $1^{25 / 32}$ | 55／16 | $1^{15 / 32}$ | 51／4 | $21 / 32$ | 15／8 | $82^{\circ} 19{ }^{\prime}$ |
| $64^{\circ}$ | $3^{19 / 32}$ | $3 / 4$ | $51 / 2$ | $127 / 32$ | $5^{17 / 32}$ | $11 / 2$ | $51 / 2$ | $11 / 16$ | $1^{11 / 16}$ | $82^{\circ} 02^{\prime}$ |
| $63^{\circ}$ | $39 / 16$ | $27 / 32$ | $53 / 4$ | $1^{15 / 16}$ | $5^{2} 5 / 32$ | $19 / 16$ | $5^{23 / 32}$ | $3 / 4$ |  | $81^{\circ} 45^{\prime}$ |
| $62^{\circ}$ | $3^{17 / 32}$ | 7／8 | 6 | 21／32 | $61 / 32$ | $1^{19 / 32}$ | $5^{31 / 32}$ | $13 / 16$ | $1^{13 / 16}$ | $81^{\circ} 28^{\prime}$ |
| $61^{\circ}$ | $3^{1 / 2}$ | $15 / 16$ | 61／4 | 23／32 | 65／16 | $15 / 8$ | $67 / 32$ | $7 / 8$ | $17 / 8$ | $81^{\circ} 11^{\prime}$ |
| $60^{\circ}$ | $3^{15 / 32}$ | $11 / 32$ | $61 / 2$ | 23／16 | 6\％／16 | $1^{11 / 16}$ | $6^{15 / 32}$ | $29 / 32$ | $1^{29 / 32}$ | $80^{\circ} 54{ }^{\prime}$ |
| $59^{\circ}$ | 37／16 | $13 / 32$ | $63 / 4$ | $29 / 32$ | $6^{27 / 32}$ | $123 / 32$ | $6^{23 / 32}$ | ${ }^{31 / 32}$ | $1^{31 / 32}$ | $80^{\circ} 37^{\prime}$ |
| $58^{\circ}$ | $3^{13 / 32}$ | 13／16 | 7 | 23／8 | $71 / 8$ | $13 / 4$ | $6^{31 / 32}$ | $11 / 32$ | 21／32 | $80^{\circ} 21^{\prime}$ |
| $57^{\circ}$ | $3^{11 / 32}$ $3^{5 / 16}$ | $11 / 4$ | 79／32 | $2^{15 / 32}$ | $7^{3 / 8}$ | $1^{25 / 32}$ | $77 / 32$ | $13 / 32$ | $23 / 32$ | $80^{\circ} 05^{\prime}$ |
| $56^{\circ}$ | 3 516 | $1^{11 / 32}$ | 79／16 | 29／16 | $7^{11 / 16}$ | $1^{13 / 16}$ | $71 / 2$ | $15 / 32$ | 25／32 | $79^{\circ} 49^{\prime}$ |
| $55^{\circ}$ | $39 / 32$ | $17 / 16$ | $7^{27 / 32}$ | $2^{21 / 32}$ | $7^{31 / 32}$ | $1^{27 / 32}$ | $7^{25 / 32}$ | $17 / 32$ | $2^{7 / 32}$ | $79^{\circ} 33^{\prime}$ |
| $54^{\circ}$ | 37／32 | $1^{17 / 32}$ | $81 / 8$ | $23 / 4$ | $89 / 32$ | $17 / 8$ | $81 / 16$ | $19 / 32$ | $29 / 32$ | $79^{\circ} 17^{\prime}$ |
| $53^{\circ}$ | $3^{3 / 16}$ | $15 / 8$ | $8^{13 / 32}$ | $27 / 8$ | $8^{19 / 32}$ | $17 / 8$ | $8^{11 / 32}$ | $1^{11 / 32}$ | 25／16 | $79^{\circ} 01^{\prime}$ |
| ＝ $52^{\circ}$ | $35 / 32$ $31 / 8$ | 13／4／ | $8^{23 / 32}$ | $2^{31 / 32}$ | $8^{29} 9$ | $1^{29 / 32}$ | $85 / 8$ $815 / 18$ | $1^{13 / 32}$ | $2^{3 / 8}$ | $78^{\circ} 45^{\prime}$ |
| $\underline{5} 51^{\circ}$ | $31 / 8$ | $1^{27 / 32}$ | 9 | 31／16 | $91 / 4$ | $1^{15 / 16}$ | $8^{15 / 16}$ | $1^{18 / 32}$ | 27／16 | $78^{\circ} 30^{\prime}$ |
| 2 <br> z <br> L $0^{\circ}$ | $31 / 16$ | $1^{15 / 16}$ | $9^{11 / 32}$ | $33 / 16$ | $99 / 16$ | $1^{15 / 16}$ | $97 / 32$ | $1^{17 / 32}$ | $21 / 2$ | $78^{\circ} 16^{\prime}$ |
| $\underline{\mathrm{z}} 49^{\circ}$ | $31 / 32$ | 21／16 | $9^{11 / 16}$ | $39 / 32$ | $9^{29 / 32}$ | $1^{31 / 32}$ | $9^{17 / 32}$ | $1^{19 / 32}$ | 29／16 | $78^{\circ} 01^{\prime}$ |
| ¢ $48^{\circ}$ $47^{\circ}$ | $2^{31 / 32}$ | $25 / 32$ | 101／32 | $3^{13 / 32}$ | 101／4 | $1^{31 / 32}$ | $9^{27 / 32}$ | $1^{21 / 32}$ | $2^{19 / 32}$ | $77^{\circ} 47^{\prime}$ |
| 年 $47^{\circ}$ | $2^{15 / 16}$ | $29 / 32$ $2^{13 / 32}$ | $10^{3 / 8}$ | $3^{17 / 32}$ | 105／8 | $1^{31 / 32}$ | $10^{3 / 16}$ | $1^{23 / 32}$ | $2^{21 / 32}$ | $77^{\circ} 33^{\prime}$ |
| $\stackrel{46}{ }{ }^{\circ}$ | 27／8 | $2^{13 / 32}$ | 103／4 | $3^{21 / 32}$ | 11 | 2 | $10^{1 / 2}$ | $1^{13 / 16}$ | $2^{23 / 32}$ | $77^{\circ} 19^{\prime}$ |
| $\stackrel{45}{\circ}{ }^{\circ}$ | $2^{27 / 32}$ | $2^{17 / 32}$ | $11^{3 / 32}$ | $3^{2} 5 / 32$ | $11^{3 / 8}$ | 2 | $10^{27 / 32}$ | $1^{7 / 8}$ |  | $77^{\circ} 05^{\prime}$ |
| $\stackrel{44}{ }{ }^{\circ}{ }^{\circ}$ | $2^{25 / 32}$ | $2^{21 / 32}$ | $111 / 2$ | $3^{15 / 16}$ | $11^{13 / 16}$ | 2 | $113 / 16$ | $1^{15 / 16}$ | $2^{13 / 16}$ | $76^{\circ} 51^{\prime}$ |
| $\overline{\mathrm{I}} 43^{\circ}$ | $2^{23 / 32}$ | $2^{13 / 16}$ | $11^{29 / 32}$ | $41 / 16$ | ＊11 ${ }^{25 / 32}$ | 2 | $119 / 16$ | 2 | $2^{27 / 32}$ | $76^{\circ} 38^{\prime}$ |
| ${ }^{\circ}{ }^{4} 42^{\circ}$ | $2^{11 / 16}$ $2^{5 / 8}$ | 215／16 | ＊11 ${ }_{*}^{11 / 16}$ | $41 / 32$ $4^{3 / 8}$ | ＊ $111^{3 / 8}$ | 2 | $11^{1} 5 / 16$ $* 11^{11 / 16}$ | $21 / 16$ $25 / 32$ | $2^{29} / 32$ $2^{15 / 16}$ | $76{ }^{\circ} 25$ $76^{\circ} 12^{\prime}$ |
| z $41^{\circ}$ | $25 / 8$ | $33 / 32$ | ＊113／16 | $43 / 8$ | ＊11 | 2 | ＊ $11^{11 / 16}$ | $25 / 32$ | $2^{15 / 16}$ | $76^{\circ} 12$ |
|  | 29／16 | $39 / 32$ $315 / 32$ | ＊ $10^{15 / 16}$ | $4^{17 / 32}$ | ＊ $105 / 8$ | $1^{31 / 32}$ | ${ }_{*} 11^{1} 1 / 32$ | 27／32 | 3 | $75^{\circ} 59^{\prime}$ |
| ¢ $39^{\circ}$ | 21／2 | $3^{15 / 32}$ | ＊10\％／16 | $4^{11 / 16}$ | ＊107／32 | $1^{31 / 32}$ | ${ }^{*} 11$ | 29／32 | $31 / 32$ | $75^{\circ} 47^{\prime}$ |
| － $38^{\circ}$ | $2^{15 / 32}$ | $35 / 8$ | ＊ $103 / 16$ | $4^{27 / 32}$ | ＊97／8 | $1^{31 / 32}$ | ＊ $10^{2} 1 / 32$ | $2^{11 / 32}$ | $3^{3 / 3} 2$ | $75^{\circ} 35^{\prime}$ |
| $37^{\circ}$ 36 ${ }^{\circ}$ | $213 / 32$ | $3^{13 / 16}$ | ＊97／8 | $51 / 32$ | ＊91／32 | $1^{31 / 32}$ | ＊1011／32 | $2^{13 / 32}$ | $3^{1 / 8}$ | $75^{75}{ }^{\circ} 23^{\prime}$ |
| $36^{\circ}$ | $2^{11 / 32}$ | 4 | ＊91／2 | $57 / 32$ | ＊93／16 | $1^{15 / 16}$ | ＊101／32 | $21 / 2$ | $33 / 16$ | $75^{\circ} 11{ }^{\prime}$ |
|  | 29／32 | 47／32 | ＊95／32 | $5^{13 / 32}$ | ＊ $8^{27 / 32}$ | $1^{29 / 32}$ | ＊9 ${ }^{23 / 32}$ | 2\％／16 | $37 / 32$ | $74^{\circ} 59^{\prime}$ |
| $34^{\circ}$ | 21／4 | 4\％／16 | ＊ $8^{13 / 16}$ | 5 5／8 | $* 8^{17 / 32}$ | $129 / 82$ | ＊9 ${ }^{7 / 16}$ | 25／8 | $31 / 4$ | $74^{\circ} 48^{\prime}$ |
| $33^{\circ}$ $32^{\circ}$ | $2^{3 / 16}$ $2^{1 / 8}$ | $4^{21 / 32}$ | ＊81／2 | $5^{27 / 32}$ | $* 83 / 16$ |  | ＊91／8 | $2^{11 / 16}$ | $3^{5 / 16}$ | $74^{\circ} 37^{\prime}$ |
| $32^{\circ}$ | $21 / 8$ $21 / 16$ | $4^{29 / 32}$ $5^{1 / 8}$ | $* 83 / 16$ $* * 7 / 8$ | $61 / 16$ $65 / 16$ | ＊79／32 | $127 / 32$ $1^{13 / 16}$ | ＊ $8^{2}{ }^{17 / 32}$ | $23 / 4$ $213 / 16$ | $3^{11 / 32}$ $3^{3 / 3}$ | $74^{\circ} 26^{\prime}$ |
| 31 | 21／16 | 51／8 | ＊ $71 / 8$ | 6\％／16 | ＊71932 | $1^{13 / 16}$ | ＊ $8^{19 / 32}$ | $2^{13 / 16}$ | $33 / 8$ | $74^{\circ} 16$ |
| $30^{\circ}$ 29 | ${ }^{2} 1$ | $5^{13 / 32}$ | ＊ $7^{19 / 32}$ | 69／16 | ＊ $75 / 16$ | $1^{25 / 32}$ | ＊ $85 / 16$ | 27／8 | $3^{13 / 32}$ | $74^{\circ} 06^{\prime}$ |
| $29^{\circ}$ | $1^{31 / 32}$ | $5^{11 / 16}$ | ＊75／16 | $6^{27 / 32}$ | ＊ $71 / 32$ | $13 / 4$ | ＊81／16 | $2^{15 / 16}$ | $37 / 16$ | $73^{\circ} 57^{\prime}$ |
| 28 $8^{\circ}$ | 17／8 | $5^{81 / 32}$ | ＊7 | $71 / 8$ | ＊63／4 | $1^{23 / 32}$ | ＊ $713 / 16$ | 3 | $31 / 2$ | $73^{\circ} 48^{\prime}$ |
| $27^{\circ}{ }^{\circ}$ | $1^{13 / 16}$ | 69／32 | ＊6 ${ }^{23 / 32}$ | $7{ }^{7 / 16}$ | ＊ $6^{7 / 1} 16$ | $1^{11 / 16}$ | ＊${ }^{119} 32$ | $31 / 16$ $31 / 8$ | $3^{17 / 32}$ $3^{9 / 16}$ | $73^{\circ} 39$ $73^{\circ} 3$ |
| 26 | $13 / 4$ | 6⿳⺈⿴囗十大 | ＊ 6 \％／16 | $7 \% / 4$ | ＊ $63 / 16$ | $18 / 8$ | ＊ $7^{11 / 32}$ | $31 / 8$ | $39 / 16$ | $73^{\circ} 30^{\prime}$ |
| $\begin{aligned} & 25^{\circ} \\ & 24^{\circ} \end{aligned}$ | $1^{11 / 16}$ | 7 | ＊65／32 | $8^{1 / 8}$ | ＊5 ${ }^{29 / 32}$ | $1^{19 / 32}$ | ＊ $71 / 8$ | $33 / 16$ | $3^{19 / 32}$ | $73^{\circ} 21^{\prime}$ |
| $24^{\circ}$ | $15 / 8$ | $7^{11 / 32}$ | ＊57／8 | $8^{17 / 32}$ | ＊5／8 | $1^{17 / 32}$ | ＊ $6^{29 / 32}$ | $31 / 4$ | $35 / 8$ | $73^{\circ} 13^{\prime}$ |
| $23^{\circ}$ | $19 / 6$ | 73／4 | ＊5 5／8 | $8^{15 / 16}$ | ＊ $5^{3 / 8}$ | $11 / 2$ | ${ }^{*} 6^{11 / 16}$ | $35 / 16$ | $3^{21 / 32}$ | $73^{\circ} 05^{\prime}$ |
| $21^{\circ}$ | $11 / 2$ $1 / 16$ | $87 / 32$ | ＊5 ${ }^{11 / 3}{ }^{1 / 3}$ | $9^{13 / 32}$ $9^{7 / 8}$ | $\begin{aligned} & * 51 / 8 \\ & * 4^{27} \end{aligned}$ | $17 / 16$ $113 / 32$ | ＊${ }^{*} 6^{15 / 32}$ | $\begin{aligned} & 33 / 8 \\ & 3^{13 / 8} \end{aligned}$ | $311 / 16$ $3^{23 / 32}$ | $72^{\circ} 57^{\prime}$ $72^{\circ} 50^{\prime}$ |
| $20^{\circ}$ | $13 / 8$ | 99／32 | ＊ $4^{13 / 16}$ | 107／16 | ＊ $4^{19 / 32}$ | $1^{11 / 32}$ | ＊ $63 / 32$ | $3^{15 / 32}$ | $33 / 4$ | $72^{\circ} 43^{\prime}$ |

＊Angle exceeds $45^{\circ}$ ．Pitch given for complement．

HIP \& VALLEY FRAMING ANGLES
FOR ROOF SLOPE PITCH
12" HORIZONTAL TO VERTICAL $5^{\prime \prime}$

| $\begin{gathered} \text { ANGLE } \\ \text { IN PLON } \end{gathered}$ | R1* | R2 | R3 | P1 | P2-C3 | P3 | C1 | C2 | C4-C5 | C6 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $70^{\circ}$ | $4^{11 / 16}$ | $17 / 32$ | 4 | $1^{11 / 16}$ | $41 / 32$ | $11 / 2$ | 4 | 1/2 | $1^{19 / 32}$ | $82^{\circ} 26^{\prime}$ |
| $69^{\circ}$ | $4^{21 / 32}$ | 19/32 | $4^{7 / 32}$ | $125 / 32$ | 41/4 | 19/16 | 47/32 | $9 / 16$ | $1^{21 / 32}$ | $82^{\circ} 04^{\prime}$ |
| $68^{\circ}$ | $45 / 8$ | $21 / 32$ | $4^{7 / 16}$ | $1^{7 / 8}$ | $4^{15 / 32}$ | $15 / 8$ | 47/16 | 5/8 | $13 / 4$ | $81^{\circ} 42{ }^{\prime}$ |
| $67^{\circ}$ | $4^{19 / 32}$ | $23 / 32$ | $4^{21 / 32}$ | $1^{31 / 32}$ | $4^{11 / 16}$ | $1^{11 / 16}$ | $4^{21 / 32}$ | $21 / 32$ | $1^{13 / 15}$ | $81^{\circ} 21^{\prime}$ |
| $66^{\circ}$ | 4\%/16 | $25 / 32$ | $4^{7 / 8}$ | $21 / 16$ | $4^{1 / 16}$ | $13 / 4$ | $4^{7 / 8}$ | $23 / 32$ | $1^{29 / 32}$ | $31^{\circ} 00^{\prime}$ |
| $65^{\circ}$ | $4^{17 / 32}$ | $27 / 32$ | $53 / 32$ | 25/32 | 5 5/32 | $1{ }^{13 / 16}$ | $53 / 32$ | $25 / 32$ | $1^{31 / 32}$ | $80^{\circ} 39^{\prime}$ |
| $64^{\circ}$ | $41 / 2$ | $29 / 32$ | 5\%/16 | $21 / 4$ | $5^{13 / 32}$ |  | $5^{5 / 16}$ | ${ }^{27 / 32}$ | $2{ }^{1 / 16}$ | $80^{\circ} 18^{\prime}$ |
| $63^{\circ}$ | $415 / 3$ | 2 | 5\%/16 | $2^{11 / 32}$ | $5^{21 / 32}$ | $13 / 16$ | $5^{17 / 32}$ | 29/32 | $21 / 8$ | $79^{\circ} 57^{\prime}$ |
| $62^{\circ}$ | 47/16 | 11/16 | $5^{13 / 16}$ | 27/16 | $57 / 8$ | $1^{31 / 32}$ | $5^{25 / 32}$ | ${ }^{31 / 32}$ | 23/16 | $79^{\circ} 36^{\prime}$ |
| $61^{\circ}$ | $43 / 8$ | $11 / 8$ | $61 / 32$ | 29/16 | 61/8 | 21/32 | 6 | 11/32 | 29/32 | $79^{\circ} 15^{\prime}$ |
| $60^{\circ}$ | $4^{11 / 32}$ | 17/32 | 69/32 | $2^{21 / 32}$ | $6^{13 / 32}$ | 21/16 | 61/4 | 13/32 | $2^{11 / 32}$ | $78^{\circ} 55^{\prime}$ |
| $59^{\circ}$ | 4\%/32 | 15/16 | $6^{17 / 32}$ | $2^{25 / 32}$ | $6^{21 / 32}$ | $21 / 8$ | $61 / 2$ | 15/32 | $2^{13 / 32}$ | $78^{\circ} 35^{\prime}$ |
| $58^{\circ}$ | $41 / 4$ | $1^{13 / 32}$ | $6^{2} 5 / 32$ | $2^{7 / 8}$ | $6^{15 / 16}$ | 25/32 | $6^{23 / 32}$ | 17/32 | $21 / 2$ | $78^{\circ} 15^{\prime}$ |
| $57^{\circ}$ | $43 / 16$ | $11 / 2$ | 71/32 |  | $73 / 16$ | $2^{7 / 3}{ }^{1}$ | $6^{31 / 32}$ | 19/32 | 2\%/16 | $77^{\circ} 55^{\prime}$ |
| $56^{\circ}$ | 45/32 | $15 / 8$ | 75/16 | $3^{3 / 3} 2$ | $7^{15 / 32}$ | $21 / 4$ | $71 / 4$ | $13 / 8$ | 25/8 | $77^{\circ} 35^{\prime}$ |
| $55^{\circ}$ | 43/32 | $1^{23 / 32}$ | 79/16 | $3^{7 / 32}$ | $73 / 4$ | 29/32 | 71/2 | $1^{7 / 16}$ | $2^{23 / 32}$ | $77^{\circ} 15^{\prime}$ |
| $54^{\circ}$ | 41/32 | $127 / 32$ | $7^{27 / 32}$ | $3^{11 / 32}$ | $81 / 16$ | 25/16 | $73 / 4$ | $1^{17 / 32}$ | $2^{25 / 32}$ | $76^{\circ} 56^{\prime}$ |
| $53^{\circ}$ | 4 | $1^{15 / 16}$ | $8^{1 / 8}$ | $3^{1 / 3 / 32}$ | $8^{11 / 32}$ | $2^{11 / 32}$ | - | $1^{1 / 3 / 32}$ | $2^{27 / 32}$ | $76^{\circ} 37^{\prime}$ |
| $52^{\circ}$ | $3^{15 / 16}$ | 21/16 | $8^{13 / 32}$ | $3^{19 / 32}$ | $8^{21 / 32}$ | $23 / 8$ | $89 / 32$ | $1^{11 / 16}$ | $2^{15 / 16}$ | $76^{\circ}{ }^{\circ} 18^{\prime}$ |
| $\geq 51^{\circ}$ | $3^{29 / 32}$ | 23/16 | $8^{23 / 32}$ | $3^{23 / 32}$ | $8^{31 / 32}$ | $2^{3 / 8}$ | $89 / 16$ | $13 / 4$ | 3 | $75^{\circ} 59^{\prime}$ |
| $50^{\circ}$ | $3^{27 / 32}$ | 25/16 | 9 | $3^{7 / 8}$ | $9 \% / 32$ | $2^{13 / 32}$ | $8^{27 / 32}$ | $1^{27 / 32}$ | $31 / 16$ | $75^{\circ} 41^{\prime}$ |
| $\underline{z} 49^{\circ}$ | $3^{25 / 32}$ | 27/16 | 95/16 | 4 | 95/8 | $2^{7 / 16}$ | 91/8 | $1^{2 / 3 / 3}$ | $31 / 8$ | $75^{\circ} 23^{\prime}$ |
| $\geqslant 48^{\circ}$ | $3^{23 / 32}$ | 29/16 | 95/8 | $4^{5 / 32}$ | $9^{31 / 32}$ | $2^{7 / 16}$ | 97/16 |  | $3^{3 / 16}$ | $75^{\circ} 05^{\prime}$ |
| $47^{\circ}$ | $3^{21 / 32}$ | $2^{23 / 32}$ | $9^{31 / 32}$ | 45/16 | 10\%/16 | $2^{15 / 32}$ | $9^{23 / 32}$ | $23 / 32$ | $31 / 4$ | $74^{\circ} 47^{\prime}$ |
| § $46^{\circ}$ | $3^{19 / 32}$ | $2^{7 / 8}$ | 105/16 | $4^{15 / 32}$ | $10^{11 / 16}$ | $2^{1 / 3 / 3}$ | $10^{1 / 32}$ | 23/16 | $3^{11 / 3}$ | $74^{\circ} 30^{\prime}$ |
| ${ }_{\circ}{ }^{\circ} 45^{\circ}$ | $3^{17 / 32}$ | 3 | $10^{21 / 32}$ | $45 / 8$ | 111/16 | $2^{1 / 2}$ | $10^{11 / 32}$ | $21 / 4$ | $3^{13 / 32}$ | $74^{\circ} 13^{\prime}$ |
| $\cdots 44^{\circ}$ | $3^{1 / 3 / 32}$ | 3/32 | $111 / 32$ | $4{ }^{25} 5$ | 111/16 | $2^{1 / 2}$ | $10^{21 / 32}$ | $2^{11 / 32}$ | $3^{15 / 32}$ | $73^{\circ} 56^{\prime}$ |
| 「 $43^{\circ}$ | $3^{13 / 32}$ | 3/16 | $11^{1 / 16}$ | $4^{31 / 32}$ | $11^{1 / 8}$ | $2^{1 / 2}$ | $10^{31 / 32}$ | 27/16 | $3^{17 / 32}$ | $73^{\circ} 40^{\prime}$ |
| $\therefore 42^{\circ}$ | $3^{11 / 32}$ | $31 / 2$ | $11^{13 / 16}$ | 51/8 | *11 ${ }^{23 / 32}$ | 21/2 | $11^{3 / 16}$ | $2^{1 / 2}$ | $39 / 16$ | $73^{\circ} 24^{\prime}$ |
| $41^{\circ}$ | $39 / 32$ | $3^{11 / 16}$ | *11 ${ }^{13 / 16}$ | 5/16 | *115/16 | 21/2 | $11^{21 / 32}$ | $2^{19 / 32}$ | 35/8 | $73^{\circ} 08^{\prime}$ |
| $\bigcirc 0^{\circ}$ | $3^{7 / 32}$ | $3^{7 / 8}$ | *11 ${ }^{13 / 32}$ | $51 / 2$ |  | $21 / 2$ |  |  |  | $72^{\circ} 52^{\prime}$ |
| \% $39^{\circ}$ | 3/32 | 41/16 | *11 $1 / 32$ | $5^{11 / 16}$ | *10 ${ }^{17 / 32}$ | $21 / 2$ | * $11^{21 / 32}$ | $2^{25 / 32}$ | 3 ${ }^{3 / 4}$ | $72^{\circ} 37^{\prime}$ |
| - $38^{\circ}$ | 3/32 | 4\%/32 | *1021/32 | $5^{2} 9 / 32$ | *105/32 | $2^{15 / 32}$ | *11 $1 / 16$ | $2^{27 / 3}{ }^{2}$ | $3^{13 / 16}$ | $72^{\circ} 22^{\prime}$ |
| $37^{\circ}$ | $3^{1 / 32}$ | $41 / 2$ | * $10 \% / 32$ | $6^{1 / 8}$ | $*{ }^{13 / 16}$ | $2^{15 / 32}$ |  | $2^{15 / 16}$ | $3^{7 / 8}$ | $72^{\circ} 07^{\prime}$ |
| $36^{\circ}$ | $2^{15 / 16}$ | $43 / 4$ | $* 9^{1 / 1 / 16}$ | $6^{11 / 32}$ | $* 9^{15 / 32}$ | $2^{7 / 16}$ | * $10^{11 / 16}$ | $31 / 32$ | $3^{15 / 16}$ | $71^{\circ} 52^{\prime}$ |
| $35^{\circ}$ | $27 / 8$ | $4^{31 / 32}$ | *9 ${ }^{19 / 3} 3$ |  |  |  |  |  |  |  |
| $34^{\circ}$ | $2^{13 / 16}$ | 51/4 | *91/4 | $6^{27 / 32}$ | * $8^{25 / 32}$ | $23 / 8$ | *103/32 | $3^{7 / 3} 2$ | $41 / 32$ | $71^{\circ} 25^{\prime}$ |
| $33^{\circ}$ | $2^{23 / 32}$ | $51 / 2$ | $* 8^{2} / 82$ | $7^{3 / 32}$ | * $8^{7 / 16}$ | $2^{11 / 32}$ | *9 ${ }^{13 / 16}$ | $3^{9 / 3} 2$ | $43 / 32$ | ${ }^{71} 1^{\circ} 12^{\prime}$ |
| $32^{\circ}$ | $2^{21 / 32}$ | $5^{25 / 32}$ | $* 8^{19 / 32}$ | $73 / 8$ | *81/8 | $25 / 16$ | *99/16 | $3^{3 / 8}$ | $41 / 8$ | ${ }^{70} 0^{\circ} 59^{\prime}$ |
| $31^{\circ}$ | $2^{19 / 32}$ | 61/16 | * $89 / 32$ | $7^{11 / 16}$ | * $7^{13 / 16}$ | 29/32 | *99/32 | $3^{17 / 32}$ | 43/16 | $70^{\circ} 46^{\prime}$ |
| $30^{\circ}$ | 21/2 | $6^{8 / 8}$ | ${ }^{*} 7^{31 / 32}$ |  | * $71 / 2$ | 21/4 | *91/32 | $3^{17 / 3}$ | $41 / 4$ | $70^{\circ} 33^{\prime}$ |
| $29^{\circ}$ | $2^{7 / 16}$ | $6^{11 / 16}$ | * $7^{21 / 3} 2$ | $85 / 16$ | * $77 / 32$ | $2^{7 / 32}$ | $* 8^{25 / 32}$ | $3 \mathrm{~s} / 8$ | $4 \% / 32$ | $70^{\circ} 21^{\prime}$ |
| $28^{\circ}$ | $2^{11 / 32}$ | 71/32 | ${ }^{*} 73 / 8$ | $8^{11 / 16}$ | * $6^{29} / 32$ | 25/32 | $* 8^{1 / 7 / 32}$ | $3^{11 / 16}$ | $4^{11 / 32}$ | $70^{\circ} 09^{\prime}$ |
| $27^{\circ}$ | 29/32 | $7^{13 / 32}$ | *71/16 | 91/16 | *65/8 | 21/8 | * $89 / 32$ | $3^{2 / 3 / 32}$ | $4^{3 / 8}$ | $69^{\circ} 58{ }^{\prime}$ |
| $26^{\circ}$ | 23/16 | $7^{13 / 16}$ | $* 6^{3 / 4}$ | $9^{15 / 32}$ | * 6 3/8 | 21/16 | *81/16 | $3^{27 / 32}$ | $4^{13 / 32}$ | $69^{\circ} 47^{\prime}$ |
| $25^{\circ}$ | 21/8 | $8 \frac{9}{} 2$ | $*^{15 / 32}$ | $9^{29 / 32}$ | *61/16 |  | * $7^{27 / 32}$ | $3^{15 / 16}$ | $4^{15 / 32}$ | $69^{\circ} 36{ }^{\prime}$ |
| $24^{\circ}$ | $2^{1 / 3} 2$ | $83 / 4$ | $* 6^{3 / 16}$ | $10^{3 / 8}$ | *5 ${ }^{13 / 16}$ | $1^{31 / 32}$ | *75/8 |  |  | $69^{\circ} 26^{\prime}$ |
| $23^{\circ}$ | $1^{15 / 16}$ | 91/4 | * $5^{29 / 32}$ | 107/8 | *5 $5^{17 / 32}$ | $1^{29 / 32}$ | *71/16 | 41/16 | 417/32 | $69^{\circ} 16^{\prime}$ |
| $22^{\circ}$ | $1^{7 / 8}$ | $93 / 4$ | *5 ${ }^{5 / 8}$ | 117/16 | *51/4 | $1^{27 / 32}$ | * $7^{1 / 4}$ | $45 / 32$ | $4^{19 / 32}$ | ${ }^{69} 9^{\circ} 07^{\prime}$ |
| $21^{\circ}$ | $1^{13 / 16}$ | 103/8 | *5 ${ }^{11 / 32}$ | *11 ${ }^{15 / 16}$ | *5 | $1^{25 / 32}$ | *71/16 | $4^{7 / 3} 2$ | 45/8 | $68^{\circ} 58^{\prime}$ |
| $20^{\circ}$ | $1^{23 / 32}$ | 11 | * $51 / 16$ | *11 $1^{11 / 32}$ | * $4^{23 / 3}$ | $1^{23 / 32}$ | *67/8 | $4 \% / 32$ | $4^{21 / 32}$ | $68^{\circ} 49^{\prime}$ |

* Angle exceeds $\mathbf{4 5}^{\circ}$. Pitch given for complement.

12" HORIZONTAL TO VERTICAL 6"

|  | R1 | R2 | R3 | P1 | P2-C3 | P3 | C1 | C2 | C4-C5 | C6 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $70^{\circ}$ | 5/8 | 1/32 | $3^{7 / 8}$ | $1^{31 / 32}$ | $3^{29 / 3}$ | $1{ }^{2} / 38$ | $3^{27 / 32}$ | 16 | $1^{27 / 32}$ | $81^{\circ} 12^{\prime}$ |
| $69^{\circ}$ | $5^{19 / 32}$ | $21 / 32$ | 41/16 | $2^{1 / 1 / 16}$ | $4^{1 / 8}$ | $1^{27 / 32}$ | 41/16 | 5/8 | $1^{15 / 16}$ | $80^{\circ} 46^{\prime}$ |
| $68^{\circ}$ | 57/16 | $23 / 32$ | 49/32 | 23/16 | $4^{11 / 32}$ | $1^{29 / 32}$ | $4 \% / 32$ | ${ }_{11 / 16}$ | 21/32 | $80^{\circ} 21^{\prime}$ |
| $67^{\circ}$ | $5^{17 / 32}$ | $25 / 32$ | $41 / 2$ | 29/32 | 49/16 |  | $4^{1 / 3 / 32}$ | $3 /$ | 21/8 | $79^{\circ} 56^{\prime \prime}$ |
| $66^{\circ}$ | $5^{1 / 3 / 32}$ | $7 / 8$ | $4^{23 / 32}$ | $2^{13 / 32}$ | $4^{25 / 32}$ | 21/16 | $4^{11 / 16}$ | 116 | $2^{1 / 32}$ | $79^{\circ} 31^{\prime}$ |
| $65^{\circ}$ | 5\%/16 | 15/16 | $4^{29 / 32}$ | 21/2 | 5 | $21 / 8$ | $4^{29 / 32}$ | $29 / 32$ | 25/16 | $79^{\circ} 06^{\prime \prime}$ |
| $64^{\circ}$ | $5^{13 / 32}$ | 11/32 | $5^{1 / 8}$ | $25 / 8$ | 51/4 | 23/16 | $51 / 8$ | 15/16 | $2^{13 / 32}$ | $78^{\circ} 41^{\prime}$ |
| $63^{\circ}$ | $5^{11 / 32}$ | 13/32 | $5^{11 / 32}$ | $23 / 4$ | $5^{15 / 32}$ | 21/4 | $5^{11 / 32}$ | 11/82 | $21 / 2$ | $78^{\circ} 17^{\prime}$ |
| $62^{\circ}$ | $59 / 32$ | 136 | 59/16 | $2^{27} / 32$ | $5^{23 / 32}$ | 25/16 | 59/16 | 13/32 | 29/16 | $77^{\circ} 53^{\prime}$, |
| $61^{\circ}$ | 51/4 | $19 / 32$ | $5^{13 / 16}$ | $2^{31 / 32}$ | $5^{21 / 32}$ | 23/8 | $5^{26 / 32}$ | $15 / 32$ | $2^{21 / 32}$ | $77^{\circ} 29^{\prime}$ |
| $60^{\circ}$ | 53/16 | $13 / 8$ | $61 / 32$ | $3^{3 / 3} 2$ | $6^{3 / 16}$ | 27/16 | 6 | $11 / 4$ | $23 / 4$ | $77^{\circ} 05^{\prime}$ |
| $59^{\circ}$ | 5 $5 / 32$ | $11 / 2$ | 69/32 | $3^{1 / 3 / 2}$ | $6^{7 / 16}$ | 21/2 | $6^{7 / 32}$ | 15/16 | $2^{27 / 32}$ | $76^{\circ} 41^{\prime}$ |
| $58^{\circ}$ | $51 / 32$ | $1^{19} 13^{2}$ | $61 / 2$ | $3^{11 / 32}$ | $6^{11 / 16}$ | 29/16 | $6^{15 / 32}$ | $1^{13 / 32}$ | $2^{15 / 16}$ | $76^{\circ} 17^{\prime}$ |
| $57^{\circ}$ | 51/32 | $1^{11 / 16}$ | $6^{3 / 4}$ | $3^{1 / 2}$ | $6^{31 / 32}$ | $2^{19} / 32$ | $6^{11 / 16}$ | $1^{15 / 32}$ |  | $75^{\circ} 54{ }^{\prime}$ |
| $56^{\circ}$ | $4^{31 / 32}$ | $1^{13 / 16}$ | 7 | 3 \%/8 | 71/4 | $2^{21 / 32}$ | $6^{1 / 16}$ | $19 / 16$ | $3^{3 / 3} 2$ | $75^{\circ} 31^{\prime}$ |
| $55^{\circ}$ | $4^{29 / 32}$ | $1^{15 / 16}$ | 71/4 | $3^{3 / 4}$ | $71 / 2$ | $2^{11 / 16}$ | $73 / 16$ | $1^{21 / 32}$ | 3 $3 / 16$ | $75^{\circ} 08^{\prime}$ |
| $54^{\circ}$ | $4^{7 / 8}$ | 21/16 | $7^{17 / 32}$ | $3^{29 / 32}$ | $7^{13 / 16}$ | $23 / 4$ | $7^{13 / 32}$ | $13 / 4$ | $39 / 32$ | $74^{\circ} 46^{\prime}$ |
| $53^{\circ}$ | $4^{13 / 15}$ | 23/16 | $7^{2} 5 / 32$ | 41/16 | $8^{3 / 32}$ | $2^{25 / 32}$ | $7^{21 / 32}$ | $1^{13 / 3 / 16}$ | $3^{11 / 32}$ | $74^{\circ} 24{ }^{\prime}$ |
| $52^{\circ}$ | $4^{23 / 3} / 2$ | 25/16 | $81 / 16$ | 43/16 | $8^{13 / 32}$ | $2^{13 / 16}$ | $7^{29 / 32}$ | $1^{2} 9 / 32$ | $3^{7 / 16}$ | $74^{\circ} \mathrm{O} 2{ }^{\prime}$ |
| $51^{\circ}$ | $4^{21 / 32}$ | $2^{1 / 16}$ | $8^{11 / 32}$ | $4^{11 / 32}$ | $8^{23 / 32}$ | $2^{27 / 32}$ | $8^{5 / 32}$ |  | $3^{17 / 3}$ | $73^{\circ} 40^{\prime}$ |
| 2 $50^{\circ}$ | $4^{19 / 32}$ | $2^{19 / 32}$ | $85 / 8$ |  |  | 27/8 | $87 / 16$ | 23/32 | $3^{19 / 32}$ | $73^{\circ} 18^{\prime}$ |
| $\underline{\mathrm{z}} 49^{\circ}$ | $4^{1 / 1 / 32}$ | 23/4 | $8^{15 / 16}$ | $4^{1 / 1 / 16}$ | $9^{11 / 32}$ | $2^{29 / 32}$ | $8^{11 / 16}$ | 23/16 | $3^{11 / 16}$ | $72^{\circ} 57^{\prime}$ |
| と $48^{\circ}$ | $4^{15 / 32}$ | $2^{29 / 32}$ | $9^{7 / 32}$ | $4^{2 / 1 / 32}$ | $9^{21 / 32}$ | $2^{15 / 16}$ | $8^{31 / 32}$ | 25/16 | $3^{25 / 32}$ | $72^{\circ} 36^{\prime \prime}$ |
| -470 | $4^{13 / 32}$ | 31/16 | $9^{17 / 32}$ |  | 10 | $2^{15 / 16}$ | $97 / 32$ | $2^{13 / 3}$ | $3^{27 / 32}$ | $72^{\circ} 15^{\prime}$ |
| \$ $46^{\circ}$ | 4 $5 / 16$ | $3^{7 / 3} 2$ | $9^{27 / 32}$ | $53 / 16$ | 103/8 | $2^{31 / 3}$ | $91 / 2$ | $21 / 2$ | $3^{15 / 16}$ | $71^{\circ} 54$ |
| ${ }_{0}^{\circ} 45^{\circ}$ | $41 / 4$ | $3^{13 / 32}$ | 103/16 | $53 / 8$ | $10^{23 / 32}$ | $2^{31 / 32}$ | $9^{13 / 16}$ | $2^{19 / 32}$ |  | $71^{\circ} 34$ |
| $\begin{aligned} & 0 \\ & 0 \end{aligned} 4^{\circ}$ | 45/32 | $3^{19 / 32}$ | $101 / 2$ | 59/16 | $11^{3 / 3} 2$ | 2/32 | $10^{3 / 32}$ | $2^{11 / 16}$ | $41 / 16$ | $71^{\circ} 14^{\prime}$ |
| ㄷ. $43{ }^{\circ}$ | $4^{3 / 3} 2$ | $3{ }^{3 / 4}$ | 107/8 | 53/4 | 111/2 | 3 | 103/8 | $2^{13 / 16}$ | $45 / 32$ | $70^{\circ} 55^{\prime}$ |
| - $42^{\circ}{ }^{\circ}$ | $41 / 32$ | $3^{31 / 32}$ | $11^{7 / 32}$ | $5^{31 / 32}$ | $11^{29 / 3} 2$ | 3 | $10^{11 / 16}$ | $2^{29 / 32}$ | 41/32 | $70^{\circ} 36^{\prime}$ |
| - $41^{\circ}$ | $3^{15 / 16}$ | $4^{5 / 32}$ | $11^{19 / 32}$ | 63/16 | *11 ${ }^{11 / 16}$ | 3 |  | 3 | 45/16 | $70^{\circ} 17^{\prime}$ |
| $\bigcirc{ }^{\circ} 40^{\circ}$ | $3^{27 / 32}$ | $4^{3 / 8}$ | 12 | $6^{13 / 32}$ | * $111 / 4$ | 3 | 119/32 | $3^{3 / 32}$ | $4^{3 / 8}$ | $69^{\circ} 58^{\prime}$ |
|  | $3^{25 / 32}$ | $4^{19 / 32}$ | *11 $1^{1 / 3} 2$ | 6 \%/8 | *107/8 |  | $11^{19 / 32}$ | $3^{7 / 32}$ | $4^{15 / 32}$ | $69^{\circ} 40^{\prime}$ |
|  | $3^{11 / 1 / 6}$ | $4^{27 / 32}$ | *11 ${ }^{3 / 16}$ | 6 $7 / 8$ | ${ }^{1} 10^{15 / 3}$ | $2^{31 / 32}$ | $11^{29 / 32}$ |  | $4^{11 / 32}$ |  |
| $37^{\circ}$ | $3^{5 / 8}$ | $53 / 32$ | * $10^{13 / 16}$ | 71/8 | *101/8 | $2^{31 / 32}$ | *113/4 | $3^{13 / 32}$ | $4^{19 / 32}$ | $69^{\circ} 05^{\prime}$ |
| $36^{\circ}$ | $3^{17 / 32}$ | $5^{11 / 32}$ | $* 10^{15 / 32}$ | $7^{3 / 8}$ | * ${ }^{3 / 4}$ | $2^{15 / 16}$ | $*_{1} 11^{7 / 16}$ | $31 / 2$ | $4^{21 / 32}$ | $68^{\circ} 48^{\prime}$ |
|  | 37/16 | 5 5/8 | *103/32 | $7^{21 / 32}$ | *913/3 | $2^{29 / 32}$ | *115/32 | $35 / 8$ | $4^{23 / 32}$ | $68^{\circ} 31^{\prime}$ |
| $34^{\circ}$ | 33/8 | $5^{29 / 32}$ | ${ }_{*} 9^{23 / 32}$ | $7^{15 / 16}$ | *91/16 | $2^{7 / 8}$ | *107/8 | $3^{23 / 32}$ | $4^{225 / 32}$ | $68^{\circ} 15^{\prime}$ |
| $33^{\circ}$ | 3\%/32 | $6{ }^{3 / 16}$ | * $9^{3 / 8}$ | $81 / 4$ | *83/4 | $2^{27 / 32}$ | * $10^{19 / 32}$ | $3^{13 / 16}$ | $4^{27 / 32}$ | $67^{\circ} 59^{\prime}$ |
|  | 33/16 | $61 / 2$ | *91/32 | 89/16 | * $8^{3 / 8}$ | $2^{13 / 16}$ | *105/16 | $3^{15 / 16}$ | $4^{29 / 32}$ | $67^{\circ} 43^{\prime}$ |
| $31^{\circ}$ | 3/32 | \% | * $8^{23 / 32}$ | $8^{15 / 16}$ | * $81 / 16$ | $2^{25 / 3}$ | *101/ | $4^{1 / 32}$ | $4^{31 / 32}$ | $67^{\circ} 28^{\prime}$ |
| $30^{\circ}$ |  | 73/16 | * $8^{13 / 32}$ | $95 / 16$ | *73/4 | $2^{23 / 3} 2$ | *9 ${ }^{13 / 16}$ | $41 / 8$ | 51/32 | $67^{\circ} 13{ }^{\prime}$ |
| $29^{\circ}{ }^{\circ}$ | $2^{29 / 32}$ | 79/16 | *81/16 | $9^{21 / 32}$ | * $7 \% / 16$ | $2^{11 / 16}$ | *99/16 | 47/32 | $53 / 32$ | $66^{\circ} 59^{\prime}$ |
| $28^{\circ}$ | $2^{13 / 16}$ | $7^{31 / 32}$ | * $7^{3 / 4}$ | 103/32 | *71/8 | 25/8 | *9 $9 / 16$ | 45/16 | 55/32 | $66^{\circ} 45^{\prime}$ |
| $27^{\circ}$ 26 | ${ }^{2} 23 / 32$ | $8{ }^{813 / 32}$ | *7/16 | $10^{17 / 32}$ | $*^{*} 6^{27 / 32}$ | $2^{19 / 3}$ | *93/32 | $4^{7 / 16}$ | $57 / 32$ | $66^{\circ} 31^{\prime}$ |
| $26^{\circ}$ | 25/8 | $8^{7 / 8}$ | * $71 / 8$ |  | * $6^{9} / 16$ | $2^{17 / 32}$ | * $8^{1 / 8}$ | $4^{17 / 32}$ | $51 / 4$ | $66^{\circ} 18^{\prime}$ |
| $25^{\circ}{ }^{\circ}$ | $2^{17 / 32}$ | $9^{11 / 32}$ | * $6^{27 / 32}$ | $11^{1 / 2}$ | * $61 / 4$ | $2^{15 / 32}$ | *821/32 | 45/8 | 53/16 | $66^{\circ} 05^{\prime}$ |
| $24^{\circ}$ | 27/16 | $9^{27 / 32}$ | * $6^{17 / 32}$ | *11 ${ }^{15 / 16}$ |  | $2^{13 / 32}$ | $* 8^{15 / 32}$ | $4^{23 / 32}$ |  | $65^{\circ} 53{ }^{\prime}$ |
| $23^{\circ}{ }^{\circ}$ | $2^{11 / 32}$ | $10^{13 / 32}$ | * $67 / 32$ | *113/8 | *5 ${ }^{11 / 16}$ | $2^{11 / 32}$ | *81/4 | $4^{13 / 16}$ | $5^{13 / 32}$ | $65^{\circ} 42^{\prime}$ |
| $22^{\circ}{ }^{\circ}$ | $21 / 4$ | 11 | * $5^{15 / 16}$ | *10 ${ }^{27 / 32}$ | * $5^{17 / 16}$ | $21 / 4$ | *81/16 | $4^{29 / 32}$ | $5^{16 / 32}$ | $6^{65}{ }^{\circ} 31$, |
| $21^{\circ}$ | 25/32 | $11^{11 / 16}$ | *5 $5^{2} 1 / 32$ | *105/16 | *5 5/32 | $23 / 16$ | * $7^{29} / 32$ | 5 | 51/2 | $65^{\circ} 20^{\prime}$ |
| $20^{\circ}$ | 21/16 | *11 $6 / 8$ | *53/8 | *9 ${ }^{25 / 3}$ | * $47 / 8$ | 23/32 | * 7 3/4 | 51/16 | 5\%/16 | $65^{\circ} 09^{\prime}$ |

* Angle exceeds $45^{\circ}$. Pitch given for complement.

12" HORIZONTAL TO VERTICAL 7"

| ANGLE <br> IN PLAN | R1 | R2 | R3 | P1 | P2-C3 | P3 | C1 | C2 | C4-C5 | C6 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $70^{\circ}$ | 69 | $21 / 32$ | $3^{23 / 32}$ | $2^{3 / 16}$ | $3^{25 / 32}$ | 2 * | $3^{23 / 32}$ | 5/8 | $2^{3 / 3} 2$ | $80^{\circ} 04^{\prime}$ |
| $69^{\circ}$ | $6^{17 / 32}$ | $23 / 82$ | $3^{15 / 16}$ | 2/16 | $3^{31 / 32}$ | $2^{3 / 3} 2$ | $3^{29 / 32}$ | $11 / 16$ | 2\%/32 | $79^{\circ} 36^{\prime}$ |
| $68^{\circ}$ | $6^{15 / 32}$ | $25 / 32$ | $41 / 8$ | $2 \% 16$ | $4^{3 / 16}$ | $25 / 32$ | $41 / 8$ | $3 / 4$ | 25/16 | $79^{\circ} 07^{\prime}$ |
| $67^{\circ}$ | $6 \% 16$ | $7 / 88$ | 45/16 | 2916 | $4^{13 / 32}$ | $21 / 4$ | $4 \% / 16$ | $13 / 16$ | $2^{13 / 32}$ | $78^{\circ} 39^{\prime}$ |
| $66^{\circ}$ | $6^{13 / 32}$ | $15 / 16$ | $41 / 2$ | $2^{11 / 16}$ | $4 \frac{5}{3}$ | $2^{11 / 32}$ | $41 / 2$ | $7 / 8$ | $21 / 2$ | $78^{\circ} 10^{\prime}$ |
| $65^{\circ}$ |  |  | $4^{28 / 32}$ | $2^{13 / 16}$ | $4^{27 / 32}$ | $2^{7 / 16}$ | $4^{23 / 32}$ | ${ }^{3} 1 / 32$ |  | $\begin{aligned} & 77^{\circ} 42^{\prime} \\ & 77^{\circ} 14^{\prime} \end{aligned}$ |
| $65^{\circ}$ | ${ }^{61 / 32}$ | $11 / 32$ $11 / 8$ | $423 / 32$ 415 | $2^{16} / 16$ | $5^{1 / 16}$ | $21 / 2$ | $4^{29 / 32}$ | $1^{1 / 32}$ | $2^{23 / 32}$ | $77^{\circ} 14^{\prime}$ |
| $63^{\circ}$ | $61 / 42$ 61 | 13/16 | $51 / 8$ | $33 / 32$ | $59 / 32$ | 29/16 | $51 / 8$ | $11 / 8$ | $2^{13 / 16}$ | $76^{\circ} 46^{\prime}$ |
| $62^{\circ}$ | $6^{3} / 16$ | 19/32 | $5^{1} 1 / 32$ | $31 / 32$ | $517 / 32$ | $2^{21 / 32}$ | $5^{5} / 16$ | $13 / 16$ | $2^{29 / 32}$ | $76^{\circ} 19$ |
| $61^{\circ}$ | $61 / 8$ | $113 / 32$ | $5 \%$ | $3^{11 / 32}$ | $53 / 4$ | $2^{23 / 32}$ | $5^{17 / 32}$ | 19/32 | $31 / 32$ | $75^{\circ} 52$ |
| $60^{\circ}$ | 61/16 | $11 / 2$ | $5^{2} 5 / 32$ | $3^{1 / 2}$ | 6 | $2{ }^{25 / 32}$ | $53 / 4$ | $1^{11 / 32}$ | $31 / 8$ | $75^{\circ} 24^{\prime}$ |
| $59^{\circ}$ | 6 | $15 / 8$ | $6^{182}$ | $3 \mathrm{~s} / 8$ | 61/4 | $2^{27} / 32$ | $5^{31 / 32}$ | $17 / 16$ | $37 / 32$ | $74^{\circ} 57^{\prime}$ |
| $58^{\circ}$ | $5^{15 / 16}$ | $123 / 32$ | $67 / 32$ | $3^{25 / 32}$ | $61 / 2$ | $2^{15 / 16}$ | $63 / 16$ | $1^{17 / 32}$ | 35/16 | $74^{\circ} 31^{\prime}$ |
| $57^{\circ}$ | $57 / 8$ | $127 / 32$ | $6^{1 / 3 / 32}$ | $3^{15 / 16}$ | $6^{3} / 4$ | $2^{3} 1 / 32$ | $6^{13 / 32}$ |  | $3^{13 / 32}$ | $74^{\circ} 04{ }^{\prime}$ |
| $56^{\circ}$ | $5^{13 / 16}$ | $1^{31 / 32}$ | $6^{11 / 16}$ | $41 / 16$ | 7 | $3^{1 / 32}$ | $6 \frac{5}{8}$ | $1^{23 / 32}$ | $3^{17 / 32}$ | $73^{\circ} 38^{\prime}$ |
| $55^{\circ}$ | 53/4 | $2{ }^{3 / 3} 2$ | $6^{15 / 16}$ | $4^{7 / 32}$ | $71 / 4$ | $3^{3 / 32}$ | $6^{27 / 32}$ | $1^{13 / 16}$ | 3/8 | $73^{\circ} 12^{\prime}$ |
| $54^{\circ}$ | $5^{21 / 32}$ | 2\%/32 | $7^{8 / 16}$ | $4^{3 / 8}$ | $7^{17} / 32$ | $35 / 32$ | $71 / 16$ | $1^{29 / 32}$ | $3^{23 / 32}$ | $72^{\circ} 46^{\prime}$ |
| $53^{\circ}$ | $5^{19 / 32}$ | $23 / 8$ | 7\%/16 | $4 \% / 16$ | $7^{13 / 16}$ | 3 $3 / 16$ | $78 / 16$ | 21/32 | $3^{13 / 16}$ | $72^{\circ} 21^{\prime}$ |
| $52^{\circ}$ | $51 / 2$ | $2^{17 / 32}$ | $7^{11116}$ | $4^{23 / 32}$ | $83 / 32$ | $31 / 4$ | $7^{17 / 32}$ | $21 / 8$ | $3^{29 / 32}$ | $71^{\circ} 56^{\prime}$ |
| $\geq 51^{\circ}$ | 5\%/16 | $2^{21 / 32}$ | $7^{15 / 16}$ | $4 \% / 8$ | $83 / 8$ | $39 / 32$ | $7^{2} \mathrm{~b} / 32$ | 27/32 | 4 | $71^{\circ} 32$ |
| ${ }^{2} 50^{\circ}$ | 5 $3 / 8$ | $2^{18} / 16$ | $87 / 32$ | 51/16 | $8^{11 / 16}$ | $35 / 16$ | 8 | $25 / 16$ | $43 / 82$ | $71^{\circ} 06^{\prime}$ |
| $\underline{z} 49^{\circ}$ | $5 \% / 32$ | 3 | $81 / 2$ | $51 / 4$ | 9 | $33 / 8$ | $81 / 4$ | $2 \% / 16$ | $43 / 16$ | $70^{\circ} 42^{\prime}$ |
| ¢ $48^{\circ}$ | $53 / 16$ | $31 / 8$ | $8^{25 / 32}$ | 5\%/16 | 95/16 | $3^{13 / 32}$ | $81 / 2$ | $2^{17 / 32}$ | $49 / 32$ | $70^{\circ} 18$ |
| 近 $47^{\circ}$ | $51 / 8$ | 3 $5 / 16$ | $91 / 16$ | $55 / 8$ | $9^{21 / 32}$ | $37 / 16$ | $83 / 4$ | $2^{21 / 32}$ | $43 / 8$ | $69^{\circ} 54{ }^{\prime}$ |
| > $46{ }^{\circ}$ | $51 / 32$ | $31 / 2$ | $93 / 8$ | $5^{13 / 16}$ | 10 | 3\%/16 | 9 | $2^{25 / 32}$ | $41 / 2$ | $69^{\circ} 32$ |
| \% $45^{\circ}$ | $4^{15 / 16}$ | $3^{11 / 16}$ | $9^{11 / 16}$ | 61/32 | 103/8 | $3^{15 / 32}$ | $91 / 4$ | 27/8 | $49 / 16$ | $69^{\circ} 08^{\prime}$ |
| ${ }^{\circ} 44^{\circ}$ | $4^{7 / 8}$ | $37 / 8$ | 10 | $61 / 4$ | $10^{23 / 32}$ | $3^{15 / 32}$ | $91 / 2$ | 3 | $4^{21 / 32}$ | $68^{\circ} 45^{\prime}$ |
| $\overline{\mathrm{I}} 43^{\circ}$ | $4^{25 / 32}$ | $41 / 16$ | 105/16 | $61 / 2$ | $11^{3 / 3} 2$ | $31 / 2$ | $9^{2} 5 / 32$ | $33 / 32$ | $43 / 4$ | $68^{\circ} 23^{\prime}$ |
| ${ }^{4} 42^{\circ}$ | $4^{111 / 16}$ | $45 / 16$ | $10^{11 / 16}$ | $6^{23 / 32}$ | $111 / 2$ | $31 / 2$ | 101/32 | $3^{7 / 32}$ | $4^{27 / 32}$ | $68^{\circ} 00^{\prime}$ |
| z $41^{\circ}$ | $4^{19 / 32}$ | $4^{17 / 32}$ | $11^{1 / 32}$ | $6^{31 / 32}$ | $11^{29 / 32}$ | $31 / 2$ | 105/16 | $3^{11 / 32}$ | $4^{15 / 16}$ | $67^{\circ} 39{ }^{\prime}$ |
| ㅇ $40^{\circ}$ | $4^{1 / 2}$ | $4^{25 / 32}$ | $11^{13 / 32}$ | $77 / 32$ | * $11^{2} 1 / 32$ | $31 / 2$ | $10^{19 / 32}$ | $3^{15 / 32}$ | 51/32 | $67^{\circ} 18^{\prime}$ |
| ¢ $39^{\circ}$ | $4^{13 / 32}$ | 5 | $11^{25 / 32}$ | $7^{1 / 5 / 32}$ | *111/4 | $3^{1 / 2}$ | $10^{27 / 32}$ | $3^{19 / 32}$ | $51 / 8$ | $66^{\circ} 58^{\prime}$ |
| ¢ $38^{\circ}$ | 45/16 | $51 / 4$ | *1127/32 | $73 / 4$ | ${ }_{*} 10^{2} 7 / 32$ | $3^{15 / 32}$ | $111 / 8$ | $3^{11 / 16}$ | $53 / 16$ | $66^{\circ} 36$ $66^{\circ} 16^{\prime}$ |
| $37^{\circ}$ 36 | $47 / 32$ | $5^{17 / 32}$ | *117/16 | $81 / 32$ | $* 10^{15 / 32}$ | $3^{15 / 32}$ $3^{7 / 16}$ | $11^{13} / 32$ $11^{11 / 16}$ | $3^{13 / 16}$ $3^{1 \%} 6$ | $59 / 32$ | $\begin{aligned} & 66^{\circ} 16^{\prime} \\ & 65^{\circ} 56^{\prime} \end{aligned}$ |
| $36^{\circ}$ | $41 / 8$ | $5^{13 / 16}$ | *111/16 | $85 / 16$ | *103/32 | $3^{7 / 16}$ | $11^{11 / 16}$ | $3^{18 / 16}$ | $5^{11 / 32}$ | $65^{\circ} 56$ |
| $35^{\circ}$ | 4 | $6^{1 / 8}$ | * $10^{11 / 16}$ | $8 \mathrm{5} / 8$ | * $9^{23} 3 / 32$ | $37 / 16$ | *12 | $41 / 16$ | 5716 | $65^{\circ} 37^{\prime}$ |
| $34^{\circ}$ | $3^{29 / 32}$ | $6^{13 / 32}$ | *10\%/32 | $8^{31 / 32}$ | *93/8 | $3^{13 / 32}$ | *11 ${ }^{11 / 16}$ | $43 / 16$ | $5^{17 / 32}$ | $65^{\circ} 18{ }^{\prime}$ |
| $33^{\circ}$ | $3^{13 / 16}$ | $6^{23 / 32}$ | *915/16 | $95 / 16$ | *91/32 | $33 / 8$ | *117/16 | $45 / 16$ | $519 / 32$ $5^{11 / 16}$ | $65^{\circ} 00$ $64^{\circ} 41^{\prime}$ |
| $32^{\circ}$ | $3^{23} 3 / 32$ | $71 / 16$ | *919/32 | $9^{21 / 32}$ | * $8^{11 / 16}$ | $35 / 16$ | *115/32 | $4^{7 / 16}$ $4^{17 / 32}$ | $511 / 16$ $5^{3 / 4}$ | $64^{\circ} 41^{\prime}$ $64^{\circ} 24^{\prime}$ |
| $31^{\circ}$ | $3 \mathrm{5} / 8$ | 7\%/16 | *91/4 | 101/16 | $* 8^{11 / 32}$ | $39 / 32$ | *1029/32 | $4^{17 / 32}$ | $53 / 4$ | $64^{\circ} 24$ |
| $30^{\circ}$ | $31 / 2$ | $7^{27 / 32}$ | * $8^{29 / 32}$ | $10^{15 / 32}$ | *81/32 | $37 / 32$ | * $10^{2} 1 / 32$ | $4^{11 / 16}$ | $5^{13 / 16}$ | $64^{\circ} 08^{\prime}$ |
| $29^{\circ}$ | $3^{113 / 32}$ | $87 / 32$ | * $89 / 16$ | $10^{29 / 32}$ | * $7^{11 / 1 / 16}$ | $3^{3 / 16}$ | *10 $0^{13 / 32}$ | $4^{25 / 32}$ | $57 / 8$ | $63^{\circ} 52{ }^{\prime}$ |
| $28^{\circ}$ | 39/32 | $8^{21 / 32}$ | * $81 / 4$ | $113 / 8$ | * $73 / 8$ | $31 / 8$ | *103/16 | $4^{29 / 32}$ | $5^{3} 1 / 32$ | $63^{\circ} 36{ }^{\prime}$ |
| $27^{\circ}$ | $3^{3} / 16$ $3^{1 / 16}$ | $9^{1 / 8}$ 95 | $* 7^{15} / 16$ $* 75 / 8$ | ${ }_{* 111^{2} 7 / 32}$ | $* 71 / 16$ $* * 6^{25 / 32}$ | $31 / 16$ | $* 9^{31 / 32}$ $* 9^{3 / 4}$ | $51 / 32$ $55 / 32$ | $61 / 32$ $6^{3 / 32}$ | $63^{\circ} 20$ $63^{\circ} 06^{\prime}$ |
| $26^{\circ}$ | $3^{1 / 16}$ | 95/8 | *75/8 | *115/8 | * $6^{25 / 32}$ | 3 | *93/4 | 5 5/32 | $6^{3 / 3} 2$ | $63^{\circ} 06^{\prime}$ |
| $25^{\circ}$ | $2^{31 / 32}$ | 105/32 | * $79 / 32$ | *113/32 | * $6^{15 / 32}$ | $2^{15 / 16}$ | * $9^{17 / 32}$ | 51/4 | 65/32 | $62^{\circ} 50{ }^{\prime}$ |
| $24^{\circ}$ | $2^{27 / 32}$ | $10^{23 / 32}$ | * $6^{31 / 32}$ | *10 $0^{19 / 32}$ | * $63 / 16$ | $2^{27 / 32}$ | *9 $5 / 16$ | $53 / 8$ | 67/32 | $62^{\circ} 37^{\prime}$ |
| $23^{\circ}$ | $2^{23 / 32}$ | $11^{5 / 16}$ | * $6^{21 / 32}$ | * $103 / 32$ | *57/8 | $2^{25 / 32}$ | *95/32 | $51 / 2$ $519 / 32$ | $69 / 32$ $611 / 32$ | $62^{\circ} 24$ $62^{\circ} 10^{\prime}$ |
| $22^{\circ}$ | 25/8 | 12 | * $63 / 8$ | *9 $5 / 8$ | *5 $5 / 8$ | $2^{11 / 16}$ | * ${ }_{*} 8^{3} 1 / 382$ | $5^{19 / 32}$ $5^{23 / 32}$ | $6^{11 / 32}$ $6^{13 / 32}$ | $62^{\circ} 10$ $61^{\circ} 56^{\prime}$ |
| $21^{\circ}$ | $2^{17 / 82}$ | * $11^{11 / 32}$ | * $61 / 16$ | *91/8 | *5 ${ }^{11 / 32}$ | $2^{19 / 82}$ | * $8^{25 / 32}$ | $5^{23 / 32}$ | $6^{13 / 32}$ | $61^{\circ} 56$ |
| $20^{\circ}$ | $2^{13 / 32}$ | * $10^{11 / 1 / 6}$ | *53/4 | * $8^{21 / 32}$ | *51/16 | $21 / 2$ | * $81 / 8$ | 5 ${ }^{13 / 16}$ | $67 / 16$ | $61^{\circ} 44^{\prime}$ |

[^0]$12^{\prime \prime}$ horizontal to vertical $8^{\prime \prime}$

|  | R1 | R2 | R3 | P1 | P2-C3 | P3 | C1 | C2 | C4-C5 | C6 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $70^{\circ}$ | $7^{17 / 32}$ | 11/16 | 3\%/16 | $2^{7 / 16}$ | 36/8 | 27/82 | 3916 |  | 25/16 | $79^{\circ} 04$ |
| $69^{\circ}$ | $7^{15 / 32}$ | $3 / 4$ | $3^{3 / 4}$ | 29/16 | $3^{27 / 82}$ | $2^{5 / 18}$ | $3{ }^{3 / 4}$ | $23 / 32$ | 27/16 | $78^{\circ} 32$ |
| $68^{\circ}$ | 77/16 | $27 / 32$ | $3^{15 / 16}$ | $2^{11 / 16}$ | 41/32 | $2^{13 / 82}$ | $3^{15 / 16}$ | 13/16 | 29/16 | $78^{\circ} 00^{\circ}$ |
| $67^{\circ}$ | $73 / 8$ | 29/32 | $41 / 8$ | $2^{13 / 16}$ | $41 / 4$ | $21 / 2$ | $41 / 8$ | $7 / 8$ | $2^{21 / 32}$ | $77^{\circ} 29^{\prime}$ |
| $66^{\circ}$ | 75/16 | 1 | 4/16 | $2^{31 / 82}$ | $4^{15 / 32}$ | $2^{19 / 32}$ | 4\%/16 | $15 / 16$ | $2^{25 / 32}$ | $76^{\circ} 57^{\prime}$ |
| $65^{\circ}$ | 71/4 | $1^{3 / 3} 2$ | $4{ }^{17 / 32}$ | $3^{3 / 32}$ | $4{ }^{21 / 32}$ | $2^{11 / 16}$ | $41 / 2$ | 11/32 | $2^{29 / 3} 2$ | $76^{\circ} 26$ |
| $64^{\circ}$ | 73/16 | $13 / 16$ | $4{ }^{23 / 32}$ | $31 / 4$ | $47 / 8$ | $2^{25 / 32}$ | $411 / 16$ | $13 / 32$ | ${ }^{2} / 2$ | $75^{\circ} 51^{\prime}$ |
| $63^{\circ}$ | $71 / 8$ | $19 / 32$ | $4^{15 / 16}$ | $3^{3 / 8}$ | $53 / 82$ | $27 / 8$ | $4^{29 / 32}$ | $13 / 16$ | $31 / 8$ | $75^{\circ} 24^{\prime}$ |
| $62^{\circ}$ | 71/16 | $13 / 8$ | $5^{1 / 8}$ | $3^{17 / 32}$ | 5\%/16 | $2^{31 / 32}$ | 53/32 | 19/32 | $31 / 4$ | $74^{\circ} 52$ |
| $61^{\circ}$ | 7 | $1^{15 / 32}$ | 5 5/16 | $3^{11 / 16}$ | $5^{17 / 32}$ | $3^{1 / 3} 2$ | $5{ }^{2 / 32}$ | $1^{11 / 32}$ | $3^{11 / 32}$ | $74^{\circ} 24^{\prime}$ |
| $60^{\circ}$ | $6^{15 / 16}$ | $1^{19} 92$ | $5^{17 / 32}$ | $3^{27 / 32}$ | $53 / 4$ | $31 / 8$ | $51 / 2$ | $1^{7 / 16}$ | $3^{15 / 32}$ | $73^{\circ} 53$ |
| $59^{\circ}$ | $6^{7 / 8}$ | $1^{23 / 32}$ | $5{ }^{3 / 4}$ |  |  | 33/16 | $5^{11 / 16}$ | $1^{17 / 32}$ | $3^{9} 1 / 16$ | $73^{\circ} 24^{\prime}$ |
| $58^{\circ}$ | $6^{25 / 32}$ | $1^{13 / 16}$ | $5^{3} 1 / 32$ | 45/32 | $6^{7 / 32}$ | 3/32 | $5^{29 / 32}$ | $15 / 8$ | $3^{11 / 16}$ | $72^{\circ} 55^{\prime}$ |
| $57^{\circ}$ | $6^{23 / 32}$ | $1^{15 / 16}$ | $6^{3 / 16}$ | 45/16 | $61 / 2$ | $3^{11 / 32}$ | $6^{3 / 3} 2$ | $1^{23 / 32}$ | $3^{13 / 16}$ | $72^{\circ} 25^{\prime}$ |
| $56^{\circ}$ | 65/8 | $2^{3 / 3} 2$ | $6^{13 / 32}$ | $41 / 2$ | 63/4 | $3^{13 / 32}$ | $65 / 16$ | $1^{27 / 32}$ | $3^{29 / 32}$ | $71^{\circ} 56$ |
| $55^{\circ}$ | 69/16 | $2^{7 / 32}$ | 6\%/8 | $4^{21 / 32}$ | 7 | $3^{15 / 32}$ | $6^{17 / 32}$ | $1^{15 / 16}$ | $4^{1 / 3} 2$ | $71^{\circ} 27^{\prime}$ |
| $54^{\circ}$ | $6^{15 / 32}$ | $2^{11 / 32}$ | 67/8 | $4^{27 / 32}$ | $71 / 4$ | $3^{11 / 32}$ | $6^{3 / 4}$ | $2^{1 / 16}$ | 41/8 | $70^{\circ} 58^{\prime}$ |
| $53^{\circ}$ | $6^{11 / 32}$ | $2^{1 / 2}$ | 7/32 | $51 / 32$ | $717 / 32$ | $3^{19 / 32}$ | $6^{15 / 16}$ | 25/32 | 4\% | $70^{\circ} 29^{\prime}$ |
| $52^{\circ}$ | 6/16 | $2^{21 / 32}$ | 75/16 | $57 / 32$ | $7^{13 / 16}$ | $3^{21 / 32}$ | $7^{5 / 32}$ | $2^{9 / 32}$ | $4^{3 / 8}$ | $70^{\circ} 02^{\prime}$ |
| $\geq 51^{\circ}$ | $61 / 32$ | $2^{13 / 16}$ | 7\%/16 | $5^{13 / 32}$ | $83 / 32$ | $3^{23 / 32}$ | $73 / 8$ | $2^{13 / 32}$ | $4^{15 / 32}$ | $69^{\circ} 34^{\prime}$ |
| - $50^{\circ}$ | $61 / 8$ | 3. | $7^{13 / 16}$ | $5^{19 / 32}$ | $8^{3 / 8}$ | $33 / 4$ | $7^{19 / 32}$ | $2^{17 / 32}$ | $419 / 32$ | $69^{\circ} 06^{\prime}$ |
| $\underline{\mathrm{z}} 49^{\circ}$ | $6^{1 / 3}{ }^{2}$ | $3^{5 / 32}$ | $8{ }^{1 / 1 / 16}$ | $5^{1 / 1 / 16}$ | $8^{11 / 16}$ | $3^{13 / 16}$ | $7^{13 / 16}$ | $2 \mathrm{~L} / 8$ | 411/16 | $68^{\circ} 40^{\prime}$ |
| $\bigcirc 48^{\circ}$ | $515 / 16$ | $3^{11 / 32}$ | $8^{11 / 32}$ |  |  | $3{ }^{21 / 32}$ | $81 / 16$ | $23 / 4$ | $4^{13 / 16}$ | $68^{\circ} 13^{\prime}$ |
| - $47^{\circ}$ | $5{ }^{27 / 32}$ | $3^{17 / 32}$ | $8{ }^{5 / 8}$ | $6^{7 / 32}$ | $9{ }^{5 / 16}$ | $3{ }^{7 / 8}$ | $8^{9 / 3} 2$ | $2^{7 / 8}$ | $4^{29 / 32}$ | ${ }^{67} 7^{\circ} 46^{\prime}$ |
| $\stackrel{5}{7} 46^{\circ}$ | $53 / 4$ | $3^{23 / 32}$ | $8^{29 / 32}$ | 67/16 | $9^{21 / 32}$ | $3^{29 / 32}$ | $81 / 2$ | 3 | 5 | $67^{\circ} 20^{\prime}$ |
|  | $5^{21 / 32}$ | $3^{29 / 32}$ | 93/16 | $6^{21 / 3} 2$ |  | $3^{15 / 16}$ |  | $3^{1 / 8}$ | $5^{1 / 8}$ | $66^{\circ} 54{ }^{\prime}$ |
| $\begin{aligned} & \circ \\ & \hdashline 44^{\circ} \\ & \hdashline \end{aligned}$ | 59/16 | $41 / 8$ | $91 / 2$ | $6^{29 / 32}$ | $10^{11 / 32}$ | $3^{15 / 16}$ | $8^{31 / 32}$ | 31/4 | 57/32 | $66^{\circ} 28^{2}$ |
|  | $5{ }^{11 / 3 / 32}$ | 43/8 | $9^{13 / 16}$ | $7{ }^{1 / 8}$ | $10^{11 / 16}$ | $3^{31 / 32}$ | $93 / 16$ | 38 | 5 $5 / 16$ | $66^{\circ} 03^{\prime}$ |
|  | $5{ }^{3 / 8}$ | 419/32 | 101/8 | 73/8 | $11^{3 / 3} 2$ | $3^{31 / 32}$ | 97/16 | $31 / 2$ | $57 / 16$ | $65^{\circ} 38^{\prime}$ |
| - $41^{\circ}$ | $51 / 4$ | $4^{13 / 16}$ | 10\%/16 | $7^{21 / 32}$ | $11^{15 / 32}$ | 4 | $9^{11 / 16}$ | $3{ }^{6 / 8}$ | $5^{17 / 32}$ | $65^{\circ} 14^{\prime}$ |
|  | 5/32 | $51 / 16$ | $10^{25 / 32}$ | $7^{15 / 16}$ | $11^{29 / 32}$ | 4 | $9^{15 / 16}$ | $33 / 4$ | $55 / 8$ | $4^{\circ} 50^{\prime}$ |
| \% $39^{\circ}$ | $51 / 32$ | 5\%/16 | $111 / 8$ | $8^{7 / 32}$ | *1121/32 | 4 | 105/32 | $3^{29 / 32}$ | 53/4 | $64^{\circ} 27^{\prime}$ |
| - $38^{\circ}{ }^{\circ}$ | $4{ }^{11 / 16}$ | 519/32 | 111/2 | $8^{17 / 32}$ | *111/4 | 4 | $10^{13 / 32}$ | $41 / 32$ | $5^{27 / 22}$ | $64^{\circ} 04{ }^{\prime}$ |
| $37^{\circ}$ 36 | $4^{13 / 16}$ | $57 / 8$ | 117/8 | $8^{27 / 32}$ | *107/8 |  | $10^{21 / 32}$ | $45 / 32$ | $5^{1 / 1 / 16}$ | $63^{\circ} 41^{\prime}$ |
| $36^{\circ}$ | $4^{23 / 32}$ | $65 / 32$ | * $113 / 4$ | $95 / 32$ | *10 $1 / 2$ | $3^{31 / 32}$ | $10^{29 / 32}$ | 46/16 | $61 / 32$ | $63^{\circ} 19{ }^{\prime}$ |
|  |  |  | *11 $1^{1 / 3 / 3}$ |  |  |  |  |  |  | $62^{\circ} 58^{\prime}$ |
| $34^{\circ}$ | $4^{15 / 32}$ | $6^{13 / 16}$ | ${ }_{*} 0^{31 / 32}$ | 97/8 | $* 93 / 4$ | $3^{29 / 32}$ | 117/16 | $4^{19 / 32}$ | 67/32 | $62^{\circ}{ }^{\circ} 38^{\prime}$ |
| $33^{\circ}$ | $43 / 8$ | $7{ }^{1 / 8}$ | *109/16 | 101/4 | *93/8 | $3^{7 / 8}$ | $11^{11 / 16}$ | $4{ }^{23 / 32}$ | 65/16 | $62^{\circ} 18{ }^{\prime}$ |
| $31^{\circ}$ | $41 / 4$ | $71 / 2$ | *107/32 | $10^{21 / 32}$ | -9 | $3^{37 / 32}$ | $11^{15 / 16}$ | $4^{7 / 8}$ | $6^{3 / 8}$ | $61^{\circ}{ }^{\circ} 58$ |
| 31 | 41/8 | 7/8 | *97/8 | 11/16 | $*^{21 / 32}$ | $3^{13 / 16}$ | * $11^{2} / 3 / 3$ | 5 | $6^{1 / 3 / 3}$ | $61^{\circ} 40$ |
| $30^{\circ}$ | \% | $85 / 16$ | *91/2 | $11^{17 / 3 / 3}$ | *85/16 | $3^{3 / 4}$ | $*_{11} / 16$ | 5/32 | 6\%/16 | $61^{\circ} 22^{\prime}$ |
| $29^{\circ}$ | 37/8 | $83 / 4$ | *95/32 | $11^{31 / 32}$ |  | $3^{11 / 16}$ | *115/16 | 59/32 | $6^{21 / 3} 2$ | $61^{\circ} 02$ |
|  | $3^{3 / 4}$ | 97/32 | - $8^{13 / 16}$ | *11 ${ }^{17 / 32}$ | ${ }^{*} 7^{11 / 1 / 6}$ | 3/8 | *113/32 | 5\%/16 | $6^{23 / 32}$ | $60^{\circ} 43^{\prime}$ |
| $27^{\circ}$ | $3 \mathrm{5} / 8$ | $9^{11 / 16}$ | * $8^{15 / 32}$ | *111/32 | *73/8 | 39/16 | *107/8 | 5\%/16 | $6^{13 / 16}$ | $60^{\circ} 24^{\prime}$ |
| $26^{\circ}$ | $3^{1 / 2}$ | $10^{7 / 32}$ | * $81 / 8$ | *109/16 | *71/16 | $3^{1 / 2}$ | * $10^{21 / 32}$ | $5^{23 / 3}$ | $6^{29 / 32}$ | $60^{\circ} 06$ |
| $25^{\circ}{ }^{\circ}$ | $33 / 8$ | $10^{25 / 32}$ | * $7^{25} 5 / 82$ | *103/32 | $* 6^{23 / 32}$ | $3^{13 / 32}$ | ${ }^{*} 10^{7} / 16$ | $5^{27 / 83}$ | $6^{31 / 32}$ | $59^{\circ} 49^{\prime}$ |
| $24^{\circ}$ | 31/4 | 113/8 | *7/16 | *95/8 | *67/16 | 35/16 | *10 $1 / 4$ | 6 | 71/16 | $59^{\circ} 32^{\prime}$ |
| 23 | $3^{1 / 8}$ | *12 | *71/8 | *93/16 | *61/8 | $31 / 4$ | *101/16 | 61/8 | 71/8 | $59^{\circ} 16^{\prime}$ |
|  | 3 | ${ }^{*} 115 / 16$ | * $6^{13 / 1 / 16}$ | *83/4 | *5 ${ }^{13 / 16}$ | 31/8 | *9 ${ }^{7 / 8}$ | 61/4 | 73/16 | $59^{\circ} 02$ |
| $21^{\circ}$ | 27/8 | * $10^{11 / 16}$ | * $61 / 2$ | *8 516 | * $5^{17 / 32}$ | $31 / 32$ | $* 9^{23 / 32}$ | $6^{3 / 8}$ | 71/4 | $58^{\circ} 48^{\prime}$ |
| $20^{\circ}$ | 23/4 | *101/16 | *65/32 | *77/8 | *51/4 | $2^{15 / 16}$ | *9 916 | $6^{17 / 32}$ | $7^{11 / 32}$ | $58^{\circ} 34$ |

* Angle exceeds $45^{\circ}$. Pitch given for complement.

HIP \& VALLEY FRAMING ANGLES
FOR ROOF SLOPE PITCH
12" horizontal to vertical 9"

|  | R1 | R2 | R3 | P1 | P2-C3 | P3 | C1 | C2 | C4-C5 | C6 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $70^{\circ}$ | $8^{16 / 3}$ | 23/32 | $3^{13 / 32}$ | 26/8 | $3^{1 / 2}$ | $2^{13 / 32}$ | $3^{13 / 32}$ | $11 / 16$ | $2^{17 / 32}$ | $78^{\circ} 08^{\prime}$ |
| $69^{\circ}$ | $8^{13 / 32}$ | 25/32 | $3^{19 / 32}$ | 23/4 | $3^{11 / 1 / 6}$ | $2{ }^{1 / 3}$ | $3^{19 / 32}$ | $25 / 32$ | $2^{21 / 32}$ | $77^{\circ} 34^{\prime \prime}$ |
| $68^{\circ}$ | $8^{11 / 32}$ | $7 / 8$ | $3^{25 / 32}$ | $2^{29 / 3}$ | $3^{7 / 8}$ | $25 / 8$ | $3^{25 / 32}$ | 21/32 | $2^{25 / 32}$ | $77^{\circ} 00^{\prime}$ |
| $67^{\circ}$ | $89 / 82$ | $15 / 16$ | $3^{31 / 32}$ | 31/16 | 41/16 | $2^{23 / 32}$ | $3^{15 / 16}$ | 29/32 | $2^{29 / 32}$ | $76^{\circ} 26^{\prime}$ |
| $66^{\circ}$ | 81/32 | 11/32 | $4 \% / 32$ | $3^{3 / 16}$ | $4 \% / 3$ | $2^{27 / 32}$ | $41 / 8$ | 1 | $31 / 32$ | $75^{\circ} 52^{\prime}$ |
| $65^{\circ}$ | 85/32 | $11 / 8$ | $4^{11 / 32}$ | $3^{11 / 32}$ | $4^{15 / 32}$ | $2^{15 / 16}$ | $45 / 16$ | 11/16 | 35/32 | $75^{\circ} 19^{\prime}$ |
| $64^{\circ}$ | $8{ }^{1 / 16}$ | 11/4 | $4^{11 / 32}$ | $3^{1 / 2}$ | $4^{11 / 16}$ | $3^{1 / 16}$ | 41/2 | $15 / 32$ | 39/32 | $74^{\circ} 45^{\prime}$ |
| $63^{\circ}$ | 8 | $1^{11 / 3}$ | $4^{23 / 32}$ | $3^{11 / 16}$ | $4^{2} \frac{1 / 32}{}$ | 35/32 | $4^{11 / 1}$ | $11 / 4$ | $3^{131 / 32}$ | $74^{\circ} 12^{\prime}$ |
| $62^{\circ}$ | $7^{16 / 1}$ | $17 / 16$ | $4^{29 / 32}$ | $3^{13 / 16}$ | $53 / 32$ | $31 / 4$ | $4^{7 / 8}$ | $1^{11 / 32}$ | $3^{17 / 32}$ | $73^{\circ} 38^{\prime}$ |
| $61^{\circ}$ | 7 $7 / 8$ | 1\%16 | 53/32 | 4 | 55/16 | $3^{11 / 1}$ | $51 / 16$ | $1^{13 / 32}$ | $3^{21 / 32}$ | $73^{\circ} 05^{\prime}$ |
| $60^{\circ}$ | $7^{25 / 32}$ | $1^{21 / 32}$ | 5\%/32 | 45/32 | $5^{17 / 32}$ | 37116 | 51/4 | $1^{17 / 32}$ | $3^{25 / 32}$ | $72^{\circ} 33^{\prime}$ |
| $59^{\circ}$ | $7^{23 / 38}$ | 125/32 | $5^{15 / 32}$ | 45/16 | $53 / 4$ | $3^{17 / 32}$ | 57/16 | $15 / 8$ | $3^{29 / 82}$ | $72^{\circ} 00^{\prime}$ |
| $58^{\circ}$ | 75 | $129 / 32$ | $5^{11 / 16}$ | 41/2 | 5 | $3^{19 / 32}$ | $55 / 8$ | $1^{23 / 32}$ | 41/32 | $71^{\circ} 28^{\prime}$ |
| $57^{\circ}$ | $7^{17 / 3}$ | 21/32 | $5^{7 / 8}$ | $4^{11 / 1}$ | $6^{7 / 32}$ | $3^{11 / 16}$ | $5^{13 / 1}$ | $1{ }^{13 / 16}$ | $45 / 32$ | $70^{\circ} 56^{\prime}$ |
| $56^{\circ}$ | $7^{7 / 1 / 16}$ | 23/16 | $6^{3 / 32}$ | $4^{7 / 8}$ | $6^{1 / 3 / 32}$ | $33 / 4$ | 5 | $1^{15 / 16}$ | $49 / 32$ | $70^{\circ} 24^{\prime}$ |
| $55^{\circ}$ | $73 / 8$ | 25/16 | 65/16 | $51 / 32$ | $6^{23 / 32}$ | $3^{27 / 32}$ | $6^{3 / 16}$ | 21/16 | $4^{13 / 32}$ | $69^{\circ} 52^{\prime}$ |
| $54^{\circ}$ | 79/32 | $2^{15 / 32}$ | $6^{17 / 32}$ | 57/32 | 7 | $3^{29 / 32}$ | $63 / 8$ | 25/32 | $4^{17 / 32}$ | $9^{\circ}{ }^{\prime} 0^{\prime}$ |
| $53^{\circ}$ | 7\% ${ }^{3} 16$ | $25 / 8$ | $6^{23 / 32}$ | $57 / 16$ | $71 / 4$ | $3^{31 / 32}$ | $6^{19 / 32}$ | 29/32 | $4{ }^{2} 1 / 32$ | $68^{\circ} 48^{\prime}$ |
| $52^{\circ}$ | $7^{3 / 32}$ | $2^{25 / 32}$ | $6^{15 / 16}$ | $5^{5 / 8}$ | $71 / 2$ | $41 / 32$ | $6^{25 / 32}$ | $2^{13 / 32}$ | $4^{25 / 32}$ | $68^{\circ} 19{ }^{\prime}$ |
| $z 51^{\circ}$ | $6^{31 / 32}$ | $2^{15 / 16}$ | $73 / 16$ | $5^{13 /}$ | $7^{25 / 32}$ | $4^{3 / 3} 2$ | 7 | $2^{17 / 32}$ | $4^{29 / 32}$ | $67^{\circ} 49$ |
| $250^{\circ}$ | $6^{29 / 32}$ | $3^{3 / 32}$ | 77/16 | $6^{1 / 3} 2$ | $8^{1 / 16}$ | 4/32 | $73 / 16$ | $2^{21 / 32}$ | $51 / 32$ | 18 ' |
| $\underline{29}{ }^{\circ}$ | $6^{26 / 32}$ | 39/32 | $7^{11 / 16}$ | 61/4 | $8^{1 / 3 / 3}$ | $4^{7 / 32}$ | $7^{13 / 32}$ | $2^{25 / 32}$ | $55 / 32$ | $6^{\circ} 49^{\prime}$ |
| $48^{\circ}$ | $6^{11 / 1}$ | $3^{15 / 32}$ | $7^{1 / 16}$ | $6^{15 / 32}$ | $85 / 8$ | $4 / 32$ | $7^{19 / 32}$ | $2^{29 / 32}$ | 51/4 | $6^{\circ}{ }^{\circ} 0^{\prime}$ |
| $47^{\circ}$ | 69/16 | $3^{21 / 32}$ | $8{ }^{3 / 16}$ | $6^{23 / 32}$ | $8^{15 / 1}$ | $45 / 16$ | $7^{13 / 16}$ | $3^{1 / 32}$ | $53 / 8$ | $1^{\prime}$ |
| $46^{\circ}$ | $6^{15 / 32}$ | $3^{7 / 8}$ | $87 / 16$ | $6^{15 / 16}$ | $9^{1 / 4}$ | $4^{11 / 32}$ |  | $3^{5 / 32}$ | $51 / 2$ | $65^{\circ}$ |
| ${ }_{0} 45^{\circ}$ | $6^{3 / 8}$ | 41/16 | $8{ }^{1}$ | 73/16 | $9^{19 / 32}$ | $4^{3 / 8}$ | $87 / 32$ | 3/16 | 5 $5 / 8$ | 54' |
| - $44^{\circ}$ | 61/4 | 49/32 | $8^{3} 1 / 32$ | 7/16 | $9^{15 / 16}$ | $4^{13 / 32}$ | $8{ }^{7 / 16}$ | $3^{7 / 16}$ | 53/4 | 64 ${ }^{\circ} 26^{\prime}$ |
| $\frac{1}{\text { I }} 43^{\circ}$ | $6^{1 / 8}$ | 41/2 | $91 / 4$ | $7^{23 / 32}$ | 10\%/32 | $4^{7 / 16}$ | $8^{21 / 3}$ | 39/16 | $57 / 8$ | $63^{\circ} 59^{\prime}$ |
| - $42^{\circ}$ |  | 43/4 | 99/16 | ${ }^{1}$ | $10^{21 / 32}$ | $4^{15 / 32}$ | $8^{7 / 8}$ | $3^{23 / 32}$ | $5^{31 / 32}$ | $63^{\circ} 32^{\prime}$ |
| $41^{\circ}$ | $5^{29 / 32}$ |  | $9^{21 / 3} 3$ | $8^{9 / 32}$ | $11^{1 / 32}$ | $4^{15 / 32}$ | $93 / 32$ | $3^{27 / 32}$ | $6^{3 / 3} 2$ | $63^{\circ} 05^{\prime}$ |
| $40^{\circ}$ | $5{ }^{2}$ | 51/4 | 105/32 | $8^{19}$ | 117/16 | $4^{1 / 2}$ | $95 / 16$ | 4 | $6^{7 / 32}$ | $62^{\circ} 38^{\prime}$ |
| $39^{\circ}$ | $5^{21 / 32}$ | $5^{17 / 32}$ | 101/2 | $3^{29 / 32}$ | $11^{1 / 8}$ | $41 / 2$ | $9^{17 / 3}$ | $4^{5 / 32}$ | $6^{5 / 16}$ | $62^{\circ} 12{ }^{\prime}$ |
| $\bigcirc 38^{\circ}$ | $5^{17 / 38}$ | $5^{13 / 16}$ | 107/8 | 97/32 | *1123/32 | $41 / 2$ | $93 / 4$ | 4/16 | 6/1/16 | $61^{\circ} 46^{\prime}$ |
| $37^{\circ}$ | $5^{13 / 32}$ | $6^{3 / 32}$ | 113/16 | 99/16 | *11/32 | $41 / 2$ | $9^{31 / 32}$ | $4^{1 / 3 / 32}$ | 69/16 | $61^{\circ} 22^{\prime}$ |
| $36^{\circ}$ | $59 / 32$ | $6^{13 / 32}$ | 11/16 | $9^{29 / 32}$ | * $10^{29 / 32}$ | $41 / 2$ | 103/16 | $4{ }^{5 / 8}$ | $6^{21 / 32}$ | $60^{\circ} 58^{\prime}$ |
|  | 5/32 | $63 / 4$ | 1115/16 |  |  |  |  | $4^{25 / 32}$ |  | $60^{\circ} 34{ }^{\prime \prime}$ |
| $34^{\circ}$ | 51/32 | 73/32 | *11 ${ }^{11 / 16}$ | $10^{11 / 16}$ | *101/8 | $4^{7 / 16}$ | 105/8 | $4^{15 / 16}$ | $6^{1 / 8}$ | $6^{60} 12{ }^{\prime}$ |
| $33^{\circ}$ | $4^{29 / 32}$ | 71/16 | ${ }_{*} 115_{1} 16$ | 111/16 | *93/4 | $4^{13 / 32}$ | $10^{27 / 32}$ | $5{ }^{3 / 3}$ |  | $59^{\circ} 49$ 59 59 |
| $32^{\circ}{ }^{\circ}$ | $4^{25 / 32}$ | $7^{13 / 16}$ | *1015/16 | $11^{1 / 2}$ | *93/8 | $43 / 8$ $45 / 16$ | $111 / 16$ $11^{1 / 16}$ | $51 / 4$ $5^{13 / 32}$ | $73 / 32$ $73 / 16$ | $59^{\circ} 26^{\prime \prime}$ 59 |
| $31^{\circ}$ | $45 / 8$ | $83 / 16$ | *10 $0^{17 / 32}$ | $11^{31 / 32}$ | *91/32 | 4\%/16 | 11/16 | 51/32 | 7\%/16 | 59 |
| $30^{\circ}$ | $41 / 2$ | 85/8 | *101/8 |  | * $8^{21 / 3}$ |  | $11^{17 / 32}$ |  |  | $58^{\circ} 46^{\prime}$ $58^{\circ} 25^{\prime}$ |
| $29^{\circ}$ | 43/8 | $9^{3 / 3}$ | *93/4 | *113/32 | *85/16 | $4^{7 / 32}$ | $11^{3 / 4}$ | $5^{23 / 32}$ | $7^{13 / 32}$ | $58^{\circ} 25^{\prime}$ $58^{\circ} 00^{\prime}$ |
| $28^{\circ}$ | 41/32 | $9^{19 / 32}$ | *93/8 | *105/8 |  | $45 / 32$ | ${ }^{11^{3} 1 / 3}$ | $5^{29 / 32}$ | $71 / 2$ $719 / 32$ | $58^{\circ} 00$ $57^{\circ} 40^{\prime}$ |
| $27^{\circ}$ | $4^{3 / 3} 2$ | $10^{3 / 32}$ | *91/15 | ${ }_{*} 103 / 16$ | ${ }_{*}^{*} 7^{21 / 32}$ | $43 / 32$ | ${ }_{*}^{* 11^{13 / 16}} \times$ | $61 / 16$ $6^{7 / 32}$ | $7^{19 / 32}$ $7^{11 / 16}$ | $57^{\circ} 40^{\prime}$ $57^{\circ} 21^{\prime}$ |
| $26^{\circ}$ | $3^{15 / 16}$ | 105/8 | * $8^{11 / 16}$ | *93/4 | *75/16 | 4 | *11 $1^{1 / 3} 3$ | $61 / 32$ | $7^{11 / 16}$ | $57^{\circ} 21$ |
| $25^{\circ}$ |  |  | * $8^{11 / 3} 2$ |  |  | $3^{29 / 32}$ | * $11^{13 / 3} 2$ | $6^{3 / 8}$ |  |  |
| $24^{\circ}$ | $3^{21 / 32}$ | 1113/16 |  | *87/8 | ${ }^{*} 6^{11 / 1 / 16}$ | $3^{13 / 16}$ | * $113 / 16$ | $6^{17 / 32}$ | $7^{7 / 8}$ | 56 ${ }^{\circ}{ }^{4} 4{ }^{\prime}$ |
| $23^{\circ}$ | $31 / 2$ | *11 $1^{17 / 32}$ | * $7^{5 / 8}$ | * $8^{15 / 32}$ | $* 6^{3 / 8}$ | $3^{23 / 32}$ | *11 | $6^{61 / 1 / 16}$ | $715 / 16$ $81 / 38$ | $56^{\circ} 28^{\prime}$ $56^{\circ} 12$ |
| $22^{\circ}{ }^{\circ}$ | $3^{3 / 8}$ | * $10^{29 / 32}$ | * $75 / 16$ | * ${ }_{*}^{3 / 3 / 32}$ | ${ }_{*}^{*} 5^{1 / 1 / 4}$ | $3{ }^{5 / 8}$ | ( ${ }_{*}^{* 10^{27 / 32}}{ }_{* 10^{2} / 82}$ | $6^{27 / 3}$ | $\begin{aligned} & 8_{1 / 32}^{1 / 32} \\ & 8^{1 / 8} \end{aligned}$ | $56^{\circ}{ }^{\circ}{ }^{\prime}{ }^{\prime}$ $55^{\circ} 55$ |
| $21^{\circ}$ | $3^{7 / 32}$ | *109/32 | ${ }^{*} 6^{3}$ \%/32 | * $7^{21 / 32}$ | *5\% | 3 | * $10^{2} 2 / 32$ |  |  | $55^{\circ}$ |
| $20^{\circ}$ | 311/16 | *9 ${ }^{11 / 16}$ | *65/8 | *7\% ${ }^{\text {/ }}$ | $* 5^{15 / 32}$ | $3^{13 / 32}$ | *10 ${ }^{17 / 32}$ | $73 / 16$ | $83 / 16$ | $55^{\circ} 40$ |

*Angle exceeds $45^{\circ}$. Pitch given for complement.

HIP \& VALLEY FRAMING ANGLES
FOR ROOF SLOPE PITCH
$12^{\prime \prime}$ horizontal to vertical $10^{\prime \prime}$

| $\begin{gathered} \text { ANGLE } \\ \text { IN PLAN } \end{gathered}$ | R1 | R2 | R3 | P1 | P2-C3 | P3 | C1 | C2 | C4-C5 | C6 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $70^{\circ}$ | $9^{13 / 32}$ | $23 / 32$ | 39/32 | $2^{25 / 32}$ | $3^{11 / 32}$ | $2^{19 / 32}$ | - 3 \%/32 | 23/32 | $2^{11 / 16}$ | $77^{\circ} 20^{\prime}$ |
| $69^{\circ}$ | $9^{11 / 32}$ | 13/16 | 37/16 | $2^{15 / 16}$ | $3^{17 / 32}$ | $2^{23 / 32}$ | 37/16 | $25 / 32$ | $2^{13 / 16}$ | $76^{\circ} 44^{\prime}$ |
| $68^{\circ}$ | $99 / 32$ | $7 / 8$ | $3 \mathrm{~b} / 8$ | 33/32 | $3^{23 / 32}$ | $2^{13 / 16}$ | $3 \mathrm{~L} / 8$ | $7 / 8$ | $2^{3} 1 / 82$ | $76^{\circ} 08^{\prime}$ |
| $67^{\circ}$ | $93 / 16$ | ${ }^{3} 1 / 32$ | $3^{25 / 32}$ | $31 / 4$ | $3^{29 / 32}$ | $2^{15 / 16}$ | $3^{25 / 32}$ | $15 / 16$ | $3^{3 / 32}$ | $75^{\circ} 30^{\prime}$ |
| $66^{\circ}$ | $91 / 8$ | $11 / 16$ | $3^{15 / 16}$ | $3^{13 / 32}$ | $41 / 8$ | $3^{1 / 16}$ | $3^{15 / 16}$ | 11/32 | $37 / 32$ | $74^{\circ} 53^{\prime}$ |
| $65^{\circ}$ | $91 / 16$ | $15 / 82$ | $41 / 8$ | $3^{19 / 82}$ | $45 / 16$ | $33 / 16$ | 41/8 | $13 / 32$. | $3^{3 / 8}$ | $74{ }^{\circ} 17^{\prime}$ |
| $64^{\circ}$ | $8^{31 / 32}$ | $11 / 4$ | $45 / 16$ | $33 / 4$ | $41 / 2$ | $35 / 16$ | $49 / 32$ | $13 / 16$ | $31 / 2$ | $73^{\circ} 41^{\prime}$ |
| $63^{\circ}$ | $8^{29 / 32}$ | $13 / 8$ | $41 / 2$ | $3^{29 / 82}$ | $4^{23 / 32}$ | $3^{13 / 32}$ | $4^{15 / 32}$ | $19 / 32$ | $3^{21 / 32}$ | $73^{\circ} 06^{\prime}$ |
| $62^{\circ}$ | $8^{13 / 16}$ | $1^{15 / 32}$ | $4^{21 / 32}$ | $43 / 32$ | $4^{29 / 32}$ | $31 / 2$ | $4 \frac{5}{8}$ | $13 / 8$ | $3^{25 / 32}$ | $72^{\circ} 30^{\prime}$ |
| $61^{\circ}$ | $83 / 4$ | $1^{19 / 32}$ | $4^{27 / 32}$ | $41 / 4$ | $51 / 8$ | $35 / 8$ | $4^{13 / 16}$ | $1^{15 / 32}$ | $3^{29 / 32}$ | $71^{\circ} 56{ }^{\prime}$ |
| $60^{\circ}$ | $8^{21 / 32}$ | $1^{23 / 32}$ | $51 / 32$ | $4^{7 / 16}$ | 55/16 | $3^{23 / 32}$ | 5 | $19 / 16$ | $41 / 16$ | $71^{\circ} 20^{\prime}$ |
| $59^{\circ}$ | $89 / 16$ | $1^{13 / 16}$ | $57 / 32$ | $4^{5 / 8}$ | $5^{17 / 32}$ | $3^{13 / 16}$ | 5/32 | $1^{11 / 16}$ | $43 / 16$ | $70^{\circ} 45^{\prime}$ |
| $58^{\circ}$ | $81 / 2$ | $1^{3} 1 / 32$ | 5\%/16 | $4^{13 / 16}$ | $53 / 4$ | $3^{29 / 32}$ | $5^{11 / 32}$ | $1^{25 / 32}$ | $4^{11 / 32}$ | $70^{\circ} 10^{\prime}$ |
| $57^{\circ}$ | $83 / 8$ | $23 / 32$ | 5 $5 / 8$ | 5 | 6 |  | $5^{17 / 32}$ | $129 / 32$ | $4^{15 / 32}$ | $69^{\circ} 34^{\prime}$ |
| $56^{\circ}$ | $89 / 32$ | $27 / 32$ | $5^{13 / 16}$ | 53/16 | $67 / 32$ | $43 / 32$ | $5^{23 / 32}$ | 2 | $4^{19 / 32}$ | $69^{\circ} 01^{\prime}$ |
| $55^{\circ}$ | $83 / 16$ | $23 / 8$ | 6 | 53/8 | $6^{15 / 32}$ | $45 / 32$ | 57/8 | 21/8 | $4 \frac{8}{4}$ | $68^{\circ} 26^{\prime}$ |
| $54^{\circ}$ | $8^{3 / 32}$ | $2^{17 / 32}$ | $6^{7 / 32}$ | $5^{19 / 32}$ | $6^{11 / 16}$ | $41 / 4$ | $61 / 16$ | $21 / 4$ | $4^{7 / 8}$ | $67^{\circ} 54^{\prime}$ |
| $53^{\circ}$ | $7^{31 / 32}$ | $2^{11 / 16}$ | $6^{13 / 32}$ | $5^{13 / 16}$ | $6^{15 / 16}$ | $411 / 32$ | $61 / 4$ | $2^{11 / 32}$ | 5 | $67^{\circ} 20^{\prime}$ |
| $52^{\circ}$ $-51{ }^{\circ}$ | $77 / 8$ | $2^{27 / 32}$ | $65 / 8$ | 6 | $7^{3 / 16}$ | $4^{13 / 32}$ | 67/16 | $21 / 2$ | 51/8 | $66^{\circ} 46^{\prime}$ |
| $\geq 51^{\circ}$ | 73/4 | 3 | $6^{27 / 32}$ | $6^{7 / 32}$ | $7^{15 / 32}$ | $41 / 2$ | 65/8 | $2^{5 / 8}$ | 5\%/32 | $66^{\circ} 14^{\prime}$ |
| ${ }^{2} 50^{\circ}$ | $7^{21 / 32}$ | 33/16 | $71 / 16$ | 67/16 | $7^{3} 3 / 32$ | $49 / 16$ | $6^{13 / 16}$ | $23 / 4$ | $5^{13 / 32}$ | $65^{\circ} 42^{\prime}$ |
| $\underline{z} 49^{\circ}$ | $7^{17 / 32}$ | $3^{3 / 8}$ | 79/32 | $6^{11 / 16}$ | 8 | $45 / 8$ | 7 | $27 / 8$ | $59 / 16$ | $65^{\circ} 10^{\prime}$ |
| ¢ $48^{\circ}$ | $77 / 16$ | $39 / 16$ | $71 / 2$ | $6^{15 / 16}$ | $85 / 16$ | $4^{11 / 16}$ | $73 / 16$ | $31 / 32$ | $5^{11 / 16}$ | $64^{\circ} 39^{\prime}$ |
| - $47^{\circ}$ | 75/16 | $3 \mathrm{3} / 4$ | $73 / 4$ | $73 / 16$ | $8^{19 / 32}$ | $43 / 4$ | $73 / 8$ | $35 / 32$ | $5^{13 / 16}$ | $64^{\circ} 07^{\prime}$ |
| > $46^{\circ}$ | 73/16 | $3^{31 / 32}$ | $7^{31 / 32}$ | 7\%16 | $8^{29 / 32}$ | $4^{25 / 32}$ | 79/16 | 3 $5 / 16$ | $5^{15 / 16}$ | $63^{\circ} 36^{\prime}$ |
| $\stackrel{4}{\circ} 45^{\circ}$ | 71 | 43 | $8{ }^{7 / 3} 2$ | $7^{11 / 16}$ | $9^{7 / 32}$ | $4^{27 / 32}$ | $73 / 4$ |  | $63 / 82$ | $63^{\circ} 05^{\prime}$ |
| - $44^{\circ}$ | $6^{15 / 16}$ | $4^{13 / 32}$ | $8^{17 / 32}$ | $7^{15 / 16}$ | $9^{17 / 32}$ | 47/8 | $7^{3} 1 / 32$ | $3^{19 / 32}$ | 67/32 | $62^{\circ} 35^{\prime}$ |
| $\overline{\text { I }} 43^{\circ}$ | $6^{13 / 16}$ | $45 / 8$ | $8^{23 / 32}$ | $87 / 32$ | $97 / 8$ | $4^{29 / 32}$ | $85 / 32$ | $33 / 4$ | $6^{11 / 32}$ | $62^{\circ} 05^{\prime}$ |
| ${ }^{\circ} 42^{\circ}{ }^{\circ}$ | $6^{11 / 16}$ $6^{9} / 16$ | $47 / 8$ | 9 | $8^{17 / 32}$ | $10^{7 / 3} 2$ | $4^{15 / 16}$ | $8^{11 / 32}$ | $3^{29 / 32}$ | $61 / 2$ | $61^{\circ} 36^{\prime}$ |
| z $41^{\circ}$ | 69/16 | 51/8 | $99 / 32$ | $8^{27 / 32}$ | $10^{19 / 32}$ | $4^{31 / 32}$ | $8^{17 / 32}$ | $41 / 16$ | 6\% | $61^{\circ} 07^{\prime}$ |
| ㅇ $40^{\circ}$ | 6\%/16 | $53 / 8$ | 9\%16 | $95 / 32$ | 11 | $4^{31 / 32}$ | 8 | $4^{7 / 3} 2$ | $63 / 4$ | $60^{\circ} 38^{\prime}$ |
| ¢ $39^{\circ}$ | 6\%/32 | $5^{2} 3 / 32$ | 97/8 | $91 / 2$ | $113 / 8$ | 5 | $8^{15 / 16}$ | $43 / 8$ | 67/8 | $60^{\circ} 10^{\prime}$ |
| ¢ $38^{\circ}$ | $65 / 32$ | $5^{16 / 16}$ | $10^{3 / 16}$ | $9^{27 / 32}$ | $11^{25 / 32}$ | 5 | $91 / 8$ | $4^{17 / 32}$ | 7 | $59^{\circ} 42^{\prime}$ |
| -37 ${ }^{\circ}$ | 61/32 | $61 / 4$ | $101 / 2$ | $107 / 32$ | * $11^{2} 5 / 32$ | 5 | $95 / 16$ | $4^{11 / 16}$ | $71 / 8$ | $59^{\circ} 15^{\prime}$ |
| $36^{\circ}$ | $57 / 8$ | 69/16 | $10^{27 / 32}$ | 10\%16 | *11 ${ }^{11 / 3} 2$ | 5 | $9^{17 / 32}$ | $47 / 8$ | $71 / 4$ | $58^{\circ} 48^{\prime}$ |
| $35^{\circ}$ | $53 / 4$ | $6^{29 / 32}$ | $117 / 32$ | $10^{3} 1 / 82$ | *10 ${ }^{15 / 16}$ | $4^{31 / 32}$ | $9^{23 / 32}$ | $51 / 32$ | $73 / 8$ | $58^{\circ} 22^{\prime}$ |
| $34^{\circ}$ | $5^{19 / 32}$ | $71 / 4$ | $119 / 16$ | $11^{3 / 8}$ | *10 ${ }^{17 / 32}$ | $4^{31 / 32}$ | $9^{29 / 32}$ | 57/32 | $71 / 2$ | $57^{\circ} 57^{\prime}$ |
| $33^{\circ}$ | 57/16 | $7^{5 / 8}$ | $11^{15} / 16$ | $11^{27 / 32}$ | * $101 / 8$ | $4^{15 / 16}$ | $10^{3 / 32}$ | $53 / 8$ | $75 / 8$ | $57^{\circ} 32{ }^{\prime}$ |
| 32 $31^{\circ}$ | $55 / 16$ | 8 | ${ }_{*}^{*} 111^{2} 1 / 32$ | *11 $11 / 16$ | *9 ${ }^{25 / 32}$ | $4^{29 / 32}$ | 105/16 | 59/16 | $78 / 4$ | $57^{\circ} 08^{\prime}$ |
| $31^{\circ}$ | 5 $5 / 32$ | $8^{13 / 32}$ | * $111 / 4$ | *11 $1 / 4$ | *9 $3 / 8$ | $4^{7 / 8}$ | $101 / 2$ | $53 / 4$ | $77 / 8$ | $56^{\circ} 44^{\prime}$ |
| $30^{\circ}$ |  | $8^{27 / 32}$ | *1027/32 | * $10^{13 / 16}$ | *91/32 | $4^{13 / 16}$ | $10^{11 / 16}$ | $5^{15 / 16}$ | 8 | $56^{\circ} 20^{\prime}$ |
| $29^{\circ}$ | $4^{27 / 32}$ | $9^{5 / 16}$ | * $107 / 16$ | *103/8 | * $8^{11 / 16}$ | $4^{3 / 4}$ | 107/8 | $63 / 32$ | $81 / 8$ | 55 ${ }^{\circ} 57^{\prime}$ |
| $28^{\circ}$ | $4^{11 / 16}$ | $9^{25 / 32}$ | *101/16 | *9 ${ }^{3} 1 / 32$ | * 8 5/16 | $4^{11 / 16}$ | $111 / 16$ | 69/32 | $8{ }^{7 / 32}$ | $55^{\circ} 36^{\prime}$ |
| $27^{\circ}{ }^{\circ}$ | $4^{17 / 32}$ | 105/16 | *9 ${ }^{11 / 16}$ | *9 $9 / 16$ | *7 $7^{3} 1 / 32$ |  | 111/4 | $6^{15 / 32}$ | $8^{11 / 32}$ | $55^{\circ} 14{ }^{\prime}$ |
| $26^{\circ}$ | $4^{3 / 8}$ | $107 / 8$ | *95/16 | *9 ${ }^{5 / 3} 2$ | *75/8 | $4^{17 / 32}$ | $11^{7 / 16}$ | $6^{21 / 32}$ | $8^{7 / 16}$ | $54^{\circ} 53^{\prime}$ |
| $25^{\circ}$ | $4^{7 / 32}$ | $11^{15 / 32}$ | * $8^{15 / 16}$ | * $81 / 4$ | * $79 / 32$ | $4^{7 / 16}$ | $115 / 8$ | $6^{27 / 32}$ | 89/16 | $54^{\circ} 32 \prime$ |
| $24^{\circ}$ | $41 / 16$ | *1129/32 | *89/16 | * $8^{11 / 32}$ | *6 ${ }^{15 / 16}$ | $4^{11 / 32}$ | $11^{13 / 16}$ | $71 / 32$ | $8^{21 / 32}$ | $54^{\circ} 13^{\prime}$ |
| $23^{\circ}$ | $3^{29 / 32}$ | *11 $1 / 4$ | * $8^{3 / 16}$ | $* 7^{31 / 32}$ | * $6^{5 / 8}$ | $4^{7 / 32}$ | *12 | 77/32 | $83 / 4$ | $53^{\circ} 53^{\prime}$ |
| $22^{\circ}$ | $33 / 4$ $3^{19 / 3}$ | $\text { * } 105 / 8$ | $* 7^{27} / 32$ | * $79 / 16$ | ${ }^{*} 6^{5 / 16}$ | $4^{1 / 8}$ | $* 11^{13 / 16}$ | $7^{13 / 32}$ | $8^{27 / 32}$ | $53^{\circ} 36^{\prime}$ $53^{\circ} 18^{\prime}$ |
| $21^{\circ}$ | $3^{19 / 32}$ | * $101 / 32$ | * $7^{15 / 32}$ | * $73 / 16$ | *6 | 4 | $* 11^{2} 1 / 32$ | $7^{19 / 32}$ | $8^{15 / 16}$ | $53^{\circ} 18^{\prime}$ |
| $20^{\circ}$ | $3^{13 / 32}$ | *9 $7 / 16$ | * $71 / 8$ | * $6^{13 / 16}$ | * $5^{11 / 16}$ | $3^{7 / 8}$ | * $111 / 2$ | $7^{25 / 32}$ | $91 / 32$ | $53^{\circ} 01^{\prime}$ |

* Angle exceeds $\mathbf{4 5}^{\circ}$. Pitch given for complement.

FOR ROOF SLOPE PITCH
12" HORIZONTAL TO VERTICAL 11"

| $\begin{gathered} \text { ANGLE } \\ \text { IN PLAN } \end{gathered}$ | R1 | R2 | R3 | P1 | P2-C3 | P3 | C1 | C2 | C4-C5 | C6 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $70^{\circ}$ | $10^{11 / 32}$ | $3 / 4$ | $31 / 8$ | $2^{15 / 16}$ | $3^{7 / 32}$ | $23 / 4$ | 31/8 | 23/32 | $2^{27 / 32}$ | $76^{\circ} 38^{\prime}$ |
| $69^{\circ}$ | 109/32 | $13 / 16$ | 39/32 | $33 / 32$ | $3^{13 / 32}$ | $2 \% / 8$ | $39 / 32$ | $13 / 16$ |  | $75^{\circ} 59^{\prime}$ |
| $68^{\circ}$ | $10^{3} / 16$ | $29 / 32$ | $3 \% 16$ | 3932 | $3^{19 / 32}$ | 3 | $3^{15 / 32}$ | $7 / 8$ | $31 / 8$ | $75^{\circ} 20^{\prime}$ |
| $67^{\circ}$ | $10^{1 / 8}$ | 1 | $35 / 8$ | $37 / 16$ | $3^{3 / 4}$ | $3^{1 / 8}$ | $3 \mathrm{~F} / 8$. | ${ }^{31 / 32}$ | $39 / 82$ | $74^{\circ} 42^{\prime}$ |
| $66^{\circ}$ | 101/32 | $11 / 16$ | $3^{25 / 32}$ | $3^{19 / 32}$ | $3^{15 / 16}$ | $31 / 4$ | $3^{25 / 32}$ | $11 / 32$ | $37 / 16$ | $74^{\circ} 03^{\prime}$ |
| $65^{\circ}$ | $9^{31 / 32}$ | $13 / 16$ | $3^{15 / 16}$ | $3^{25 / 32}$ | $4^{1 / 8}$ | $33 / 8$ | $3^{15 / 16}$ | $11 / 8$ | $39 / 16$ | $73^{\circ} 24{ }^{\prime}$ |
| $64^{\circ}$ | $97 / 8$ | $19 / 32$ | $41 / 8$ | $3^{31 / 32}$ | $45 / 16$ | $31 / 2$ | $48 / 32$ | $17 / 32$ | $3^{23 / 32}$ | $72^{\circ} 46^{\prime}$ |
| $63^{\circ}$ | $9^{13 / 16}$ | $13 / 8$ | $4 \% / 32$ | $41 / 8$ | $4^{17 / 32}$ | $35 / 8$ | $41 / 4$ | $15 / 16$ | $3^{7 / 8}$ | $72^{\circ} 08^{\prime}$ |
| $62^{\circ}$ | $9^{23 / 32}$ | $11 / 2$ | $4^{15 / 32}$ | $45 / 16$ | $4^{23 / 32}$ | $33 / 4$ | $47 / 16$ | $1^{13 / 32}$ |  | $72^{\circ} 08^{\prime}$ |
| $61^{\circ}$ | $95 / 8$ | $1^{19 / 32}$ | 4\%/8 | $41 / 2$ | $4^{29 / 32}$ | $3^{27 / 32}$ | $4^{19 / 32}$ | $11 / 2$ | $45 / 32$ | $70^{\circ} 52$ |
| $60^{\circ}$ | $9^{17 / 32}$ | $1^{23 / 32}$ | $4^{13 / 16}$ | $4^{11 / 16}$ | $53 / 32$ | $3^{31 / 32}$ | $43 / 4$ | $1^{1 / 3} 3$ | 4\%/16 | $70^{\circ} 15^{\prime}$ |
| $59^{\circ}$ | $97 / 16$ | $1^{27 / 32}$ | 5 | $4^{7 / 8}$ | $5 \% 16$ | $41 / 16$ | $415 / 16$ | $123 / 32$ | 4\%/16 | $69^{\circ} 37^{\prime}$ |
| $58^{\circ}$ | $95 / 16$ | $1^{32 / 32}$ | $56 / 32$ | 51/16 | $5^{17 / 32}$ | $4^{3 / 16}$ | $53 / 32$ | $1^{13 / 16}$ | $4^{19 / 32}$ | $69^{\circ} 00^{\prime}$ |
| $57^{\circ}$ | $97 / 32$ | 21/8 | $5^{11 / 32}$ | $59 / 32$ | $53 / 4$ | $49 / 32$ | $51 / 4$ | $1^{15 / 16}$ | $4 \frac{3}{4}$ | $68^{\circ} 24^{\prime}$ |
| $56^{\circ}$ | $91 / 8$ | 21/4 | $5^{17 / 32}$ | $5^{15 / 32}$ | $5^{31 / 32}$ | $4^{13 / 32}$ | 57/16 | 21/16 | $4^{29 / 32}$ | $67^{\circ} 48^{\prime}$ |
| $55^{\circ}$ | 9 | $2^{13 / 32}$ | $5^{23 / 32}$ | $5^{11 / 16}$ | $63 / 16$ | $4^{15 / 32}$ | $5^{19 / 32}$ | $25 / 32$ | 51/32 | $67^{\circ} 12{ }^{\prime}$ |
| $54^{\circ}$ | $8^{29 / 32}$ | $29 / 16$ | $5^{29 / 32}$ | $5^{29 / 32}$ | 67/16 | $4 \% 16$ | $5^{25 / 32}$ | 29/32 | $53 / 16$ | $66^{\circ} 35^{\prime}$ |
| $53^{\circ}$ | $8^{2} \mathrm{~S} / 32$ | $2^{23} 3 / 82$ | $61 / 16$ | 61/8 | $6^{11 / 16}$ | $4^{21} 1 / 32$ | $5^{15 / 16}$ | $2^{13 / 32}$ | $5^{11 / 82}$ | $66^{\circ} 00^{\prime}$ |
| 52 ${ }^{\circ}$ | $8^{21 / 32}$ | $27 / 8$ | $69 / 32$ | $6^{11 / 32}$ | $6^{29} 9 / 32$ | $43 / 4$ | $61 / 8$ | $29 / 16$ | $51 / 2$ | $65^{\circ} 24^{\prime}$ |
| $z 51^{\circ}$ | $8^{17 / 32}$ | $31 / 16$ | $6^{15 / 32}$ | $6 \% 16$ | $75 / 32$ | $4^{27 / 32}$ | $6 \% / 32$ | $2^{11 / 16}$ | 5\%/8 | $64^{\circ} 48^{\prime}$ |
| ${ }^{2} 50^{\circ}$ | $8^{7 / 16}$ | $37 / 32$ | $6^{11 / 16}$ | $6^{13 / 16}$ | $713 / 32$ | $4^{29 / 32}$ | $6^{15 / 32}$ | $2^{13} / 16$ | $5^{2} 5 / 32$ | $64^{\circ} 14^{\prime}$ |
| $\underline{2} 49^{\circ}$ | $8 \% / 16$ | $3^{13 / 32}$ | $67 / 8$ | $71 / 16$ | $7^{11 / 16}$ |  | $6 \mathrm{~L} / 8$ | $2^{31 / 32}$ | $5{ }^{18 / 16}$ | $63^{\circ} 40^{\prime}$ |
| ¢ $48^{\circ}$ | $85 / 32$ | $3^{19 / 32}$ | $73 / 32$ | $75 / 16$ | $7^{31 / 82}$ | 51/16 | $6^{12} / 16$ | $3^{3 / 32}$ | $63 / 32$ | $63^{9} 05^{\prime}$ |
| 〕 $47^{\circ}$ | $81 / 32$ | $3^{25 / 32}$ | 75/16 | 7916 | $81 / 4$ | 51/8 |  | $31 / 4$ | $61 / 4$ | $62^{\circ} 32^{\prime}$ |
| $\rangle 46^{\circ}$ | $7^{29 / 32}$ | 4 | $7^{17 / 32}$ | $7^{13 / 16}$ | $8^{17 / 32}$ | 53/16 | $75 / 32$ | $3^{13 / 32}$ | $6^{3 / 8}$ | $61^{\circ} 59^{\prime}$ |
| ${ }_{5}^{5} 45^{\circ}$ | $7^{25 / 32}$ | $4^{7 / 32}$ | $7^{25 / 32}$ | $83 / 32$ | $8^{27}$ | $51 / 4$ | $7^{11 / 32}$ | 39/16 | $6^{17 / 32}$ | $61^{\circ} 27^{\prime}$ |
| - $44^{\circ}$ | $75 / 8$ | $4^{15 / 32}$ | 8 | $83 / 8$ | $95 / 32$ | 5\%/16 | $71 / 3$ | $3^{23 / 32}$ | $6^{11 / 16}$ | $60^{\circ} 53$ |
| 豆 $43^{\circ}$ | $71 / 2$ | $4^{11 / 16}$ | $8^{7 / 32}$ | $8^{11 / 16}$ | $9^{15 / 32}$ | $53 / 8$ | $7^{11 / 16}$ | $3^{7 / 8}$ | $6^{13 / 16}$ | $60^{\circ} 21^{\prime}$ |
| $\stackrel{42}{ }{ }^{\circ}$ | $7^{111 / 32}$ | $4^{15 / 16}$ | $8^{15 / 32}$ |  | $9{ }^{13 / 16}$ | $5^{13 / 32}$ | $77 / 8$ | $41 / 32$ | $6^{31 / 32}$ | $59^{\circ} 52^{\prime}$ |
| z $41^{\circ}$ | $7^{7 / 32}$ | $53 / 16$ | $83 / 4$ | 95/16 | 105/32 | 57/16 | $81 / 32$ | $43 / 16$ | $71 / 8$ | $59^{\circ} 20^{\prime}$ |
| 안 $40^{\circ}$ | $71 / 16$ | $5^{15 / 32}$ | 9 | $9^{21 / 32}$ | $10^{17 / 32}$ | $5^{15 / 32}$ | $87 / 32$ | $43 / 8$ | $71 / 4$ | $58^{\circ} 50^{\prime}$ |
| \% $39^{\circ}$ | $6^{29 / 32}$ | $53 / 4$ | 91/4 | 101/32 | $10^{29 / 32}$ | $5^{15 / 32}$ | $8{ }^{3 / 8}$ | $4^{17 / 32}$ | $7^{13 / 32}$ | $58^{\circ} 20^{\prime}$ |
| $\bigcirc 38^{\circ}$ | $6^{2} 5 / 32$ | $61 / 32$ | $9 \% 16$ | $10^{3 / 8}$ | $115 / 16$ | $51 / 2$ | $89 / 16$ | $4^{23 / 32}$ | 7916 | $57^{\circ} 50$ |
| - $37^{\circ}$ | $6^{5 / 8}$ $6^{16 / 8}$ | $6^{11 / 32}$ $6^{21}$ | 97/8 | 103/4 | 1123/32 | $51 / 2$ | $8^{23 / 32}$ | $47 / 8$ | $711 / 16$ | $57^{\circ} 20^{\prime}$ |
| $36^{\circ}$ | $6^{15 / 32}$ | $6^{21 / 32}$ | $10^{3 / 16}$ | $115 / 32$ | * $11^{13 / 16}$ | $51 / 2$ | $8^{29 / 32}$ | $51 / 16$ | $7^{27 / 32}$ | $56^{\circ} 51^{\prime}$ |
| $35^{\circ}$ | $65 / 16$ | 7 | $10^{17 / 32}$ | $11^{19 / 32}$ | * $11^{13 / 32}$ | 51/2 | $9{ }^{3 / 3} 2$ | $51 / 4$ | $7^{81 / 32}$ | $56^{\circ} 22^{\prime}$ |
| $34^{\circ}$ | $6^{5 / 32}$ | $7^{11 / 32}$ | $10^{7 / 8}$ | 12 | * $10^{3} 1 / 38$ | $5^{15 / 32}$ | $91 / 4$ | 57/16 | $81 / 8$ | $55^{\circ} 56{ }^{\prime}$ |
| $33^{\circ}$ |  | $7^{23 / 32}$ | $111 / 4$ | ${ }^{*} 11^{17 / 32}$ | *10\%/16 | 57/16 | $97 / 16$ | $56 / 8$ 518 | $8{ }^{1 / 4}$ | $55^{\circ} 28{ }^{\prime}$ |
| $32^{\circ}$ | $5^{27 / 32}$ | $81 / 8$ 817 | $115 / 8$ | ${ }_{*}^{*} 11{ }^{3 / 32} 8$ | *105/32 | $57 / 16$ | $9^{19 / 32}$ | $5^{13 / 16}$ $6^{1 / 22}$ | $8^{13 / 32}$ | $55^{\circ} \mathrm{C2}$ $54^{\circ}{ }^{\prime}$ |
| $31^{\circ}$ | $5^{21 / 32}$ | $8^{17 / 32}$ | 12 | *10 ${ }^{11 / 16}$ | * $9^{25 / 32}$ | $53 / 8$ | $9^{25 / 32}$ | $61 / 82$ | $8^{17 / 82}$ | $54^{\circ} 36^{\prime}$ |
| $30^{\circ}$ | $51 / 2$ | $8^{31 / 32}$ | * $11^{19 / 32}$ | *101/4 | * $9^{13 / 32}$ | $5^{11 / 32}$ | $9^{15 / 16}$ | $67 / 32$ | $8^{21 / 32}$ | $54^{\circ} 11^{\prime}$ |
| $29^{\circ}$ | $5^{111 / 32}$ | $9^{7 / 1 / 6}$ | ${ }_{*}^{*} 11^{3} / 3^{6}{ }^{6}$ | * ${ }^{2}{ }^{2} 7 / 32$ | * ${ }^{1}{ }^{1 / 31 / 3}$ | $59 / 32$ | 101/8 | $6^{7} / 16$ $6^{6 / 8}$ | $8^{13} / 16$ $8^{16} 16$ |  |
| $28^{\circ}$ | $5^{5 / 32}$ | $9^{29 / 32}$ $10^{7 / 16}$ | $* 1 C^{13 / 16}$ $* 10^{13 / 32}$ | *\% $7 / 16$ | *821/32 | 51/32 | 109/32 | 6/88 ${ }^{27 / 82}$ | $8^{16 / 16}$ | $53^{\circ} 22$ $52^{\circ} \mathrm{S}$ |
| $27^{\circ}{ }^{\circ}$ |  | $107 / 16$ 11 | $* 10^{13 / 32}$ $* 1 \mathrm{C}$ | $* 91 / 32$ $* 8^{2} 1 / 32$ | $* 89 / 32$ $* 7^{16 / 16}$ | $5 / 32$ $51 / 16$ | $10 \% / 16$ $105 / 8$ | $6^{27 / 32}$ $71 / 82$ | $91 / 16$ $93 / 16$ | $52^{\circ} 58$ $52^{\circ}$ |
| $26^{\circ}$ |  | 11 | 1 C | * $8^{2} / 32$ | * $71 / 16$ | $5 \% 16$ | 10\% | 71/82 | $9 \% 16$ | $52^{\circ} 35$ |
| $25^{\circ}$ | $4^{21 / 32}$ | 11\%/8 | $* 9^{19 / 32}$ | * $89 / 32$ | * $719 / 32$ | $4^{31 / 32}$ | $10^{25 / 32}$ | $71 / 4$ | $95 / 16$ | $52^{\circ} 14{ }^{\prime}$ |
| $24^{\circ}$ | $4^{15 / 32}$ | * $113 / 4$ | $* 97 / 32$ | * $7^{29 / 32}$ | $*-1 / 4$ | $47 / 8$ | $10^{15 / 16}$ | $7^{1 / 5 / 32}$ | $97 / 16$ | $51^{\circ} 53^{\prime}$ |
| $23^{\circ}$ | $49 / 82$ | * $11{ }^{3} / 82$ | $* 8^{13 / 16}$ | * $7^{17 / 32}$ | * $6^{29} 932$ | $4^{25 / 32}$ | $11^{3 / 3} 2$ | $721 / 32$ | $9^{17 / 32}$ | $51^{\circ} 32 \prime$ |
| $22^{\circ}$ | $41 / 8$ | *101/3 | *87/16 | * $7^{3 / 16}$ | *6\% 16 | $421 / 82$ | $111 / 4$ | $77 / 8$ | $9^{21 / 32}$ | $51^{\circ} 12 \prime$ |
| $21^{\circ}$ | $3^{15 / 16}$ | *9 $9^{2} / 82$ | * $81 / 16$ | *6 ${ }^{13 / 16}$ | * $61 / 4$ | 41/2 | $11^{3 / 8}$ | $88 / 32$ | $93 / 4$ | $50^{\circ} 53^{\prime}$ |
| $20^{\circ}$ | $3^{3 / 4}$ | *9 ${ }^{11 / 82}$ | $* 7^{21 / 32}$ | * $6^{18 / 32}$ | *5 ${ }^{15 / 16}$ | $4 \frac{8}{8}$ | $11^{17 / 32}$ | $85 / 16$ | $97 / 8$ | $50^{\circ} 34^{\prime}$ |

* Angle exceeds $\mathbf{4 5}^{\circ}$. Pitch given for complement.

12" horizontal to vertical 12"

| $\begin{gathered} \text { ANGLE } \\ \text { IN PLAN } \end{gathered}$ | R1 | R2 | R3 | P1 | P2-C3 | P3 | C1 | C2 | C4-C5 | C6 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $70^{\circ}$ | 11932 | 1 | 3 | $33 / 32$ | $3{ }^{3 / 32}$ | $2^{29} / 3{ }^{2}$ | 3 | $23 / 32$ | 3 | $75^{\circ} 59^{\prime}$ |
| $69^{\circ}$ | $113 / 16$ | 13/16 | 31/8 | 31/4 | 31/4 | $31 / 32$ | 31/8 | 13/16 | $31 / 8$ | $75^{\circ} 19^{\prime}$ |
| $68^{\circ}$ | $11^{1 / 8}$ | $29 / 32$ | $3{ }^{9 / 32}$ | $3^{7 / 16}$ | $3^{7 / 16}$ | $35 / 32$ | 39/32 |  | $39 / 32$ | $74^{\circ} 39^{\prime}$ |
| $67^{\circ}$ | 11/32 |  | $3^{1 / 16}$ | $3 \mathrm{~s} / 8$ | $35 / 8$ | 35/16 | $3{ }^{7 / 16}$ | ${ }^{31 / 32}$ | $3^{7 / 16}$ | $73^{\circ} 58^{\prime}$ |
| $66^{\circ}$ | $10^{31 / 32}$ | $1^{3 / 32}$ | $3^{19 / 32}$ | $3^{25 / 32}$ | $3^{25 / 32}$ | $37 / 16$ | $3^{1 / 3 / 3}$ | 11/16 | $3^{19 / 32}$ | $73^{\circ} 7^{\prime}$ |
| $65^{\circ}$ | 107/8 | $13 / 16$ | $3^{25 / 32}$ | $3^{31 / 32}$ | $3^{31 / 32}$ | 39/16 |  |  |  | $72^{\circ} 37^{\prime}$ |
| $64^{\circ}$ | $16^{25 / 32}$ | 19/32 | $3^{15 / 16}$ | 41/8 | $41 / 8$ | $3^{11 / 16}$ | $3^{29} 93$ | 17/32 | $3^{29} 932$ | $71^{\circ} 56^{\prime}$ |
| $63^{\circ}$ | $10^{11 / 16}$ | $13 / 8$ | $4^{3 / 32}$ | $4 \frac{5}{16}$ | $45 / 16$ | $3^{13 / 16}$ | 41/16 | 15/16 | $41 / 16$ | $71^{\circ} 16^{\prime}$ |
| $62^{\circ}$ | $10^{19 / 32}$ | $1{ }^{1 / 2}$ | $41 / 4$ | $41 / 2$ | $41 / 2$ | $3^{15 / 16}$ | $47 / 32$ | $1^{13 / 32}$ | $47 / 32$ | $70^{\circ} 36^{\prime}$ |
| $61^{\circ}$ |  | $1^{5 / 8}$ |  | $4^{11 / 16}$ | $4^{11 / 16}$ | $41 / 16$ |  |  |  | $60^{\circ} 56^{\prime}$ |
| $60^{\circ}$ | $10^{13 / 32}$ | $1^{23 / 32}$ | $4^{19 / 32}$ | $4^{29 / 32}$ | $4^{29 / 32}$ | $4{ }^{3 / 16}$ | $4^{17 / 32}$ | $18 / 8$ | $4^{17 / 32}$ | $69^{\circ} 17^{\prime}$ |
| $59^{\circ}$ | 10\%/32 | $1^{27 / 32}$ | $43 / 4$ | $53 / 32$ | $53 / 32$ | 45/16 | $411 / 16$ | $1^{23 / 32}$ | $4{ }^{11 / 16}$ | $68^{\circ} 37^{\prime}$ |
| $58^{\circ}$ | $10^{3 / 16}$ |  | $4^{15 / 16}$ | $5{ }^{5 / 16}$ | $55 / 16$ | 4\%/16 | $4^{27 / 32}$ | $1^{27 / 32}$ | $4^{27 / 32}$ | $67^{\circ} 58^{\prime}$ |
| $57^{\circ}$ | 101/16 | $21 / 8$ | $5^{3 / 32}$ | $5^{17 / 32}$ | $5^{17 / 32}$ | 4\%16 |  | $1^{15 / 16}$ |  | $67^{\circ} 20^{\prime}$ |
| $56^{\circ}$ | $9^{15 / 16}$ | 21/4 | $59 / 32$ | 53/4 | 53/4 | $4^{11 / 16}$ | 5 \%/82 | 21/16 | 5 5/32 | $66^{\circ} 42{ }^{\prime}$ |
| $55^{\circ}$ | $9^{27 / 32}$ | $2^{13 / 32}$ | 57/16 | $5^{15 / 16}$ | $5^{15 / 16}$ | $435 / 32$ | 5/16 | 23/16 | 5/16 | $66^{\circ} 04^{\prime}$ |
| $54^{\circ}$ | $9^{23 / 32}$ | $29 / 16$ | 5 5/8 | $65 / 32$ | 65/32 | $47 / 8$ | $5^{15 / 32}$ | 25/16 | $5^{15 / 38}$ | $65^{\circ} 26{ }^{\prime}$ |
| $53^{\circ}$ | $9^{19 / 32}$ | $2^{23 / 32}$ | $5^{13 / 16}$ | $6^{3 / 8}$ | $6^{3 / 8}$ |  | 5 5/8 | $2^{1 / 16}$ | $5 \% / 8$ | $64^{\circ} 49{ }^{\prime}$ |
| $52^{\circ}$ | $9^{15 / 32}$ | $2^{7 / 8}$ | $5^{31 / 32}$ | 65/8 | 6\% $\%$ | $53 / 32$ | $5^{13 / 16}$ | $2^{19} 9$ | 513/16 | $64^{\circ} 12^{\prime}$ |
| $51^{\circ}$ | $95 / 16$ | $3^{1 / 1 / 16}$ | $65 / 32$ | $6^{7 / 8}$ | $67 / 8$ | $53 / 16$ | $5^{15 / 16}$ | $2^{23 / 32}$ | 5 ${ }^{1 / 16}$ | $63^{\circ} 34{ }^{\prime}$ |
| $50^{\circ}$ | $93 / 16$ | $31 / 4$ | $6^{11 / 32}$ | $71 / 8$ | $71 / 8$ | $59 / 32$ | $6^{1 / 8}$ | $27 / 8$ | 61/8 | $62^{\circ} 58{ }^{\prime}$ |
| $\underline{z} 49^{\circ}$ | $9^{1 / 16}$ | $3^{7 / 16}$ | $6^{17 / 32}$ | 73/8 | $7^{3 / 8}$ | 53/8 | $69 / 32$ | 3 | 69/32 | $62^{\circ} 22^{\prime}$ |
| と $48^{\circ}$ | $8^{29 / 32}$ | $35 / 8$ | $6^{23 / 32}$ | $75 / 8$ | 75/8 | $57 / 16$ | 67/16 | $35 / 32$ | $6^{7 / 16}$ | $61^{\circ} 46$ ' |
| $47^{\circ}$ | $8^{25 / 32}$ | $3^{13 / 16}$ | $6^{15 / 16}$ | $7^{16 / 16}$ | $7^{15 / 16}$ | $5^{17 / 32}$ | $6^{19 / 32}$ | $3{ }^{5 / 16}$ | $6^{19 / 32}$ | $61^{\circ} 11{ }^{\prime}$ |
| > $46^{\circ}$ | $85 / 8$ | $41 / 32$ | $71 / 8$ | $83 / 16$ | $83 / 16$ | $5^{19 / 32}$ | $63 / 4$ | $3^{15 / 32}$ | 63/4 | $60^{\circ} 36^{\prime}$ |
| $\stackrel{\text { ® }}{ }{ }^{\text {4 }}{ }^{\circ}$ | $81 / 2$ | $41 / 4$ | $7^{11 / 32}$ | $8^{1 / 2}$ | $81 / 2$ | $5^{21 / 32}$ | $6^{15 / 16}$ | $3 \mathrm{~s} / 8$ | $6^{18 / 16}$ | $60^{\circ} 00$ |
| - $44^{\circ}$ | $8^{11 / 32}$ | 4\%/16 | 79/16 | $8^{25 / 32}$ | $8^{25 / 32}$ | $5^{23 / 32}$ | $71 / 16$ | $3^{25 / 32}$ | $7^{1 / 116}$ | $59^{\circ} 25^{\prime}$ |
| $\underline{\bar{x}} 43^{\circ}$ | $8^{3 / 16}$ | $411 / 16$ | 725/32 | $9^{3 / 32}$ | $93 / 32$ | $5^{2} 5 / 32$ | $71 / 4$ | $3^{15 / 16}$ | 71/4 | $58^{\circ} 51^{\prime}$ |
| ${ }^{\circ} 42^{\circ}$ | $81 / 32$ | $4^{15 / 16}$ | 8 | 97/16 | 97/16 | $5^{13 / 16}$ | $713 / 32$ | $41 / 8$ | $7^{13 / 32}$ | $58^{\circ} 17^{\prime}$ |
| $41^{\circ}$ | 71/8 | $57 / 32$ | $81 / 4$ | $93 / 4$ | $93 / 4$ | $57 / 8$ | 79/16 | 4\%/16 | 791/16 | $5^{\circ}{ }^{\circ} 44^{\prime}$ |
| $\bigcirc{ }^{\circ} 0^{\circ}$ | $7^{23 / 32}$ | $5^{13 / 32}$ | $81 / 2$ |  |  | $5^{29} / 32$ | $7^{23 / 32}$ | $4{ }^{15 / 32}$ | $723 / 32$ | $57^{\circ} 11$ |
| ${ }^{\circ} 39^{\circ}$ | 79/16 | $53 / 4$ | $83 / 4$ | $10^{1 / 3 / 32}$ | $10^{16 / 32}$ | $5^{1 / 16}$ | 7 $7 / 8$ | $4^{21 / 32}$ | 77/8 | $56^{\circ} 40^{\prime}$ |
| - $388^{\circ}$ | 73/8 ${ }^{7 / 2}$ | $6^{1 / 1 / 6}$ | 9 | $10^{27 / 32}$ | $10^{27 / 32}$ | $5^{31 / 32}$ | $81 / 32$ | $4^{27 / 32}$ | $81 / 32$ | $56^{\circ} 08^{\prime}$ |
| $37^{\circ}$ | 71/32 | $6^{3 / 8}$ | 99/32 | $111 / 4$ | $111 / 4$ | $5^{31 / 32}$ | $8^{3 / 16}$ | $51 / 32$ | 83/16 | $55^{\circ} 38^{\prime}$ |
| $36^{\circ}$ | 71/16 | $6^{11 / 16}$ | 99/16 | 1111/2 | $11^{11 / 16}$ | 6 | $8^{11 / 32}$ | 57/32 | $8^{11 / 32}$ | $55^{\circ} 07^{\prime}$ |
| $35^{\circ}$ $34^{\circ}$ | $6^{7 / 8} 8$ $6^{63 / 32}$ |  | $97 / 8$ 10 |  | $* 117 / 8$ $* 11 / 16$ | 6 |  |  |  | $54^{\circ} 37^{\prime}$ |
| 34 $3{ }^{\circ}$ | 6 ${ }^{617 / 32}$ | $7 / 8$ $73 / 4$ | $10 / 16$ $10^{1 / 3} / 8$ | ${ }_{* 11}^{* 11 / 16}$ | ${ }_{* 11}^{* 11 / 16}$ |  | $81 / 16$ $8^{27 / 32}$ | 5 ${ }^{51 / 8}{ }^{13 / 16}$ | $81 / 16$ $8^{27 / 32}$ | $54{ }^{\circ}{ }^{\circ} 68$ $53^{\circ} 39^{\prime}$ |
| $32^{\circ}$ | $6^{8 / 8}$ | 81/8 | 107/88 | ${ }_{* 10}^{*} 116$ | ${ }_{*}^{*} 11{ }^{*} / 16$ | $5^{31 / 32}$ $5^{31 / 32}$ |  | 51811 $6^{1 / 32}$ |  | $53^{\circ}$ |
| $31^{\circ}$ | $63 / 16$ | 82/16 | 117/32 | * 10 \%/32 | *105/32 | $5^{15 / 16}$ | 9 5/32 | $61 / 4$ | 96/32 | $52^{\circ} 42^{\prime}$ |
| $30^{\circ}$ |  | 9 | 115/8 | * ${ }_{*}^{2}{ }^{2} / 3 / 3$ | *925/3 | 5 ${ }^{7 / 8}$ | 95/16 | $6^{15 / 32}$ | $95 / 16$ | $5^{5} 2^{\circ} 14{ }^{\prime}$ |
| $29^{\circ}$ | $5^{18 / 16}$ | $91 / 2$ | $11^{81 / 32}$ | *93/8 | *93/8 | $5^{13 / 16}$ | $9^{1 / 3 / 32}$ | $6^{11 / 16}$ | $9^{15 / 32}$ | $51^{\circ} 48^{\prime}$ |
| $28^{\circ}$ | $5{ }^{5 / 8}$ | $9^{31 / 3}$ | *11/16 | *9 | *9 | $53 / 4$ | 95/8 | $6^{29} 93$ | $95 / 8$ | $51^{\circ} 22^{\prime}$ |
| $27^{\circ}$ | 57/16 | $10^{1 / 3 / 82}$ | *111/8 | * 8 5/8 | * 8 5/8 | $5^{11 / 16}$ | $93 / 4$ | $71 / 8$ | 93/4 | $50^{\circ} 58^{\prime}$ |
| $26^{\circ}$ | 51/4 | 111/16 | $*^{10^{23 / 32}}$ | *8\%/3 2 | * $89 / 32$ | $5^{1 / 3 / 2}$ | 97/8 | 73/8 | 97/8 | $50^{\circ} 32 \cdot$ |
| $25^{\circ}$ | $5 \frac{1}{16}$ | 1121/32 | * $105 / 16$ | * $7^{29} / 32$ | * $7^{29} 932$ | $51 / 2$ | 101/32 | $71 / 32$ | 101/32 | $50^{\circ} 09^{\prime}$ |
| $24^{\circ}$ | $4^{7 / 8}$ | *11 $1^{23 / 32}$ | *929/32 | * $7 / 16$ | *7\%16 | $5^{13 / 32}$ | 105/32 | $7^{21 / 32}$ | 10\%/32 | 49 ${ }^{\circ} 47^{\prime}$ |
| $23^{\circ}$ | $4^{11 / 1 / 16}$ | *111/16 | * $\mathrm{g}^{1 / 2}$ | * $7^{3 / 16}$ | *73/16 | $59 / 32$ | 10\%/32 | $8^{1 / 16}$ | 10\%/32 | $40^{\circ} 23^{\prime \prime}$ |
| $22^{\circ}$ | $41 / 2$ | *1013/32 |  | * $67 / 8$ | * $6^{7 / 8}$ | 5 5/32 | $10^{13 / 32}$ | $8{ }^{8 / 16}$ | $10^{13 / 32}$ | $49^{\circ} 02{ }^{\prime}$ |
| $21^{\circ}$ | 4\%/16 | *97/8 | * $8^{21 / 32}$ | * $61 / 2$ | * $61 / 2$ | $51 / 32$ | $10^{17 / 32}$ | $8^{17 / 32}$ | $10^{17 / 82}$ | 48041' |
| $20^{\circ}$ | $43 / 32$ | *9\%/32 | * $81 / 4$ | * $63 / 16$ | *63/16 | 47/8 | $10^{21}$ | 82 |  |  |

*Angle exceeds $45^{\circ}$. Pitch given for complement.

FOR ROOF SLOPE PITCH
11" HORIZONTAL TO VERTICAL
12"

| $\begin{gathered} \text { ANGLE } \\ \text { D PLAN } \end{gathered}$ | R1 | R2 | R3 | P1 | P2-C3 | P3 | C1 | C2 | C4-C5 | C6 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $70^{\circ}$ | *1123/32 | $3 / 4$ | $2^{27 / 32}$ | $37 / 32$ | $2^{15 / 16}$ | $31 / 32^{*}$ | $2^{27 / 32}$ | $23 / 32$ | $31 / 8$ | $75^{\circ} 23^{\prime}$ |
| $69^{\circ}$ | *11 $1^{25 / 82}$ | 13/16 | 2 | $3^{13 / 32}$ | $3^{3 / 32}$ | $3^{3 / 16}$ | $\mathrm{L}^{2} / 3$ | $13 / 16$ | $39 / 32$ | $74^{\circ} 42^{\prime}$ |
| $68^{\circ}$ | ${ }^{*} 11^{27}{ }^{7} / 32$ | $29 / 32$ | $31 / 8$ | $3^{19 / 32}$ | $39 / 32$ | $35 / 16$ | $31 / 8$ | $7 / 8$ | $315 / 32$ | $73^{\circ} 58^{\prime}$ |
| $67^{\circ}$ | *11 $15 / 16$ |  | $3 \mathrm{~s} / 32$ | $3 \frac{3}{4}$ | 3\%16 | $3^{1 \% / 32}$ | $39 / 32$ | ${ }^{3} 1 / 32$ | $35 / 8$ | $73^{\circ} 16^{\prime}$ |
| $66^{\circ}$ | $11^{15 / 16}$ | $11 / 16$ | $37 / 16$ | $3^{15 / 16}$ | $3^{19 / 32}$ | $3^{5 / 8}$ | $37 / 16$ | $11 / 32$ | $3^{25 / 32}$ | $72^{\circ} 33^{\prime}$ |
| $65^{\circ}$ | $11^{7 / 8}$ | $13 / 16$ | $3^{19 / 32}$ | $41 / 8$ | $3^{25 / 32}$ | $33 / 4$ | $39 / 16$ | $11 / 8$ | $3^{15 / 16}$ | $71^{\circ} 51^{\prime}$ |
| $64^{\circ}$ | $11^{2} 5 / 32$ | 19/32 | $3 \mathrm{3} / 4$ | 4\%/16 | $3^{31 / 32}$ | $3^{29} / 32$ | $3^{23 / 32}$ | $17 / 32$ | $43 / 32$ | $71^{\circ} 08^{\prime}$ |
| $63^{\circ}$ | $11^{11 / 16}$ | $13 / 8$ | $3^{29 / 32}$ | $4^{17 / 32}$ | $41 / 8$ | $41 / 32$ | $37 / 8$ | $1^{5 / 16}$ | $41 / 4$ | $70^{\circ} 27^{\prime}$ |
| $62^{\circ}$ | $119 / 16$ | $11 / 2$ | $41 / 16$ | $4^{23 / 32}$ | $45 / 16$ | 45/32 | 4 | $1^{13 / 32}$ | $47 / 16$ | $69^{\circ} 44^{\prime}$ |
| $61^{\circ}$ | $11^{15 / 32}$ | $1^{19 / 32}$ | $43 / 16$ | $4^{29 / 32}$ | $41 / 2$ | $45 / 16$ | $4^{5 / 32}$ | $1^{17 / 32}$ | $4^{19 / 32}$ | $69^{\circ} 03^{\prime}$ |
| $60^{\circ}$ | $11^{11 / 32}$ | $1^{23 / 32}$ | $4^{11 / 32}$ | $53 / 32$ | $4^{11 / 16}$ | 4\%/16 | 45/16 | $15 / 8$ | $43 / 4$ | $68^{\circ} 22^{\prime}$ |
| $59^{\circ}$ | $11^{1 / 4}$ | $1^{27 / 32}$ | $41 / 2$ | 5\%/16 | $47 / 8$ | 4\%/16 | 4\%/16 | $13 / 4$ | $4^{15 / 16}$ | $67^{\circ} 41^{\prime}$ |
| $58^{\circ}$ | $11^{1 / 8}$ | $1^{31 / 32}$ | $4^{11 / 16}$ | $5^{17 / 32}$ | 51/16 | $4^{11 / 16}$ | $4^{19 / 32}$ | $1^{27 / 32}$ | $53 / 32$ | $67^{\circ} 00^{\prime}$ |
| $57^{\circ}$ | 11 | $21 / 8$ | $4^{27 / 32}$ | $53 / 4$ | $59 / 32$ | $4^{13 / 16}$ | $43 / 4$ | $1^{31 / 32}$ | 51/4 | $66^{\circ} 20^{\prime}$ |
| $56^{\circ}$ | $10^{15 / 16}$ | 21/4 | 5 | $5^{31 / 32}$ | $5^{15 / 32}$ | $4^{15 / 16}$ | $4^{29 / 32}$ | $2^{3 / 32}$ | 5\%/16 | $65^{\circ} 40^{\prime}$ |
| $55^{\circ}$ | $10^{23 / 32}$ | $2^{13 / 32}$ | $55 / 32$ | $63 / 16$ | $5^{1} 1 / 16$ | $51 / 16$ | $51 / 32$ | 27/32 | $5^{1 / 1 / 32}$ | $64^{\circ} 59^{\prime}$ |
| $54^{\circ}$ | $10^{19 / 32}$ | 2\%/16 | $5 \% / 16$ | 67/16 | $5^{29 / 32}$ | 55/32 | $53 / 16$ | $2^{11 / 32}$ | $5^{2}$ 5/32 | $64^{\circ} 19^{\prime}$ |
| $53^{\circ}$ | 10\%/16 | $2{ }^{23 / 32}$ | $51 / 2$ | $6^{11 / 16}$ | $61 / 8$ | $59 / 32$ | $5^{11 / 32}$ | $2^{15 / 32}$ | $5^{15 / 16}$ | $63^{\circ} 40^{\prime}$ |
| $52^{\circ}$ | 105/16 | $27 / 8$ | $5^{21 / 32}$ | $6^{29 / 32}$ | $6^{11 / 32}$ | $5^{13 / 32}$ | 51/2 | $2^{19 / 32}$ | $61 / 8$ | $63^{\circ} 00^{\prime}$ |
| z $51^{\circ}$ | $10 \% / 32$ | $31 / 16$ | $5^{13 / 16}$ | $75 / 32$ | $69 / 16$ | $51 / 2$ | $5 \frac{5}{8}$ | $23 / 4$ | $69 / 32$ | $62^{\circ} 21^{\prime}$ |
| ${ }_{2} 50{ }^{\circ}$ | 101/32 | $37 / 32$ |  | $7^{13 / 32}$ | $6^{13 / 16}$ | 55/8 | $5^{25 / 32}$ | 27/8 | C, ${ }^{15 / 32}$ | $61^{\circ} 42^{\prime}$ |
| $\underline{z} 49^{\circ}$ | $97 / 8$ | $3^{13 / 32}$ | 65/32 | $7^{11 / 16}$ | $71 / 16$ | $5^{23 / 32}$ | 5 ${ }^{15 / 16}$ | $31 / 32$ | $65 / 8$ | $61^{\circ} 04^{\prime}$ |
| > $48^{\circ}$ | $9^{23 / 33}$ | $3^{19 / 32}$ | $6^{11 / 32}$ | $7^{31} 1 / 32$ | $75 / 16$ | $5^{13 / 16}$ | $63 / 32$ | $33 / 16$ | $6^{13 / 16}$ | $60^{\circ} 27^{\prime}$ |
| 比 $47^{\circ}$ | $99 / 16$ | $3^{25 / 32}$ | $6^{17 / 32}$ | $3^{1 / 4}$ | 7916 | $5^{29 / 32}$ | $61 / 4$ | $3^{11 / 32}$ |  | $59^{\circ} 48^{\prime}$ |
| $>46^{\circ}$ | $9^{13 / 32}$ | 4 | $6^{23 / 32}$ | $8^{17 / 32}$ | $7^{13 / 16}$ | 6 | $6 \frac{3}{8}$ | $31 / 2$ | 75/32 | $59^{\circ} 11^{\prime}$ |
| $\stackrel{45}{ }{ }^{\circ}$ | $91 / 4$ | 47/32 | $6^{29 / 32}$ | $3^{27 / 32}$ | $8^{3 / 32}$ | 61/16 | $6^{17 / 32}$ | $3^{21 / 32}$ | $7^{11 / 82}$ | $58^{\circ} 34^{\prime}$ |
| $\stackrel{4}{ }{ }^{\circ}{ }^{\circ}$ | $93 / 32$ | $4^{15 / 32}$ | $73 / 32$ | $95 / 32$ | $83 / 8$ | $65 / 32$ | $6^{1} 11_{16}$ | $3^{13 / 16}$ | $71 / 2$ | $57^{\circ} 53^{\prime}$ |
| $\overline{\mathrm{I}} 43^{\circ}$ | $3^{15 / 16}$ | $4^{11 / 16}$ | $75 / 16$ | $9^{15 / 32}$ | $8^{11 / 16}$ | $67 / 32$ | $6^{13 / 16}$ | 4 | $711 / 16$ | $57^{\circ} 22^{\prime}$ |
| $\stackrel{4}{\circ} 4{ }^{\circ}$ | $83 / 4$ | $4^{15 / 16}$ | $7^{17 / 32}$ | $9^{13 / 16}$ | 9 | $69 / 32$ | $6^{31 / 32}$ | $4^{3 / 16}$ | $77 / 8$ | $56^{\circ} 46^{\prime}$ |
| z $41^{\circ}$ | $3^{19 / 32}$ | $53 / 16$ | $73 / 4$ | $10^{5 / 32}$ | 95/16 | $\epsilon^{111 / 32}$ | $71 / 8$ | $4^{11 / 32}$ | $81 / 32$ | $56^{\circ} 11^{\prime}$ |
| ㅇ $40^{\circ}$ | $8^{13 / 3}$ | $5^{15 / 32}$ | $7^{31 / 32}$ | $10^{17 / 32}$ | $9^{21 / 32}$ | $6^{13 / 32}$ | $71 / 4$ | $4^{17 / 32}$ | $37 / 32$ | $55^{\circ} 35^{\prime}$ |
| \% $39^{\circ}$ | $81 / 4$ | $53 / 4$ | $83 / 16$ | $10^{29 / 32}$ | 101/32 | $6 \% / 16$ | $7^{13 / 32}$ | $4^{23 / 32}$ | $83 / 8$ | $55^{\circ} \mathrm{C1}$ |
| - $38^{\circ}$ | $81 / 16$ | $61 / 32$ | $8^{7 / 16}$ | $115 / 16$ | $103 / 8$ | $\epsilon^{15 / 32}$ | $79 / 16$ | $415 / 16$ | $89 / 16$ | $5^{54}{ }^{\circ} 27^{\prime}$ |
| -370 | $7 \% / 8$ | $6^{11 / 32}$ | $8^{11 / 16}$ | 1123/32 | $103 / 4$ | $61 / 2$ | $711 / 16$ $7^{2} 713$ | $51 / 8$ | $8^{23 / 32}$ | $53^{\circ} 55^{\prime}$ |
| $36^{\circ}$ | $7^{11 / 16}$ | $6^{21 / 32}$ | $8^{15 / 16}$ | * $11^{18 / 16}$ | $115 / 32$ | $6^{17 / 32}$ | $7^{2} 7 / 32$ | 5\%16 | $8^{29 / 32}$ | $53^{\circ} 22^{\prime}$ |
| $35^{\circ}$ | $71 / 2$ |  | $97 / 32$ | *11 $1^{13 / 32}$ | $11^{19 / 32}$ | $6^{17 / 32}$ | $7^{31 / 32}$ | $5^{17 / 32}$ | $93 / 32$ | $52^{\circ} 50^{\prime}$ |
| $34^{\circ}$ | $75 / 16$ | $7^{11} 1 / 32$ | $9^{17 / 32}$ | *10 ${ }^{31 / 32}$ | 12 | $\mathrm{G}^{1} 1 / 32$ | $81 / 8$ | $58 / 4$ | $91 / 4$ | $52^{\circ} 19^{\prime}$ |
| $33^{\circ}$ | $71 / 8$ $615 / 16$ | $723 / 32$ | 913/32 | *109/16 | *11 ${ }^{1} 1 / 32$ | $6^{1} 1 / 32$ | $81 / 4$ $8^{13 / 32}$ | $5^{31 / 32}$ $6^{3 / 16}$ | $9 / 16$ $9^{19 / 32}$ | $51^{\circ} 49$ $51^{\circ} 19^{\prime}$ 5 |
| $32^{\circ}$ | $6^{1 / 5 / 16}$ $6^{3 / 4}$ | $8^{1 / 8}$ $8^{1 / 7 / 32}$ | $101 / 8$ $10^{15 / 32}$ | *105/16 | *113/32 ${ }_{*} 10^{11 / 16}$ | $6^{17 / 32}$ $6^{1 / 2}$ | $8^{13 / 32}$ $8^{17 / 32}$ | $6^{3 / 16}$ $6^{2} / 16$ | $9^{19 / 32}$ $9^{2} 5 / 32$ | $51^{\circ} 19$ $50^{\circ} 49^{\prime}$ |
| $31^{\circ}$ | $63 / 4$ | $8^{17 / 32}$ | $10^{15 / 32}$ |  | *101/16 | $61 / 2$ | $81 / 32$ | 6716 | $9{ }^{2} / 32$ | 50.49 |
| $30^{\circ}$ | $6^{17 / 32}$ | $8^{31 / 32}$ | $10^{13 / 16}$ | * $9^{13 / 32}$ | *101/4 | $6^{15 / 32}$ | $8^{21 / 32}$ | $6^{21 / 32}$ | $9^{15 / 16}$ | $50^{\circ} 20^{\prime}$ |
| $29^{\circ}$ | $6^{11 / 32}$ | $97 / 16$ | $11^{7 / 32}$ | *91/82 | *9 $9^{27 / 32}$ | $6^{13 / 32}$ | $3^{13 / 16}$ | $6^{29 / 32}$ | 101/8 | $49^{\circ} 52$ |
| $28^{\circ}$ | $61 / 8$ $515 / 10$ | $9^{2} 9 / 32$ | 11 ${ }^{17} 782$ | * $8^{21 / 32}$ | *9 $7 / 16$ | $6^{3 / 8}$ $69 / 32$ | $8^{15 / 16}$ $9^{1 / 16}$ | $75 / 32$ $73 / 8$ | $109 / 32$ $10 \% / 16$ | $49^{\circ} 24$ $48^{\circ} 56$ |
| $27^{\circ}$ | $5^{1 / 5 / 16}$ $5^{3 / 3}$ | $10^{7} / 16$ 11 | $11^{31 / 32}$ $* 11^{17 / 32}$ | $* 89 / 32$ $* 715 / 16$ | $* 91 / 32$ $* 8^{31 / 32}$ | $6 \% / 32$ $67 / 32$ | $91 / 16$ $93 / 16$ | $73 / 8$ $75 / 8$ | $10 \% / 16$ $105 / 8$ | $48^{\circ} 56$ $48^{\circ} 30^{\prime}$ |
| $26^{\circ}$ | $53 / 3$ | 11 | *11 ${ }^{17 / 32}$ | *715/16 | * $8^{31 / 32}$ | $61 / 32$ | 9\%/16 | 7/8 | 10\% | $48^{\circ} 3$ |
| $25^{\circ}$ | $5^{17 / 32}$ | $115 / 8$ | * $111 / 8$ | * $7^{19 / 32}$ | * $3 \% / 32$ | 61/8 | 95/16 | $7^{29 / 32}$ | $10^{2} 5 / 32$ | $48^{\circ} \mathrm{C} 5^{\prime}$ |
| $24^{\circ}$ | 5\%/16 | * $113 / 4$ | * $10^{23 / 32}$ | * $71 / 4$ | * $7^{29 / 32}$ | $61 / 32$ | $97 / 16$ | $85 / 32$ | $1 \mathrm{C}^{15 / 16}$ | $47^{\circ} 39^{\prime}$ |
| $23^{\circ}$ | $53 / 32$ | * $113 / 32$ | * $10 \frac{1}{4}$ | * $6^{29 / 82}$ | * $717 / 32$ | $5^{29 / 32}$ | $9^{17 / 32}$ | $8^{13 / 32}$ | $11^{3 / 32}$ | 479 ${ }^{\circ} 16^{\prime}$ |
| $22^{\circ}$ | $4^{7 / 8}$ | *101/2 | *9 ${ }^{13 / 16}$ | * $69 / 16$ | * $73 / 16$ | $5^{25 / 32}$ | $9^{21 / 32}$ | $8^{11 / 16}$ | $11 \frac{1}{4}$ | $46^{\circ} 53^{\prime}$ |
| $21^{\circ}$ | $4^{11 / 16}$ | *929/32 | * $9^{13 / 32}$ | * $61 / 4$ | * $6^{13 / 16}$ | 5 5/8 | $93 / 4$ | $8^{15 / 16}$ | $11^{3 / 8}$ | $46^{\circ} 31^{\prime}$ |
| $20^{\circ}$ | $4^{15 / 32}$ | *911/32 | * $8^{31 / 32}$ | * $5^{15 / 16}$ | * $6^{15 / 32}$ | $5^{15 / 32}$ | $97 / 8$ | $97 / 32$ | $11^{17 / 32}$ | $46^{\circ} 09^{\prime}$ |

*Angle exceeds $\mathbf{4 5}^{\circ}$. Pitch given for complement.

## HIP \& VALLEY FRAMING ANGLES

FOR ROOF SLOPE PITCH
10" HORIZONTAL TO VERTICAL

| $\begin{aligned} & \text { ANGLE } \\ & \text { IN PLAN } \end{aligned}$ | R1 | $\mathbf{R 2}$ | R3 | P1 | P2-C3 | P3 | C1 | C2 | C4-C5 | C6 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $70^{\circ}$ | * $10^{2} 1 / 32$ | $23 / 32$ | $2^{11 / 16}$ | $3^{11 / 32}$ | $2^{25 / 32}$ | $3^{3} / 16$ | $2^{11 / 16}$ | $23 / 32$ | 39/32 | $74^{\circ} 45^{\prime}$ |
| $69^{\circ}$ | * $10^{23 / 32}$ | $13 / 16$ | $2^{27 / 82}$ | $3^{17 / 82}$ | $2^{15 / 16}$ | $3^{11 / 32}$ | $2^{13 / 16}$ | $25 / 32$ | $3 \% 16$ | $74^{\circ} 01$ ' |
| $68^{\circ}$ | *1025/32 | 7/8 | $2^{31 / 32}$ | $3^{28 / 32}$ | $33 / 82$ | $3^{15 / 32}$ | $2^{31 / 32}$ | $3^{7 / 8}$ | $35 / 8$ | $73^{\circ} 16^{\prime}$ |
| $67^{\circ}$ | *107/8 | $31 / 32$ | $3^{3 / 32}$ | $3^{29 / 32}$ | $31 / 4$ | $35 / 8$ | $3^{3 / 32}$ | 15/16 | $3^{2} 5 / 32$ | $72^{\circ} 31^{\prime}$, |
| $66^{\circ}$ | * $10^{3} 1 / 32$ | $11 / 16$ | $31 / 4$ | $41 / 8$ | $3^{13 / 32}$ | $3^{25 / 32}$ | $3^{7 / 32}$ | $11 / 32$ | $3^{15 / 16}$ | $71^{\circ} 46^{\prime}$ |
| $65^{\circ}$ | * $111 / 32$ | $15 / 32$ | $3^{3 / 8}$ | 45 | $3^{19 / 32}$ | $3^{15 / 16}$ | $3^{3 / 8}$ | $11 / 8$ | $4^{1 / 8}$ | $71^{\circ} 02{ }^{\prime}$ |
| $64^{\circ}$ | *111/8 | $11 / 4$ | $3^{17 / 32}$ | $41 / 2$ | $33 / 4$ | $43 / 32$ | $31 / 2$ | $17 / 32$ | $49 / 32$ | $70^{\circ} 18^{\prime}$ |
| $63^{\circ}$ | *117/32 | $13 / 8$ | $3^{21 / 32}$ | $4^{23 / 32}$ | $3^{29 / 82}$ | 41/4 | $3^{21 / 32}$ | $15 / 16$ | $4^{15 / 32}$ | $69^{\circ} 33^{\prime}$ |
| $62^{\circ}$ | *115/16 | $1^{15 / 32}$ | $3^{13 / 16}$ | $4^{29 / 32}$ | $4^{3 / 32}$ | $43 / 8$ | $3^{25 / 32}$ | $1^{13 / 32}$ | $45 / 8$ | $68^{\circ} 50^{\prime}$ |
| $61^{\circ}$ | *117/16 | $1^{19 / 32}$ | $3^{31 / 32}$ | 51/8 | $41 / 4$ | $4^{17 / 32}$ | $3^{29 / 32}$ | $11 / 2$ | $4^{13 / 16}$ | $68^{\circ} 07^{\prime}$ |
| $60^{\circ}$ | *11\%16 | $1^{23 / 32}$ | $43 / 32$ | 55/16 | $4^{7 / 16}$ | $4^{11 / 16}$ | $41 / 16$ | 16/8 | 5 | $67^{\circ} 23{ }^{\prime}$ |
| $59^{\circ}$ | *11 ${ }^{21 / 32}$ | $1^{13 / 16}$ | $41 / 4$ | $5^{17 / 32}$ | $45 / 8$ | $4{ }^{13 / 16}$ | $43 / 16$ | $123 / 32$ | $5^{5 / 32}$ | $66^{\circ} 40^{\prime}$ |
| $58^{\circ}$ | *11 ${ }^{2 / 3 / 32}$ | $1^{31 / 32}$ | $4^{3 / 8}$ | $53 / 4$ | $4^{13 / 16}$ | $4^{31 / 32}$ | $4^{11 / 32}$ | $1{ }^{27 / 32}$ | $5^{11 / 32}$ | $65^{\circ} 58^{\prime}$ |
| $57^{\circ}$ | *11 ${ }^{1 / 16}$ | $23 / 32$ | $4^{17 / 82}$ |  |  | $53 / 32$ | $4^{15 / 32}$ | $1^{15 / 16}$ | $5^{17 / 32}$ | $65^{\circ} 15^{\prime}$ |
| $56^{\circ}$ | $11^{15 / 16}$ | $27 / 32$ | $4^{11 / 16}$ | $67 / 82$ | 53/16 | $51 / 4$ | $4^{19 / 32}$ | $2^{1 / 16}$ | $5^{23 / 32}$ | $64^{\circ} 32 \cdot$ |
| $55^{\circ}$ | $11^{2} 5 / 32$ | $23 / 8$ | $4^{27 / 32}$ | $6^{15 / 32}$ | 53/8 | 53/8 | $43 / 4$ | $2 \frac{3}{16}$ | 57/8 | $63^{\circ} 51{ }^{\prime}$ |
| $54^{\circ}$ | $11^{21 / 32}$ | $2^{17 / 32}$ | 5 | $6^{11 / 16}$ | $5^{19 / 32}$ | $51 / 2$ | $47 / 8$ | $25 / 16$ | 61/16 | $63^{\circ} 09^{\prime}$ |
| $53^{\circ}$ | $111 / 2$ | $2^{11 / 16}$ | 51/8 | $6^{15 / 16}$ | $53 / 16$ | 5 5/8 | 5 | $2^{15 / 32}$ | $61 / 4$ | $62^{\circ} 27^{\prime}$ |
| $52^{\circ}$ | $11^{11 / 32}$ | $2^{27 / 32}$ | 59/32 | $73 / 16$ | 6 | 53/4 | $51 / 8$ | $2^{19 / 32}$ | 67/16 | $61^{\circ} 45^{\prime}$ |
| $z 51^{\circ}$ | 113/16 | 3 | 57/16 | $7^{15 / 32}$ | $67 / 32$ | 57/8 | 5\%/32 | $2^{23 / 32}$ | $6^{5 / 8}$ | $61^{\circ} 04^{\prime}$ |
| ${ }^{2} 50^{\circ}$ | $111 / 32$ | $3^{3 / 16}$ | $5^{19 / 32}$ | $7^{23 / 32}$ | 67/16 | 6 | $5^{13 / 32}$ | $2^{7 / 8}$ | $6^{13 / 16}$ | $60^{\circ} 25^{\prime}$ |
| $\geq 49^{\circ}$ | 10\% | $33 / 8$ | $5^{2} 5 / 32$ | 8 | $6^{11 / 16}$ | $6^{1 / 8}$ | $59 / 16$ | $31 / 32$ |  | 59 ${ }^{\circ} 43^{\prime}$ |
| $\geqslant 48^{\circ}$ | $10^{11 / 16}$ | $3 \% / 16$ | $5{ }^{15 / 16}$ | $85 / 16$ | $6^{15 / 16}$ | $61 / 4$ | $5^{11 / 16}$ | $3^{3 / 16}$ | $73 / 16$ | $59^{\circ} 03^{\prime}$ |
| 近 $47^{\circ}$ | $10^{17 / 32}$ | $33 / 4$ | $63 / 32$ | $8^{19 / 32}$ | $73 / 16$ | $6^{11 / 32}$ | $5^{13 / 16}$ | $3^{11 / 32}$ | $73 / 8$ | $58^{\circ} 23 \prime$ |
| $\stackrel{1}{>} 46^{\circ}$ | $10^{11 / 82}$ | $3^{21 / 32}$ | 6\%/32 | $8^{29 / 82}$ | 7\%16 | $67 / 16$ | $5^{15 / 16}$ | $3^{1 / 2}$ | 7\%16 | $57^{\circ} 43^{\prime}$ |
| $\stackrel{4}{*} 45^{\circ}$ | $10 \frac{3}{16}$ | $4^{3 / 16}$ | 6\%/16 | $97 / 32$ | $7^{11 / 16}$ | $6^{17 / 32}$ | $63 / 32$ | $3^{11 / 16}$ |  | 57º${ }^{\circ} 06^{\prime}$ |
| $\cdots 44^{\circ}$ | 10 | $4^{13 / 32}$ | $65 / 8$ | $9^{17 / 32}$ | $7^{15 / 16}$ | 65/8 | $67 / 32$ | $3^{27 / 32}$ | $7^{81 / 32}$ | $56^{\circ} 26{ }^{\prime}$ |
| ¢ $43^{\circ}$ | $9^{13 / 16}$ | $4 \frac{5}{8}$ | $6^{13 / 16}$ | 97/8 | $77 / 32$ | $6^{23 / 32}$ | $6^{11 / 32}$ | $41 / 32$ | $85 / 22$ | 55 ${ }^{\circ} 48^{\prime}$ |
| ${ }^{\circ} 42^{\circ}$ | $9^{21 / 32}$ | $4^{7 / 8}$ | 7 | $10^{7 / 32}$ | $8^{17 / 32}$ | $6^{13 / 16}$ | $61 / 2$ | $4^{7 / 32}$ | $8^{11 / 32}$ | $55^{\circ} 11{ }^{\prime}$ |
| z $41^{\circ}$ | $9^{15 / 32}$ | 51/8 | 73 | $10^{1 \% / 32}$ | $8^{27 / 32}$ | $67 / 8$ | 6 $5 / 8$ | $4^{13 / 32}$ | $8^{17 / 32}$ | $54^{\circ} 33^{\prime}$ |
| ㅇ $40^{\circ}$ | $91 / 4$ | 5 3/8 | $7^{13 / 32}$ | 11 | $95 / 32$ | $6^{15}$ | $63 / 4$ | $4^{19 / 32}$ | $83 / 4$ | $53^{\circ} 57^{\prime}$ |
| \% $39^{\circ}$ | $91 / 16$ | $5^{21 / 32}$ | 76/8 | $113 / 8$ | $91 / 2$ | 7 | $6^{7 / 8}$ | $4^{25 / 32}$ | $8^{15 / 16}$ | $53^{\circ} 20^{\prime}$ |
| $\bigcirc 38^{\circ}$ | $87 / 8$ | $5^{15 / 16}$ | $7^{27 / 32}$ | $11^{2} 5 / 32$ | $9^{27 / 32}$ | $71 / 16$ | 7 |  | $91 / 8$ | $52^{\circ} 44^{\prime}$ |
| - $37^{\circ}$ | $8^{21 / 32}$ | $61 / 4$ | $81 / 16$ | * $11^{2}$ 5/32 | 107/32 | $7^{3 / 32}$ | 71/8 | 58/16 | $95 / 16$ | $52^{\circ} 08^{\prime}$ |
| $36^{\circ}$ | $8^{15 / 82}$ | $6 \% 16$ | $89 / 32$ | * $11^{11 / 32}$ | 109/16 | 71/8 | $71 / 4$ | $5^{13 / 32}$ | $9^{17 / 32}$ | $51^{\circ} 34^{\prime}$ |
| $35^{\circ}$ | $81 / 4$ | $6^{29 / 32}$ | $8^{17 / 32}$ | * $10^{1} \mathrm{~b} / 16$ | $10^{31 / 32}$ | $75 / 32$ | $73 / 8$ |  | $9^{23 / 32}$ | $50^{\circ} 59^{\prime}$ |
| $34^{\circ}$ | $8{ }^{1 / 16}$ | $71 / 4$ | $8^{25 / 82}$ | * $10^{17 / 32}$ | $11^{3 / 8}$ | $73 / 16$ | $71 / 2$ | $5^{27 / 32}$ | $9^{29 / 32}$ | $50^{\circ} 25^{\prime}$ |
| $33^{\circ}$ | $7^{27 / 32}$ | $75 / 8$ | $31 / 16$ | *10 $1 / 8$ | $11^{27 / 32}$ | $73 / 16$ | $75 / 8$ | $63 / 32$ | $10^{3 / 32}$ | $49^{\circ} 53^{\prime}$ |
| $32^{\circ}$ | $75 / 8$ $713 / 82$ | 8 | $9^{11 / 32}$ | $* 9^{2} 5 / 32$ $* 9^{3 / 3}$ | * $11^{11} 1 / 16$ | $73 / 16$ $73 / 16$ | $73 / 4$ $77 / 8$ | $68 / 16$ $69 / 16$ | 105/16 | $49^{\circ} 20^{\prime}$ $48^{\circ} 48^{\prime}$ |
| $31^{\circ}$ | $7^{13 / 32}$ | $87 / 16$ | 96/8 | *93/8 | *111/4 | $73 / 16$ | 77/8 | 6\%/16 | $101 / 2$ | $48^{\circ} 48^{\prime}$ |
| $30^{\circ}$ | $73 / 16$ | $8^{27 / 32}$ | $9^{15 / 16}$ | *91/32 | * $10^{13 / 16}$ | $7^{5 / 32}$ | 8 | $6^{13 / 16}$ | $10^{11 / 16}$ | $48^{\circ} 18^{\prime}$ |
| $29^{\circ}$ | $6^{31 / 32}$ | $99 / 32$ | $10^{7 / 32}$ | * $8^{11 / 16}$ | * $10^{3 / 8}$ | $71 / 8$ | $81 / 8$ | $71 / 16$ | $10^{7 / 8}$ | $47^{\circ} 47^{\prime}$ |
| $28^{\circ}$ | $63 / 4$ | $9^{25 / 32}$ | $10^{19 / 32}$ | * $8^{5 / 16}$ | $* 9^{31 / 32}$ | $71 / 16$ | $8{ }^{7 / 32}$ | $7^{11 / 32}$ | $11^{1 / 16}$ | $47^{\circ} 17^{\prime}$ |
| $27^{\circ}$ | $6^{17 / 32}$ | $10^{5 / 16}$ | $10^{3} 1 / 32$ | * ${ }^{3} 1 / 32$ | *99/16 | 7 $615 / 16$ | $8^{11 / 32}$ | $719 / 32$ $7 / 8$ | $111 / 4$ $11 / 16$ | $46^{\circ} 48^{\prime}$ $46^{\circ} 20^{\prime}$ |
| $26^{\circ}$ | 65/16 | 107/8 | $11^{3 / 8}$ | * $75 / 8$ | *95/32 | $6^{15 / 16}$ | $87 / 16$ | $77 / 8$ | 1176 | $46^{\circ} 20^{\prime}$ |
| $25^{\circ}$ | $63 / 32$ | $11^{15 / 32}$ | $11^{13 / 16}$ | * $7 / 32$ | $83 / 4$ | $6^{27 / 32}$ | $8 \% / 16$ | $85 / 32$ |  | $45^{\circ} 52^{\prime}$ |
| $24^{\circ}$ | $5^{2} 7 / 82$ | *1129/32 | *11 ${ }^{11 / 16}$ | *6 $6^{15 / 16}$ | * $3^{11 / 32}$ | $63 / 4$ | $8^{21 / 32}$ | $87 / 16$ | $11^{13 / 16}$ | $45^{\circ} 24^{\prime}$, |
| $23^{\circ}$ | 5 5/8 | *11 $1 / 4$ | *113/16 | *65/8 | * $7^{81 / 32}$ | $68 / 8$ | $88 / 4$ $827 / 3$ | $83 / 4$ | $12$ | $44^{\circ} 56^{\prime}$ |
| $22^{\circ}$ | 53/8 | * $10 \% / 8$ | * $10^{2} 3 / 32$ | * $6 \% / 16$ | * $7 \% 16$ | $6^{1 / 2}$ | $8^{27 / 32}$ | ${ }^{91 / 16}$ | * $111^{13} / 16$ | $44^{\circ} 33$, |
| $21^{\circ}$ | $51 / 8$ | *101/32 | * $101 / 4$ | * 6 | * $73 / 16$ | $6^{11 / 32}$ | $8^{15 / 16}$ | $93 / 8$ | * $11^{21 / 32}$ | $44^{\circ} 11^{\prime}$ |
| $20^{\circ}$ | $4^{18 / 16}$ | *97/16 | * $9^{27 / 32}$ | *5 ${ }^{11 / 16}$ | * $6^{13 / 16}$ | $63 / 16$ | $91 / 32$ | $9^{11 / 16}$ | * $111 / 2$ | $43^{\circ} 48^{\prime}$ |

* Angle exceeds $\mathbf{4 5}^{\circ}$. Pitch given for complement.

FOR ROOF SLOPE PITCH
9" HORIZONTAL TO VERTICAL
12"

| $\begin{gathered} \text { ANGLE } \\ \text { IN PLAN } \end{gathered}$ | R1 | R2 | R3 | P1 | P2-C3 | P3 | C1 | C2 | C4-C5 | C6 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $70^{\circ}$ | *9 $9 / 16$ | $23 / 32$ | $2^{17 / 32}$ | $31 / 2$ | 25/8 | $3^{11 / 32}$ | $2^{17 / 32}$ | $11 / 16$ | $3^{13 / 32}$ | $74^{\circ} 06^{\prime}$ |
| $69^{\circ}$ | *9 9 \% | $25 / 32$ | 25/8 | $3^{11 / 16}$ | $23 / 4$ | $3^{1 / 2}$ | $2^{21 / 32}$ | $25 / 32$ | $3^{19 / 32}$ | $73^{\circ} 19^{\prime}$ |
| $68^{\circ}$ | *9 ${ }^{11 / 1 / 16}$ | $7 / 8$ | $2^{25 / 32}$ | $37 / 8$ | $2^{29} 92$ | $3^{11 / 16}$ | $2^{25 / 32}$ | $27 / 32$ | $3^{25 / 82}$ | $72^{\circ} 32^{\prime}$ |
| $67^{\circ}$ | *0 ${ }^{2}$ 5/32 | $15 / 16$ | $2^{29 / 32}$ | $41 / 16$ | $3^{1 / 16}$ | $3^{13 / 16}$ | $2^{29 / 32}$ | 15/16 | $3^{15 / 16}$ | $71^{\circ} 46^{\prime}$ |
| $66^{\circ}$ | *9 ${ }^{27 / 82}$ | $11 / 32$ | $3^{1 / 32}$ | $49 / 32$ | $33 / 16$ | 4 | $3^{1 / 32}$ | 1 | 41/8 | $71^{\circ} 00^{\prime}$ |
| $65^{\circ}$ | *9 ${ }^{1 / 5 / 16}$ | $11 / 8$ | $3 \mathrm{5} / 32$ | $4^{15 / 82}$ | $3^{11 / 32}$ | $45 / 32$ | $35 / 32$ | $13 / 32$ | $48 / 16$ | $70^{\circ} 13^{\prime}$ |
| $64^{\circ}$ | * $101 / 32$ | $11 / 4$ | 3\%/32 | $4^{111 / 16}$ | $3^{1 / 2}$ | 45/16 | $39 / 32$ | $13 / 16$ | $41 / 2$ | $69^{\circ} 26^{\prime}$ |
| $63^{\circ}$ | ${ }^{*} 101 / 8$ | $1^{111 / 32}$ | $3^{13 / 32}$ | $4^{29 / 32}$ | $3^{11 / 16}$ | $4^{15 / 32}$ | $3^{13 / 32}$ | $19 / 32$ | $4^{11 / 16}$ | $68^{\circ} 40^{\prime}$ |
| $62^{\circ}$ | * $10^{3 / 16}$ | $17 / 16$ | $3^{17 / 32}$ | $53 / 32$ | $3^{13 / 16}$ | 45/8 | $3^{17 / 32}$ | $13 / 8$ | $47 / 8$ | $67^{\circ} 54^{\prime}$ |
| $61^{\circ}$ | * $105 / 16$ | 1916 | $3^{11 / 16}$ | 55/16 |  | $4^{25 / 32}$ | $3^{21 / 32}$ | $1^{15 / 32}$ | 51/16 | $67^{\circ} 08^{\prime}$ |
| $60^{\circ}$ | * $10^{13 / 3}$ | $1^{21 / 32}$ | $3^{13 / 16}$ | $5^{17 / 32}$ | $45 / 32$ | $4^{15 / 16}$ | $3^{2} 5 / 32$ | $1{ }^{19 / 38}$ | $51 / 4$ | $66^{\circ} 24^{\prime}$ |
| $59^{\circ}$ | *101/2 | $125 / 32$ | $3^{15 / 16}$ | $53 / 4$ | $4 \% / 16$ | $53 / 32$ | $3^{29 / 32}$ | $1^{11 / 16}$ | 5\%/16 | $65^{\circ} 38^{\prime}$ |
| $58^{\circ}$ | ${ }^{*} 1 C^{5 / 8}$ | $129 / 3 \mathrm{l}$ | $4^{1 / 16}$ | $\epsilon$ | $41 / 2$ | $51 / 4$ | $41 / 32$ | $1^{13 / 16}$ | $55 / 8$ | $64^{\circ} 53^{\prime}$ |
| $57^{\circ}$ | ${ }^{*} 103 / 4$ | $21 / 32$ | $43 / 16$ | $6^{7 / 32}$ | $4^{21 / 32}$ | $5^{13 / 32}$ | $45 / 32$ | $1^{29 / 32}$ | $5^{13 / 16}$ | $64^{\circ} 08^{\prime}$ |
| $56^{\circ}$ | ${ }^{1} 1 C^{7 / 8}$ | 23/16 | $4^{11 / 32}$ | $6^{15 / 32}$ | $4^{7 / 8}$ | $59 / 16$ | $49 / 32$ | $21 / 32$ | 6 | $63^{\circ} 23^{\prime}$ |
| $55^{\circ}$ | *11 | $25 / 16$ | $4^{15 / 32}$ | $6^{23 / 32}$ | $51 / 32$ | $5^{23 / 32}$ | $4^{13 / 32}$ | 25/32 | $63 / 16$ | $62^{\circ} 41^{\prime}$ |
| $54^{\circ}$ | * $111 / 8$ | $2^{15 / 32}$ | $45 / 8$ | 7 | $57 / 32$ | $57 / 8$ | $4^{17 / 32}$ | $29 / 32$ | $63 / 8$ | $61^{\circ} 55^{\prime}$ |
| $53^{\circ}$ | * $119 / 32$ | $25 / 8$ | $43 / 4$ | $71 / 4$ | 5\%/16 | 6 | $4^{21 / 32}$ | $2^{13 / 32}$ | $6^{19 / 32}$ | $61^{\circ} 11^{\prime}$ |
| $52^{\circ}$ | * $117 / 16$ | $2^{25 / 32}$ | $4^{29 / 32}$ | $71 / 2$ | $55 / 8$ | 65/32 | $4^{2} 5 / 32$ | $2 \% / 16$ | $6^{25 / 32}$ | $60^{\circ} 28^{\prime}$ |
| z $51{ }^{\circ}$ | *11 ${ }^{19 / 32}$ | $2^{15 / 16}$ | $51 / 32$ | $7^{25 / 32}$ | $5^{13 / 16}$ | $69 / 32$ | $4^{29 / 32}$ | $2^{11 / 16}$ | 7 | $59^{\circ} 45^{\prime}$ |
| ${ }^{2} 50^{\circ}$ | * $113 / 4$ | $3^{3 / 3} 2$ | $53 / 16$ | $81 / 16$ | $61 / 32$ | 67/16 | $51 / 32$ | $2^{27 / 32}$ | $73 / 16$ | $59^{\circ} 03^{\prime}$ |
| $\underline{2} 49^{\circ}$ | *11 ${ }^{15 / 16}$ | $39 / 32$ | 5 5/16 | $8^{11 / 32}$ | $61 / 4$ | $6 \% 16$ | 51/8 | 3 | $7^{13 / 32}$ | $58^{\circ} 18{ }^{\prime}$ |
| ¢ $48^{\circ}$ | 117/8 | $3^{15 / 32}$ | $5^{15 / 32}$ | $35 / 8$ | $6^{15 / 32}$ | $6^{11 / 16}$ | 51/4 | $35 / 32$ | $7^{19 / 32}$ | $57^{\circ} 36^{\prime}$ |
| 辿 $47^{\circ}$ | $11^{11 / 16}$ | $3^{21 / 32}$ | $5 / 8$ | $8^{15 / 16}$ | $6^{23 / 32}$ | $6^{13 / 16}$ | $53 / 8$ | $35 / 16$ | $7^{13 / 16}$ | $56^{\circ} 55^{\prime}$ |
| $\stackrel{1}{>} 46^{\circ}$ | $11^{1 / 2}$ | $37 / 8$ | $5^{25 / 32}$ | $91 / 4$ | $6^{15 / 16}$ | $6^{15 / 16}$ | $51 / 2$ | $3^{15 / 32}$ | 3 | $56^{\circ} 13^{\prime}$ |
| $\stackrel{\text { ¢ } 45^{\circ}}{ }$ | 115/16 | $41 / 16$ | $5^{15 / 16}$ | $9^{19 / 32}$ | $73 / 16$ | $71 / 16$ | 5 5/8 | $3^{21 / 32}$ | $87 / 82$ | $55^{\circ} 31^{\prime}$ |
| $\cdots 44^{\circ}$ | $11^{1 / 8}$ | $4 \% / 32$ | $6^{3 / 32}$ | $9^{15 / 16}$ | $7^{15 / 82}$ | 73/16 | $53 / 4$ | $3^{13 / 16}$ | $8{ }^{7 / 16}$ | $54^{\circ} 50^{\prime}$ |
| $\overline{\mathrm{I}} 43^{\circ}$ | $10^{29 / 32}$ | $41 / 2$ | 61/4 | $109 / 32$ | $7^{23 / 32}$ | $79 / 32$ | 57/8 |  | $8^{21 / 32}$ | $54^{\circ} 09^{\prime}$ |
| ${ }^{\circ} 42^{\circ}$ | $10^{23 / 32}$ | $43 / 4$ | $6^{7 / 16}$ | $10^{21 / 32}$ |  | $7^{3 / 8}$ | $5^{31 / 32}$ | $4^{3 / 16}$ | $37 / 8$ | $53^{\circ} 30^{\prime}$ |
| z $41^{\circ}$ | $10 \frac{1}{2}$ | 5 | $6^{19 / 32}$ | $11^{1 / 32}$ | $89 / 32$ | $7^{15 / 32}$ | $63 / 32$ | $43 / 8$ | $9^{3 / 32}$ | $52^{\circ} 50^{\prime}$ |
| ㅇ $40^{\circ}$ | 10\%/32 | $51 / 4$ | $6^{25 / 32}$ | 117/16 | $8^{19 / 32}$ | $79 / 16$ | $67 / 32$ | $49 / 16$ | $95 / 16$ | $52^{\circ} 12^{\prime}$ |
| © $39^{\circ}$ | 101/16 | $5^{17 / 32}$ | $6^{31 / 32}$ | $117 / 8$ | $8^{29 / 32}$ | $7^{21 / 32}$ | 6\%/16 | $4^{25 / 32}$ | $9^{17 / 32}$ | $51^{\circ} 33^{\prime}$ |
| - $38^{\circ}$ | $97 / 8$ | $5^{13 / 16}$ | $7^{5 / 32}$ | * $11^{23 / 32}$ | $97 / 32$ | $7^{23 / 32}$ | 67/16 |  | $93 / 4$ | $50^{\circ} 55^{\prime}$ |
| $37^{\circ}$ $36^{\circ}$ | $95 / 8$ | $6^{3 / 32}$ | $7^{11 / 32}$ | *119/32 | $99 / 16$ | $7^{25 / 32}$ | 6\%/16 | 57/32 | $9^{31 / 32}$ | $50^{\circ} 16^{\prime}$ |
| $36^{\circ}$ | $9^{13 / 32}$ | $6^{13 / 32}$ | $7 \% 16$ | * $10^{29 / 32}$ | $9^{29 / 32}$ | $7^{27 / 32}$ | $6^{21 / 32}$ | 57/16 | 103/16 | $49^{\circ} 39^{\prime}$ |
| $35^{\circ}$ | $93 / 16$ | $63 / 4$ | $7^{2} 5 / 32$ | * $10 \frac{1 / 2}{}$ | $10 \% / 32$ | $7^{29} 92$ | $6^{25 / 32}$ | $5^{21 / 32}$ | $10^{13 / 32}$ | $49^{\circ} 04^{\prime}$ |
| $34^{\circ}$ | $8^{15 / 16}$ | $73 / 32$ | 8 | *101/8 | $10^{11 / 16}$ | $7{ }^{15 / 16}$ | $67 / 8$ | 57/8 | $105 / 8$ | $43^{\circ} 26^{\prime}$ |
| $33^{\circ}$ | $8^{23 / 32}$ | $77 / 16$ | $81 / 4$ | *93/4 | 111/16 | $7^{31 / 32}$ | F | $61 / 8$ | $10^{2} 7 / 32$ | $47^{\circ} 52^{\prime}$ |
| 32 $31^{\circ}$ | $8^{15 / 32}$ | 713/16 | $81 / 2$ | *9 ${ }^{3} / 8$ | 111/2 | 8 | $71 / 8$ | $63 / 8$ | $111 / 16$ | $47^{\circ} 16^{\prime}$ |
| $31^{\circ}$ | $81 / 4$ | $8^{13 / 16}$ | $83 / 4$ | *91/32 | $11^{31 / 32}$ | 8 | $7^{7 / 32}$ | $6^{21 / 32}$ | $115 / 16$ | $46^{\circ} 42^{\prime}$ |
| $30^{\circ}$ |  | $85 / 8$ | 9 | * $8^{21 / 32}$ | *119/16 |  | 75/16 | $6^{29} 932$ | $11^{17 / 32}$ | $46^{\circ} 09^{\prime}$ |
| $29^{\circ}$ | $73 / 4$ $717 / 32$ | $91 / 16$ | $91 / 4$ | *88/16 | *113/32 | $7^{31 / 32}$ | $7^{13 / 32}$ | $7^{3 / 16}$ | $11^{3 / 4}$ | $45^{\circ} 34^{\prime}$ |
| $28^{\circ}$ | $7^{17 / 32}$ | $9^{19 / 32}$ | 9\%/16 | *8 | * $10 \mathrm{~s} / 8$ | $7^{15 / 16}$ | $71 / 2$ | $7^{15 / 32}$ | $11^{31 / 32}$ | $45^{\circ} 01^{\prime}$ |
| $27^{\circ}$ 26 | $79 / 32$ | $10^{3 / 32}$ | 97/8 | *7 ${ }^{21 / 32}$ | *103/16 | $7^{29 / 32}$ | $7^{19 / 32}$ | $73 / 4$ | *1113/16 | $44^{\circ} 31^{\prime}$ |
| $26^{\circ}$ | $71 / 32$ | 105/8 | $10 \frac{1}{4}$ | * $75 / 16$ | * $93 / 4$ | $7^{13 / 16}$ | $7^{11 / 16}$ | $81 / 16$ | * $11^{19 / 32}$ | $44^{\circ} \mathrm{O} 2^{\prime}$ |
| $25^{\circ}$ | $63 / 4$ | $11^{3 / 16}$ | 105/8 | * 7 | *95/16 | $73 / 4$ | $7^{2} 5 / 32$ | $8^{3 / 8}$ | * $11^{13 / 32}$ | $43^{\circ} 32^{\prime}$ |
| $24^{\circ}$ | $6^{1 / 2}$ | +1113/16 | 11 | * $6^{11 / 16}$ | *87/8 | $7^{21 / 32}$ | $77 / 8$ | $8^{11 / 16}$ | *113/16 | $43^{\circ} 04^{\prime}$ |
| $23^{\circ}$ | $61 / 4$ | * $11^{17 / 32}$ | $117 / 16$ | * $53 / 8$ | $* 8^{15 / 32}$ | 79/16 | $7^{15 / 16}$ | $91 / 32$ |  | $42^{\circ} 36^{\prime}$ |
| $22^{\circ}$ | 6 $53 / 4$ | $* 10^{2} 9 / 32$ $* 10^{9 / 32}$ | ${ }_{*}^{11^{2} 9 / 32}$ | * $61 / 16$ | * ${ }^{3} / 32$ | $7^{13 / 32}$ | $81 / 32$ | $93 / 8$ | * $10^{27 / 32}$ | $42^{\circ} 10^{\prime}$ |
| $21^{\circ}$ | $5^{3 / 4}$ | * $10 \% / 32$ | *119/16 | * $53 / 4$ | * $7^{21 / 32}$ | $71 / 4$ | $8^{1 / 8}$ | $9^{23 / 32}$ | * $10^{21 / 32}$ | $41^{\circ} 43^{\prime}$ |
| $20^{\circ}$ | $5^{15 / 32}$ | *9 ${ }^{11 / 16}$ | * $111 / 32$ | *5 ${ }^{1 / 3 / 32}$ | * 7 \%/32 | $73 / 32$ | $8{ }^{3 / 16}$ | 101/16 | $* 10^{17 / 32}$ | $41^{\circ} 15^{\prime}$ |

* Angle exceeds $45^{\circ}$. Pitch given for complement.

8" horizontal to vertical 12"

| $\begin{gathered} \text { ANGLE } \\ \text { in PLAN } \end{gathered}$ | R1 | $\mathbf{R 2}$ | R3 | P1 | P2-C3 | P3 | C1 | C2 | C4-C5 | C6 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $70^{\circ}$ | * $81 / 2$ | 11/16 | 25/16 | 35/8 | 2\%/16 | $31 / 2$ | 25/16 | $11 / 16$ | $3 \% / 16$ | $73^{\circ} 27^{\prime}$ |
| $69^{\circ}$ | *8\%/16 | $3 / 4$ | 2\%/16 | $3^{27 / 32}$ | 2\%/16 | $3^{11 / 16}$ | 27/16 | $3 / 4$ | $33 / 4$ | $72^{\circ} 39^{\prime}$ |
| $68^{\circ}$ | * $85 / 8$ | $27 / 32$ | 29/16 | $41 / 32$ | $2^{11 / 16}$ | $3^{2} 7 / 32$ | $2 \% / 16$ | $13 / 16$ | $3^{15 / 16}$ | $71^{\circ} 50^{\prime \prime}$ |
| $67^{\circ}$ | * $8^{11 / 16}$ | $29 / 32$ | $2^{21 / 32}$ | $41 / 4$ | $2^{13 / 16}$ |  | $2^{21 / 32}$ | $29 / 32$ | $41 / 8$ | $71^{\circ} 01$ ' |
| $66^{\circ}$ | * $83 / 4$ | 1 | $2^{25 / 32}$ | $4^{18 / 32}$ | $2^{31 / 32}$ | 43/16 | $2^{2} 5 / 32$ | ${ }^{31 / 32}$ | $4^{5 / 16}$ | $70^{\circ} 12{ }^{\prime}$ |
| $65^{\circ}$ | * $8^{13}$ | $13 / 32$ | $2^{29 / 32}$ | $4^{21 / 32}$ | $3{ }^{3 / 3} 2$ | $43 / 8$ | $2^{2} \cdot 9 / 32$ | $11 / 16$ | 4 | $69^{\circ} 24^{\prime}$ |
| $64^{\circ}$ | * $87 / 8$ | $13 / 16$ | $3^{1 / 32}$ | $4^{7 / 8}$ | $31 / 4$ | $4^{17 / 32}$ | 3 | $15 / 32$ | $4^{11 / 16}$ | $68^{\circ} 36^{\prime}$ |
| $63^{\circ}$ | * $8^{3} 1 / 3$ | $19 / 32$ | $31 / 8$ | $53 / 32$ | $3^{3 / 8}$ | $4^{23 / 32}$ | $31 / 8$ | $11 / 4$ | $429 / 32$ | 67 ${ }^{\circ} 47^{\prime}$, |
| $62^{\circ}$ | *91/32 | $1^{3 / 8}$ | $31 / 4$ | $56 / 16$ | $3^{17 / 32}$ | $4 \%$ | $31 / 4$ | $111 / 32$ | $53 / 32$ | $66^{\circ} 59^{\prime}$ |
| $61^{\circ}$ | *91/8 | $1^{15 / 32}$ | $3^{3 / 8}$ | $5^{17 / 82}$ | $3^{11 / 16}$ | 51/16 | $3^{11 / 32}$ | 1716 | $59 / 32$ | $66^{\circ} 12{ }^{\prime}$ |
| $60^{\circ}$ | *91/4 | $1^{19 / 32}$ | $31 / 2$ | 5 | $3{ }^{2}$ | 5\%/32 | $3^{15 / 32}$ | $1^{17 / 32}$ | $51 / 2$ | $65^{\circ} 29^{\prime}$ |
| $59^{\circ}$ | *95/16 | $1^{23 / 32}$ | $35 / 8$ |  | 4 | $53 / 8$ | $3 \% / 16$ | $15 / 8$ | $5^{11 / 16}$ | $64^{\circ} 36^{\prime}$ |
| $58^{\circ}$ | *9 ${ }^{13 / 32}$ | $1^{13 / 16}$ | $3^{23 / 32}$ | 67/32 | $45 / 32$ | $59 / 16$ | $311 / 16$ | $13 / 4$ | $5^{29 / 32}$ | $63^{\circ} 49^{\prime}$ |
| $57^{\circ}$ | *917/32 | $1^{15 / 16}$ | $3^{27 / 32}$ | $61 / 2$ | $45 / 16$ | $5^{23 / 32}$ | $3^{1 / 1 / 16}$ | $17 / 8$ | $6^{3 / 32}$ | $63^{\circ} 02{ }^{\prime}$ |
| $56^{\circ}$ | *9 ${ }^{21 / 32}$ | $23 / 32$ | $3^{31 / 32}$ | $63 / 4$ | $41 / 2$ | $5^{29 / 32}$ | $3^{29 / 32}$ | $1^{31 / 32}$ | $65 / 16$ | $62^{\circ} 15^{\prime}$ |
| $55^{\circ}$ | *925 | $27 / 32$ | $43 / 32$ | 7 | $4^{21 / 32}$ | $61 / 16$ | $41 / 32$ | $23 / 32$ | $6^{17 / 32}$ | $61^{\circ} 30^{\prime}$ |
| $54^{\circ}$ | *97/8 | $2^{11 / 32}$ | $47 / 32$ | -1/4 | $4^{27 / 32}$ | 67/32 | $41 / 8$ | 27/32 | $63 / 4$ | $60^{\circ} 42{ }^{\prime}$ |
| $53^{\circ}$ | *10 | $21 / 2$ | $411 / 32$ | $7^{17 / 32}$ | $51 / 32$ | $\mathrm{C}^{13 / 32}$ | 41/4 | $2^{11 / 32}$ | $6^{15 / 16}$ | 59 ${ }^{\circ} 56^{\prime}$ |
| $52^{\circ}$ | *101/8 | $2^{21 / 32}$ | $4^{15 / 32}$ | $7^{13 / 16}$ | 5\%/32 | $6 \% / 15$ | $4^{3 / 8}$ | $21 / 2$ | $7^{5 / 32}$ | $59^{\circ} 11{ }^{\prime}$ |
| $z 51^{\circ}$ | *10\%/32 | $2^{13 / 16}$ | $4^{19 / 32}$ | $83 / 32$ | $5^{13 / 32}$ | $6^{23 / 32}$ | $4^{15 / 32}$ | $25 / 8$ | $73 / 8$ | $58^{\circ} 24^{\prime}$ |
| ${ }^{2} 50^{\circ}$ | ${ }^{*} 107 / 16$ | 3 | $4^{23 / 32}$ | $83 / 8$ | $5^{19 / 82}$ | $67 / 8$ | $4^{19 / 32}$ | $2^{25 / 32}$ | $7^{19 / 32}$ | $7^{\circ} 40$ ' |
| $\underline{z} 49^{\circ}$ | -1019/32 | $35 / 32$ | $4^{27 / 32}$ | $8^{11 / 16}$ | $5^{13 / 16}$ | 71/32 | $411 / 16$ | 21916 | $713 / 16$ | $56^{\circ} 53{ }^{\prime}$ |
| $\vdots 48^{\circ}$ | * $10^{3 / 4}$ | $3^{11 / 32}$ | $4^{31 / 32}$ | 9 | 6 | $73 / 16$ | $4^{13 / 16}$ | $31 / 16$ | $81 / 16$ | $56^{\circ} 09^{\prime}$ |
| $4^{\circ}$ | * $10^{15 / 16}$ | $3^{17 / 32}$ | 53/32 | 95/1c | $67 / 32$ | $7^{11 / 32}$ | $4^{29 / 32}$ | $31 / 4$ | $89 / 32$ | $55^{\circ} 25^{\prime}$ |
| $\stackrel{46}{ }{ }^{\circ}$ | * $111 / 8$ | $3^{23 / 32}$ | $51 / 4$ | $9^{21 / 32}$ | 6\%/16 | $71 / 2$ | 5 | $3^{13 / 32}$ | $81 / 2$ | $54^{\circ} 41^{\prime}$ |
| ※ 45 | *115/16 | $3^{29 / 32}$ | 5 $3 / 8$ | 10 | $6^{21 / 32}$ | $7 \mathrm{5} / 8$ | 51/8 | 3/16 | $3^{23 / 32}$ | $53^{\circ} 58^{\prime}$ |
| ${ }^{\circ} 44^{\circ}$ | * $111 / 2$ | $41 / 8$ | $51 / 2$ | $10^{1} / 3 / 3$ | $6^{29 / 32}$ | $7^{2} 5 / 32$ | 57/32 | 3 3/4 | $8^{31 / 32}$ | $53^{\circ} 14^{\prime}$ |
| $\overline{\mathrm{I}} 43^{\circ}$ | *11 ${ }^{23 / 32}$ | $43 / 8$ | $5^{21 / 32}$ | $10^{11 / 16}$ | $71 / 8$ | $7^{29 / 32}$ | 5\%/16 | $3^{15 / 16}$ | $93 / 16$ | $52^{\circ} 31^{\prime}$ |
| ${ }^{\circ} 42^{\circ}$ | *11 ${ }^{31 / 32}$ | $4^{19 / 32}$ | $5^{13 / 16}$ | $11^{3 / 32}$ | $73 / 8$ | $81 / 32$ | 57/16 | $41 / 8$ | $97 / 16$ | 51 ${ }^{\circ} 48^{\prime}$ |
| z $41^{\circ}$ | $11^{2} 5 / 32$ | $4^{13 / 16}$ | $5^{31 / 32}$ | $11^{15 / 32}$ | $7^{21 / 32}$ | $85 / 32$ | $5^{17 / 32}$ | $48 / 16$ | $9^{11 / 16}$ | $51^{\circ} \mathrm{C} 5^{\prime}$ |
| $\frac{\circ}{1} 40^{\circ}$ | 119/16 | $51 / 16$ | 61/8 | $11^{29 / 32}$ | $7^{15 / 16}$ |  | $55 / 8$ | $41 / 2$ | $9^{15 / 16}$ | $50^{\circ} 24$ |
| O $39^{\circ}$ | $115 / 16$ | 55/16 | 69/32 | * $11{ }^{21} 1 / 32$ | $8^{7 / 32}$ | $83 / 8$ | 53/4 | $4^{23 / 32}$ | 105/32 | $49^{\circ} 43^{\prime}$ |
| $\bigcirc 38^{\circ}$ | $11^{1 / 16}$ | $5^{19 / 32}$ | 67/16 | *111/4 | $8^{17 / 32}$ | $81 / 2$ | $5^{27 / 32}$ | $4^{15 / 16}$ | $10^{13 / 32}$ | $49^{\circ} 02^{\prime}$ |
| $37^{\circ}$ 36 | $10^{13 / 16}$ | 57/8 | $65 / 8$ | *107/8 | $8^{27 / 32}$ | $8^{19 / 32}$ | $5^{15 / 16}$ | $51 / 8$ | $10^{21 / 32}$ | $48^{\circ} 23^{\prime}$ |
| $36^{\circ}$ | 10\%/16 | $65 / 32$ | $6^{2} 5 / 32$ | *101/2 | $95 / 32$ | $8^{11 / 16}$ | $61 / 32$ | $53 / 8$ | $10^{29 / 32}$ | $47^{\circ} 44^{\prime}$ |
|  | 105/16 | $6^{15 / 32}$ | $6^{31 / 32}$ | * $103 / 32$ | $91 / 2$ | 8 | $61 / 8$ | $5^{19 / 32}$ | $113 / 16$ | $47^{\circ} 05^{\prime}$ |
| $34^{\circ}$ | 101/16 | $6^{13 / 16}$ | $75 / 32$ | *93/4 | 97/8 | $8^{13 / 16}$ | 67/32 | $5^{27 / 32}$ | $11^{7 / 16}$ | $46^{\circ} 27^{\prime}$ |
| $33^{\circ}$ | $9^{25 / 32}$ | $71 / 8$ | $7^{111 / 32}$ | *9 ${ }^{3 / 8}$ | $101 / 4$ | $37 / 8$ | $65 / 16$ | $6^{3 / 32}$ | $11^{11 / 16}$ | $45^{\circ} 50^{\prime}$ |
| $32^{\circ}{ }^{\circ}$ | $9^{17 / 32}$ | $71 / 2$ | 7916 $726 / 3$ | *9 ${ }^{*} 8^{21 / 3}$ | $10^{21 / 32}$ | $8^{15 / 16}$ | $63 / 8$ | $6^{11 / 32}$ | $11^{15 / 16}$ | $45^{\circ} 12^{\prime}$ |
| $31^{\circ}$ | $99 / 32$ | $77 / 8$ | $7^{26 / 32}$ | * $8^{21 / 32}$ | 111/16 | $8^{31 / 32}$ | $6^{15 / 32}$ | $65 / 8$ | * $11^{2}$ \%/32 | $44^{\circ} 33^{\prime}$ |
| $\begin{array}{r} 30^{\circ} \\ 29^{\circ} \end{array}$ |  |  |  | *8 ${ }^{5}$ |  | 9 | 16 | $6^{29 / 32}$ | * $11 \%$ | $43^{\circ} 54{ }^{\prime}$ |
| $\begin{aligned} & 29^{\circ} \\ & 28^{\circ} \end{aligned}$ | $8^{23 / 32}$ | $83 / 4$ | $81 / 4$ | * 81 | 1131/32 | 9 | $6^{21 / 82}$ | $78 / 16$ | * 11 \%/16 | $43^{\circ} 19{ }^{\prime}$ |
| $28^{\circ}$ $27^{\circ}$ | $87 / 16$ | $9^{7 / 32}$ | $81 / 2$ | * $7^{11} 1 / 16$ | *11 ${ }^{17 / 32}$ | 9 | $6^{23 / 32}$ | $71 / 2$ | * $113 / 32$ | 42 ${ }^{\circ} 42^{\prime}$ |
| 27 $26^{\circ}$ | $8^{5 / 32}$ | $9^{11 / 16}$ | $83 / 4$ | $* 7 / 8$ | *11/32 | $8^{31 / 32}$ | $6^{13 / 16}$ | $7^{13 / 16}$ | *107/8 | $42^{\circ} 08^{\prime}$ |
| $26^{\circ}$ | $7^{29 / 32}$ | $107 / 32$ | $91 / 16$ | * $71 / 16$ | * $10 \% 16$ | $8^{15 / 16}$ | $6^{29 / 32}$ | 81/8 | * $10^{2} 1 / 32$ | $41^{\circ} 35^{\prime}$ |
| $25^{\circ}$ | $7^{19 / 32}$ | $10^{25 / 32}$ |  | $* 6^{23 / 32}$ | $* 103 / 32$ | $8^{7 / 8}$ | $6^{31 / 32}$ | $8^{15 / 32}$ | * $10^{7 / 16}$ | $41^{\circ} 03{ }^{\prime}$ |
| $24^{\circ}$ | $75 / 16$ | $11^{3 / 8}$ | $9^{23 / 32}$ | * $61 / 16$ | *95/8 | $8^{25 / 32}$ | $7^{1 / 16}$ | $8^{13 / 16}$ | * $10 \frac{1}{4}$ | $40^{\circ} 32^{\prime}$ |
| $\begin{aligned} & 23^{\circ} \\ & 22^{\circ} \end{aligned}$ | 7 | 12 | $101 / 16$ | ${ }^{4} 61 / 8$ | *93/16 | $8^{11 / 16}$ | $71 / 8$ | $9^{7 / 32}$ | * $10 \frac{1}{1 / 16}$ | $40^{\circ} 02 \prime$ |
| $\begin{aligned} & 22^{\circ} \\ & 21^{\circ} \end{aligned}$ | $6^{23 / 32}$ | *11 ${ }^{5} / 16$ | $\begin{aligned} & 10^{15 / 32} \\ & 10^{29 / 32} \end{aligned}$ | * $5^{13 / 16}$ | $* 8 \frac{3}{4}$ <br> * $8 \%$ | $89 / 16$ | $7^{3 / 16}$ | $9^{19 / 32}$ | $* 97 / 8$ | $39^{\circ} 32 \prime$ |
| $21^{\circ}$ | $6^{7 / 16}$ | * $10^{11 / 16}$ | $10^{29 / 32}$ | * $5^{1 / 7 / 32}$ | *85/16 | $8^{13 / 32}$ | $71 / 4$ | $9^{31 / 32}$ | *9 ${ }^{23 / 32}$ | $39^{\circ} 04^{\prime}$ |
| $20^{\circ}$ | $6^{5 / 3} 2$ | *101/16 | $11^{13 / 32}$ | * $51 / 4$ | * 7 7/8 | 81/4 | $7^{11 / 32}$ | $103 / 8$ | *99\% | $38^{\circ} 34^{\prime}$ |

[^1]7" horizontal to vertical $12^{\prime \prime}$

| $\begin{aligned} & \text { ANGLE } \\ & \text { D PLAN } \end{aligned}$ | R1 | R2 | R3 | P1 | P2-C3 | P3 | C1 | C2 | C4-C5 | C6 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $70^{\circ}$ | * $77 / 16$ | $21 / 32$ | 23/32 | $3^{2} 5 / 32$ | 23/16 | $3^{21 / 32}$ | $23 / 32$ | 5/8 | $3^{23 / 32}$ | $72^{\circ} 49^{\prime}$ |
| $69^{\circ}$ | * $71 / 2$ | $3 / 32$ | $23 / 16$ | $3^{31 / 32}$ | $2 \% / 16$ | $3^{13 / 16}$ | $27 / 32$ | $11 / 16$ | $3^{29 / 32}$ | $71^{\circ} 57^{\prime}$ |
| $68^{\circ}$ | * $7^{17} 7 / 32$ | $25 / 32$ | $25 / 16$ | $4^{3 / 16}$ | 27/16 | 4 | $25 / 16$ | $25 / 32$ | $41 / 8$ | $71^{\circ} 06{ }^{\prime}$ |
| $67^{\circ}$ | $* 71932$ | 7/8 | $2^{13 / 32}$ | $4^{13 / 32}$ | $29 / 16$ | $4^{3 / 16}$ | 213/32 | $27 / 32$ | $4 \frac{5}{16}$ | $70^{\circ} 16^{\prime}$ |
| $66^{\circ}$ | *721/32 | $15 / 16$ | $21 / 2$ | $4 \frac{5 / 8}{}$ | $2^{11} 116$ | $43 / 8$ | $21 / 2$ | $15 / 16$ | $41 / 2$ | $69^{\circ} 25^{\prime}$ |
| $65^{\circ}$ | * $7^{23 / 32}$ | $11 / 32$ | 25/8 | $4^{27 / 32}$ | $2^{13 / 16}$ | 4\%/16 | 25/8 | 1 | $4^{23 / 32}$ | $68^{\circ} 35^{\prime}$ |
| $64^{\circ}$ | * $7^{25 / 32}$ | $11 / 8$ | $2^{23 / 32}$ | 51/16 | $2^{15 / 15}$ | $4^{3 / 4}$ | $2^{23 / 32}$ | $13 / 32$ | $4^{29 / 82}$ | $57^{\circ} 43^{\prime}$ |
| $63^{\circ}$ | * $7^{27 / 32}$ | $13 / 16$ | $2^{27 / 32}$ | $59 / 32$ | $33 / 32$ | $4^{16 / 16}$ | $2^{13 / 16}$ | 13/1,6 | $51 / 8$ | $66^{\circ} 53^{\prime}$ |
| $62^{\circ}$ | * $7^{29} / 32$ | $19 / 32$ | $2^{15 / 16}$ | $5^{17 / 32}$ | $37 / 32$ | 51/8 | $2^{29 / 32}$ | $19 / 32$ | 55/16 | $66^{\circ} 03^{\prime}$ |
| $61^{\circ}$ | * 8 | $1^{13 / 32}$ | $3^{1 / 32}$ | $53 / 4$ | $3^{11 / 32}$ | 5\%16 | $3^{1 / 32}$ | $13 / 8$ | $5^{17 / 32}$ | $65^{\circ} 13^{\prime}$ |
| $60^{\circ}$ | * 8 | $11 / 2$ | $35 / 32$ | 6 | $31 / 2$ | $5^{17 / 32}$ | $31 / 8$ | $1^{15 / 32}$ | 53/4 | $64^{\circ} 24^{\prime \prime}$ |
| $59^{\circ}$ | * 8 s/3 | $15 / 8$ | $31 / 4$ | $61 / 4$ | 358 | $5^{23 / 32}$ | $3 \mathrm{t} / 32$ | $19 / 16$ | $5^{31 / 32}$ | $63^{\circ} 32{ }^{\prime}$ |
| $58^{\circ}$ | * $81 / 4$ | $1^{23 / 32}$ | $33 / 8$ | $61 / 2$ | $3^{2} 5 / 32$ | $5^{29 / 32}$ | $55 / 16$ | $1^{21 / 32}$ | $6^{3 / 15}$ | $62^{\circ} 43^{\prime}$ |
| $57^{\circ}$ | $* 8^{11 / 32}$ | $1^{27 / 32}$ | $3^{16 / 32}$ | $63 / 4$ | $3^{15 / 16}$ | $63 / 32$ | $3^{13 / 32}$ | $1^{25 / 32}$ | $6^{13 / 32}$ | $61^{\circ} 54^{\prime}$ |
| $56^{\circ}$ | * $87 / 16$ | $1^{31 / 32}$ | $3 \% / 16$ | 7 | 41/16 | $69 / 32$ | $3^{17 / 32}$ | $17 / 8$ | 65/8 | $61^{\circ} 06^{\prime}$ |
| $55^{\circ}$ | * $8^{17 / 32}$ | $23 / 32$ | $3^{11 / 16}$ | $71 / 4$ | $4^{7 / 3} 2$ | $6^{15 / 32}$ | 35/8 | 2 | $6^{27 / 32}$ | $60^{\circ} 17^{\prime}$ |
| $54^{\circ}$ | $* 8^{21 / 32}$ | $27 / 32$ | $3^{25 / 32}$ | $717 / 32$ | $43 / 8$ | $6^{21 / 32}$ | $3^{23 / 32}$ | 21/8 | $71 / 16$ | $59^{\circ} 28^{\prime}$ |
| $53^{\circ}$ | * $83 / 4$ | $2^{3 / 8}$ | $3{ }^{7 / 8}$ | $713 / 16$ | $4 \% 16$ | $6^{27 / 32}$ | $3^{13 / 16}$ | $21 / 4$ | $75 / 16$ | $58^{\circ} 39^{\prime}$ |
| $52^{\circ}$ $=51{ }^{\circ}$ | * $87 / 8$ | $2^{17 / 32}$ | 4 | $83 / 32$ | $4^{23 / 32}$ | $71 / 32$ | $3^{29 / 32}$ | $23 / 8$ | $7^{17 / 32}$ | $57^{\circ} 51^{\prime}$ |
| $\geq 51{ }^{\circ}$ | *9 | $2^{21 / 32}$ | $43 / 82$ | $83 / 8$ | $4^{7 / 8}$ | $73 / 16$ | 4 | $2^{17 / 32}$ | $7^{25 / 32}$ | $57^{\circ} 03^{\prime}$ |
| $\frac{1}{2} 50^{\circ}$ | * $91 / 8$ | $2^{13 / 16}$ | $4^{7 / 32}$ | $8^{11 / 16}$ | 51/16 | $73 / 8$ | $4^{3 / 32}$ | $2^{21 / 32}$ | 8 | $56^{\circ} 16{ }^{\prime}$ |
| $\geq 49^{\circ}$ | * $91 / 4$ | 3 | $4^{11 / 32}$ | 9 | $51 / 4$ | $79 / 16$ | $4^{3} 16$ | $2^{13 / 16}$ | $81 / 4$ | $55^{\circ} 28^{\prime}$ |
| 〕 $48^{\circ}$ | *97/16 | $31 / 8$ | 47/16 | $95 / 16$ | 5\%/16 | $711 / 16$ | $49 / 32$ | $2^{31 / 32}$ | $81 / 2$ | $54^{\circ} 40^{\prime}$ |
| 价 ${ }^{\circ}$ | *99/16 | 35/16 | 49/16 | $9^{21 / 32}$ | 5 5/8 | $7^{13 / 16}$ | $43 / 8$ | $3^{3 / 32}$ | $83 / 4$ | $53^{\circ} 53^{\prime}$ |
| > $46^{\circ}$ | $* 9^{23 / 32}$ | $31 / 2$ | $4^{21 / 32}$ | 10 | $5^{13 / 16}$ | $7^{16 / 32}$ | $4^{1 / 2}$ | $31 / 4$ | 9 | $53^{\circ} 08^{\prime}$ |
| $\stackrel{4}{\circ} 45^{\circ}$ | * $9^{29} / 32$ | $3^{11 / 16}$ | $4^{2} 5 / 32$ | 10\%8 | 61/32 | $89 / 32$ | $4 \% 16$ | $37 / 16$ | $91 / 4$ | $52^{\circ} 21^{\prime}$ |
| $\because 44^{\circ}$ | * $1 c^{3 / 32}$ | $3^{7 / 8}$ | $4^{29 / 32}$ | $10^{23 / 32}$ | $61 / 4$ | $87 / 16$ | $4^{21 / 32}$ | $3^{19 / 32}$ | $91 / 2$ | $51^{\circ} 35^{\prime}$ |
| $\overline{\mathrm{I}} 43^{\circ}$ | *101/4 | $41 / 16$ | 51/32 | $118 / 32$ | $61 / 2$ | $85 / 8$ | $43 / 4$ | $3^{25 / 32}$ | $9^{25 / 32}$ | $50^{\circ} 48^{\prime}$ |
| ${ }^{\circ} 42^{\circ}{ }^{\circ}$ | ${ }_{*} 10^{1 / 5 / 32}$ | $4^{5 / 176}$ | $55 / 32$ | 111/2 | $6^{23 / 32}$ | $8^{2} 5 / 32$ | $4^{27 / 32}$ | $3^{3} 1 / 32$ | $10^{1 / 32}$ | $50^{\circ} 02 \prime$ |
| ${ }^{\circ} 41^{\circ}$ | * $10^{11 / 16}$ | $4^{17 / 32}$ | 59/32 | $11^{29 / 38}$ | $6^{31 / 32}$ | $8^{1 \% / 16}$ | $4^{15 / 16}$ | $45 / 32$ | $10^{5 / 16}$ | $49^{\circ} 18^{\prime}$ |
| $\frac{0}{\circ} 40^{\circ}$ | * $107 / 8$ | $4^{25 / 32}$ | $5^{13 / 32}$ | * $11^{2} 1 / 32$ | $77 / 32$ | $93 / 32$ | $51 / 32$ | $4^{11 / 32}$ | $1 \mathrm{C}^{19 / 32}$ | $48^{\circ} 34^{\prime}$ |
| < $39^{\circ}$ | * $113 / 32$ | 5 | $5^{17 / 32}$ | * $111 / 4$ | $7^{16 / 32}$ | $91 / 4$ | $51 / 8$ | 4\%/16 | $10^{27 / 3} 2$ | $47^{\circ} 51^{\prime}$ |
| $\bigcirc 38^{\circ}$ | * $113 / 8$ | $51 / 4$ | $5^{2} 1 / 32$ | * $10^{27 / 32}$ | $73 / 4$ | $93 / 8$ | 5\%/16 | $43 / 4$ | $11^{1 / 8}$ | $47^{\circ} 08^{\prime}$ |
| - $37^{\circ}$ | *11 $5 / 8$ | $5^{17 / 32}$ | $5^{13 / 16}$ | * $10^{15 / 32}$ | $81 / 32$ | $91 / 2$ | $59 / 32$ | $4^{31 / 32}$ | $11^{13 / 32}$ | $46^{\circ} 25^{\prime}$ |
| $36^{\circ}$ | *117/8 | $5^{13 / 16}$ | $5^{16 / 16}$ | *103/32 | $85 / 16$ | $96 / 8$ | $5^{11 / 32}$ | $57 / 32$ | $11^{11 / 16}$ | $45^{\circ} 44^{\prime}$ |
| $35^{\circ}$ | $11^{13 / 16}$ | $6^{1 / 8}$ | $\epsilon^{3 / 32}$ | * $9^{23 / 32}$ | $85 / 8$ | $S^{3} / 4$ |  |  | 12 | $45^{\circ} 02{ }^{\prime}$ |
| $34^{\circ}$ | $111 / 2$ | $6^{13 / 32}$ | $61 / 4$ | *93/8 | $8^{31 / 32}$ | 97/8 | $5^{11 / 32}$ | $5^{11 / 16}$ | *11 ${ }^{11 / 16}$ | $44^{\circ} 13^{\prime}$ |
| $33^{\circ}$ | $11^{7 / 32}$ | $6^{23 / 32}$ | $67 / 16$ | *91/32 | $95 / 16$ | $9^{3} 1 / 32$ | $5^{19 / 32}$ | $5^{15 / 16}$ | *11 $7 / 16$ | $43^{\circ} 38^{\prime}$ |
| $32^{\circ}{ }^{\circ}$ | $\begin{aligned} & 10^{29} 92 \\ & 10^{19} \end{aligned}$ | $71 / 16$ $77 / 16$ | $6^{19 / 32}$ $6^{26 / 32}$ | *8 $8^{11 / 16}$ | $9^{21 / 32}$ $10^{1 / 16}$ | 101/16 | $511 / 16$ $5^{3 / 4}$ | $\epsilon^{3 / 16}$ | $* 113 / 32$ $* 10^{29 / 32}$ | $42^{\circ} 56$ $42^{\circ} 16^{\prime}$ |
| $31^{\circ}$ | $10^{19 / 32}$ | 7/16 | $6^{26 / 32}$ | * $8^{11 / 32}$ | 101/16 | 101/8 | $53 / 4$ | $6^{15 / 32}$ | * $10{ }^{29 / 3} 2$ | $42^{\circ} 16^{\prime}$ |
| $\begin{aligned} & 30^{\circ} \\ & 29^{\circ} \end{aligned}$ | $109 / 32$ | $7^{27 / 32}$ | $6^{15 / 16}$ | * $81 / 32$ | $10^{15 / 32}$ | $10^{3 / 16}$ | $5^{13 / 16}$ | $6^{2} 5 / 32$ | * $10^{21 / 3}$ | $41^{\circ} 36{ }^{\prime}$ |
| $29^{\circ}$ | $9^{15 / 16}$ | $8^{7 / 32}$ | $7^{5 / 32}$ | * ${ }^{111 / 16}$ | $10^{2} 9 / 82$ | $10 \frac{1}{4}$ | $57 / 8$ | $7^{1 / 16}$ | * $10^{13 / 32}$ | $40^{\circ} 57^{\prime}$ |
| $28^{\circ}{ }^{\circ}$ | $9^{2} 1 / 32$ | $8^{21 / 32}$ | $73 / 8$ $719 / 3$ | *73/8 | $113 / 8$ $11^{2} / 82$ | $10 \% / 32$ | $5^{31 / 32}$ | $7^{13 / 32}$ | * $103 / 16$ | 40 ${ }^{\circ} 19^{\prime}$ |
| $27^{\circ}$ 26 | $95 / 16$ $91 / 32$ | $9^{3 / 32}$ $9^{19 / 32}$ | $719 / 32$ $7^{13} 116$ | $* 71 / 16$ $* 6^{25 / 32}$ | ${ }_{* 111^{2} 7 / 8}$ | $109 / 32$ $109 / 32$ | $61 / 32$ $6^{3 / 32}$ | $7^{23 / 32}$ $8^{11 / 16}$ | $* 9^{31 / 32}$ $* 93 / 4$ | $39^{\circ} 42$ $39^{\circ} 06^{\prime}$ |
| 26 |  | $919 / 32$ | $7{ }^{13 / 16}$ | *6 ${ }^{2} / 32$ | *11 18 | 10\%32 | 63 | $81 / 1$ | *93/4 | $39^{\circ} 06$ |
| $25^{\circ}$ | $8^{11 / 16}$ | 105/32 | $81 / 16$ | * $6^{15 / 32}$ | * $11{ }^{3 / 3} 2$ | 101/4 | $65 / 32$ | $87 / 16$ | *9 ${ }^{17 / 32}$ | $38^{\circ} 29^{\prime}$ |
| $24^{\circ}$ | $8^{3 / 8}$ | $10^{23 / 32}$ | $8^{11 / 32}$ | *63/16 | * $10^{19} 9 / 32$ | 103/16 | $6^{7 / 82}$ | $8^{13 / 16}$ | *95/16 | $37^{\circ} 55^{\prime}$ |
| $23^{\circ}{ }^{\circ}$ | $8^{1 / 16}$ $7^{23 / 32}$ | $11^{5 / 15}$ | $8^{19} 1 / 32$ $9^{1 / 32}$ | *5 $7 / 8$ | * $103 / 32$ | $101 / 8$ | $69 / 32$ | $9^{7 / 32}$ | *9 ${ }^{5 / 3}{ }^{3}$ | $37^{\circ} 21^{\prime}$ |
| $22^{\circ}$ | $7^{23 / 82}$ $7^{3 / 8}$ | ${ }_{* 12}^{12} 1^{11 / 32}$ | $9^{1 / 32}$ $9^{13 / 32}$ | $* 5 \frac{5 / 8}{4}$ $* 5^{11 / 32}$ | $* 9 \%$ $* 91 / 8$ | 101/32 | $6^{11 / 32}$ | $95 / 8$ | $* 8^{31 / 32}$ | 36 ${ }^{\circ} 48^{\prime}$ |
| 21 | 7 | *11 $11 / 32$ | $9^{13 / 32}$ | *5 ${ }^{11 / 32}$ | *91/8 | $9^{29 / 32}$ | $6^{13 / 32}$ | $10^{1 / 16}$ | * $8^{25 / 32}$ | $36^{\circ} 16$ |
| $20^{\circ}$ | $71 / 32$ | * $10^{11 / 16}$ | $9^{23 / 32}$ | * $51 / 16$ | * $8^{21 / 32}$ | $93 / 4$ | $67 / 16$ | 101/2 | * 8 5/8 | $35^{\circ} 44^{\prime}$ |

* Angle exceeds $45^{\circ}$. Pitch given for complement.
$6^{\prime \prime}$ HORIZONTAL TO VERTICAL $12{ }^{\prime \prime}$

| $\begin{aligned} & \text { ANGLE } \\ & \text { D PLAN } \end{aligned}$ | R1 | R2 | R3 | P1 | P2-C3 | P3 | C1 | C2 | C4-C5 | C6 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $70^{\circ}$ | * 6 3/8 | $19 / 32$ | $17 / 8$ | $3^{29 / 32}$ | $1^{31 / 32}$ | $3^{13 / 16}$ | $1^{27 / 32}$ | $19 / 32$ | $3^{2} 7 / 32$ | $72^{\circ} 10^{\prime}$ |
| $69^{\circ}$ | * $67 / 16$ | $21 / 32$ | 115/16 | $4^{1 / 8}$ | $21 / 16$ |  | $15 / 16$ | $21 / 32$ | $41 / 16$ | $71^{\circ} 17^{\prime}$ |
| $68^{\circ}$ | * $6^{15 / 32}$ | $23 / 32$ | $21 / 32$ | $4^{11 / 32}$ | $23 / 16$ | $4^{3 / 16}$ | $21 / 32$ | $23 / 32$ | $49 / 32$ | $70^{\circ} 24^{\prime}$ |
| $67^{\circ}$ | * $61 / 2$ | $25 / 32$ | $21 / 8$ | $4 \% 16$ | $29 / 32$ | $48 / 8$ | 21/8 | $25 / 82$ | $4^{15 / 32}$ | $69^{\circ} 32^{\prime}$ |
| $66^{\circ}$ | * 6 \% 16 | 7/8 | 27/32 | $4^{25 / 32}$ | $2^{13 / 32}$ | $4^{19 / 32}$ | $27 / 32$ | $27 / 32$ | $4^{11 / 16}$ | $68^{\circ} 39^{\prime}$ |
| $65^{\circ}$ | * $6 \frac{5 / 8}{}$ | 15/16 | 2\%/16 | 5 | $21 / 2$ | $4^{25 / 32}$ | 2\%16 | $15 / 16$ | $4^{29 / 32}$ | $67^{\circ} 47^{\prime}$ |
| $64^{\circ}$ | $*^{*} 6^{11 / 16}$ | $11 / 32$ | $2^{13 / 32}$ | $51 / 4$ | 25/8 |  | $2^{13 / 32}$ |  | 51/8 | $66^{\circ} 53^{\prime}$ |
| $63^{\circ}$ | * $63 / 4$ | $13 / 32$ | $21 / 2$ | $5^{15 / 82}$ | 23/4 | 53/16 | $21 / 2$ | $13 / 32$ | $5^{11 / 32}$ | $66^{\circ} 01^{\prime}$ |
| $62^{\circ}$ | * $6^{18 / 16}$ | $13 / 16$ | $2^{19 / 32}$ | $5^{23 / 32}$ | $2^{27 / 32}$ | $5^{13 / 32}$ | $2^{19 / 32}$ | $15 / 32$ | $5 \% / 16$ | $65^{\circ} 07^{\prime}$ |
| $61^{\circ}$ | * $67 / 8$ | $19 / 82$ | $2^{11 / 16}$ | $5^{31 / 32}$ | $2^{31 / 32}$ | $5^{19 / 32}$ | $2^{21 / 32}$ | $11 / 4$ | $5^{2} 5 / 32$ | $64^{\circ} 16^{\prime}$ |
| $60^{\circ}$ | * 6 | $13 / 8$ | 225/32 | 63/16 | $3 \frac{3}{32}$ | $5^{13 / 16}$ | $23 / 4$ | $1^{11 / 32}$ |  | $63^{\circ} 26^{\prime}$ |
| $59^{\circ}$ | * 7 | $11 / 2$ | $27 / 8$ | 6\%/16 | $37 / 32$ |  | $2^{27 / 32}$ | $17 / 16$ | $67 / 32$ | $62^{\circ} 32^{\prime}$ |
| $58^{\circ}$ | * 71 | $1^{19 / 32}$ | $2^{31 / 32}$ | $6^{11 / 16}$ | $3^{11 / 32}$ | $67 / 82$ | $2^{15 / 16}$ | $1 \% 16$ | $6^{15 / 32}$ | $61^{\circ} 40^{\prime}$ |
| $57^{\circ}$ | * $75 / 32$ | $1^{11 / 16}$ | $3^{1 / 16}$ | $C^{31 / 32}$ | $31 / 2$ | $67 / 16$ |  | $1^{21 / 32}$ | $6^{11 / 16}$ | $60^{\circ} 49^{\prime}$ |
| $56^{\circ}$ | * $71 / 4$ | $1^{13 / 16}$ | $31 / 8$ | $71 / 4$ | $35 / 8$ | 65/8 | $33 / 32$ | $13 / 4$ | $6^{15 / 16}$ | $59^{\circ} 58^{\prime}$ |
| $55^{\circ}$ | * 7 5/16 | $1^{15 / 16}$ | $37 / 32$ | $71 / 2$. | $33 / 4$ | $6^{2} 7 / 82$ | 33/16 | $17 / 8$ | 7\%/16 | $59^{\circ} 08^{\prime}$ |
| $54^{\circ}$ | *713/32 | 21/15 | $35 / 16$ | $7^{13 / 16}$ | $3^{29 / 32}$ | $71 / 32$ | $39 / 32$ | $1^{31 / 32}$ | $7^{13 / 32}$ | $58^{\circ} 16^{\prime}$ |
| $53^{\circ}$ | * $71 / 2$ | 23/16 | $3^{13 / 32}$ | $83 / 32$ | $41 / 16$ | $71 / 4$ | $3^{11 / 32}$ | $23 / 32$ | $7^{21 / 32}$ | $57^{\circ} 25^{\prime}$ |
| 52 ${ }^{\circ}$ | * $75 / 8$ | 25/16 | $31 / 2$ | $8^{13 / 32}$ | $4^{3 / 16}$ | $7^{1 / 5 / 32}$ | $3{ }^{7 / 16}$ | $21 / 32$ | $729 / 32$ | 56 ${ }^{\circ} 33^{\prime}$ |
| z $51^{\circ}$ | * $7^{23 / 32}$ | 2\%/16 | $3^{19 / 32}$ | $8^{23 / 32}$ | $4^{11 / 32}$ | $7^{11 / 16}$ | $3^{17 / 32}$ | $2^{11 / 32}$ | $8 \frac{5}{32}$ | $55^{\circ} 44^{\prime}$ |
| ${ }^{2} 50^{\circ}$ | * $7^{27} 73$ | $2^{19 / 32}$ |  | 9 | $41 / 2$ | $7^{29} 93$ | $3^{19 / 32}$ | $2^{15 / 32}$ | 87/16 | $54^{\circ} 53^{\prime}$ |
| $\underline{z} 49^{\circ}$ | * $7^{31 / 32}$ | $23 / 4$ | $3^{25 / 32}$ | $9^{11 / 82}$ | $4^{11 / 16}$ | $83 / 32$ | $3^{11 / 16}$ | $25 / 8$ | $8^{11 / 16}$ | $54^{\circ} 02{ }^{\prime}$ |
| ¢ $48^{\circ}$ | * $83 / 32$ | $2^{29 / 32}$ | $37 / 8$ | $9^{21 / 32}$ | $4^{27 / 32}$ | $85 / 16$ | $3^{25 / 32}$ | $23 / 4$ | $8^{31 / 32}$ | $53^{\circ} 12^{\prime}$ |
| 近 $47^{\circ}$ | *87/32 | $31 / 16$ | $3^{31 / 32}$ | 10 | 5 | $3^{17 / 32}$ | $3^{27 / 32}$ | $2^{29 / 32}$ | $97 / 32$ | $52^{\circ} 24^{\prime}$ |
| $\stackrel{1}{>} 46^{\circ}$ | * $8^{11 / 32}$ | $3^{7 / 32}$ | $41 / 16$ | 103/8 | $53 / 16$ | $83 / 4$ | $3^{15 / 16}$ | $31 / 16$ | $91 / 2$ | $51^{\circ} 34^{\prime}$ |
| $\stackrel{45}{\circ}$ | * $81 / 2$ | $3^{13 / 32}$ | $45 / 3$ | $10^{23 / 32}$ | 53/8 | $8^{15 / 16}$ | 4 | 3132 | $9^{13 / 16}$ | $50^{\circ} 46^{\prime}$ |
| $\cdots 44^{\circ}$ | * $8^{21 / 32}$ | $3^{19 / 32}$ | $41 / 4$ | $11^{3 / 32}$ | $59 / 16$ | $95 / 82$ | $41 / 16$ | $3^{3 / 8}$ | 103/32 | $49^{\circ} 56$ |
| 产 $43^{\circ}$ | * $8^{13 / 16}$ | $33 / 4$ | $4^{11 / 32}$ | $111 / 2$ | $53 / 4$ | $9^{11 / 82}$ | $45 / 32$ | $3^{17 / 32}$ | $10^{3 / 8}$ | $49^{\circ} 08^{\prime}$ |
| ${ }^{\circ} 42^{\circ}{ }^{\circ}$ | * $8^{3} 1 / 32$ | $3^{31 / 82}$ | 47/16 | $11^{29 / 82}$ | $5^{31 / 32}$ | 99/16 | $47 / 32$ | $3^{23 / 32}$ | $10^{11 / 16}$ | $48^{\circ} 20^{\prime}$ |
| ${ }^{\circ} 41^{\circ}$ | *95/32 | $4 \% / 32$ | 4\%/16 | * $11^{11 / 16}$ | $63 / 16$ | 93 | 46/16 | $3^{29 / 32}$ | 11 | $47^{\circ} 32$ |
| $40^{\circ}$ | * $9^{11 / 32}$ | $43 / 8$ | $4^{21 / 32}$ | * $111 / 4$ | $6^{13 / 32}$ | $9^{31 / 32}$ | $4^{3 / 8}$ | $4^{3 / 32}$ | $11 \% / 32$ | $46^{\circ} 45^{\prime}$ |
| § $39^{\circ}$ | *9\%/16 | $419 / 32$ | $43 / 4$ | *10\% | $65 / 8$ | 105/32 | $4^{18 / 32}$ | $49 / 32$ | $11^{19 / 32}$ | $45^{\circ} 58^{\prime}$ |
| - $38^{\circ}{ }^{\circ}$ | * $93 / 4$ | $4^{27 / 32}$ | $47 / 8$ $431 / 32$ | *1018/32 | $67 / 8$ | $10^{11 / 32}$ | $4^{17 / 32}$ | $4^{18 / 32}$ | 1129/32 | $45^{\circ} 09^{\prime}$ |
| $\begin{aligned} & 37^{\circ} \\ & 36^{\circ} \end{aligned}$ | * 10 $* 10$ * | $\begin{aligned} & 5^{3 / 32} \\ & 5^{11 / 32} \end{aligned}$ | $4^{31 / 32}$ $5^{3 / 32}$ | *101/8 | $71 / 8$ $73 / 8$ | $10^{17 / 32}$ $10^{23 / 32}$ | $4^{19 / 82}$ $4^{21 / 32}$ | $4^{11 / 16}$ $4^{29 / 32}$ | * $11 \frac{3}{4}$ | $44^{\circ} 24^{\prime}$ $43^{\circ} 39^{\prime}$ |
| $36^{\circ}$ | *107/3 2 | $5^{11 / 32}$ | $53 / 32$ | * $98 / 4$ | $73 / 8$ | $10^{23 / 32}$ | $4^{21 / 32}$ | $4^{2} 9 / 32$ | *11/16 | $43^{\circ} 39$ |
| $35^{\circ}$ | *10 $0^{15 / 32}$ | $5 \mathrm{~L} / 8$ | 57/32 | * $9^{13 / 32}$ | $7^{21 / 32}$ | $107 / 8$ | $4^{23 / 32}$ | 55/32 | *115/32 | $42^{\circ} 52^{\prime}$ |
| $34^{\circ}$ | * $103 / 4$ | $5^{29 / 32}$ | $5^{11 / 32}$ | *91/16 | $7^{15 / 16}$ | 111/32 | $4^{25 / 32}$ | $53 / 8$ | * $10^{7 / 8}$ | $42^{\circ} 08^{\prime}$ |
| $33^{\circ}$ | * $111 / 32$ | $6^{3 / 16}$ | $5^{15 / 32}$ | * $8^{3}{ }^{4}$ | $81 / 4$ | $11^{3 / 16}$ | $4^{27 / 32}$ | 5 5/8 | * $10^{19 / 82}$ | $41^{\circ} 24^{\prime}$ |
| $\begin{aligned} & 32^{\circ} \\ & 31^{\circ} \end{aligned}$ | *11 ${ }^{5 / 16}$ | $61 / 2$ 67 | $519 / 32$ $53 / 4$ | * $83 / 8$ | $8 \% / 16$ | $11^{11 / 32}$ | $4^{29 / 32}$ | $5^{29 / 32}$ | *105/16 | $40^{\circ} 40^{\prime}$ |
| $31^{\circ}$ | *11 ${ }^{21 / 32}$ | $67 / 8$ | $53 / 4$ | * $81 / 16$ | $8^{15 / 16}$ | $11^{15 / 32}$ | $4^{31 / 32}$ | $63 / 16$ | * $101 / 16$ | $39^{\circ} 57^{\prime}$ |
| $30^{\circ}$ | 12 | $78 / 16$ | $57 / 8$ | * $73 / 4$ | $95 / 16$ | $11^{5 / 8}$ | $51 / 32$ | $6^{13 / 82}$ | *9 ${ }^{13 / 16}$ | $39^{\circ} 14^{4}$ |
| $29^{\circ}$ | $115 / 8$ | $7 \% 16$ | $61 / 32$ | * $77 / 16$ | $9^{21 / 32}$ | $11^{23 / 32}$ | $53 / 32$ | $6^{3} / 4$ | *9\%16 | $38^{\circ} 33^{\prime}$ |
| $\begin{aligned} & 28^{\circ} \\ & 27^{\circ} \end{aligned}$ | 109/32 | $7^{31 / 32}$ | $67 / 32$ | *71/8 | $10^{3 / 3}{ }^{2}$ | $11^{13 / 16}$ | $55 / 32$ | $73 / 38$ | *9 ${ }^{5 / 16}$ | $37^{\circ} 51^{\prime}$ |
| $27^{\circ}$ 26 | $10^{2} 9 / 32$ $10^{17 / 32}$ | $8^{13 / 32}$ | 63/8 | *6 ${ }^{27 / 32}$ | $10^{17 / 32}$ | $11^{2} 9 / 32$ | $57 / 82$ | $7^{13 / 32}$ | *93/32 | $37^{\circ} 10^{\prime}$ |
| $26^{\circ}$ | $10^{17 / 32}$ | $8^{7 / 8}$ | $6 \% 16$ | *6\%/16 | 11 | $11^{31 / 32}$ | $51 / 4$ | $725 / 3_{2}$ | * $8^{7 / 8}$ | $36^{\circ} 30^{\prime}$ |
| $25^{\circ}$ | $105 / 32$ | $9^{11 / 32}$ |  | * $61 / 4$ | $11^{1 / 2}$ | 12 | $5{ }^{5 / 16}$ | 81/8 | $* 8^{21 / 32}$ | $35^{\circ} 51^{\prime}$ |
| $24^{\circ}$ | $9^{2} 5 / 32$ | $9^{27 / 32}$ $10^{13 / 32}$ | $6^{15 / 16}$ | *6 | $* 11^{15} / 16$ | $12$ | $53 / 8$ | $8^{1 / 2}$ | $* 8^{15 / 32}$ | $35^{\circ} 13^{\prime}$ |
| $\begin{aligned} & 23^{\circ} \\ & 22^{\circ} \end{aligned}$ | $9^{3 / 8}$ | $10^{13 / 32}$ | $7^{5 / 38}$ | $* 5^{11 / 16}$ | $* 113 / 8$ | $11^{31 / 32}$ | $5^{13 / 32}$ | $8^{29 / 82}$ | * $81 / 4$ | $34^{\circ} 36^{\prime}$ |
| $22^{\circ}$ | $9 .$ | 11 | $\begin{aligned} & 713 / 32 \\ & \end{aligned}$ | $* 5 \% / 16$ | $* 10^{27} / 32$ | $11^{15 / 16}$ | $516 / 32$ | $9^{3 / 8}$ | *81/16 | $34^{\circ} 00^{\prime}$ |
| $21^{\circ}$ | $85 / 8$ | $11^{11 / 16}$ | $7^{11 / 16}$ | *5 $5 / 32$ | *10\%/16 | $11^{27 / 32}$ | $51 / 2$ | $9^{2} 7 / 32$ | * $7^{29} 9 / 32$ | $33^{\circ} 23^{\prime}$ |
| $20^{\circ}$ | $87 / 82$ | * $115 / 8$ | 8 | * $47 / 8$ | *9 $9^{25 / 32}$ | $11^{3} / 4$ | 5\%16 | 105/16 | * $7 \%$ | $32^{\circ} 48^{\prime}$ |

* Angle exceeds $\mathbf{4 5}^{\circ}$. Pitch given for complement.

5" horizontal to vertical 12"

| $\begin{gathered} \text { ANGLE } \\ \text { IN PLAN } \end{gathered}$ | R1 | R2 | R3 | P1 | P2-C3 | P3 | C1 | C2 | C4-C5 | C6 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $70^{\circ}$ | *5\%/16 | $17 / 32$ | $1^{19 / 32}$ | $41 / 32$ | $1^{11 / 16}$ | $3^{31 / 32}$ |  | $17 / 32$ | 4 | $71^{\circ} 35^{\prime}$ |
| $69^{\circ}$ | * $53 / 8$ | $19 / 3.2$ | $1^{2} 1 / 32$ | $41 / 4$ | $1^{2} 5 / 32$ | $45 / 32$ | 121/32 | 19/32 | $4^{7 / 32}$ | $70^{\circ} 40^{\prime}$ |
| $68^{\circ}$ | $* 5^{13 / 32}$ | $21 / 32$ | $13 / 4$ | $418 / 32$ | $17 / 8$ | $43 / 8$ | $13 / 4$ | $21 / 32$ | $4 \% 16$ | $69^{\circ} 45^{\prime}$ |
| $67^{\circ}$ | * $57 / 16$ | $23 / 32$ | $1^{13 / 16}$ | $411 / 16$ | $1^{31 / 32}$ | $4^{19 / 32}$ | $1^{13 / 16}$ | $23 / 32$ | $4^{21 / 32}$ | $68^{\circ} 50^{\prime}$ |
| $66^{\circ}$ | * $51 / 2$ | $25 / 32$ | $129 / 32$ | $4^{15 / 16}$ | $21 / 16$ | $4^{25 / 32}$ | $1^{29 / 32}$ | $25 / 32$ |  | $67^{\circ} 56^{\prime}$ |
| $65^{\circ}$ | * $5^{17 / 32}$ | $27 / 32$ | $1^{31 / 32}$ | 5 $5 / 32$ | 25/32 | 5 | $1^{31 / 32}$ | $27 / 32$ | $53 / 32$ | $67^{\circ} 02{ }^{\prime}$ |
| $64^{\circ}$ | *5916 | $29 / 32$ | 21/16 | $5^{13 / 32}$ | $21 / 4$ | $57 / 32$ | 21/16 | 29/32 | $5 / 32$ $5 \% 16$ | $66^{\circ} 06^{\prime}$ |
| $63^{\circ}$ | *5/8 |  | $21 / 8$ | $5^{21 / 32}$ | $2^{11 / 32}$ | 57/16 | $21 / 8$ | ${ }^{31 / 32}$ | $5^{17 / 32}$ | $65^{\circ} 12^{\prime}$ |
| $62^{\circ}$ | * $5^{21 / 32}$ | 11/16 | $27 / 38$ | $57 / 8$ | 27/16 | $5^{21 / 32}$ | 23/16 | 11/16 | $5^{25 / 32}$ | $64^{\circ} 17^{\prime}$ |
| $61^{\circ}$ | * $5^{23 / 82}$ | $11 / 8$ | 29/32 | $61 / 8$ | 29/16 | $57 / 8$ | $29 / 82$ |  | 6 | $63^{\circ} 24^{\prime}$ |
| $60^{\circ}$ | * $5^{25 / 38}$ | $17 / 32$ | $23 / 8$ | $6^{18 / 32}$ | $2^{21 / 32}$ | $63 / 32$ | $2^{11 / 32}$ | $17 / 32$ | 61/4 | $62^{\circ} 30^{\prime}$ |
| $59^{\circ}$ | * $5^{27 / 32}$ | $18 / 16$ | $27 / 16$ | $6^{21 / 32}$ | $2^{2} 5 / 32$ | $65 / 16$ | $2^{13 / 32}$ | $19 / 32$ | $61 / 2$ | $61^{\circ} 34^{\prime}$ |
| $58^{\circ}$ | * $5^{29 / 32}$ | $1^{13 / 32}$ | $2^{17 / 32}$ | $6^{15 / 16}$ | $27 / 8$ | $6^{17 / 32}$ | $21 / 2$ | $13 / 8$ | $6^{23 / 32}$ | $60^{\circ} 42^{\prime}$ |
| $57^{\circ}$ | * $5^{31 / 32}$ | $11 / 2$ | $2^{19 / 32}$ | $73 / 16$ | 3 | $63 / 4$ | 2\%/16 | $1^{15 / 32}$ | $6^{31 / 32}$ | $59^{\circ} 48^{\prime}$ |
| $56^{\circ}$ | *61/32 | $15 / 8$ | $2^{21 / 32}$ | $7^{16 / 32}$ | $33 / 32$ | 7 | 28/8 | $1 \% / 16$ | $71 / 4$ | $58^{\circ} 54^{\prime}$ |
| $55^{\circ}$ | * $63 / 32$ | $1^{23 / 32}$ | $2 \frac{3}{4}$ | $73 / 4$ | $37 / 32$ | 77/32 | $2^{23 / 32}$ | $1^{21 / 32}$ | $71 / 2$ | $58^{\circ} 02{ }^{\prime}$ |
| $54^{\circ}$ | * $63 / 16$ | $127 / 38$ | $2^{13 / 16}$ | 81/16 | $3^{11 / 32}$ | 7\%16 | $2^{25 / 32}$ | $1^{25 / 32}$ | $73 / 4$ | $57^{\circ} 08^{\prime}$ |
| $53^{\circ}$ | * $61 / 4$ | $1^{15 / 16}$ | $27 / 8$ | $8^{11 / 32}$ | $3^{15 / 32}$ | $711 / 16$ | $2^{27 / 32}$ | $17 / 8$ | 8 | $56^{\circ} 14{ }^{\prime}$ |
| 52 ${ }^{\circ}$ | * $6^{11 / 32}$ | $21 / 16$ | $2^{31 / 32}$ | $8^{21 / 32}$ | $3^{19 / 32}$ | $7^{15 / 16}$ | $2^{15 / 16}$ | 2 | $89 / 32$ | $55^{\circ} 21^{\prime}$ |
| z $51^{\circ}$ | * $67 / 16$ | $23 / 16$ | $31 / 82$ | $8^{31 / 32}$ | $3^{23 / 32}$ | $83 / 16$ | 3 | $23 / 32$ | $89 / 16$ | $54^{\circ} 27^{\prime}$ |
| ${ }^{2} 50^{\circ}$ | *C ${ }^{17 / 32}$ | 25/16 | $31 / 8$ | $9 \% / 32$ | $37 / 8$ | $8^{13 / 32}$ | $31 / 16$ | 27/32 | $8^{27 / 32}$ |  |
| $\underline{2} 49^{\circ}$ | *6/8 | 2\%/16 | 3/16 | 95/8 | 4 | $8^{21 / 32}$ | $3^{1 / 8}$ | 211/32 | 91/82 | $53^{\circ} 41^{\prime}$ |
| $\geqq 48^{\circ}$ | * 6 3/4 | 2\%/16 | 39/32 | $9^{31 / 32}$ | $45 / 32$ | $8^{29 / 32}$ | $33 / 16$ | $2^{15 / 32}$ | $97 / 16$ | $51^{\circ} 50$ |
| - $47^{\circ}$ | * $6^{27 / 32}$ | $2^{23} / 82$ | $3^{11 / 32}$ | 105/16 | 4516 | $95 / 32$ | $31 / 4$ | 25/8 | $9^{23 / 32}$ | $50^{\circ} 58^{\prime}$ |
| > $46^{\circ}$ | * $6^{31 / 32}$ | $27 / 8$ | $3^{13 / 32}$ | $10^{11 / 16}$ | $4^{15 / 32}$ | $9^{13 / 32}$ | $3^{11 / 32}$ | $23 / 4$ | 101/32 | $50^{\circ} 06^{\prime}$ |
| $\stackrel{45}{ }{ }^{\circ}$ | * $71 / 16$ | 3 | $31 / 2$ | 111/16 | $4^{5 / 8}$ | $9^{21 / 32}$ | $3^{13 / 32}$ | $2^{29 / 32}$ | $10^{11 / 32}$ | $49^{\circ} 12{ }^{\prime}$ |
| ${ }^{\circ} 44^{\circ}$ | *7\%/32 | $35 / 32$ | 39/16 | $117 / 16$ | $4^{25 / 32}$ | $9^{29 / 32}$ | $3^{15 / 32}$ | $31 / 16$ | $10^{21 / 32}$ | $48^{\circ} 22^{\prime}$ |
| $\overline{\mathrm{I}} 43^{\circ}$ | * $7^{11 / 32}$ | $3 \mathrm{~b} / 16$ | $3^{21 / 32}$ | 117/8 | $4^{31 / 32}$ | 105/32 | $3^{17 / 32}$ | $33 / 16$ | $10^{31 / 32}$ | $47^{\circ} 30^{\prime}$ |
| ${ }^{\circ} 42^{\circ}$ | * $71 / 2$ | $31 / 2$ | $3^{23 / 32}$ | +11 ${ }^{23 / 32}$ | 51/8 | $10^{13 / 32}$ | $39 / 16$ | $3^{11 / 32}$ | $115 / 16$ | $46^{\circ} 40^{\prime}$ |
| z $41^{\circ}$ | * 7 5/8 | $3^{11 / 16}$ | $3^{13 / 16}$ | *115/16 | 5 5/16 | $10^{11 / 16}$ | $35 / 8$ | $3^{17 / 32}$ | $11^{21 / 32}$ | $45^{\circ} 50^{\prime}$ |
| $\bigcirc 40^{\circ}$ | *7 ${ }^{2} 5 / 32$ | $37 / 8$ | $37 / 8$ | * $10^{2} 9 / 32$ | $51 / 2$ | $10^{29 / 32}$ | $3^{11 / 16}$ | $3^{11 / 16}$ | 12 | $45^{\circ} 00^{\prime}$ |
| ¢ $39^{\circ}$ | * $7^{15 / 16}$ | 41/16 | $3^{31 / 32}$ | * $10^{17 / 32}$ | $5^{11 / 16}$ | $11^{5 / 3} 2$ | $3 \frac{3}{4}$ | $37 / 8$ | *11 $1^{21 / 32}$ | $44^{\circ} 10^{\prime}$ |
| - $38^{\circ}$ | * $81 / 8$ | $49 / 32$ | $41 / 16$ | * 10 5/32 | $5^{29 / 32}$ | $11^{13 / 3} 2$ | $3^{13 / 16}$ | $41 / 16$ | * 11 \%/16 | $43^{\circ} 20^{\prime}$ |
|  | * 8 5/16 | $41 / 2$ | 41/8 | *913/16 | $6^{1 / 8}$ | $11^{21 / 32}$ | $37 / 8$ | $41 / 4$ | *11 | $42^{\circ} 30^{\prime}$ |
| $36^{\circ}$ | * $81 / 2$ | $43 / 4$ | $4^{7 / 32}$ | * $9^{15 / 32}$ | $6^{11 / 32}$ | $11^{29 / 32}$ | $3^{15 / 16}$ | $4^{1 / 5 / 32}$ | *10 ${ }^{11 / 16}$ | $41^{\circ} 42^{\prime}$ |
| $35^{\circ}$ | * $8^{23 / 82}$ | $4^{81 / 32}$ | $4 \mathrm{~L} / 16$ | * $9^{3 / 32}$ | $6^{19 / 32}$ | * $11^{2} 7 / 32$ | $3^{31 / 32}$ | $4^{11 / 16}$ | * $103 / 8$ | $40^{\circ} 53 \prime$ |
| $34^{\circ}$ | * $8^{18 / 16}$ | $51 / 4$ | $4^{13 / 32}$ | * $825 / 82$ | $6^{2} \mathrm{l} / 32$ | *11 $1 / 8$ | $4^{1 / 32}$ | $4^{29 / 32}$ | *103/32 | $40^{\circ} 04$ |
| $33^{\circ}$ | *95/32 | $51 / 2$ | $41 / 2$ | *87/16 | $73 / 32$ | * $11^{13 / 32}$ | $43 / 32$ | $55 / 82$ | *913/16 | $39^{\circ} 16^{\prime}$ |
| $32^{\circ}$ | *913/32 | $5^{2} 5 / 32$ | $4^{19 / 82}$ | * $81 / 8$ | $73 / 8$ | *113/16 | $41 / 8$ | $5^{13 / 32}$ | *9\%16 | $38^{\circ} 30^{\prime}$ |
| $31^{\circ}$ | *911/16 | 61/16 | $4^{23 / 32}$ | * $7^{13 / 16}$ | $7^{11 / 16}$ | *11 | 43/16 | $5^{21 / 82}$ | *9\%/32 | $37^{\circ} 43^{\prime}$ |
| $30^{\circ}$ | *10 | $6^{3 / 8}$ | $4^{13 / 16}$ | * $71 / 2$ | 8 | ${ }^{*} 10^{2} 7 / 32$ | 41/4 | $5^{15 / 16}$ | *91/32 | $36^{\circ} 56^{\prime}$ |
| $29^{\circ}$ | * $10 \% / 32$ | $6^{11 / 16}$ | $4^{15 / 16}$ | * $71 / 32$ | $85 / 16$ | *10 ${ }^{1 / 1 / 16}$ | $49 / 32$ | $67 / 32$ | * $8^{25 / 32}$ | $36^{\circ} 10^{\prime}$ |
| $28^{\circ}$ | * $10 \frac{5}{8}$ | 7 | 51/16 | * $6^{29 / 32}$ | $8^{11 / 16}$ | *10 ${ }^{17 / 32}$ | $4^{11 / 32}$ | $\epsilon^{1 / 2}$ | * $8^{17 / 32}$ | $35^{\circ} 26^{\prime}$ |
| $27^{\circ}$ | *11 |  | $55 / 82$ | * 6 \%/8 | $91 / 16$ | *10 ${ }^{13 / 32}$ | $4^{3 / 8}$ | $6^{27 / 32}$ | * $8 \frac{9}{3 / 2}$ | $34^{\circ} 40^{\prime}$ |
| $26^{\circ}$ | * $113 / 8$ | $7^{13 / 16}$ | $5 \% / 3$ | * $63 / 8$ | $9^{15 / 82}$ | *105/16 | $4^{18 / 32}$ | $75 / 32$ | * $81 / 16$ | $33^{\circ} 57^{\prime}$ |
|  |  |  | $57 / 16$ | ${ }_{*}^{*} 6^{1 / 16}$ | $9^{29 / 32}$ | *103/16 | $4^{15 / 32}$ | $7^{17 / 32}$ | * $7^{2} 7 / 82$ | $33^{\circ} 13^{\prime}$ |
| $24^{\circ}$ | $11^{2} 7 / 32$ | $83 / 4$ | $5^{19 / 32}$ | * $5^{13 / 16}$ | 10\% ${ }^{3}$ | *101/8 | $41 / 2$ | $7^{29 / 32}$ | * 7 5/8 | $32^{\circ} 32^{\prime}$ |
| $23^{\circ}$ | $117 / 32$ $10^{3 / 4}$ | $91 / 4$ $98 / 4$ | $5^{23}{ }^{23 / 32}$ | *5 $5^{17 / 32}$ | $10^{7 / 8}$ | *101/16 | $4^{17 / 32}$ | $85 / 16$ | * $71 / 16$ | $31^{\circ} 50^{\prime}$ |
| $21^{\circ}$ | $103 / 4$ $105 / 16$ | $98 / 4$ $103 / 8$ | $5^{29 / 82}$ $63 / 32$ | *5 ${ }^{1 / 4}$ | *117/16 | *10 | $4^{19 / 32}$ $4^{5 / 8}$ | $8^{25 / 32}$ $91 / 4$ | * $71 / 4$ | $31^{\circ} 10^{\prime}$ |
| $20^{\circ}$ | $927 / 32$ | 11 | $65 / 10$ |  |  |  |  |  |  |  |
|  | 9273 | 11 | 6\%16 |  | *11 | *10 | $4^{21 / 32}$ | , | * $61 / 8$ | $29^{\circ} 50$ |

* Angle exceeds $45^{\circ}$. Pitch given for complement.

4" HORIZONTAL TO VERTICAL $\mathbf{1 2 "}^{\prime \prime}$

| $\begin{gathered} \text { ANGLE } \\ \text { D PLAN } \end{gathered}$ | R1 | $\mathbf{R 2}$ | R3 | P1 | P2-C3 | P3 | C1 | C2 | C4-C5 | C6 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $70^{\circ}$ | * $41 / 4$ | $7 / 16$ | $15 / 16$ | $45 / 32$ | $13 / 8$ | $4^{3 / 3} 2^{-}$ | $15 / 16$ | $7 / 16$ | 418 | $71^{\circ} 04^{\prime}$ |
| $69^{\circ}$ | * $49 / 32$ | $1 / 2$ | $13 / 8$ | $4^{3 / 8}$ | $1^{15 / 32}$ | $45 / 16$ | 13/8 | 116 | $4^{11 / 32}$ | $70^{\circ} 06^{\prime}$ |
| $68^{\circ}$ | * $45 / 16$ | $17 / 32$ | $17 / 16$ | $4^{19 / 32}$ | $1^{17 / 32}$ | $4^{17 / 32}$ | $17 / 16$ | $17 / 32$ | $49 / 16$ | $69^{\circ} 10$ |
| $67^{\circ}$ | * $4^{3 / 8}$ | $19 / 32$ | $11 / 2$ | $4^{27 / 32}$ | 1 \%/8 | $43 / 4$ | $1^{1 / 2}$ | $19 / 32$ | $4^{25 / 32}$ | $68^{\circ} 14^{\prime}$ |
| $66^{\circ}$ | * $4^{13 / 82}$ | $21 / 32$ | $19 / 16$ | $51 / 16$ | $1^{11 / 16}$ | $4^{31 / 32}$ | $19 / 16$ | $21 / 32$ | $51 / 32$ | $67^{\circ} 17^{\prime}$ |
| $65^{\circ}$ | * $4^{13 / 32}$ | $23 / 32$ | $15 / 8$ | $55 / 16$ | $125 / 32$ | $53 / 16$ | $15 / 8$ | 11/16 | $51 / 4$ | $66^{\circ} 22{ }^{\prime}$ |
| $64^{\circ}$ | * $47 / 16$ | $3 / 4$ | $1^{11 / 16}$ | $5^{17 / 32}$ | $127 / 32$ | 513/32 | $1^{11 / 16}$ | $3 / 4$ | $51 / 2$ | $65^{\circ} 24^{\prime}$ |
| $63^{\circ}$ | * $41 / 2$ | $27 / 82$ | $13 / 4$ | $5^{2} 5 / 32$ | $1^{15 / 16}$ | $5^{21 / 32}$ | $13 / 4$ | $13 / 16$ | $5^{23 / 32}$ | $64^{\circ} 28^{\prime}$ |
| $62^{\circ}$ | * $4^{17 / 32}$ | 7/8 | $1^{13 / 16}$ | $6^{1 / 32}$ | $21 / 32$ | $5^{29 / 32}$ | $1^{13 / 16}$ | 7/8 | $5^{31 / 32}$ | $63^{\circ} 30^{\prime}$ |
| $61^{\circ}$ | * $4^{19 / 82}$ | $15 / 16$ | $17 / 8$ | 65/16 | $23 / 32$ | $61 / 8$ | $17 / 8$ | $15 / 16$ | $67 / 82$ | $62^{\circ} 36{ }^{\prime}$ |
| $60^{\circ}$ | * 4 3/8 | $11 / 32$ | $1^{15 / 16}$ | 6\%/16 | $23 / 16$ | $63 / 8$ | $129 / 32$ | $11 / 32$ | $6^{15 / 32}$ | $61^{\circ} 41^{\prime}$ |
| $59^{\circ}$ | * $4^{11 / 16}$ | $13 / 32$ |  | $6^{27 / 32}$ | 29/32 | $63 / 4$ | $1^{31 / 32}$ | $13 / 32$ | $6^{23 / 32}$ | $60^{\circ} 44^{\prime}$ |
| $58^{\circ}$ | * $43 / 4$ | $13 / 16$ | $21 / 16$ | $71 / 8$ | 23/8 | $6^{21 / 32}$ | $21 / 32$ | $15 / 32$ | $6^{31 / 32}$ | $59^{\circ} 48^{\prime}$ |
| $57^{\circ}$ | * $4^{25 / 32}$ | $11 / 4$ | 21/8 | $73 / 8$ | $2^{15 / 32}$ | $73 / 32$ | 23/32 | $11 / 4$ | $77 / 32$ | $58^{\circ} 52{ }^{\prime}$ |
| $56^{\circ}$ | $* 4^{27 / 32}$ | $1^{11 / 32}$ | 26/32 | $7^{11 / 16}$ | 29/16 | $7^{11 / 32}$ | $2 \mathrm{~S} / 32$ | $15 / 16$ | $71 / 2$ | $57^{\circ} 57^{\prime}$ |
| $55^{\circ}$ | $44^{7 / 8}$ | $17 / 16$ | $27 / 82$ | $7^{21 / 32}$ | $2^{21 / 32}$ | $7^{19} 9$ | 2\%/32 | $1^{13 / 32}$ | $7^{2} 5 / 32$ | $57^{\circ} 01^{\prime}$ |
| $54^{\circ}$ | * $4^{31 / 32}$ | $1^{17 / 32}$ | 2\%/32 | $8 \% / 32$ | $23 / 4$ | $77 / 8$ | 2\%/32 | $11 / 2$ | $81 / 16$ | $56^{\circ} 05^{\prime}$ |
| $53^{\circ}$ | *5 | $15 / 8$ | $2^{11 / 38}$ | $8^{19 / 32}$ | $27 / 8$ | $81 / 8$ | $25 / 16$ | $1^{19 / 32}$ | $8^{11 / 32}$ | $55^{\circ} 09^{\prime}$ |
| $52^{\circ}$ | *51/16 | $13 / 4$ | $2^{13 / 32}$ | $8^{29 / 32}$ | $2^{31 / 32}$ | $8^{13 / 32}$ | $23 / 8$ | $1^{11 / 16}$ | $85 / 8$ | $54^{\circ} 14^{\prime}$ |
| $z 51^{\circ}$ | *5 $5 / 32$ | $1^{27} / 32$ | $2^{15 / 32}$ | $91 / 4$ | $31 / 16$ | $8^{25 / 32}$ | 27/16 | $1^{25 / 32}$ | $8^{15 / 16}$ | $53^{\circ} 17^{\prime}$ |
| ${ }_{2} 50^{\circ}$ | * $57 / 32$ | $1^{15 / 16}$ | $2^{17 / 82}$ | 9\%16 | $33 / 16$ | $8{ }^{15 / 16}$ | $21 / 2$ | $1^{29} / 32$ | $9^{7 / 32}$ | $52^{\circ} 26^{\prime}$ |
| $\underline{2} 49^{\circ}$ | *5 5/16 | 21/16 | $2^{19 / 32}$ | $9^{29} 92$ | 39/32 | $97 / 32$ | 29/16 |  | $9^{17 / 32}$ | $51^{\circ} 28^{\prime}$ |
| $\geqslant 48^{\circ}$ | * $5^{13 / 32}$ | $25 / 32$ | 2\%/8 | 101/4 | $3^{13 / 32}$ | $91 / 2$ | $2^{19 / 32}$ | $21 / 8$ | $9^{27 / 32}$ | $50^{\circ} 34^{\prime}$ |
| 近 $47^{\circ}$ | * $51 / 2$ | $29 / 32$ | $211 / 16$ | 10\%/8 | $3^{17 / 32}$ | $9^{25 / 32}$ | $2^{21 / 32}$ | $2^{7 / 38}$ | $10^{3 / 16}$ | $49^{\circ} 39^{\prime}$ |
| $\stackrel{46}{ }{ }^{\circ}$ | * $5^{19 / 32}$ | $2^{13 / 32}$ | $28 / 4$ | 11 | $3^{21 / 32}$ | 101/16 | $2^{23 / 32}$ | $2^{11 / 32}$ | 101/2 | 48 ${ }^{-45}$ |
| $\because 45^{\circ}$ | * $5^{21 / 82}$ | $2^{17 / 32}$ | $2^{13 / 16}$ | $11^{3 / 8}$ | $3^{25 / 32}$ | $10^{11 / 32}$ | $23 / 4$ | $2^{15 / 32}$ | $10^{2} 7 / 32$ | $47^{\circ} 52^{\prime}$ |
| $\stackrel{4}{\square} 4^{\circ}$ | * $5^{23 / 32}$ | $2^{31 / 82}$ | $27 / 8$ | $11^{13 / 16}$ | $3^{15 / 16}$ | 105/8 | $2^{13 / 16}$ | $2^{19 / 82}$ | $11^{3 / 16}$ | $46^{\circ} 57^{\prime}$ |
| 产 $43^{\circ}$ | * $51 / 8$ | $2^{13 / 16}$ | $2^{15 / 16}$ | *11 ${ }^{25 / 82}$ | $41 / 16$ | $10^{18 / 16}$ | $2^{27 / 32}$ | $23 / 4$ | $119 / 16$ | $46^{\circ} 03^{\prime}$ |
| $\frac{42^{\circ}}{}$ | *6 | $2^{15 / 16}$ | 3 | * $111^{3 / 8}$ | $4^{7 / 32}$ | $111 / 4$ | $2^{29 / 32}$ | $27 / 8$ | $11^{15 / 16}$ | $45^{\circ} 09^{\prime}$ |
| z $41^{\circ}$ | * $61 / 8$ | $3^{3 / 3} 2$ | $31 / 32$ | *11 | $43 / 8$ | 119/16 | $2^{16 / 16}$ | $31 / 82$ | * $11^{11 / 16}$ | $44^{\circ} 18^{\prime}$ |
| ㅇ $40^{\circ}$ | * $67 / 82$ | $3 \% / 32$ | $3{ }^{3 / 3} 2$ | * $10 \frac{5}{8}$ | $4^{17 / 32}$ | $117 / 8$ |  |  | * $11^{11 / 82}$ | $43^{\circ} 24^{\prime}$ |
| ¢ $39^{\circ}$ | * $63 / 8$ | $3^{15 / 32}$ | $35 / 32$ | * 107/32 | $4^{11 / 16}$ | *11 $13 / 16$ | $31 / 32$ | $3^{11 / 28}$ | *11 | $42^{\circ} 32^{\prime}$ |
| - $38^{\circ}$ | * $61 / 2$ | $3^{5 / 8}$ | $37 / 82$ | *97/8 | $4^{27 / 32}$ | *111/2 | $33 / 32$ | $31 / 2$ | * $10^{2} 1 / 32$ | $41^{\circ} 38^{\prime}$ |
| $37^{\circ}$ | *619/32 | $3^{13 / 16}$ | $39 / 82$ | *9 ${ }^{17 / 32}$ | $51 / 32$ | * $11^{3 / 16}$ | $3^{1 / 8}$ | $3^{11 / 16}$ | * $10^{11 / 32}$ | 40 ${ }^{\circ} 46^{\prime}$ |
| $36^{\circ}$ | * $6^{13 / 16}$ | 4 | $3^{11 / 32}$ | *93/16 | $57 / 32$ | * $10^{15 / 16}$ | $33 / 16$ | $3^{7 / 8}$ | * $101 / 32$ | $39^{\circ} 53^{\prime}$ |
| $35^{\circ}$ | ${ }_{*} 6^{31 / 32}$ | $47 / 32$ | $3^{18 / 32}$ | * $8^{2} 6 / 32$ | $5^{13 / 32}$ | * $10^{2} 1 / 32$ | $37 / 32$ | $41 / 16$ | *9 ${ }^{28 / 82}$ | $39^{\circ} 00^{\prime}$ |
| $34^{\circ}$ | * 7 5/32 | 47/16 | $3^{15 / 32}$ | * $8^{17 / 32}$ | 5 \%/8 | *10 $0^{13 / 32}$ | $31 / 4$ | $41 / 4$ | *9 $7 / 16$ | $38^{\circ} 08^{\prime}$ |
| $33^{\circ}$ | * $711 / 32$ | $4^{21 / 32}$ | $3^{17 / 32}$ | * $83 / 16$ | $5^{27 / 32}$ | *10 ${ }^{5 / 3}$ 2 | $35 / 16$ | $4^{115 / 32}$ | *91/8 | $37^{\circ} 18^{\prime}$ |
| $32^{\circ}$ | * $79 / 16$ | $4^{29} / 3^{2}$ | $3^{19 / 82}$ | * $729 / 32$ | $61 / 16$ | *915/16 | $3^{11 / 82}$ | $4^{11 / 16}$ | * $8^{27 / 32}$ | $36^{\circ} 27^{\prime}$ |
| $31^{\circ}$ | * $7^{2} 8 / 32$ | $51 / 8$ | $3^{11 / 16}$ | * $7^{19 / 32}$ | $65 / 16$ | * $9^{23 / 32}$ | $3{ }^{2 / 8}$ | 42983 | * $8^{19 / 82}$ | $35^{\circ} 36^{\prime}$ |
| $30^{\circ}$ | *8 | $5^{13 / 32}$ | $33 / 4$ | * 7 5/16 | $69 / 16$ | *9 $\frac{1 / 2}{}$ | $3^{13 / 32}$ | $5{ }^{5 / 32}$ | * $85 / 16$ | $34^{\circ} \mathbf{4 6}{ }^{\prime}$ |
| $29^{\circ}$ | * $81 / 4$ | $5^{11 / 16}$ | $3^{27 / 32}$ | * $71 / 32$ | $6^{27 / 32}$ | *9 916 | $3^{7 / 16}$ | $5^{13 / 32}$ | * $81 / 16$ | $33^{\circ} 56{ }^{\prime}$ |
| $28^{\circ}$ | * $81 / 2$ | $5^{31 / 32}$ | $3^{15 / 16}$ | * $63 / 4$ | $71 / 8$ | * $91 / 8$ | $31 / 2$ | $5^{11 / 16}$ | *713/16 | $33^{\circ} 08^{\prime}$ |
| $27^{\circ}$ | * ${ }_{*} 8^{13 / 1 / 16}$ | $69 / 82$ |  | *67/16 | $7^{7 / 16}$ | * $8^{15 / 16}$ | $3^{17 / 32}$ | $5^{31 / 32}$ | *719/32 | $32^{\circ} 19^{\prime}$ |
| $26^{\circ}$ | $* 9^{1 / 8}$ | 65/8 | 41/16 | * $63 / 16$ | $73 / 4$ | * $3^{25 / 32}$ | $3 \% / 16$ | 69/32 | * $7^{11 / 82} 2$ | $31^{\circ} 30^{\prime}$ |
| $25^{\circ}$ | *9 ${ }^{15 / 32}$ | 7 | $43 / 16$ | * $5^{29 / 32}$ |  | * $8^{5 / 8}$ | $3^{19 / 32}$ |  | $* 71 / 8$ | $30^{\circ} 42^{\prime}$ |
| $24^{\circ}$ | * $9^{13 / 16}$ | $7^{111 / 32}$ | $41 / 4$ | *5 5/8 | $8{ }^{17 / 32}$ | * $8^{15 / 32}$ | $3 \mathrm{l} / 8$ | $6^{31 / 38}$ | $* 6^{29} / 32$ | $29^{\circ} 56^{\prime}$ |
| $23^{\circ}$ | * $107 / 32$ | $73 / 4$ | $4^{8 / 8}$ | * $5^{8 / 8}$ | $8^{15 / 16}$ | $* 8^{11 / 32}$ | $3^{21 / 32}$ | $7^{111 / 32}$ | ${ }^{*} \epsilon^{11 / 16}$ | $29^{\circ} 10{ }^{\prime}$ |
| $22^{\circ}$ | * $10^{2} 1 / 32$ | $81 / 4$ $83 / 4$ | $41 / 2$ $45 / 8$ | * $51 / 8$ | $9^{13 / 32}$ $9^{7 / 8}$ | * $81 / 4$ | $3^{11 / 16}$ $3^{23 / 3}$ | $73 / 4$ $8^{3 / 16}$ | $* 6^{16 / 32}$ | $23^{\circ} 25^{\prime}$ $27^{\circ} 40^{\prime}$ |
| $21^{\circ}$ | *113/32 | $83 / 4$ | 45/8 | * $4^{2} 7 / 32$ | $97 / 8$ | * $85 / 32$ | $3^{23 / 32}$ | $83 / 16$ | * 6 \%/3 2 | $27^{\circ} 40$ |
| $20^{\circ}$ | * $11^{11 / 16}$ | $99 / 32$ | $4^{23 / 32}$ | * $4^{19 / 32}$ | 107/16 | * $83 / 32$ | $33 / 4$ | $8^{21 / 32}$ | * $6 \frac{3}{3} 2$ | $26^{\circ} 57^{\prime}$ |

* Angle exceeds $\mathbf{4 5}^{\circ}$. Pitch given for complement.


## HIP \& VALLEY FRAMING ANGLES

FOR ROOF SLOPE PITCH
$3^{\prime \prime}$ HORIZONTAL TO VERTICAL $12{ }^{\prime \prime}$

| ANGLE <br> in plan | R1 | R2 | R3 | P1 | P2-C3 | P3 | C1 | C2 | C4-C5 | C6 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $70^{\circ}$ | * 3 3/16 | $11 / 82$ |  | $41 / 4$ | 11/16 | $47 / 32$ | 1 | $11 / 32$ | $4^{7 / 32}$ | $70^{\circ} 37^{\prime}$ |
| $69^{\circ}$ | $* 37 / 32$ | $13 / 32$ | $11 / 32$ | $4^{15 / 32}$ | $11 / 8$ | $47 / 16$ | $11 / 32$ | $3 / 8$ | $4^{15 / 32}$ | $69^{\circ} 39^{\prime}$ |
| $68^{\circ}$ | *37/32 | $7 / 16$ | $13 / 82$ | $4^{23} 3 / 32$ | $15 / 32$ | $4^{11 / 16}$ | $1^{3 / 32}$ | $7 / 16$ | $411 / 16$ | $68^{\circ} 41^{\prime}$ |
| $67^{\circ}$ | *31/4 | $15 / 32$ | $11 / 8$ | $4^{15 / 16}$ | $17 / 32$ | $4^{29 / 32}$ | $15 / 32$ | $15 / 32$ | $4^{29 / 32}$ | $67^{\circ} 43^{\prime}$, |
| $66^{\circ}$ | * $39 / 32$ | $17 / 32$ | $13 / 16$ | $53 / 16$ | $19 / 32$ | 51/8 | $13 / 16$ |  | $5 \% / 32$ | $66^{\circ} 46^{\prime}$ |
| $65^{\circ}$ | * $3 / 16$ | $9 / 16$ | $11 / 4$ | 57/16 | $1^{11 / 32}$ | 53/8 | $11 / 4$ | $9 / 16$ | $5^{13 / 32}$ | $65^{\circ} 48^{\prime}$ |
| $64^{\circ}$ | *3 ${ }^{11 / 3} 2$ | $5 / 8$ | $19 / 32$ | $5^{11 / 16}$ | $1^{13 / 32}$ | $5^{19 / 32}$ | 19/32 | $19 / 32$ | 5 5/8 | $64^{\circ} 49^{\prime}$ |
| $63^{\circ}$ | *3 $3^{3 / 8}$ | $21 / 32$ | $1^{11 / 32}$ | $5^{15 / 16}$ | $1^{15 / 32}$ | $5^{2} 7 / 32$ | $1^{11 / 32}$ | $21 / 32$ | $57 / 8$ | $63^{\circ} 52^{\prime}$ |
| $62^{\circ}$ | * $3^{13 / 32}$ | $23 / 32$ | $13 / 8$ | $63 / 16$ | $117 / 82$ | $6^{3 / 32}$ | $13 / 8$ | $11 / 16$ | $61 / 8$ | $62^{\circ} 53^{\prime}$ |
| $61^{\circ}$ | *3716 | $3 / 4$ | $17 / 16$ | $6^{15 / 32}$ | $15 / 8$ | $6^{11 / 32}$ | $17 / 16$ | $3 / 4$ | $63 / 8$ | $61^{\circ} 56^{\prime}$ |
| $60^{\circ}$ | *3 | $13 / 1$ | $1^{15 / 82}$ | $6^{23 / 32}$ | $1^{11 / 16}$ | $6^{19}$ | $1^{1 / 82}$ | 13/16 | $6^{21 / 32}$ | $61^{\circ} 00^{\prime}$ |
| $59^{\circ}$ | *31/2 | $7 / 8$ | $11 / 2$ | 7 | $13 / 4$ | $6^{2} 7 / 32$ | $11 / 2$ | $7 / 8$ | $6^{29 / 32}$ | $60^{\circ} 00^{\prime}$ |
| $58^{\circ}$ | *3 ${ }^{17 / 32}$ | $15 / 16$ | $19 / 16$ | $79 / 32$ | $113 / 16$ | $71 / 8$ | 1916 | $29 / 32$ | $73 / 16$ | $59^{\circ} 03^{\prime}$ |
| $57^{\circ}$ | *3/16 |  | $1^{19 / 32}$ | $7 \% 16$ | $17 / 8$ | $73 / 8$ | $1^{19 / 32}$ |  | $7^{15 / 32}$ | $58^{\circ} 05^{\prime}$ |
| $56^{\circ}$ | *35/8 | 11/16 | $1^{21 / 32}$ | $7^{27 / 32}$ | $1^{31 / 32}$ | $7^{21 / 32}$ | $1^{21 / 32}$ | 11/16 | $73 / 4$ | $57^{\circ} 08^{\prime}$ |
| $55^{\circ}$ | * $3^{21 / 32}$ | $11 / 8$ | $1^{11 / 16}$ | $8{ }^{6 / 32}$ | $21 / 32$ | $7^{18 / 16}$ | $1^{11 / 16}$ | $11 / 8$ | $8{ }^{1 / 32}$ | $56^{\circ} 11^{\prime}$ |
| $54^{\circ}$ | $* 3^{23 / 32}$ | $13 / 16$ | $13 / 4$ | $8^{15 / 32}$ | $23 / 32$ | $87 / 32$ | $1^{23 / 32}$ | $13 / 16$ | $8^{11 / 32}$ | $55^{\circ} 13^{\prime}$ |
| $53^{\circ}$ | $* 33 / 4$ | $19 / 82$ | $125 / 32$ | $83 / 4$ | $23 / 16$ | $81 / 2$ | $1^{25 / 32}$ | $11 / 4$ | $8^{5 / 8}$ | $54^{\circ} 14^{\prime}$ |
| 52 ${ }^{\circ}$ | $* 3^{13 / 16}$ | $111 / 82$ | $1^{2} 7 / 32$ | $93 / 32$ | $29 / 38$ | $8^{25 / 32}$ | $1^{13 / 16}$ | $1^{11 / 32}$ | $8^{15 / 16}$ | $53^{\circ} 18^{\prime}$ |
| $z 51^{\circ}$ | *3 ${ }^{7 / 8}$ | $17 / 16$ | $17 / 8$ | 97/16 | $2^{11 / 32}$ | $93 / 32$ | $1^{27 / 32}$ | $1^{13 / 32}$ | $91 / 4$ | $52^{\circ} 21^{\prime}$ |
| ${ }_{2} 50^{\circ}$ | * $3^{29} 92$ | $1^{17 / 32}$ | $1^{29} / 32$ | $9^{2} 5 / 32$ | 27/16 | $93 / 8$ | $1^{29} / 32$ | $11 / 2$ | 9\%/16 | $51^{\circ} 24^{\prime}$ |
| $\underline{z} 49^{\circ}$ | $* 3^{31 / 32}$ | $15 / 8$ | $1^{15 / 16}$ | 101/8 | $2^{17 / 32}$ | $9^{11 / 16}$ | $1^{15 / 16}$ | $1^{19 / 32}$ | $9^{29 / 32}$ | $50^{\circ} 27^{\prime}$ |
| > $48^{\circ}$ | * $41 / 32$ | $1^{23 / 32}$ | 2 | $10^{15 / 32}$ | $2 \mathrm{~L} / 8$ |  | $1^{3} 1 / 32$ | $1^{11 / 16}$ | 101/4 | $49^{\circ} 31^{\prime}$ |
| b $47^{\circ}$ | * $43 / 32$ | $1^{13 / 16}$ | $21 / 32$ | 10\%/8 | $2^{23 / 32}$ | 105/16 |  | $125 / 32$ | $10^{19 / 32}$ | $48^{\circ} 35^{\prime}$ |
| $\stackrel{4}{>} 6^{\circ}$ | *4 5/32 | $1^{29 / 82}$ | 21/16 | $111 / 4$ | $2^{13 / 16}$ | $10^{21 / 32}$ | $21 / 16$ | $17 / 8$ | $10^{15 / 16}$ | $47^{\circ} 38^{\prime}$ |
|  | * $41 / 4$ |  | 21/8 | $11^{21 / 32}$ | $2^{29} 92$ | 11 | $23 / 32$ | $1^{31 / 32}$ | $118 / 16$ | $46^{\circ} 40^{\prime}$ |
| $\stackrel{44^{\circ}}{ }$ | * 4 \%/16 | 23/32 | 25/32 | * $11115 / 16$ | 3 | $115 / 16$ | 21/8 | 21/16 | $11^{23 / 32}$ | $45^{\circ} 44^{\prime}$ |
| $\overline{\mathrm{I}} 43^{\circ}$ | * $4^{13 / 32}$ | 23/16 | 28/16 | *11 $1 / 2$ | $31 / 8$ | $11^{21 / 32}$ | 25/32 | $25 / 32$ | -11 ${ }^{29 / 3}$ | $44^{\circ} 48^{\prime}$ |
| $\stackrel{4}{\circ} 42^{\circ}$ | $* 4^{15 / 32}$ | $25 / 16$ | $21 / 4$ | *111/8 | $31 / 4$ | 12 | $27 / 32$ | $29 / 32$ | * $11^{17 / 32}$ | $43^{\circ} 52^{\prime}$ |
| z $41^{\circ}$ | * $41 / 16$ | 27/16 | 2\%/32 | *103/4 | $3^{3 / 8}$ | * 11 \%/8 | $21 / 4$ | $2^{13 / 32}$ | * $11{ }^{5 / 32}$ | $42^{\circ} 56^{\prime}$ |
| $\bigcirc 40^{\circ}$ | * $4^{21 / 32}$ | 29/16 | 25/16 | * $10^{3 / 8}$ | $3^{15 / 32}$ | * $11^{1 / 4}$ | $29 / 32$ | $2^{17 / 32}$ | * $10^{1}$ | $42^{\circ} 00^{\prime}$ |
| © $39^{\circ}$ | * $43 / 4$ | $2^{28 / 82}$ | $23 / 8$ | * $101 / 32$ | $3^{19 / 32}$ | *10\% | 25/16 | $2^{21 / 32}$ | * $10^{15 / 32}$ | $41^{\circ} 06^{\prime}$ |
| $38^{\circ}$ | * $4^{7 / 8}$ | $2^{27 / 32}$ | $2^{13 / 32}$ | *9 ${ }^{11} 1 / 16$ | $33 / 4$ | * $10 \% / 16$ | $2^{11 / 32}$ | $2^{2} 5 / 32$ | * $101 / 8$ | $40^{\circ} 10^{\prime}$ |
| $37^{\circ}$ 36 | * 5 |  | 27/16 | *95/16 | $37 / 8$ | *109/32 |  | $2^{15 / 16}$ | *913/16 | $39^{\circ} 14^{\prime}$ |
| $36^{\circ}$ | *5 | $31 / 8$ | $21 / 2$ | *9 | 4 | *10 | $2^{13 / 32}$ | $3^{1 / 16}$ | * $9^{15 / 32}$ | $38^{\circ} 17^{\prime}$ |
| $35^{\circ}$ | *5/82 | 3 $51 / 6$ | $2^{17 / 32}$ | * $8^{21 / 32}$ | $4^{8 / 32}$ | * $9^{11 / 1 / 6}$ |  | $37 / 32$ | *95/3 | $37^{\circ} 22^{\prime}$ |
| $34^{\circ}$ | * 5 3/8 | $3^{16 / 32}$ | 2\%/16 | * $8^{11 / 32}$ | 45/16 | *913/32 | $2^{15 / 32}$ | $33 / 8$ | * $8^{7 / 8}$ | $36^{\circ} 28^{\prime}$ |
| $33^{\circ}$ | * $51 / 2$ | $3^{21 / 32}$ | $25 / 8$ | *81/32 | $4^{15 / 32}$ | *91/8 | $21 / 2$ | $39 / 16$ | *8\%/16 | $35^{\circ} 33^{\prime}$ |
| $32^{\circ}$ | * $5^{21 / 32}$ | $3^{27 / 32}$ | $2^{2} 1 / 32$ | * $73 / 4$ | $4^{21 / 32}$ | * $87 / 8$ | $2^{17 / 32}$ | $3^{3 / 4}$ | * $89 / 32$ | $34^{\circ} 39^{\prime}$ |
| $31^{\circ}$ | * $5^{13 / 16}$ | $41 / 38$ | $2^{23 / 38}$ | * $77 / 16$ | $4^{27 / 32}$ | * $81 / 8$ | 2\%/16 | $3^{15 / 16}$ | * $8^{1 / 82}$ | $33^{\circ} 45^{\prime}$ |
| $30^{\circ}$ | * 6 |  | $23 / 4$ | * $78 / 32$ | $51 / 32$ | * $8^{13 / 32}$ | 2\%/16 | 41/8 | * $71 / 4$ | $32^{\circ} 52^{\prime}$ |
| $29^{\circ}$ | * $63 / 16$ | $4^{15 / 32}$ | $2^{18 / 16}$ | * $67 / 8$ | $51 / 4$ | * $85 / 32$ | $2^{19} / 32$ | $4^{11 / 82}$ | * $71 / 2$ | $31^{\circ} 59^{\prime}$ |
| $28^{\circ}$ | * $6 \frac{3}{8}$ | $4^{11 / 16}$ | $2^{27 / 32}$ | * $6^{19 / 82}$ | $51 / 2$ | * ${ }^{15 / 16}$ | $25 / 8$ | $49 / 16$ | * $7 \% / 32$ | $31^{\circ} 05^{\prime}$ |
| $27^{\circ}$ | ${ }^{*} 6^{19 / 32}$ | $4^{15 / 16}$ | $27 / 8$ | *6\%/16 | $5^{23 / 32}$ | * $73 / 4$ | $2^{21 / 32}$ | $4^{13 / 16}$ |  | $30^{\circ} 13^{\prime}$ |
| $26^{\circ}$ | $* 6^{13 / 16}$ | $57 / 32$ | $2^{15 / 16}$ | * $61 / 32$ | $5^{31 / 32}$ | * $7^{17 / 3} 8$ | $2^{11 / 16}$ | 51/16 | * 6 \% | $29^{\circ} 20^{\prime}$ |
| $25^{\circ}$ | * $73 / 32$ | $51 / 2$ | 3 | *5 $5^{25 / 32}$ |  | * 7 5/16 | $2^{23 / 32}$ |  | * $61 / 8$ | $28^{\circ} 27^{\prime}$ |
| $24^{\circ}$ | $* 73 / 8$ $* 711 / 18$ | $5^{25 / 82}$ | $31 / 32$ | * $51 / 2$ | $6^{17 / 32}$ | $* 71 / 8$ | $2^{28 / 82}$ | $5^{19 / 32}$ | $\text { * } 6 \% / 32$ | $27^{\circ} 37^{\prime}$ |
| $\begin{array}{r} 23^{\circ} \\ 22^{\circ} \end{array}$ | * $7^{11 / 16}$ | $6^{3 / 32}$ $6^{7 / 16}$ | $31 / 32$ $35 / 82$ | *5 ${ }^{1 / 4}$ | $6^{87 / 32}$ | $\begin{aligned} & * 6^{3} 1 / 32 \\ & * 6^{13} \end{aligned}$ | 23/4 | $5^{21 / 32}$ | $* 6^{1 / 32}$ | $26^{\circ} 46^{\prime}$ |
| $22^{\circ}$ | * 8 * 8 3/8 | $67 / 16$ $6^{27 / 32}$ | $3 \% / 82$ $37 / 32$ | *5 ${ }_{*}^{3} / 4$ | $78 / 16$ $7 \% 16$ | $* 6^{13 / 16}$ $* 6^{2} 1 / 32$ | 2\%/4 | $61 / 4$ | *5 ${ }^{13 / 16}$ | $25^{\circ} 55^{\prime}$ $25^{\circ} 05^{\prime}$ |
| $20^{\circ}$ | * $8^{25 / 32}$ | $7 \mathrm{~m} / 8$ | $3 \% / 82$ | * $41 / 2$ | 8 | * $61 / 2$ | $2^{13 / 16}$ | $71 / 32$ | * $5^{13 / 32}$ | $24^{\circ} 15^{\prime}$ |

* Angle exceeds $\mathbf{4 5}^{\circ}$. Pitch given for complement.

FOR ROOF SLOPE PITCH
$2^{\prime \prime}$ horizontal to vertical
12"

\begin{tabular}{|c|c|c|c|c|c|c|c|c|c|c|}
\hline $$
\begin{gathered}
\text { ANGLE } \\
\text { IN PLAN }
\end{gathered}
$$ \& R1 \& R2 \& R3 \& P1 \& P2-C3 \& P3 \& C1 \& C2 \& C4-C5 \& C6 <br>
\hline $70^{\circ}$ \& * $2^{1 / 8}$ \& 1/4 \& $11 / 16$ \& \& 23/32 \& $49 / 32$ \& 11/16 \& $1 / 4$ \& 45/16 \& $70^{\circ} 16^{\prime}$ <br>
\hline $$
\begin{aligned}
& 70^{\circ} \\
& 69^{\circ}
\end{aligned}
$$ \& *2 ${ }^{5} / 32$ \& $$
\begin{aligned}
& 1 / 4 \\
& 9 / 32
\end{aligned}
$$ \& $13 / 16$
$23 / 32$ \& $$
4^{17 / 32}
$$ \& $3 / 4$ \& $$
4^{17 / 32}
$$ \& $$
\begin{array}{r}
1 / 16 \\
23 / 32
\end{array}
$$ \& $$
\begin{aligned}
& 9 / 4 \\
& 9 / 32
\end{aligned}
$$ \& $417 / 82$ \& $69^{\circ} 17^{\prime}$ <br>
\hline $68^{\circ}$ \& *25/32 \& \%/32 \& $8 / 4$ \& $4^{25 / 32}$ \& $25 / 32$ \& 4 5/8 \& $3 / 4$ \& $9 / 32$ \& $4^{25 / 32}$ \& $68^{\circ} 18^{\prime}$ <br>
\hline $67^{\circ}$ \& *23/16 \& 5/16 \& $25 / 32$ \& $51 / 32$ \& $13 / 16$ \& 5 \& $26 / 32$ \& 5/16 \& $51 / 32$ \& $67^{\circ} 20^{\prime}$ <br>
\hline $66^{\circ}$ \& *23/16 \& $11 / 32$ \& $13 / 16$ \& $59 / 82$ \& $7 / 8$ \& $5^{7 / 32}$ \& $13 / 16$ \& $11 / 32$ \& $59 / 32$ \& $66^{\circ} 20^{\prime}$ <br>
\hline $65^{\circ}$ \& * $27 / 32$ \& $3 / 8$ \& $27 / 32$ \& $5^{17 / 32}$ \& $29 / 32$ \& $51 / 2$ \& $27 / 32$ \& $3 / 8$ \& $51 / 2$ \& $65^{\circ} 21{ }^{\prime}$ <br>
\hline $64^{\circ}$ \& * $27 / 32$ \& $13 / 32$ \& $7 / 8$ \& $5^{25 / 32}$ \& $31 / 32$ \& 53/6 \& $7 / 8$ \& $13 / 32$ \& $53 / 4$ \& $64^{\circ} 22^{\prime}$ <br>
\hline $63^{\circ}$ \& *21/4 \& $7 / 16$ \& $29 / 32$ \& $61 / 32$ \& \& 6 \& $29 / 32$ \& $7 / 16$ \& \& $63^{\circ} 23^{\prime}$ <br>
\hline $62^{\circ}$ \& *2\%/32 \& 1/2 \& $15 / 16$ \& 6\%/32 \& $11 / 32$ \& 61/4 \& $15 / 16$ \& $16 / 32$ \& 69/32 \& $62^{\circ} 23^{\prime}$ <br>
\hline $61^{\circ}$ \& * $29 / 32$ \& $17 / 32$ \& ${ }^{31 / 32}$ \& $69 / 16$ \& $13 / 32$ \& $61 / 2$ \& ${ }^{31 / 32}$ \& $17 / 32$ \& $6^{17 / 32}$ \& $61^{\circ} 24^{\prime}$ <br>
\hline $60^{\circ}$ \& * $2^{5 / 16}$ \& $9 / 16$ \& 1 \& $6^{27 / 32}$ \& $11 / 8$ \& $6^{25 / 32}$ \& 1 \& $9 / 16$ \& $6^{13 / 16}$ \& $60^{\circ} 27^{\prime}$ <br>
\hline $59^{\circ}$ \& * $2^{11 / 32}$ \& $19 / 32$ \& 11/32 \& $73 / 32$ \& $13 / 16$ \& $71 / 32$ \& $11 / 32$ \& $19 / 82$ \& $71 / 16$ \& $59^{\circ} 27^{\prime}$ <br>
\hline $58^{\circ}$ \& * $23 / 8$ \& $21 / 32$ \& $11 / 16$ \& $73 / 8$ \& $17 / 32$ \& $75 / 16$ \& $11 / 16$ \& 5/8 \& $7^{11 / 32}$ \& $58^{\circ} 28^{\prime}$ <br>
\hline $57^{\circ}$ \& * $23 / 8$ \& $11 / 16$ \& $13 / 32$ \& $711 / 16$ \& $19 / 32$ \& $7^{19 / 32}$ \& $11 / 16$ \& $11 / 16$ \& $75 / 8$ \& $57^{\circ} 29^{\prime}$ <br>
\hline $56^{\circ}$ \& * $2^{13 / 32}$ \& $3 / 4$ \& $11 / 8$ \& $7^{3} 1 / 32$ \& $111 / 32$ \& $7 \mathrm{7} / 8$ \& $13 / 32$ \& $23 / 32$ \& $7^{15 / 16}$ \& $56^{\circ} 30^{\prime}$ <br>
\hline $55^{\circ}$ \& * $27 / 16$ \& $25 / 32$ \& $11 / 8$ \& $8^{9 / 32}$ \& $13 / 8$ \& $8{ }^{3 / 16}$ \& $11 / 8$ \& $25 / 32$ \& 81/4 \& $55^{\circ} 32 \prime$ <br>
\hline $54^{\circ}$ \& * $2^{15 / 32}$ \& $27 / 32$ \& $15 / 32$ \& $8^{19 / 32}$ \& $17 / 16$ \& $8^{15 / 32}$ \& 15/32 \& $13 / 16$ \& $8 \% / 16$ \& $54^{\circ} 33^{\prime}$ <br>
\hline $53^{\circ}$ \& * $21 / 2$ \& $29 / 32$ \& $13 / 16$ \& $8^{15 / 16}$ \& $11 / 2$ \& $8^{25 / 32}$ \& $13 / 16$ \& $7 / 8$ \& $87 / 8$ \& $53^{\circ} 34^{\prime}$ <br>
\hline $52^{\circ}$ \& *2 ${ }^{17 / 32}$ \& $15 / 16$ \& $17 / 32$ \& $91 / 4$ \& $1^{17 / 32}$ \& $93 / 32$ \& $17 / 32$ \& $15 / 16$ \& $93 / 16$ \& $52^{\circ} 34^{\prime}$ <br>
\hline z $51{ }^{\circ}$ \& * $29 / 16$ \& 1 \& $11 / 4$ \& $9^{19 / 32}$ \& $1^{19 / 32}$ \& $97 / 16$ \& $11 / 4$ \& ${ }^{31 / 32}$ \& $91 / 2$ \& $51^{\circ} 37^{\prime}$ <br>
\hline ${ }^{4} 50^{\circ}$ \& * 2 \& $11 / 16$ \& $19 / 32$ \& $9^{15 / 16}$ \& $1^{21 / 32}$ \& $93 / 4$ \& $19 / 32$ \& $11 / 32$ \& $9^{2} 7 / 32$ \& $50^{\circ} 38^{\prime}$ <br>
\hline $\underline{2} 49^{\circ}$ \& * $2^{21 / 32}$ \& $11 / 8$ \& $15 / 16$ \& 10\%/32 \& $1^{23 / 32}$ \& $10^{3 / 32}$ \& $15 / 16$ \& $13 / 32$ \& $10^{3 / 16}$ \& $49^{\circ} 41^{\prime}$ <br>
\hline $\succsim 48^{\circ}$ \& * $2^{11 / 16}$ \& $13 / 16$ \& $1^{111 / 82}$ \& 10\%/8 \& $125 / 32$ \& $10^{7 / 16}$ \& $15 / 16$ \& $15 / 32$ \& $10^{17 / 32}$ \& $48^{\circ} 42^{\prime}$ <br>
\hline 近 $47^{\circ}$ \& * $23 / 4$ \& $11 / 4$ \& $1^{11 / 32}$ \& $11^{1 / 32}$ \& $1^{27 / 32}$ \& $10^{13 / 16}$ \& $1^{11 / 32}$ \& $17 / 32$ \& $10^{29 / 32}$ \& $47^{\circ} 42$ <br>
\hline $\stackrel{1}{>} 46^{\circ}$ \& * $2^{25 / 32}$ \& $15 / 16$ \& $13 / 8$ \& $117 / 16$ \& $1^{29 / 32}$ \& $11^{5 / 32}$ \& $13 / 8$ \& $19 / 32$ \& $119 / 32$ \& $46^{\circ} 43^{\prime}$ <br>
\hline $$
\cong 45^{\circ}
$$ \& * $2^{27 / 32}$ \& $13 / 8$ \& $1^{13 / 32}$ \& $11^{2} 7 / 32$ \& $1^{3} 1 / 32$ \& $11^{17 / 32}$ \& $1^{13 / 32}$ \& $13 / 8$ \& $11^{11 / 16}$ \& $45^{\circ} 45^{\prime}$ <br>
\hline - $44^{\circ}$ \& * $27 / 8$ \& $1^{15 / 32}$ \& $17 / 16$ \& * 113 \& $21 / 32$ \& $117 / 8$ \& $17 / 16$ \& $17 / 16$ \& *11 ${ }^{29 / 32}$ \& $44^{\circ} 46^{\prime}$ <br>
\hline $\cdots 43^{\circ}$ \& * $2^{15 / 16}$ \& $117 / 32$ \& $115 / 32$ \& * $11^{11} 1 / 32$ \& $21 / 8$ \& * $11^{23 / 32}$ \& $17 / 16$ \& $11 / 2$ \& *11 $1^{1 / 3} 2$ \& $43^{\circ} 49^{\prime}$ <br>
\hline $\stackrel{42}{ }{ }^{\circ}$ \& *3 \& $1^{5 / 8}$ \& $11 / 2$ \& *10 $0^{15 / 16}$ \& $23 / 16$ \& *11 $11 / 32$ \& $1^{15 / 32}$ \& $1^{19 / 32}$ \& * $11^{1 / 8}$ \& $42^{\circ} 50^{\prime}$ <br>
\hline z $41^{\circ}$ \& *31/16 \& $1^{11 / 16}$ \& $11 / 2$ \& *1019/32 \& $29 / 32$ \& * $10^{3} 1 / 32$ \& $11 / 2$ \& $1^{21 / 32}$ \& * $10^{3 / 4}$ \& $41^{\circ} 52^{\prime}$ <br>
\hline $$
\frac{\overline{0}}{5} 40^{\circ}
$$ \& * $3^{1 / 8}$ \& $1^{25 / 32}$ \& $1^{17 / 32}$ \& * $107 / 32$ \& $2{ }^{11 / 32}$ \& * $10^{19} / 32$ \& $1^{17 / 32}$ \& $13 / 4$ \& * $10^{13 / 32}$ \& $40^{\circ} 55^{\prime}$ <br>
\hline © $39^{\circ}$ \& *3 $3^{3 / 16}$ \& $17 / 8$ \& 1916 \& *97/8 \& $27 / 16$ \& *101/4 \& $19 / 16$ \& $1^{27 / 32}$ \& * $10^{1 / 16}$ \& $39^{\circ} 58^{\prime}$ <br>
\hline - $38^{\circ}$ \& *31/4 \& $1^{31 / 32}$ \& $119 / 32$ \& *91/2 \& $2^{17 / 32}$ \& *9 ${ }^{15 / 16}$ \& $19 / 16$ \& $1^{15 / 16}$ \& *9 ${ }^{23 / 32}$ \& $39^{\circ} 00^{\prime}$ <br>
\hline - $37^{\circ}$ \& *3 ${ }^{5 / 16}$ \& 21/16 \& $15 / 8$ \& *95/32 \& $25 / 8$ \& *9 ${ }^{5 / 8}$ \& $1^{19 / 32}$ \& $21 / 32$ \& *9 ${ }^{3 / 8}$ \& $38^{\circ} 03^{\prime}$
$37^{\circ}$ <br>
\hline $36^{\circ}$ \& * $3^{13 / 32}$ \& 25/32 \& $15 / 8$ \& * $8^{27 / 32}$ \& $2^{23 / 32}$ \& *95/16 \& $15 / 8$ \& 25/32 \& *91/16 \& $37^{\circ} 05^{\prime}$ <br>
\hline $35^{\circ}$ \& * $3^{1 / 2}$ \& 2\%/32 \& $1^{21 / 32}$ \& * $8^{17 / 32}$ \& $2^{13 / 16}$ \& *9 \& $15 / 8$ \& 21/4 \& * $83 / 4$ \& $36^{\circ} 07^{\prime}$ <br>
\hline $34^{\circ}$ \& *3 ${ }^{19 / 32}$ \& $23 / 8$ \& $1^{11 / 16}$ \& * $87 / 32$ \& $2^{15 / 16}$ \& * $8^{11 / 16}$ \& $1^{21 / 32}$ \& $23 / 8$ \& * $87 / 16$ \& $35^{\circ} 11^{\prime}$ <br>
\hline $33^{\circ}$ \& *311/16 \& $21 / 2$ \& $1^{23 / 32}$ \& * $7^{29 / 32}$ \& $3^{1 / 32}$ \& * $8^{13 / 32}$ \& $1^{21 / 32}$ \& $21 / 2$ \& * $8^{5 / 3} 2$ \& $34^{\circ} 12{ }^{\prime}$ <br>
\hline $32^{\circ}$ \& $* 3^{25 / 32}$ \& $25 / 8$ \& $13 / 4$ \& *75/8 \& $35 / 32$ \& * $81 / 8$ \& $1^{11 / 16}$ \& $2^{5 / 8}$ \& *77/8 \& $33^{\circ} 14{ }^{\prime}$ <br>
\hline $31^{\circ}$ \& * $3^{7 / 8}$ \& $2^{26 / 32}$ \& $13 / 4$ \& * $75 / 16$ \& $39 / 32$ \& * $71 / 8$ \& $1^{23 / 32}$ \& $2^{3 / 4}$ \& * $7^{19 / 32}$ \& $32^{\circ} 17^{\prime}$ <br>
\hline $30^{\circ}$ \& *4 \& $2^{29 / 32}$ \& $1^{25 / 32}$ \& * $71 / 32$ \& $3^{13 / 32}$ \& * $719 / 32$ \& $1^{23 / 32}$ \& $2^{7 / 8}$ \& * 7 5/16 \& $31^{\circ} 19^{\prime}$ <br>
\hline $29^{\circ}$ \& * $41 / 8$ \& $31 / 16$ \& $1^{13 / 16}$ \& * $6^{3 / 4}$ \& $3^{9 / 16}$ \& *75/16 \& $13 / 4$ \& $31 / 32$ \& * $71 / 32$ \& $30^{\circ} 21^{\prime}$ <br>
\hline $28^{\circ}$ \& * $41 / 4$ \& $3^{1 / 32}$ \& $1^{13 / 16}$ \& * $61 / 2$ \& $3^{23 / 32}$ \& * $73 / 32$ \& $13 / 4$ \& $33 / 16$ \& * $6^{25 / 32}$ \& $29^{\circ} 25^{\prime}$ <br>
\hline $27^{\circ}$ \& $* 4^{13 / 32}$ \& $3^{13 / 32}$ \& $1^{27 / 32}$ \& *67/32 \& $37 / 8$ \& *6 ${ }^{2} \frac{1 / 3}{}{ }^{5 / 8}$ \& $1^{25 / 32}$ \& $3^{11 / 32}$
$3^{17 / 32}$ \& *61/2 \& $28^{\circ} 8^{\circ} 29^{\prime}$ <br>
\hline $26^{\circ}$ \& * $41 / 16$ \& $3^{19 / 32}$ \& $17 / 8$ \& * $5^{15 / 16}$ \& $41 / 32$ \& * $6 \frac{5}{8}$ \& $1^{25 / 32}$ \& $3^{17 / 32}$ \& * $61 / 4$ \& $27^{\circ} 32{ }^{\prime}$ <br>
\hline $25^{\circ}$ \& * $4^{23 / 32}$ \& $3^{25 / 32}$ \& $129 / 32$ \& * $5^{11 / 16}$ \& $4^{7 / 32}$ \& * $63 / 8$ \& $1^{13 / 16}$ \& $3^{3 / 4}$ \& * 6 \& $26^{\circ} 37^{\prime}$ <br>
\hline $24^{\circ}$ \& * $4^{29 / 32}$ \& \& $1^{15 / 16}$ \& *5716 \& $4^{13 / 32}$ \& * $6^{5 / 3}$ \& $1^{13 / 16}$ \& $3^{15 / 16}$ \& * $5^{2} 5 / 32$ \& 25 ${ }^{\circ} 41^{\prime}$ ', <br>
\hline $23^{\circ}$ \& * $53 / 32$ \& $4^{7 / 32}$ \& $1^{3} 1 / 32$ \& *5 ${ }^{3 / 16}$ \& $4 \mathrm{~s} / 8$ \& * $5^{15 / 16}$ \& $1^{27 / 32}$ \& $4^{5 / 32}$ \& * $5^{17 / 32}$ \& $24^{\circ} 47^{\prime}$, <br>
\hline $22^{\circ}$ \& *5 ${ }^{5 / 16}$ \& $4^{7 / 16}$ \& 2 \& * ${ }^{115 / 16}$ \& $4^{7 / 8}$ \& *5 ${ }^{3 / 4}$ \& $1^{27 / 32}$ \& $4^{113 / 3}{ }^{11 / 16}$ \& *59/32 \& 23

$22^{\circ} 51$ <br>
\hline $21^{\circ}$ \& $* 5^{17 / 32}$ \& $4^{23 / 32}$ \& 2 \& * $4^{11 / 16}$ \& 51/8 \& * $5^{17 / 32}$ \& $17 / 8$ \& $4^{11 / 16}$ \& *51/16 \& $22^{\circ} 58^{\prime}$ <br>
\hline $20^{\circ}$ \& * $5^{2} 7 / 32$ \& 51/32 \& 21/32 \& * $47 / 16$ \& $5^{13 / 32}$ \& * $5^{11 / 82}$ \& $17 / 8$ \& $4^{31 / 32}$ \& * $4^{7 / 8}$ \& $22^{\circ} 03^{\prime}$ <br>
\hline
\end{tabular}

* Angle exceeds $45^{\circ}$. Pitch. given for complement.

1" horizontal to vertical
$12^{\prime \prime}$

| $\begin{gathered} \text { ANGLE } \\ \text { IN PLAN } \end{gathered}$ | R1 | R2 | R3 | P1 | P2-C3 | P3 | C1 | C2 | C4-C5 | C6 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $70^{\circ}$ | * $11 / 16$ | 1/8 | $11 / 32$ | $4^{11 / 32}$ | 3/8 | $4^{11 / 32}$ | $11 / 32$ | 1/8 | $4^{11 / 32}$ | $70^{\circ} 04^{\prime}$ |
| $69^{\circ}$ | *11/16 | $\begin{aligned} & 78 \\ & 1 / 8 \end{aligned}$ | $11 / 38$ | $4^{19 / 32}$ | $\begin{aligned} & 68 \\ & 3 / 8 \end{aligned}$ | $4^{19 / 32}$ | $11 / 32$ | 5/32 | $4^{19 / 32}$ | $69^{\circ} 03^{\prime}$ |
| $68^{\circ}$ | ${ }^{*} 1 / 16$ | 5/32 | $8 / 8$ | $4^{27 / 82}$ | $13 / 32$ | $4^{2} 7 / 32$ | $3 / 8$ | 5/32 | $4^{2} 7 / 32$ | $68^{\circ} \mathrm{C3}{ }^{\prime}$ |
| $67^{\circ}$ | *13/32 | $5 / 32$ | $3 / 8$ | 51/16 | $18 / 32$ | $51 / 16$ | 3/8 | $5 / 32$ | $51 / 16$ | $67^{\circ} 04^{\prime}$ |
| $66^{\circ}$ | * $13 / 32$ | 3/16 | $18 / 82$ | 5\%/16 | 7/16 | 55/16 | $13 / 32$ | $3 / 16$ | 55/16 | $66^{\circ} 05^{\prime}$ |
| $65^{\circ}$ | *1/32 | $3 / 16$ | $13 / 32$ | 5\%16 | 15/32 | $59 / 16$ | $13 / 32$ | $3 / 16$ | 5\%16 | $65^{\circ} 05^{\prime}$ |
| $64^{\circ}$ | *13/82 | $7 / 32$ | 7/16 | $5^{18 / 38}$ | $15 / 32$ | $5^{13 / 16}$ | $7 / 16$ | $7 / 32$ | $5^{13 / 16}$ | $64^{\circ} 05^{\prime}$ |
| $63^{\circ}$ | * $11 / 8$ | $7 / 32$ | $7 / 16$ | $6 \mathrm{\%} / \mathrm{s}_{2}$ | $1 / 2$ | 6 $1 / 16$ | 7/16 | $7 / 32$ | $6^{3 / 32}$ | $63^{\circ} 05^{\prime}$ |
| $62^{\circ}$ | * $11 / 8$ | $1 / 4$ | $15 / 32$ | $6^{111 / 32}$ | $17 / 32$ | $6^{111 / 32}$ | $15 / 32$ $15 / 3$ | $1 / 4$ | $6^{111 / 32}$ | $62^{\circ} \mathrm{C} 6^{\prime}$ |
| $61^{\circ}$ | * $11 / 8$ | $1 / 4$ | $15 / 32$ | $6 \% / 8$ | $17 / 32$ | $6^{19 / 32}$ | $15 / 32$ | $9 / 32$ | $6^{6 / 8}$ | $61^{\circ} 06^{\prime}$ |
| $60^{\circ}$ | *15/32 | $9 / 32$ | 1/2 | $6^{29 / 32}$ | 9/16 | $67 / 8$ | 1/2 | $9 / 32$ | $6^{29 / 32}$ | $60^{\circ} 06^{\prime}$ |
| $59^{\circ}$ | * $15 / 32$ | 5/16 | $1 / 2$ | $73 / 16$ | $19 / 32$ | 7\%/32 | 1/2 | $5 / 16$ | $75 / 32$ | $59^{\circ} 06^{\prime}$ |
| $58^{\circ}$ | *15/32 | 5/16 | $17 / 32$ | $7^{11} / 32$ | $5 / 8$ | 7\%/16 | $17 / 32$ | $5 / 16$ | $715 / 32$ | $58^{\circ} 06^{\prime}$ |
| $57^{\circ}$ | *13/16 | $11 / 82$ | $17 / 32$ | $73 / 4$ | $5 / 8$ | $73 / 4$ | $17 / 32$ | $11 / 32$ | $73 / 4$ | $57^{\circ} 06^{\prime}$ |
| $56^{\circ}$ | * $13 / 16$ | $3 / 8$ | $9 / 15$ | $81 / 16$ | $21 / 32$ | $81 / 32$ | $9 / 16$ | $3 / 8$ | $81 / 16$ | $56^{\circ} \mathrm{CG}{ }^{\prime}$ |
| $55^{\circ}$ | *17/32 | $13 / 32$ | $9 / 16$ | $8^{3 / 8}$ | $11 / 16$ | $8^{11 / 32}$ | $9 / 16$ | $13 / 32$ | $83 / 8$ | $55^{\circ} 67^{\prime}$ |
| $54^{\circ}$ | * $1^{1 / 4}$ | 7/16 | $19 / 32$ | $8^{11 / 16}$ | $23 / 32$ | $8^{21 / 32}$ | $19 / 32$ | $7 / 16$ | $8^{11 / 16}$ | $54^{\circ} \mathrm{C} 7^{\prime}$ |
| $53^{\circ}$ | *1 $1 / 4$ | $7 / 16$ | $19 / 32$ | 9 | $3 / 4$ | $8^{31 / 32}$ | $19 / 32$ | 15/32 | 9 | $53^{\circ} 08^{\prime}$ |
| $52^{\circ}$ -51 | ${ }^{*} 19 / 32$ | $15 / 32$ | 5/8 | $93 / 8$ | $25 / 32$ | 95/16 | 5/8 | $15 / 32$ | $9^{11 / 32}$ | $52^{\circ} \mathrm{C} 8^{\prime}$ |
| $z 51^{\circ}$ | *19/32 | $1 / 2$ | 5/8 | $S^{11 / 16}$ | $13 / 16$ | 95/8 | 5/8 | 1/2 | $9^{21 / 32}$ | $51^{\circ} 09^{\prime}$ |
| ${ }^{2} 50^{\circ}$ | *15/16 | $17 / 32$ | $21 / 32$ | $10^{1 / 32}$ | $27 / 32$ | 10 | $21 / 32$ | $17 / 32$ | 10 | $50^{\circ} 10^{\prime}$ |
| $\underline{z} 49^{\circ}$ | *15/16 | $9 / 16$ | $21 / 32$ | $10^{3 / 8}$ | $7 / 8$ | $10^{11 / 82}$ | $21 / 32$ | $9 / 16$ | $10^{11 / 32}$ | $49^{\circ} 10^{\prime}$ |
| $\succ 48^{\circ}$ | ${ }^{*} 111 / 32$ | $19 / 32$ | $11 / 16$ | 10\%/4 | $29 / 32$ | $10^{23 / 32}$ | $21 / 32$ | $19 / 32$ | $10^{23 / 32}$ | $48^{\circ} 11^{\prime}$ |
| 年 $47^{\circ}$ | *13/8 | 5/8 | $11 / 16$ | $11^{1 / 8}$ | $15 / 16$ | $11^{1 / 8}$ | $11 / 16$ | 5/8 | $11^{3 / 32}$ | $47^{\circ} 11^{\prime}$ |
| $\rangle 46^{\circ}$ | *13/8 | $21 / 32$ | $23 / 32$ | $11^{17 / 32}$ | ${ }^{31 / 32}$ | $111 / 2$ | $11 / 16$ | ${ }^{21 / 32}$ | $111 / 2$ | $46^{\circ} 11^{\prime}$ |
| \% $45^{\circ}$ | ${ }_{*} 1^{13 / 32}$ | 11/16 | $23 / 32$ | $11^{81 / 32}$ | 1 | 117/8 | $23 / 32$ | $11 / 16$ | $11^{29 / 32}$ | $45^{\circ} 12^{\prime}$ |
| - $44^{\circ}$ | *17/16 | $3 / 4$ | $23 / 82$ | *115/8 | $11 / 32$ | *11 ${ }^{23 / 32}$ | $23 / 32$ | $23 / 32$ | *112 ${ }^{1 / 32}$ | $44^{\circ} 12^{\prime}$ |
| $\overline{\text { ¢ }} 43^{\circ}$ | $*^{115 / 32}$ | $25 / 32$ | $3 / 4$ | *117/32 | $11 / 16$ | *11 ${ }^{1} 1 / 32$ | $23 / 32$ | $25 / 32$ | *119/32 | $43^{\circ} 13^{\prime}$ |
| ${ }^{\circ} 42^{\circ}{ }^{\circ}$ | * ${ }_{*}^{11 / 2}$ | $18 / 16$ | $3 / 4$ | *10 ${ }^{27 / 32}$ | $13 / 32$ | * $10^{16 / 16}$ | $3 / 4$ | $13 / 16$ | *107/8 | $42^{\circ} 14^{\prime}$ |
| z $41^{\circ}$ | * $1^{17 / 32}$ | $7 / 8$ | $3 / 4$ | * $10^{15 / 32}$ | $11 / 8$ | * $10 \% 16$ | $3 / 4$ | $27 / 82$ | * $101 / 2$ | $41^{\circ} 14^{\prime}$ |
| $\bigcirc 40^{\circ}$ | * $19 / 16$ | $29 / 82$ | $25 / 32$ | -103/32 | $13 / 16$ | *103/16 | $3 / 4$ | $29 / 32$ | * $10{ }^{5 / 32}$ | $40^{\circ} 14^{\prime}$ |
| ¢ $39^{\circ}$ | *119/32 | $31 / 32$ | $25 / 32$ | * 9 \% ${ }^{3}$ | $11 / 4$ | *9 ${ }^{13 / 16}$ | $25 / 32$ | $15 / 16$ | *9 ${ }^{13 / 16}$ | $39^{\circ} 16^{\prime}$ |
| ¢ $38^{\circ}$ | *1/8/8 |  | $25 / 32$ | $* 9^{13 / 32}$ | $19 / 32$ | *91/2 | $25 / 32$ |  | *91/32 | $38^{\circ} 16^{\prime}$ |
| $37^{\circ}$ 36 | *121/32 | $11 / 16$ | $13 / 16$ | *91/16 | 1516 | *93/16 | $28 / 82$ | $11 / 32$ | *9 $1 / 8$ | $37^{\circ} 17^{\prime}$ |
| $36^{\circ}$ | *12 ${ }^{2} / 38$ | $11 / 8$ | $13 / 16$ | * $8 \frac{3}{4}$ | $13 / 8$ | * $87 / 8$ | $18 / 16$ | $13 / 82$ | * $8^{13 / 16}$ | $36^{\circ} 17^{\prime}$ |
| $35^{\circ}$ | * $13 / 4$ | $15 / 82$ | $18 / 16$ | * $87 / 16$ | 17/16 | *89/16 | $19 / 16$ | 1\%/32 | * $81 / 2$ | $35^{\circ} 18^{\prime}$ |
| $34^{\circ}$ | * $1^{2} 5 / 82$ | $17 / 32$ | $27 / 82$ | * $81 / 8$ | $11 / 2$ | * $81 / 4$ | $18 / 16$ | $17 / 32$ | * $88 / 16$ | $34^{\circ} 18^{\prime}$ |
| $33^{\circ}$ | * $1^{2} 7 / 32$ | $19 / 32$ | $27 / 32$ | * $7^{27 / 82}$ | $1{ }^{17 / 32}$ | * $713 / 16$ | $27 / 82$ | $19 / 32$ | * $77 / 8$ | $33^{\circ} 20^{\prime}$ |
| $32^{\circ}$ | *129/32 | $1^{11 / 32}$ | $27 / 32$ 7 | * $7^{17 / 82}$ | $119 / 32$ | * $7^{21 / 38}$ | $27 / 32$ | $1^{11 / 32}$ | * $79 / 16$ | $32^{\circ} 20^{\prime}$ |
| $31^{\circ}$ | * $1^{15} / 16$ | $1^{13 / 32}$ | $7 / 8$ | * $71 / 4$ | $1^{21 / 32}$ | *73/8 | $27 / 32$ | $1^{13 / 32}$ | * 7 5/16 | $31^{\circ} 21^{\prime}$ |
| $30^{\circ}$ | *2 | $11 / 2$ | $7 / 8$ | *6 ${ }^{15 / 16}$ | $1^{23 / 82}$ | * $73 / 32$ | 7/8 | $11 / 2$ | * $71 / 32$ | $30^{\circ} 21^{\prime}$ |
| $29^{\circ}$ | * $21 / 16$ | $1 \% / 6$ | 7/8 | *6 ${ }^{11 / 16}$ | $12 \mathrm{~s} / 32$ | * $6^{27 / 32}$ | $7 / 8$ | $19 / 16$ | * 6 3/4 | $29^{\circ} 22^{\prime}$ |
| $28^{\circ}$ | *21/8 | $1^{21 / 32}$ | $7 / 8$ | ${ }^{*} 6^{13 / 82}$ | $17 / 8$ | * $6 \% / 16$ | $7 / 8$ | $1^{21 / 32}$ | *61/2 | $28^{\circ} 22^{\prime}$ |
| 27 ${ }^{\circ}{ }^{\circ}$ | *27/32 |  | 7/8 | ${ }_{*}^{*} 61 / 8$ | $1^{15 / 16}$ | *69/32 | $7 / 8$ 29 | $123 / 32$ | ${ }_{*}^{*} 6^{7 / 32}$ | ${ }^{27^{\circ} 23^{\prime}}$ |
| $26^{\circ}$ | *29/32 | $1^{13 / 16}$ | $29 / 32$ | * $57 / 8$ | 21/32 | *61/32 | 29/32 | $1^{13 / 16}$ | * $5^{31 / 82}$ | $26^{\circ} 24^{\prime}$ |
|  | * $2^{3 / 8}$ | $1^{18 / 16}$ | $29 / 32$ | * 5 \%/8 | 21/8 | * $5^{25 / 32}$ | $29 / 32$ | $1^{15 / 16}$ | *5 ${ }^{23 / 32}$ | $25^{\circ} 25^{\prime}$ |
| $24^{\circ}$ | *2 ${ }^{15 / 32}$ | $21 / 32$ | $29 / 32$ | * $5^{3 / 8}$ | 21/4 | * $55^{1 / 3 / 32}$ | $29 / 38$ | $21 / 32$ | *57/16 | $24^{\circ} 26^{\prime}$ |
| $23^{\circ}$ | * $29 / 16$ | $21 / 8$ | $15 / 16$ | * $51 / 8$ | $2^{11 / 32}$ | *59/32 | $29 / 32$ | $2^{5} / 32$ | * $5^{7 / 3}$ | $23^{\circ} 27^{\prime}$ |
| $22^{\circ}$ | * ${ }^{1} 11 / 16$ | $2^{1 / 4}$ | $15 / 16$ $15 / 16$ | * $47 / 8$ | $2^{15 / 32}$ | *5 ${ }^{1 / 26}$ | $15 / 16$ $15 / 16$ | $29 / 32$ | $* 4^{31 / 32}$ | $22^{\circ} 28^{\prime}$ |
| $21^{\circ}$ | *2 $2^{2} / 32$ | $2^{13 / 32}$ | $15 / 16$ | * 4 \% $/ 8$ | $2^{19 / 32}$ | $* 4^{2} 7 / 32$ | 15/16 | $2^{13 / 3_{2}}$ | * $4^{23 / 32}$ | $21^{\circ} 30^{\prime}$ |
| $20^{\circ}$ | * $2^{15 / 16}$ | 2\%/16 | ${ }^{1 / 3} 3$ | * 4 3/8 | $23 / 4$ | * 4 5/8 | 15/16 | 2\%/16 | * $41 / 2$ | $20^{\circ} 32 \cdot$ |

* Angle exceeds $\mathbf{4 5}^{\circ}$. Pitch given for complement.


[^0]:    * Angle exceeds $45^{\circ}$. Pitch given for complement.

[^1]:    *Angle exceeds $\mathbf{4 5}^{\circ}$. Pitch given for complement.

